

# **SKYTRAK**

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## *Illustrated Parts Manual*

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**Models**  
**4270**  
**4290**

**8990438**  
May 2001

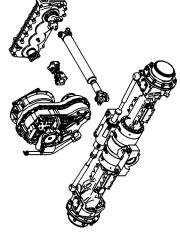
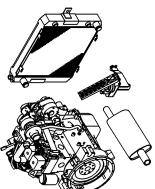
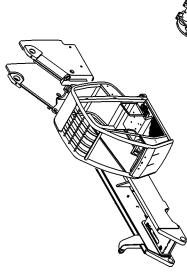
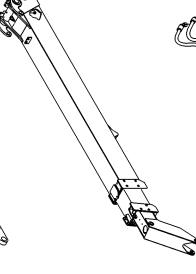
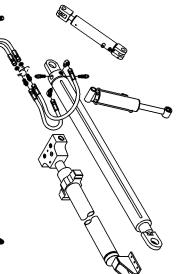
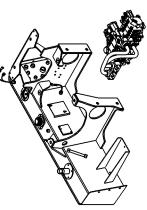
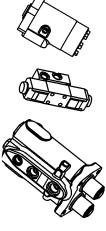
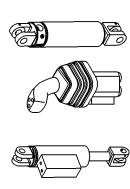
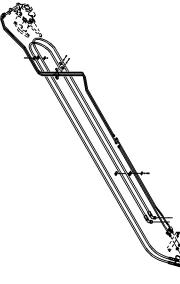
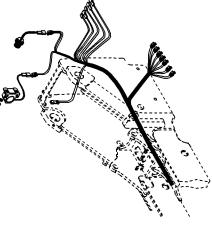
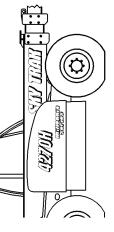
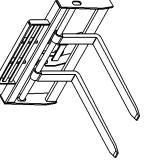
**ANSI**



**JLG**<sup>®</sup>



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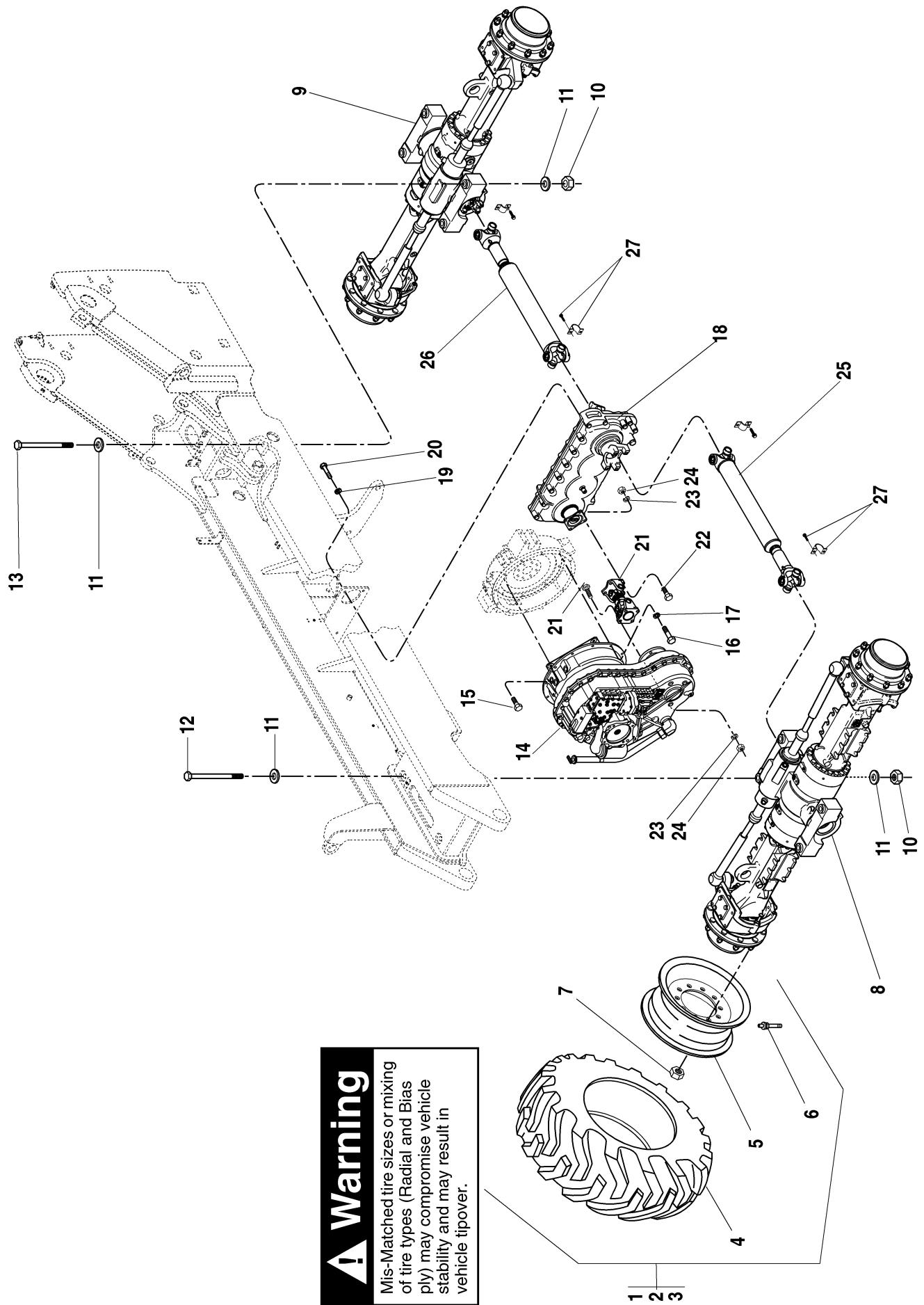
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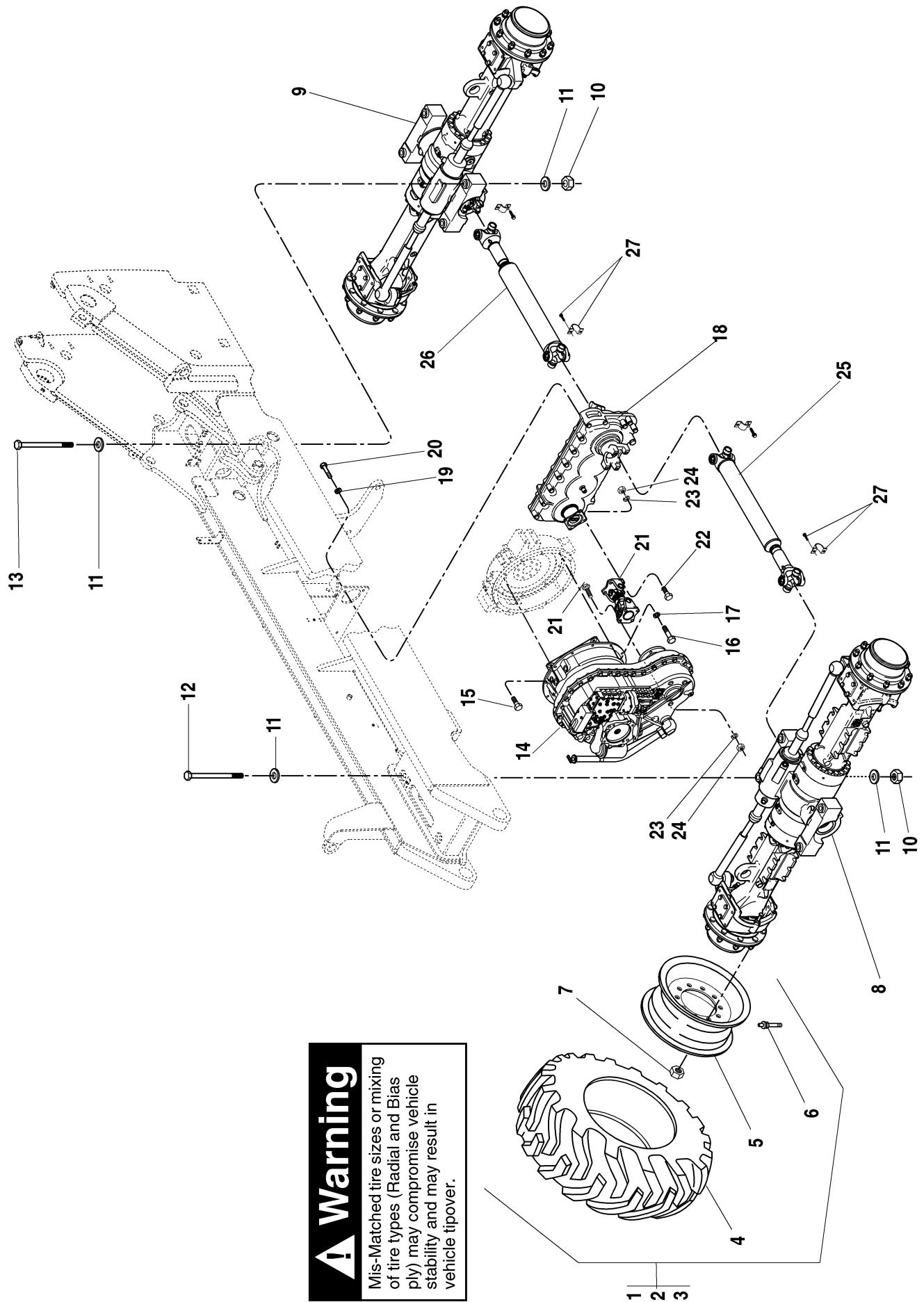
ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	7138338	2	Tire and Wheel Assembly, <u>Right Side</u> , 13.00-24, 12 Ply, Solid Filled (4270 Only)	23	8307007	8	Washer, Lock 1/2"
	7138339	2	Tire and Wheel Assembly, <u>Left Side</u> , 13.00-24, 12 Ply, Solid Filled (4270 Only)	24	8310464	8	Nut, Hex 1/2-20 NF
2	7138831	2	Tire and Wheel Assembly, <u>Right Side</u> , 13.00-24, 16 Ply, Grader G-2 (Includes Items 4 thru 6) (4270 Only)	25	7135912	1	Drive Shaft, Transfer Box to Front Axle (See Page 1.42.1 for Breakdown)
	7138832	2	Tire and Wheel Assembly, <u>Left Side</u> , 13.00-24, 16 Ply, Grader G-2 (Includes Items 4 thru 6) (4270 Only)	26	7135922	1	Drive Shaft, Transfer Box to Rear Axle (See Page 1.43.1 for Breakdown)
3	7139573	4	Tire and Wheel Assembly, Rock, 15.5-25, L3, 12 Ply	27	8880218	8	Strap Kit
4	8780046	1	Tire, 13.00-24 TG 16 Ply, Grader (For Item 2)	NOTES: ● For Wheel Stud See Page 1.7.1 or Page 1.15.1			
	8780050		Tire, 15.5-25, 12 Ply, SRG, Rock (For Item 3)				
5	7138656	1	Rim, 9024GR (For Item 2)				
6	8786514	1	Stem, Valve				
7	1319478	10	❶Nut, Sph. Collar (Lug Nut)				
8	8040269	1	Axle, Front (4270 only)				
9	8040270	1	Axle, Rear (4270 only)				
10	8310481	8	Nut, Hex Lock Elastic 1-8				
11	8310061	16	Washer, Flat 1"				
12	8310480	4	HHCS, 1-8 x 14" Gr. 8				
13	8310479	4	HHCS, 1-8 x 11" Gr. 8				
14	8841042	1	Transmission - 4 Speed				
			(See Pages 1.25.1-1.37.1 for Breakdown)				
15	8303798	4	HHCS, M10-1.5 x 25mm				
16	8303769	12	HHCS, M10-1.5 x 45mm				
17	8307023	12	Washer, Lock M10				
18	8841041	1	Transfer Box				
			(See Page 1.40.1 for Breakdown)				
19	8307049	4	Washer, Lock M16				
20	8310496	4	HHSC M16-2 x 35mm				
21	7138760	1	Drive Shaft, Transmission to Transfer Box				
			(See Page 1.41.1 for Breakdown)				
22	8310084	8	HHCS, 1/2-20 NF x 2.00"				

**DRIVE TRAIN ASSEMBLY 4270**

1.1.1

S/N 14409-

4270H  
4270L  
4290H  
4290L

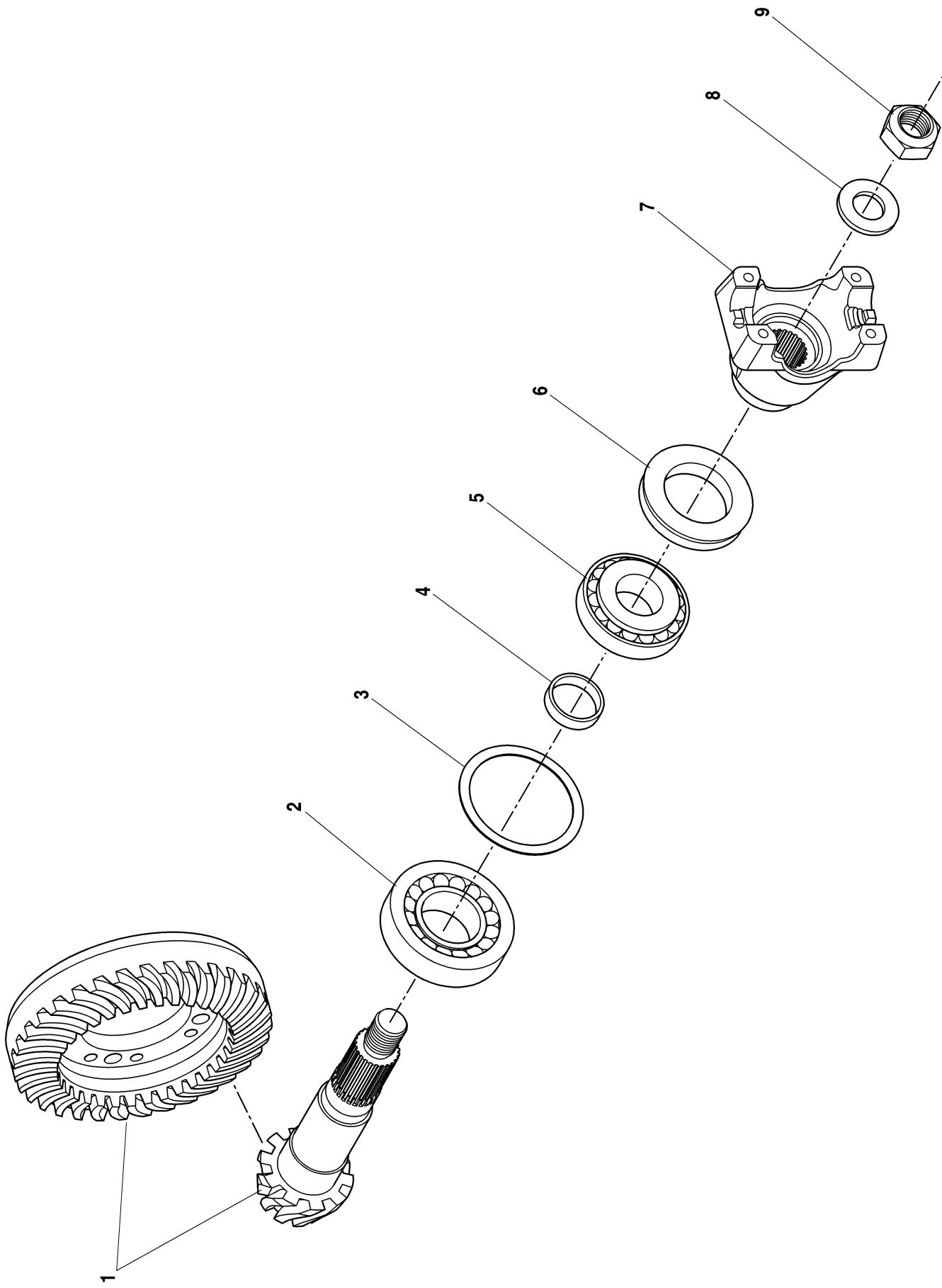


4270H  
4270L  
4290H  
4290L

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	7138336	2	Tire and Wheel Assembly, <b>Right Side</b> , 15.5-25, 12 Ply, Solid Filled (4290 Only)	25	7135912	1	Drive Shaft, Transfer Box to Front Axle (See Page 1.42.1 for Breakdown)
	7138337	2	Tire and Wheel Assembly, <b>Left Side</b> , 15.5-25, 12 Ply, Solid Filled (4290 Only)	26	7135922	1	Drive Shaft, Transfer Box to Rear Axle (See Page 1.43.1 for Breakdown)
2	7139332	2	Tire and Wheel Assembly, <b>Right Side</b> , 15.5-25, 12 Ply, (Includes Items 4 thru 6) (4290 Only)	27	8880218	8	Strap Kit (See Page 1.43.1 for Breakdown)
	7139333	2	Tire and Wheel Assembly, <b>Left Side</b> , 15.5-25, 12 Ply, (Includes Items 4 thru 6) (4290 Only)				
3	7139573	4	Tire and Wheel Assembly, Rock, 15.5-25, L3, 12 Ply				
4	8780036	1	Tire, 15.5-25, 12 Ply Loader Dozer (For Item 2) 8780050				
	7138657	1	Tire, 15.5-25, 12 Ply, SRG, Rock (For Item 3) Rim, 1325 LR (For Item 2 and 3)				
5	8786514	1	Stem, Valve				
6	1319478	10	①Nut, Sph. Collar (Lug Nut)				
7	8040261	1	Axle Front (4290 only) (See Pages 1.2.1-1.9.1 for Breakdown)				
8	8040262	1	Axle, Rear (4290 only) (See Pages 1.9.1-1.16.1 for Breakdown)				
9	8310481	8	Nut, Hex Lock Elastic 1-8				
10	8310061	16	Washer, Flat 1"				
11	8310480	4	HHCS, 1-8 x 14" Gr. 8				
12	8310479	4	HHCS, 1-8 x 11" Gr. 8				
13	8841042	1	Transmission - 4 Speed (See Pages 1.25.1-1.37.1 for Breakdown)				
14	8303798	4	HHCS, M10-1.5 x 25mm (See Page 1.40.1 for Breakdown)				
15	8303769	12	HHCS, M10-1.5 x 45mm Washer, Lock M10				
16	8307023	12	Washer, Lock M10 Transfer Box				
17	8841041	1	(See Page 1.40.1 for Breakdown)				
18	8307049	4	Washer, Lock M16				
19	8310496	4	HHSC M16-2 x 35mm				
20	7138760	1	Drive Shaft, Transmission to Transfer Box (See Page 1.41.1 for Breakdown)				
21	8310084	8	HHCS, 1/2-20 NF x 2.00" Washer, Lock 1/2"				
22	8307007	8	Nut, Hex 1/2-20 NF				
23	8310464	8	S/N 14409-				
24							

DRIVE TRAIN ASSEMBLY 4290

1.1.2



ITEM	PART NO.	QTY.	DESCRIPTION					
1	8035870	1	Gear Set Bevel		8035898	1	Ring, Optional S=11,90	
2	8035880	1	Bearing, Roller		8035899	1	Ring, Optional S=11,93	
3	1321187	A/R	Shim, Optional S=1,5		8035900	1	Ring, Optional S=11,96	
	8035871	A/R	Shim, Optional S=0,9		8035901	1	Ring, Optional S=11,99	
	8035872	A/R	Shim, Optional S=0,95		8035902	1	Ring, Optional S=12,02	
	8035873	A/R	Shim, Optional S=1,0		1321199	1	Ring, Optional S=12,05	
1321186	A/R	Shim, Optional S=1,05		8035903	1	Ring, Optional S=12,08		
8035874	A/R	Shim, Optional S=1,1		8035904	1	Ring, Optional S=12,11		
	8035875	A/R	Shim, Optional S=1,15		8035905	1	Ring, Optional S=12,14	
1321185	A/R	Shim, Optional S=1,2		8035906	1	Ring, Optional S=12,17		
8035876	A/R	Shim, Optional S=1,25		1321200	1	Ring, Optional S=12,20		
8035877	A/R	Shim, Optional S=1,3		8035907	1	Ring, Optional S=12,23		
1321189	A/R	Shim, Optional S=0,7		8035908	1	Ring, Optional S=12,26		
8035878	A/R	Shim, Optional S=1,75		8035909	1	Ring, Optional S=12,29		
8035879	A/R	Shim, Optional S=0,8		8035910	1	Ring, Optional S=12,32		
1321190	A/R	Shim, Optional S=0,85		8035911	1	Ring, Optional S=12,35		
4	8035881	1	Ring, Optional S=11,30		1321201	1	Ring, Optional S=12,38	
	8035882	1	Ring, Optional S=11,33		8035912	1	Ring, Optional S=11,27	
	8035883	1	Ring, Optional S=11,36		1321204	1	Ring, Optional S=11,24	
	8035884	1	Ring, Optional S=11,39		8035913	1	Ring, Optional S=11,21	
	8035885	1	Ring, Optional S=11,42		8035914	1	Ring, Optional S=11,18	
	8035886	1	Ring, Optional S=11,45		8035915	1	Ring, Optional S=11,15	
1321196	1	Ring, Optional S=11,48		8035916	1	Ring, Optional S=11,12		
8035887	1	Ring, Optional S=11,51		1321203	1	Ring, Optional S=11,09		
8035888	1	Ring, Optional S=11,54		8035917	1	Ring, Optional S=11,06		
8035889	1	Ring, Optional S=11,57		8035918	1	Ring, Optional S=11,03		
8035890	1	Ring, Optional S=11,60		8035919	1	Ring, Optional S=11,00		
8035891	1	Ring, Optional S=11,63		8035920	1	Ring, Optional S=10,97		
1321197	1	Ring, Optional S=11,66		1321202	1	Ring, Optional S=10,94		
8035892	1	Ring, Optional S=11,69		5	1321212	1	Bearing, Roller	
8035893	1	Ring, Optional S=11,72		6	1321210	1	Ring, Combination	
8035894	1	Ring, Optional S=11,75		7	1321248	1	Yoke, End	
8035895	1	Ring, Optional S=11,78		8	1321194	1	Washer	
8035896	1	Ring, Optional S=11,81		9	8035921	1	Nut, Hex	
1321198	1	Ring, Optional S=11,84						
8035897	1	Ring, Optional S=11,87						

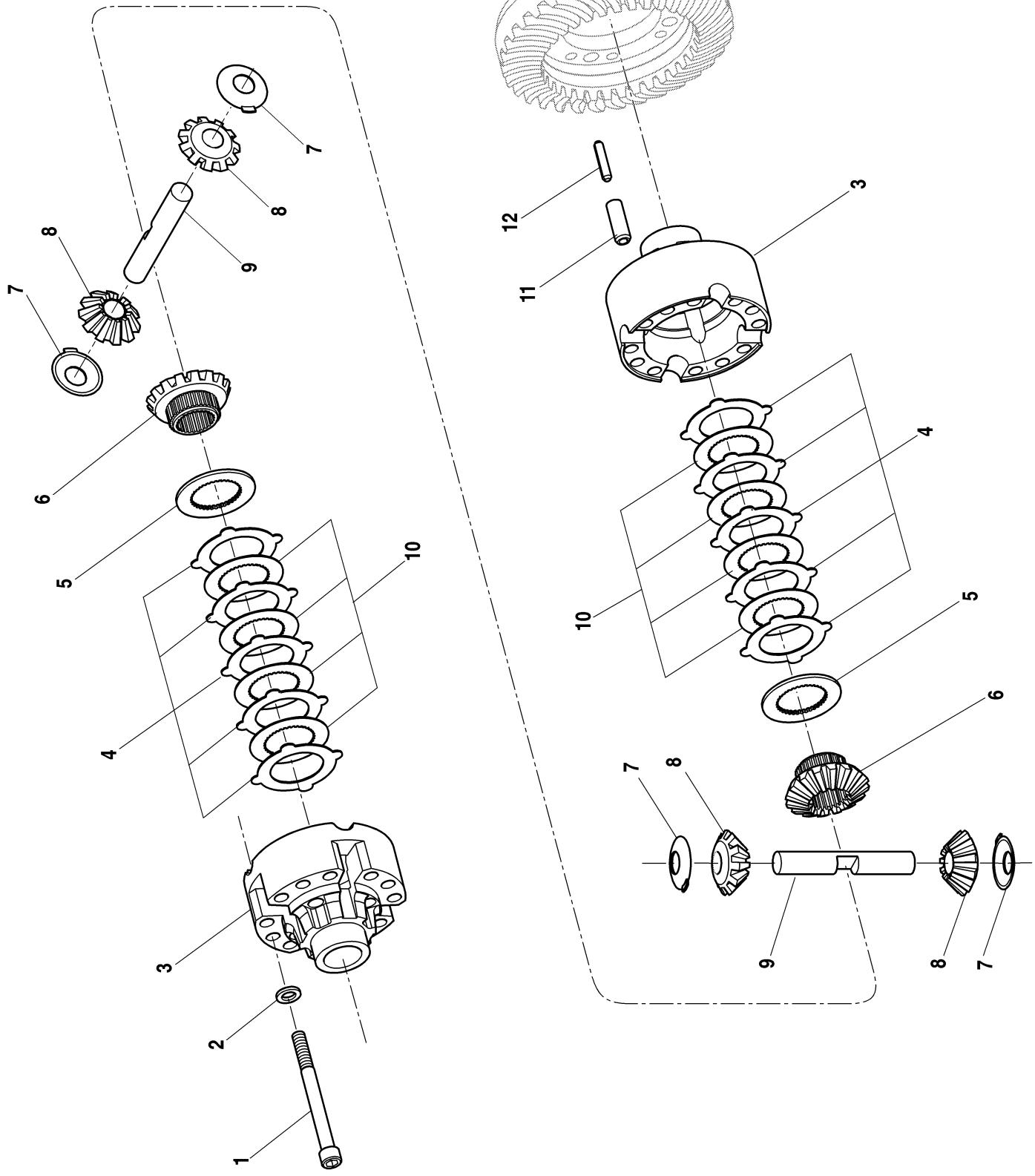
S/N 14409-

FRONT AXLE - INPUT

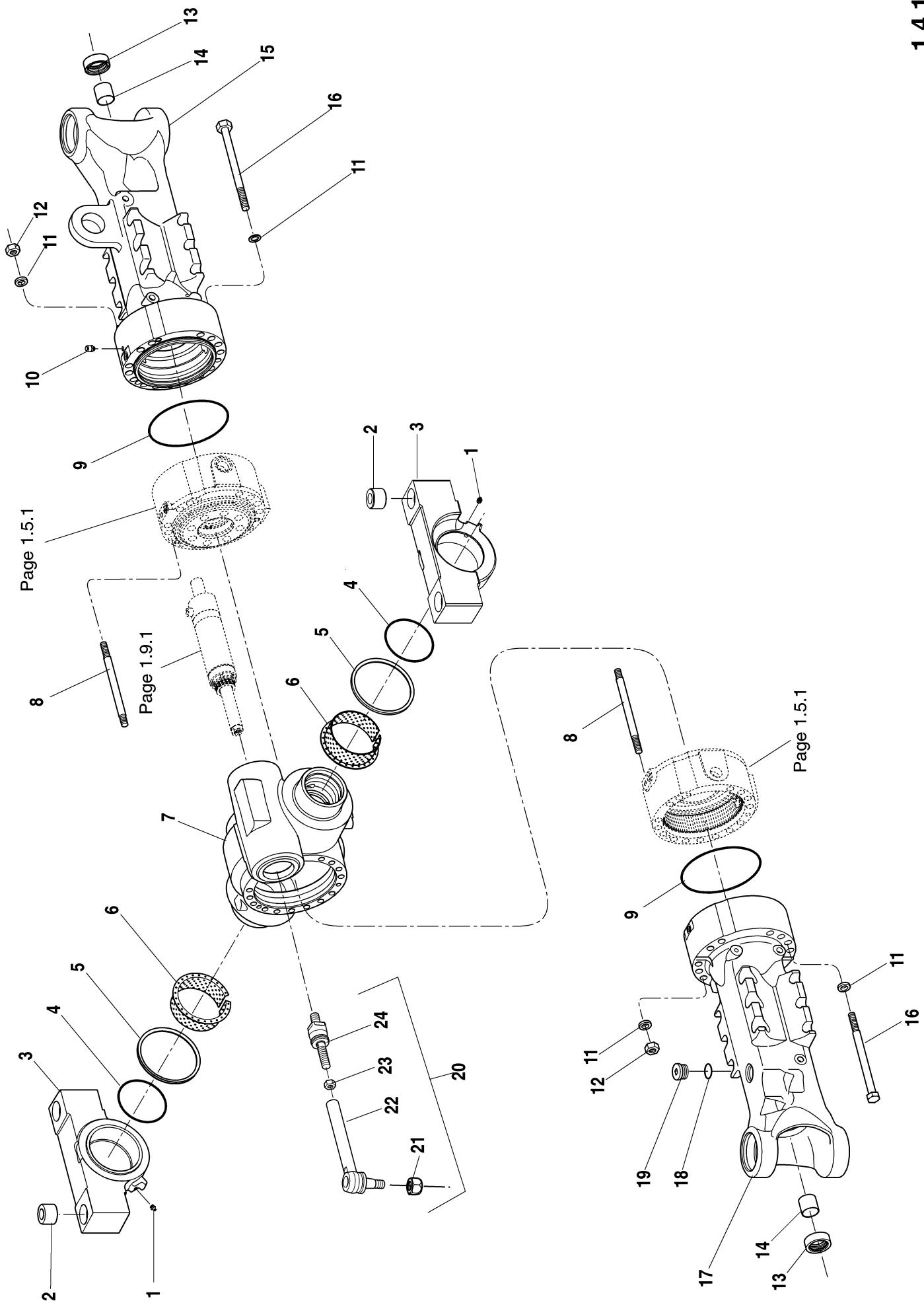
1.2.1

## **FRONT AXLE - INPUT**

Page 1.2.1



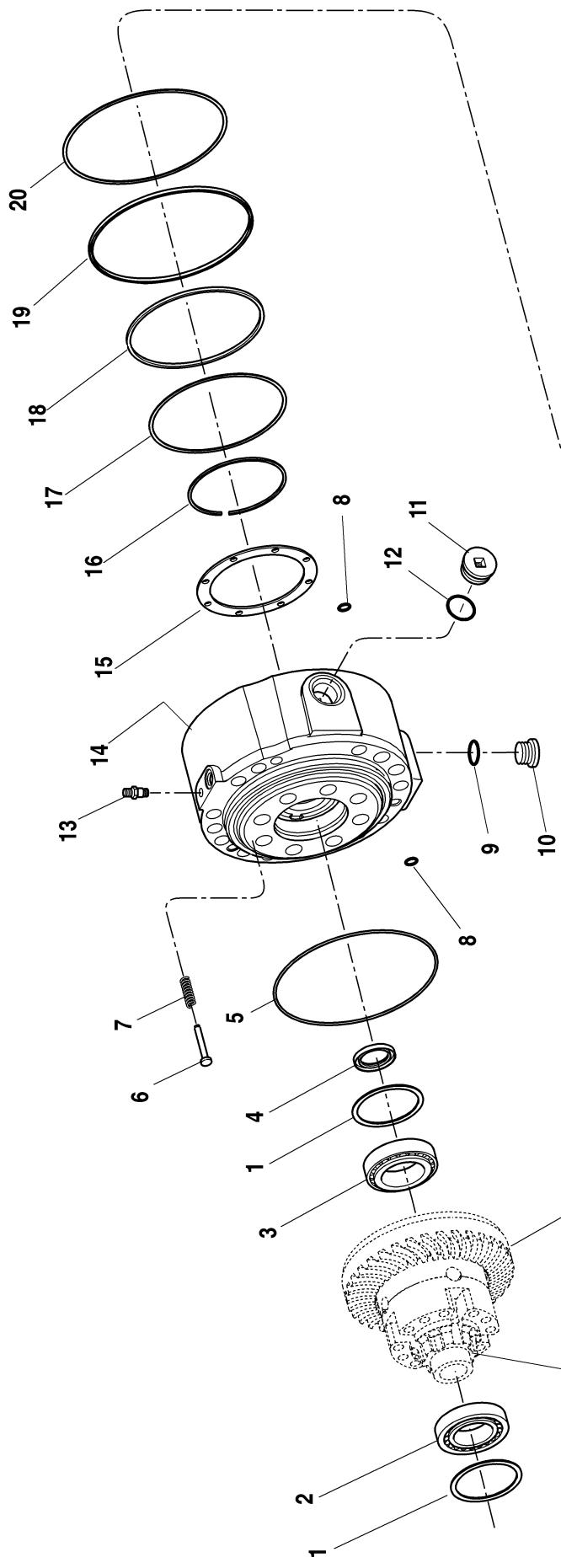
ITEM	PART NO.	QTY.	DESCRIPTION
1	8035923	12	Screw, Cap
2	1321184	12	Washer
3	1321215	1	Case, Differential
4	1321219	10	Disc, O. Clutch - Optional A=1,2
	1321220	10	Disc, O. Clutch - Optional A=1,3
	1321221	10	Disc, O. Clutch - Optional A=1,4
5	1321217	2	Disc, Pressure
6	1321222	2	Gear, Axle Bevel
7	1319415	4	Washer, Thrust
8	8035922	4	Gear, Differential Bevel
9	1321225	2	Axle, Differential
10	1321218	8	Disc, I. Clutch
11	1321153	4	Pin, Slotted
12	1321154	4	Pin, Slotted



ITEM	PART NO.	QTY.	DESCRIPTION
1	1319423	2	Fitting, Grease
2	1319441	4	Bushing, Centering
3	8035933	2	Bracket
4	1319439	2	O-Ring
5	1319440	2	V-Ring
6	1319438	2	Bushing, Flange
7	1321252	1	Housing, Axle Drive
8	8035928	8	Stud
9	1319425	2	O-Ring
10	1319436	1	Valve, Vent
11	1319427	30	Washer
12	1319429	8	Nut, Hex
13	1319434	2	Seal, Shaft
14	1319433	2	Bushing
15	8035924	1	Axle Casing, Right Front
16	8035927	22	Screw, Hex
17	8035925	1	Axle Casing, Left Front
18	1319432	1	O-Ring
19	1319506	1	Plug, Screw
20	1321148	2	Coupling Assembly, Axial Joint
			(Includes Items 21 thru 24)
21	8035931	1	Nut, Locking
22	8035929	1	Coupling, Ball Joint w/Pipe
23	8035932	1	Nut, Hex
24	8035930	1	Coupling, Axial Joint

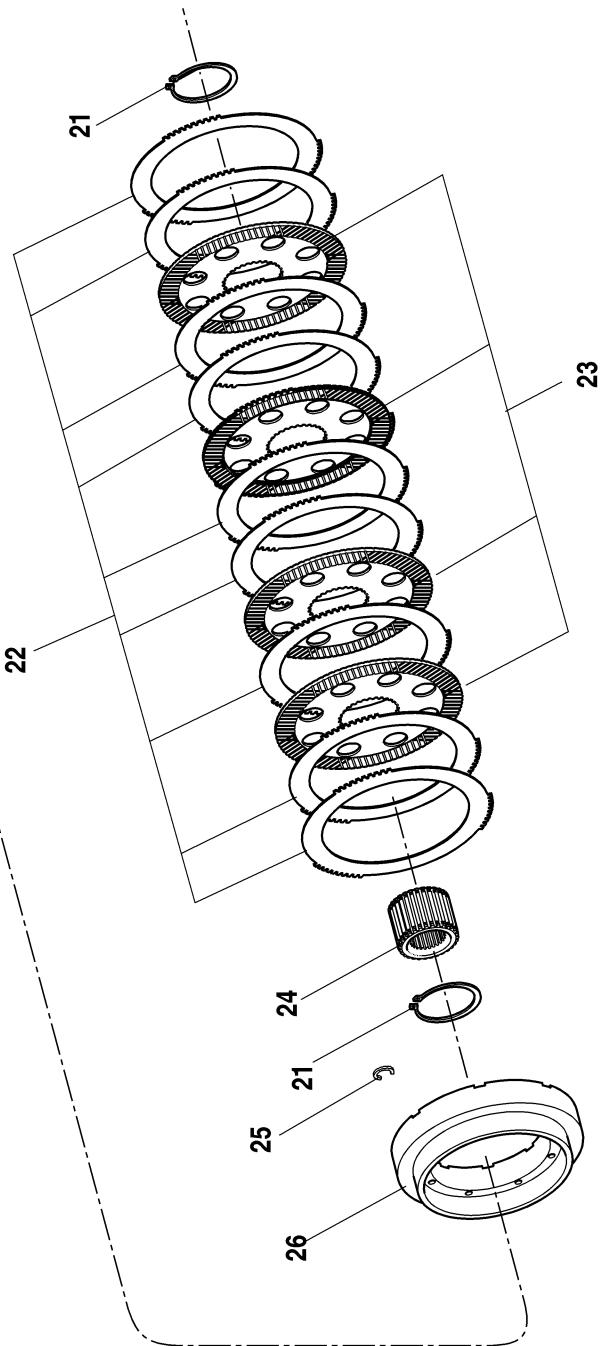
S/N 14409-

**FRONT AXLE - AXLE CASING****14.1**



Page 1.2.1

Page 1.3.1



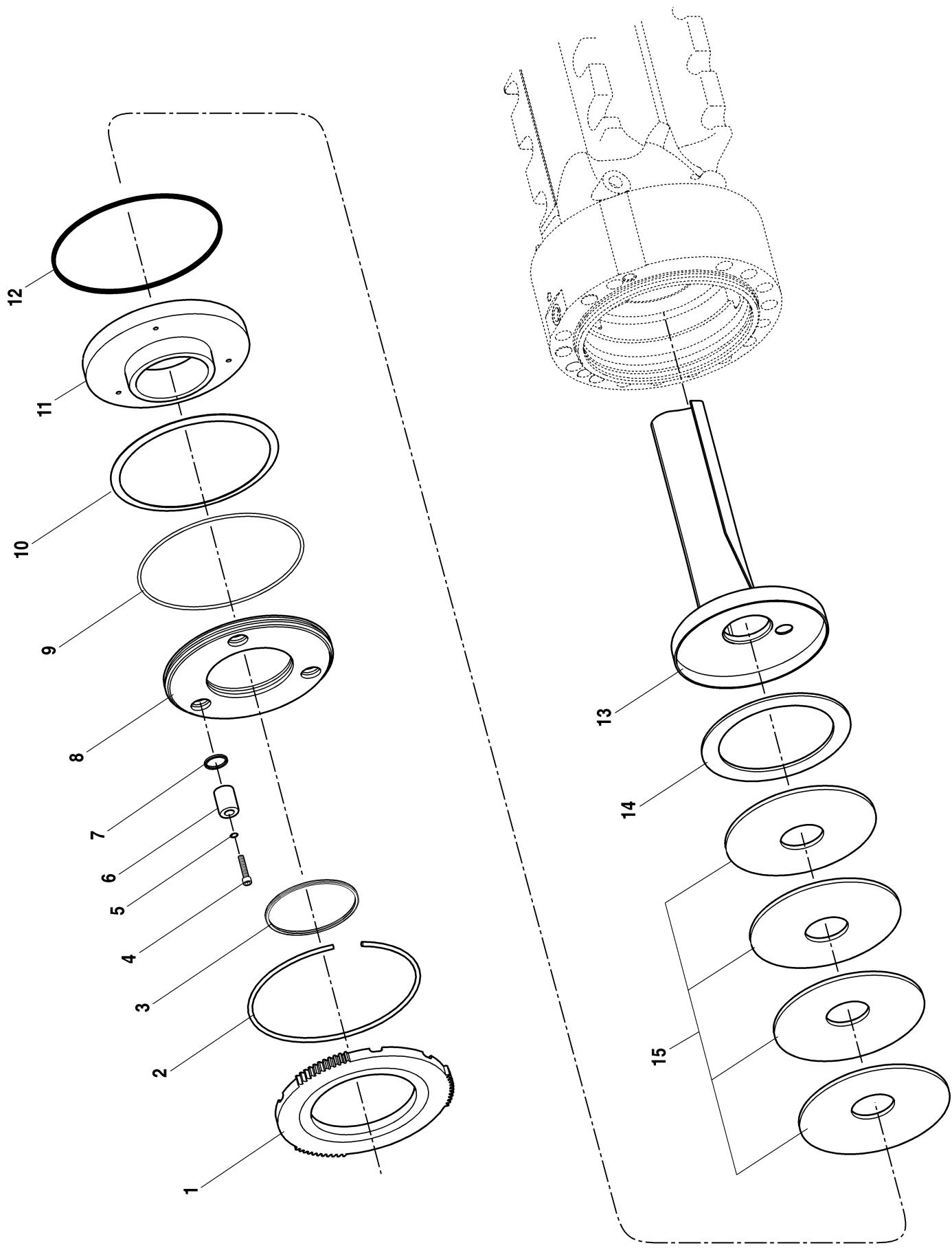
ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	1319531	A/R	Shim, Optional A=0,1		1319511	2	Shim, Optional A=1,95
	1319530	A/R	Shim, Optional A=0,2	2	8035944	2	Bearing, Roller
	1319529	A/R	Shim, Optional A=0,3	3	1321165	2	Bearing, Roller
	8035951	A/R	Shim, Optional A=0,4	4	1321161	2	Seal, Shaft
	1319543	A/R	Shim, Optional A=0,45	5	1319425	2	O-Ring
	1319527	A/R	Shim, Optional A=0,5	6	1319496	16	Pin
	1321158	A/R	Shim, Optional A=0,55	7	1319497	16	Spring, Compression
	1319526	A/R	Shim, Optional A=0,6	8	1319491	12	O-Ring
	1319532	A/R	Shim, Optional A=0,65	9	1321156	2	O-Ring
	1319533	A/R	Shim, Optional A=0,7	10	1319431	2	Plug, Screw
	1319534	A/R	Shim, Optional A=0,75	11	1319506	2	Plug, Screw
	1319525	A/R	Shim, Optional A=0,8	12	1319432	2	O-Ring
	1319535	A/R	Shim, Optional A=0,85	13	1319505	2	Valve, Vent
	1319536	A/R	Shim, Optional A=0,9	14	8035936	1	Housing, Brake - Right Side
	1319537	A/R	Shim, Optional A=0,95	15	8035939	1	Housing, Brake - Left Side
	1319524	A/R	Shim, Optional A=1,0	15	1319498	2	Washer
	1319525	A/R	Shim, Optional A=1,05	16	1319504	2	Ring, Snap
	1319538	A/R	Shim, Optional A=1,10	17	1321151	2	Ring, Support
	1319539	A/R	Shim, Optional A=1,15	18	8035941	2	U-Ring
	1319523	A/R	Shim, Optional A=1,20	19	8035949	2	U-Ring
	1319540	A/R	Shim, Optional A=1,25	20	8035943	2	Ring, Support
	1319541	A/R	Shim, Optional A=1,30	21	10731949	4	Ring, Retaining
	1319542	A/R	Shim, Optional A=1,35	22	1319501	18	Disc, O. Clutch - Optional S=2,5 (4270)
	1319522	A/R	Shim, Optional A=1,40		1319502	18	Disc, O. Clutch - Optional S=3,0 (4270)
	1319521	A/R	Shim, Optional A=1,45		1319500	18	Disc, O. Clutch - Optional S=2,0 (4270)
	1319520	A/R	Shim, Optional A=1,50		1319501	16	Disc, O. Clutch - Optional S=2,5 (4290)
	1319519	A/R	Shim, Optional A=1,55		1319502	16	Disc, O. Clutch - Optional S=3,0 (4290)
	1319518	A/R	Shim, Optional A=1,60		1319500	16	Disc, O. Clutch - Optional S=2,0 (4290)
	1319517	A/R	Shim, Optional A=1,65	23	1321150	8	Disc, I. Clutch (4270)
	1319510	A/R	Shim, Optional A=2,0		1321150	10	Disc, I. Clutch (4290)
	1321159	A/R	Shim, Optional A=1,47	24	1321174	2	Carrier, Disc
	1319516	A/R	Shim, Optional A=1,70	25	1319499	16	Ring, Crescent
	1319515	A/R	Shim, Optional A=1,75	26	8035940	2	Piston
	1319514	A/R	Shim, Optional A=1,80				NOTES:
	1319513	A/R	Shim, Optional A=1,85				Quantities Listed are Per Axle.
	1319512	A/R	Shim, Optional A=1,90				

S/N 14409-

## FRONT AXLE - M-DISC BRAKE

1.5.1

4270H  
4270L  
4290H  
4290L



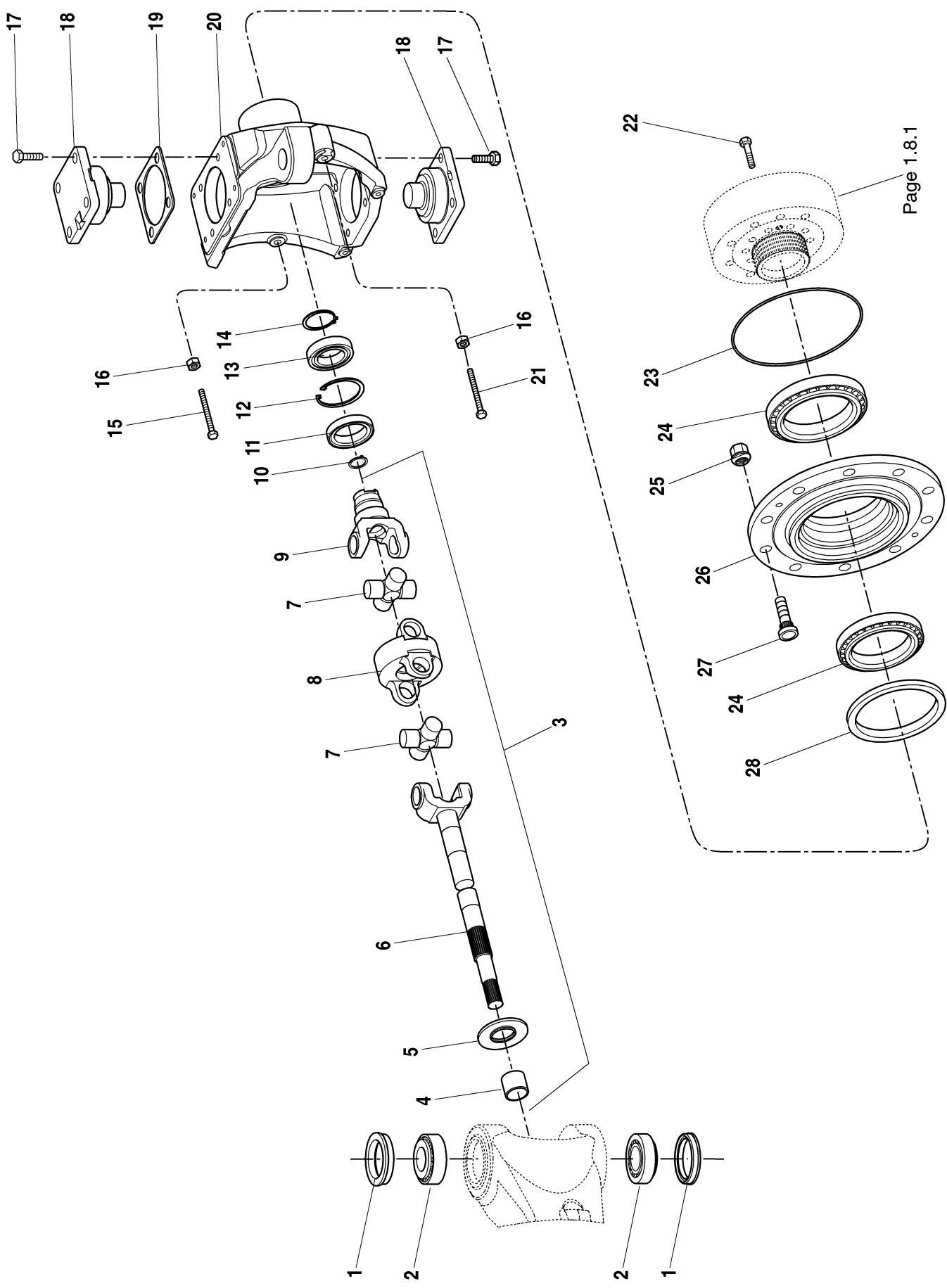
Origin  
05/014270H  
4270L  
4290H  
4290L

ITEM	PART NO.	QTY.	DESCRIPTION
1	8035952	2	Shim, End
2	1321206	2	Ring, Snap
3	1321179	2	Ring, Four-Lip
4	8035954	6	Screw, Cap
5	8035955	6	O-Ring
6	1321244	6	Pin, Pressure
7	1321181	6	Ring, Four-Lip
8	8036018	2	Washer, Sealing
9	1321182	2	O-Ring
10	1321208	2	Spring, Cup
11	1321240	2	Piston
12	1321180	2	Ring, Four-Lip
13	1321172	2	Carrier, Pin
14	8035958	2	Washer, Spacing
15	1321207	8	Spring, Cup

NOTES:  
Quantities Listed are Per Axle.

S/N 14409-

**FRONT AXLE - BRAKE****1.6.1**



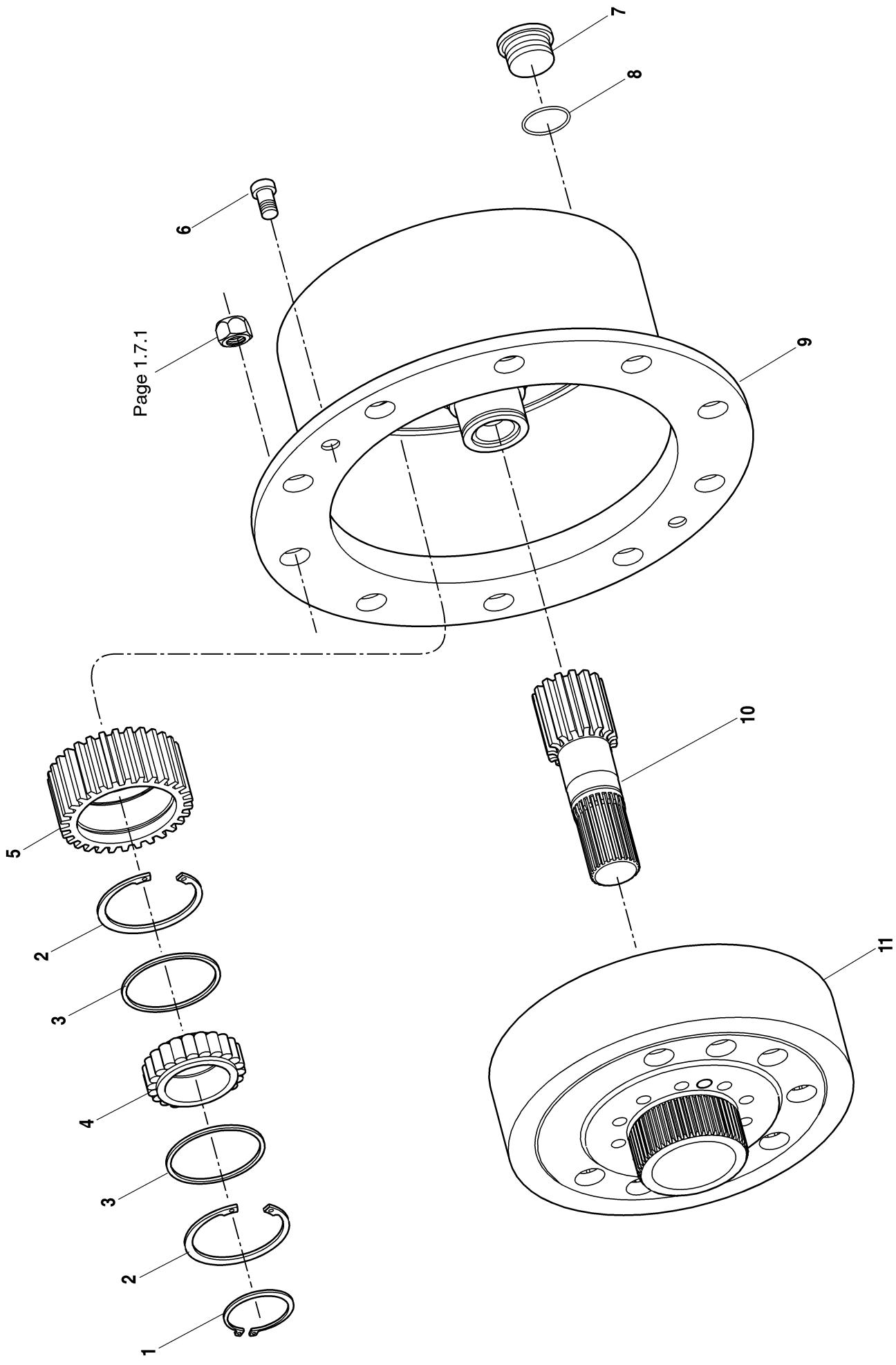
ITEM	PART NO.	QTY.	DESCRIPTION						
1	1319447	4	Seal, Shaft	23	1321155	2	O-Ring		
2	1319445	4	Bearing, Roller	24	1319472	4	Bearing, Roller		
3	1321175	2	Shaft, D. Universal Coupling (Includes Items 4 thru 9)	25	1319478	20	Nut, Sph. Collar (Lug Nut)		
4	8035973	1	Bushing	26	1321254	2	Hub		
5	8035974	1	Sheet, Screen	27	1101056	20	Bolt, Wheel (Stud)		
6	8035972	1	Fork, Joint Coupling	28	1319471	2	Seal, Shaft		
7	8035970	2	Cross, Joint						
8	8035969	1	Central Piece						
9	8035971	1	Fork, Joint						
10	1321228	2	Ring, Retaining						
11	1321164	2	Seal, Shaft						
12	1319210	2	Ring, Retaining						
13	1321157	2	Bearing, Ball						
14	1319564	2	Ring, Retaining						
15	1319475	2	Screw, Stop						
16	1319477	4	Nut, Hex						
17	1319464	16	Screw, Hex						
18	1319462	4	Pin, Bearing						
19	1321249	A/R	Shim, Optional A=0,2						
	8035959	A/R	Shim, Optional A=0,3						
	8035960	A/R	Shim, Optional A=0,4						
	8035961	A/R	Shim, Optional A=0,5						
	8035962	A/R	Shim, Optional A=0,6						
	1321250	A/R	Shim, Optional A=0,7						
	8035963	A/R	Shim, Optional A=0,8						
	8035964	A/R	Shim, Optional A=1,0						
	8035965	A/R	Shim, Optional A=1,2						
	8035966	A/R	Shim, Optional A=1,4						
	1321251	A/R	Shim, Optional A=1,6						
	8035967	A/R	Shim, Optional A=1,8						
	8035968	A/R	Shim, Optional A=2,0						
20	1321256	1	Housing, Joint - Right Side						
	1321257	1	Housing, Joint - Left Side						
21	1319476	2	Screw, Stop						
22	8035975	20	Screw, Hex						

S/N 14409-

## FRONT AXLE - JOINT HOUSING

1.7.1

4270H  
4270L  
4290H  
4290L



Origin  
05/01

4270H  
4270L  
4290H  
4290L  
▼

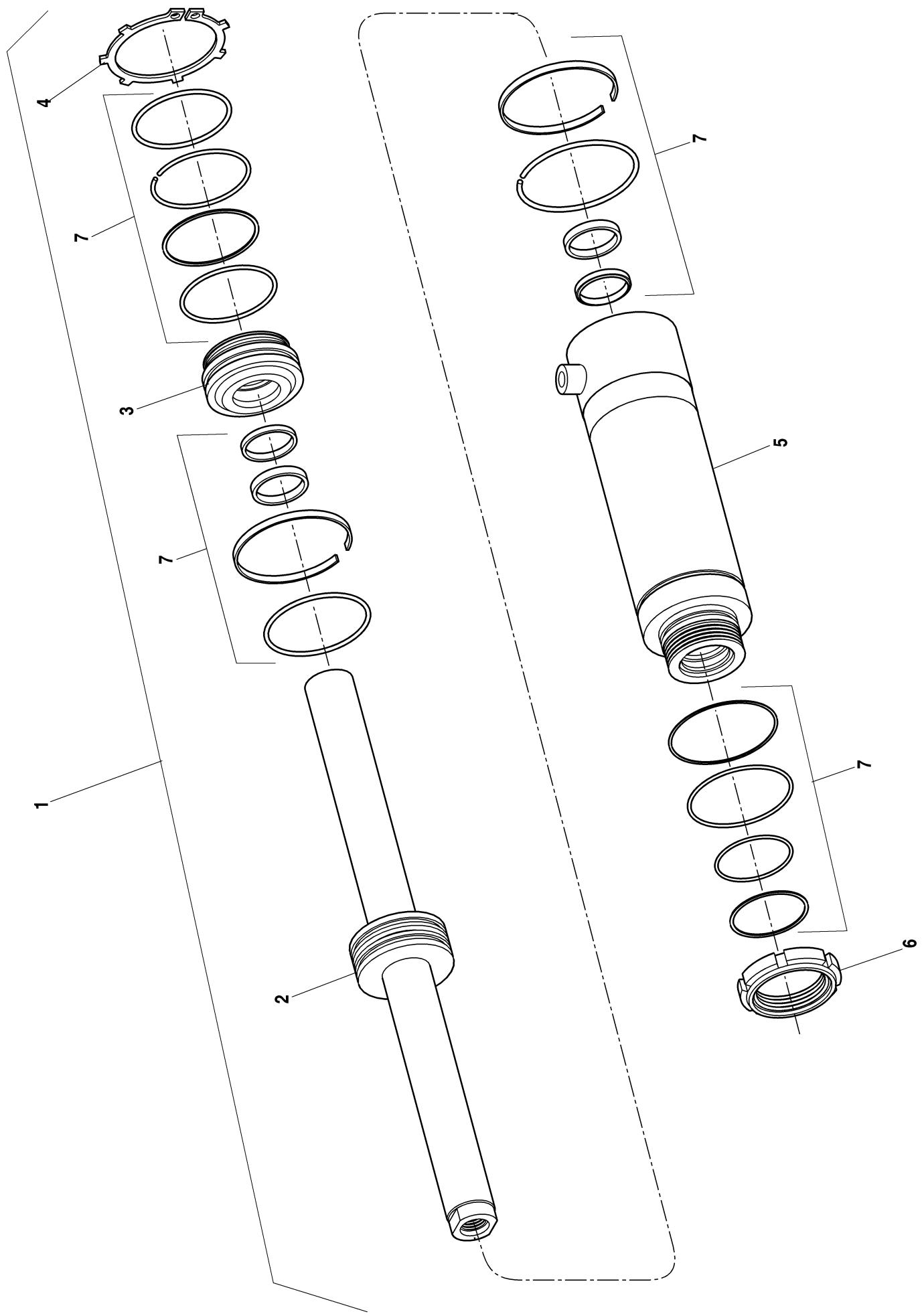
ITEM	PART NO.	QTY.	DESCRIPTION
1	1321177	6	Ring, Retaining
2	1321205	12	Ring, Snap
3	1321191	12	Washer
4	1321214	6	Bearing, Roller
5	1321233	6	Gear, Planet
6	8035977	4	Screw, Cap
7	1319506	2	Plug, Screw
8	1319432	2	O-Ring
9	1321232	2	Carrier, Planet
10	1321255	2	Shaft, Sun Gear
11	1321258	2	Gear, Ring

NOTES:  
Quantities Listed are Per Axle.

S/N 14409-

## FRONT AXLE - PLANETARY DRIVE

1.8.1



Origin  
05/01

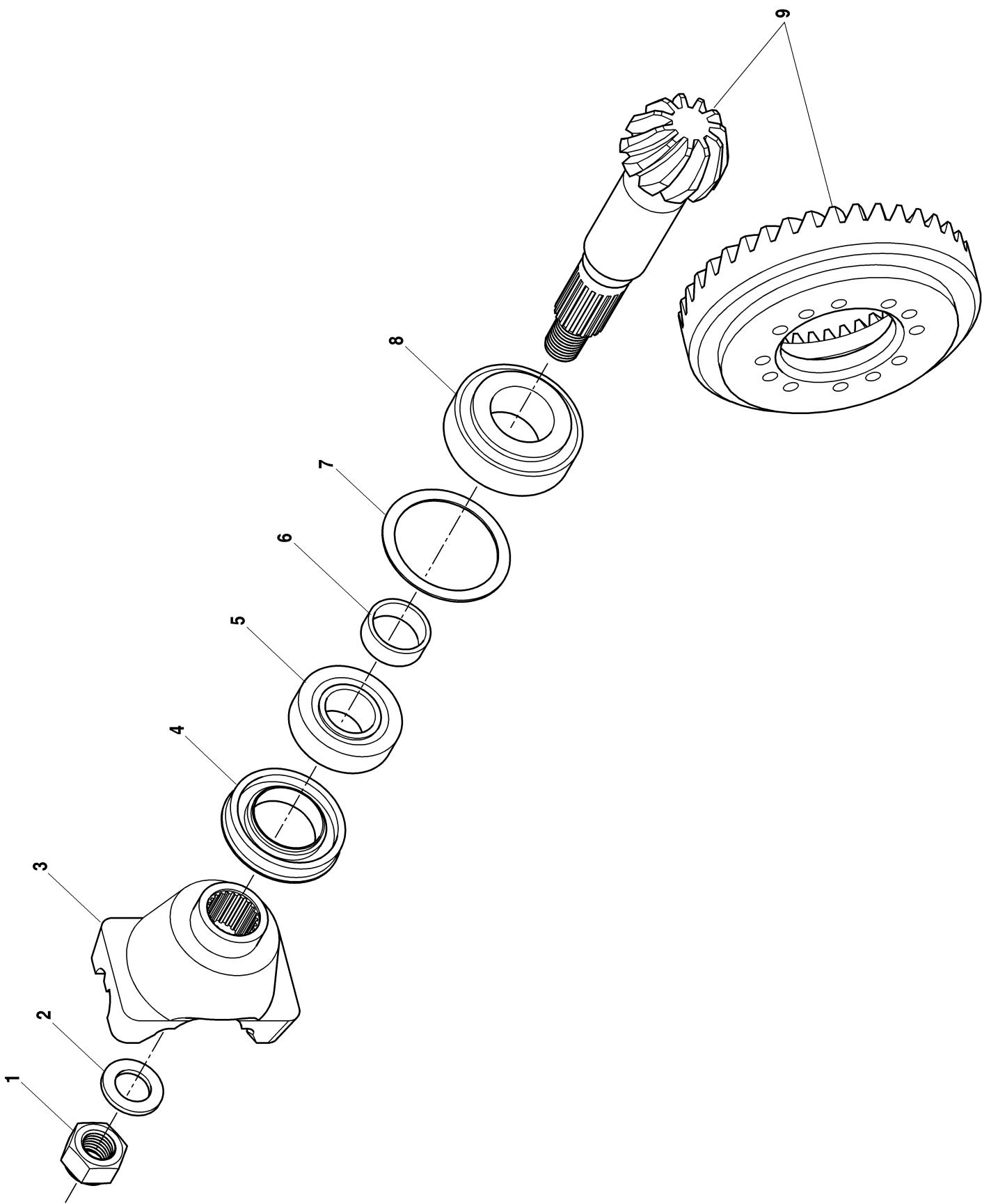
4270H  
4270L  
4290H  
4290L  
▼

ITEM	PART NO.	QTY.	DESCRIPTION
1	13211149	1	Steer Cylinder Assembly (Includes Items 2 thru 7)
2	1321061	1	Rod, Piston
3	8035980	1	Guide Piece
4	8035978	1	L-Ring
5	8035979	1	Tube, Cylinder
6	1321062	1	Nut, Slotted
7	8035981	1	Kit, Seal

S/N 14409-

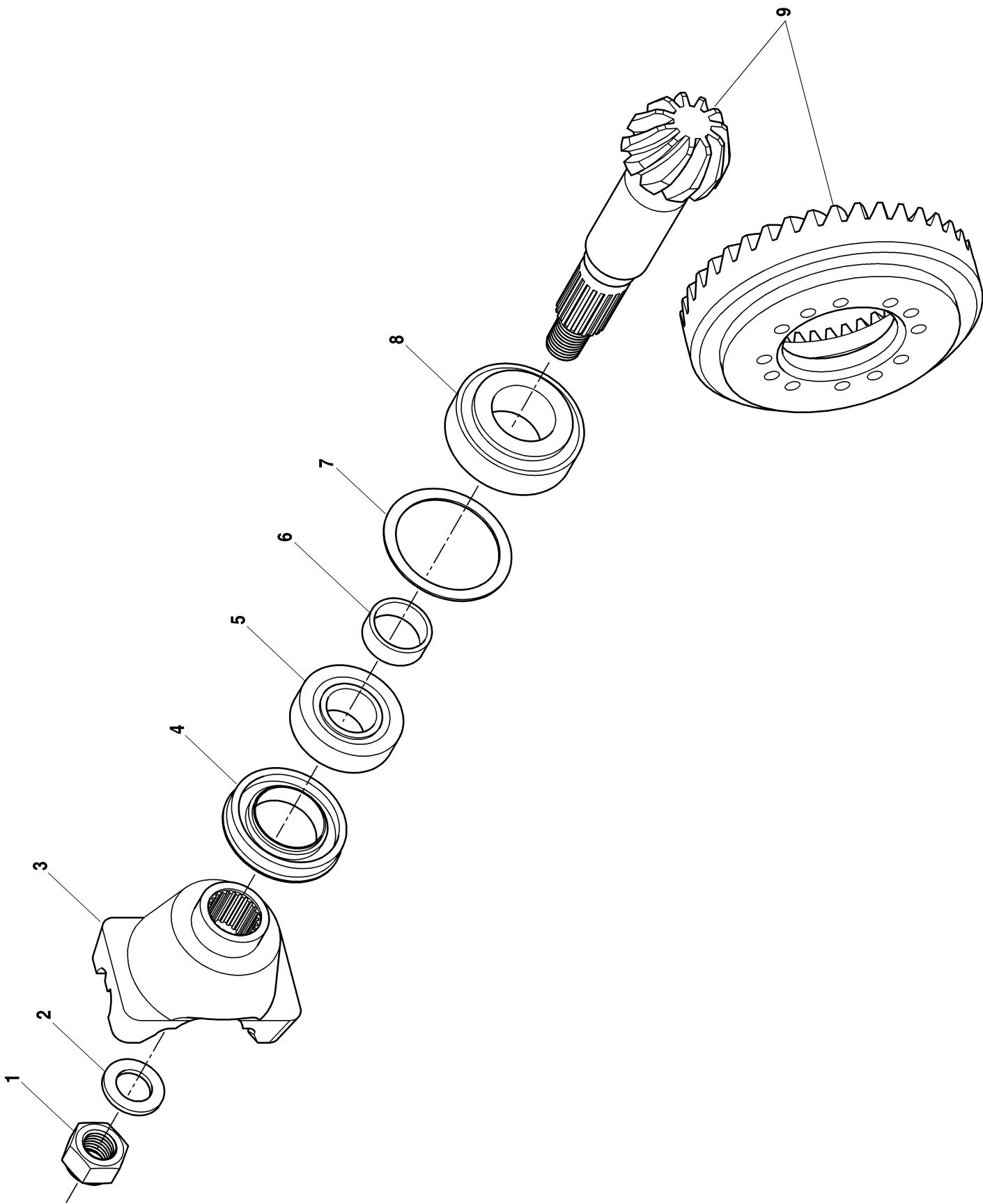
## STEERING CYLINDER

1.9.1



ITEM	PART NO.	QTY.	DESCRIPTION	
1	8035983	1	Nut, Hex	1319385
2	1319406	1	Washer	1319386
3	1321237	1	Yoke, End	1319387
4	1321211	1	Ring, Combination	1319388
5	1321212	1	Bearing, Roller	1319389
6	1319354	1	Ring, Optional S=15,1	1319390
	1319355	1	Ring, Optional S=15,2	1319391
	1319356	1	Ring, Optional S=15,3	1319392
	1319357	1	Ring, Optional S=15,4	1319393
	1319358	1	Ring, Optional S=15,5	1319394
	1319359	1	Ring, Optional S=15,6	1319395
	1319360	1	Ring, Optional S=15,7	1319396
	1319361	1	Ring, Optional S=15,8	1319397
	1319362	1	Ring, Optional S=15,9	1319398
	1319363	1	Ring, Optional S=16,0	1319399
	1319364	1	Ring, Optional S=16,1	1319400
	1319365	1	Ring, Optional S=16,2	1319401
	1319366	1	Ring, Optional S=16,3	1319402
	1319367	1	Ring, Optional S=16,4	7 1319333
	8035982	1	Ring, Optional S=16,26	A/R 1319334
	1319369	1	Ring, Optional S=16,23	A/R 1319335
	1319370	1	Ring, Optional S=16,16	A/R 1319336
	1319371	1	Ring, Optional S=16,13	A/R 1319337
	1319372	1	Ring, Optional S=16,06	A/R 1319338
	1319373	1	Ring, Optional S=16,03	A/R 1319339
	1319374	1	Ring, Optional S=15,96	A/R 1319340
	1319375	1	Ring, Optional S=15,93	A/R 1319341
	1319376	1	Ring, Optional S=15,86	A/R 1319342
	1319377	1	Ring, Optional S=15,83	A/R 1319343
	1319378	1	Ring, Optional S=15,76	A/R 1319344
	1319379	1	Ring, Optional S=15,73	A/R 1319345
	1319380	1	Ring, Optional S=15,66	A/R 1319346
	1319381	1	Ring, Optional S=15,63	A/R 1319347
	1319382	1	Ring, Optional S=15,56	A/R 1319348
	1319383	1	Ring, Optional S=15,53	A/R 1319349
	1319384	1	Ring, Optional S=15,46	A/R 1319350
				Ring, Optional S=15,43
				Ring, Optional S=15,36
				Ring, Optional S=15,33
				Ring, Optional S=15,26
				Ring, Optional S=15,38
				Ring, Optional S=15,48
				Ring, Optional S=15,58
				Ring, Optional S=15,68
				Ring, Optional S=15,69
				Ring, Optional S=15,72
				Ring, Optional S=15,78
				Ring, Optional S=15,81
				Ring, Optional S=15,84
				Ring, Optional S=15,88
				Ring, Optional S=15,89
				Ring, Optional S=15,91
				Ring, Optional S=15,94
				Ring, Optional S=15,97
				Washer, Optional S=1,0
				Washer, Optional S=1,05

## **REAR AXLE - INPUT (1 OF 2)**



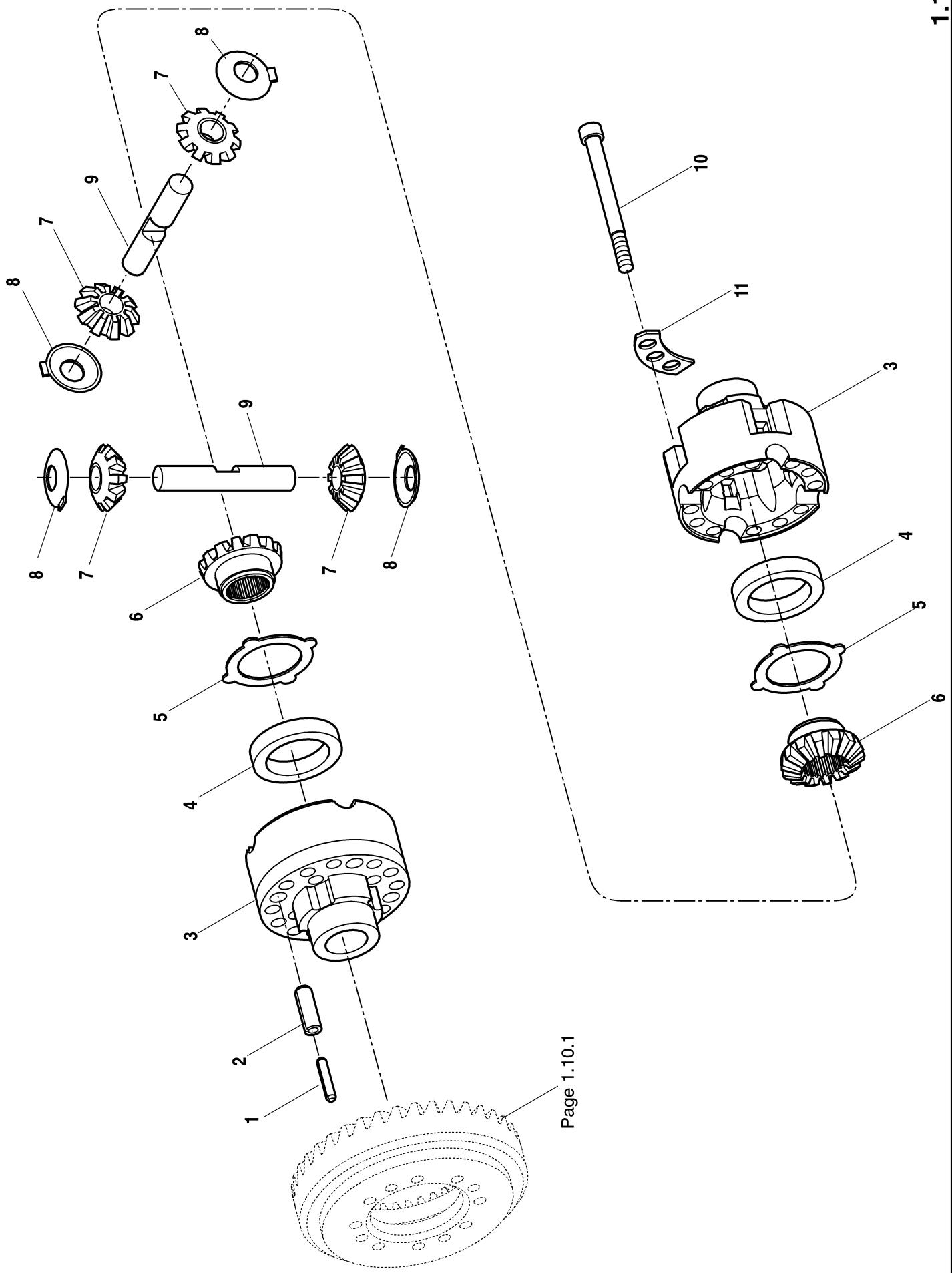
4270H  
4270L  
4290H  
4290L

1.10.1

S/N 14409-

**REAR AXLE - INPUT (2 OF 2)**

ITEM	PART NO.	QTY.	DESCRIPTION
7	1319351	A/R	Washer, Optional S=0,85
	1319352	A/R	Washer, Optional S=0,80
8	1319353	1	Bearing, Roller
9	1321229	1	Gear Set, Bevel



Page 1.10.1

Origin  
05/01

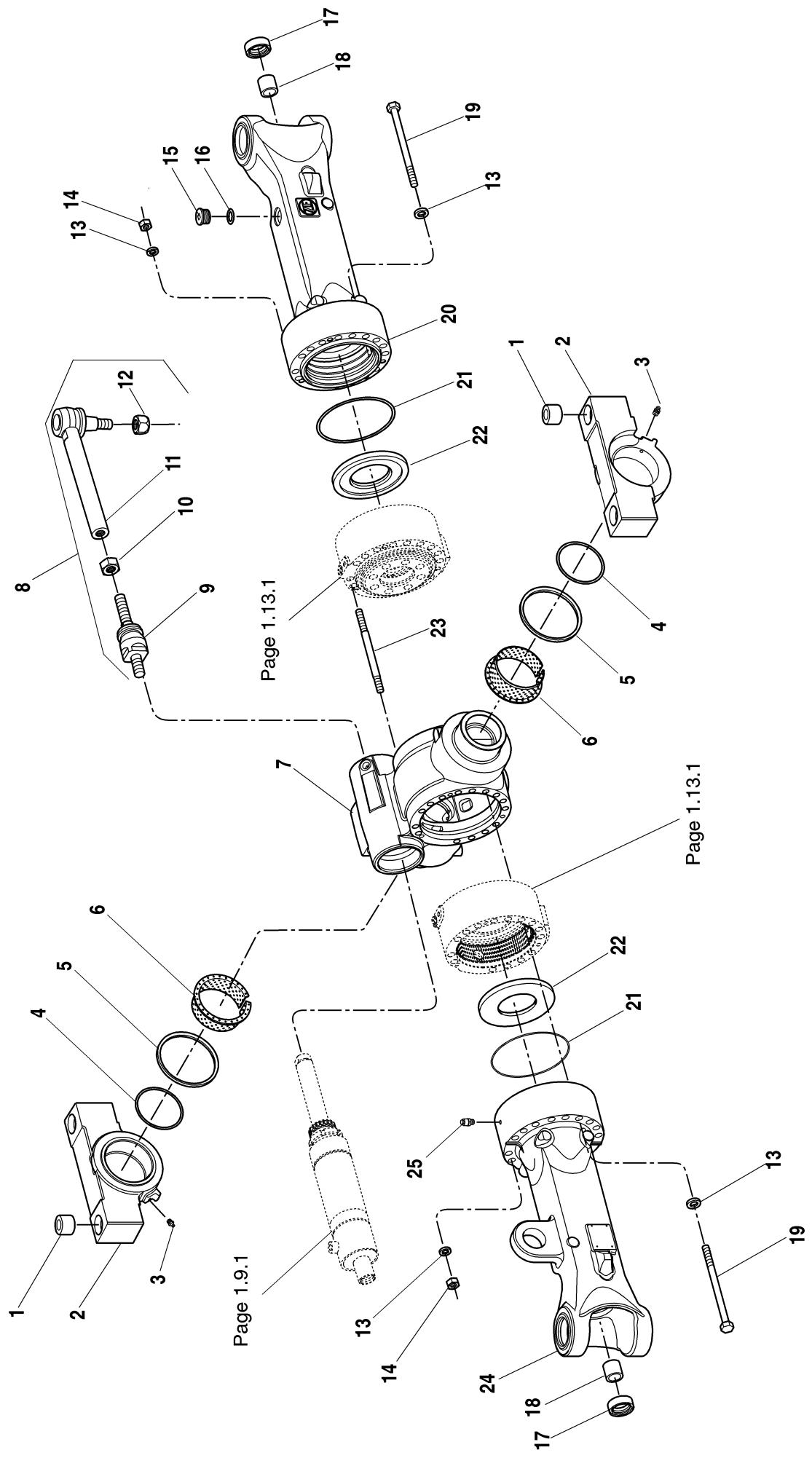
4270H  
4270L  
4290H  
4290L  
▼

ITEM	PART NO.	QTY.	DESCRIPTION
1	1321154	4	Pin, Slot.
2	1321153	4	Pin, Slot.
3	1321216	1	Case, Differential
4	1321260	2	Ring, Differential A=13,7
	8035984	2	Ring, Differential A=13,6
	1321259	2	Ring, Differential A=13,5
5	1319412	2	Washer, Thrust
6	1321223	2	Gear, Axle Bevel
7	1321262	4	Gear, Differential Bevel
8	1321188	4	Washer, Thrust
9	1321224	2	Axle, Differential
10	8035985	12	Screw, Cap
11	1321227	4	Segment

S/N 14409-

## REAR AXLE - DIFFERENTIAL

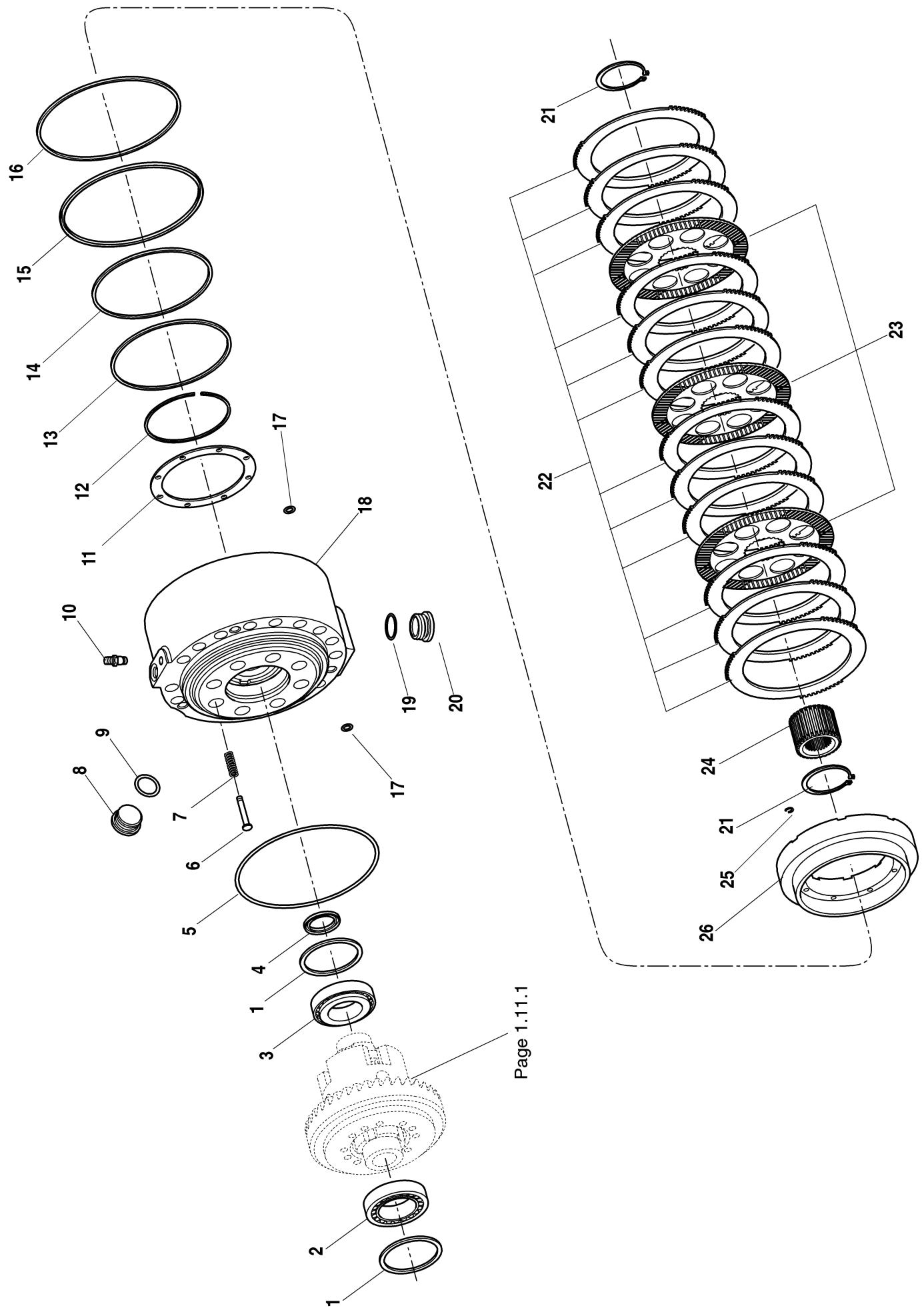
1.11.1



ITEM	PART NO.	QTY.	DESCRIPTION
1	1319441	4	Bushing, Centering
2	8035933	2	Bracket
3	1319423	2	Fitting, Grease
4	1319439	2	O-Ring
5	1319440	2	V-Ring
6	1319438	1	Bushing, Flange
7	1321236	1	Housing, Axle Drive
8	1321148	2	Coupling Assembly, Axial Joint
			(Includes Items 9 thru 12)
9	8035930	2	Coupling, Axial Joint
10	8035932	2	Nut, Hex
11	8035929	2	Coupling, Ball Joint w/Pipe
12	8035931	2	Nut, Locking
13	1319427	30	Washer
14	1319429	8	Nut, Hex
15	1319506	1	Plug, Screw
16	1319432	1	O-Ring
17	1319434	2	Seal, Shaft
18	1319433	2	Bushing
19	8035927	22	Screw, Hex
20	8035987	1	Casing, Axle (Left Rear)
21	1319425	2	O-Ring
22	8035990	2	Shim, End
23	8035989	8	Stud
24	8035986	1	Casing, Axle (Right Rear)
25	1319436	1	Valve, Vent

S/N 14409-

**REAR AXLE - AXLE CASING****1.12.1**



Page 1.11.1

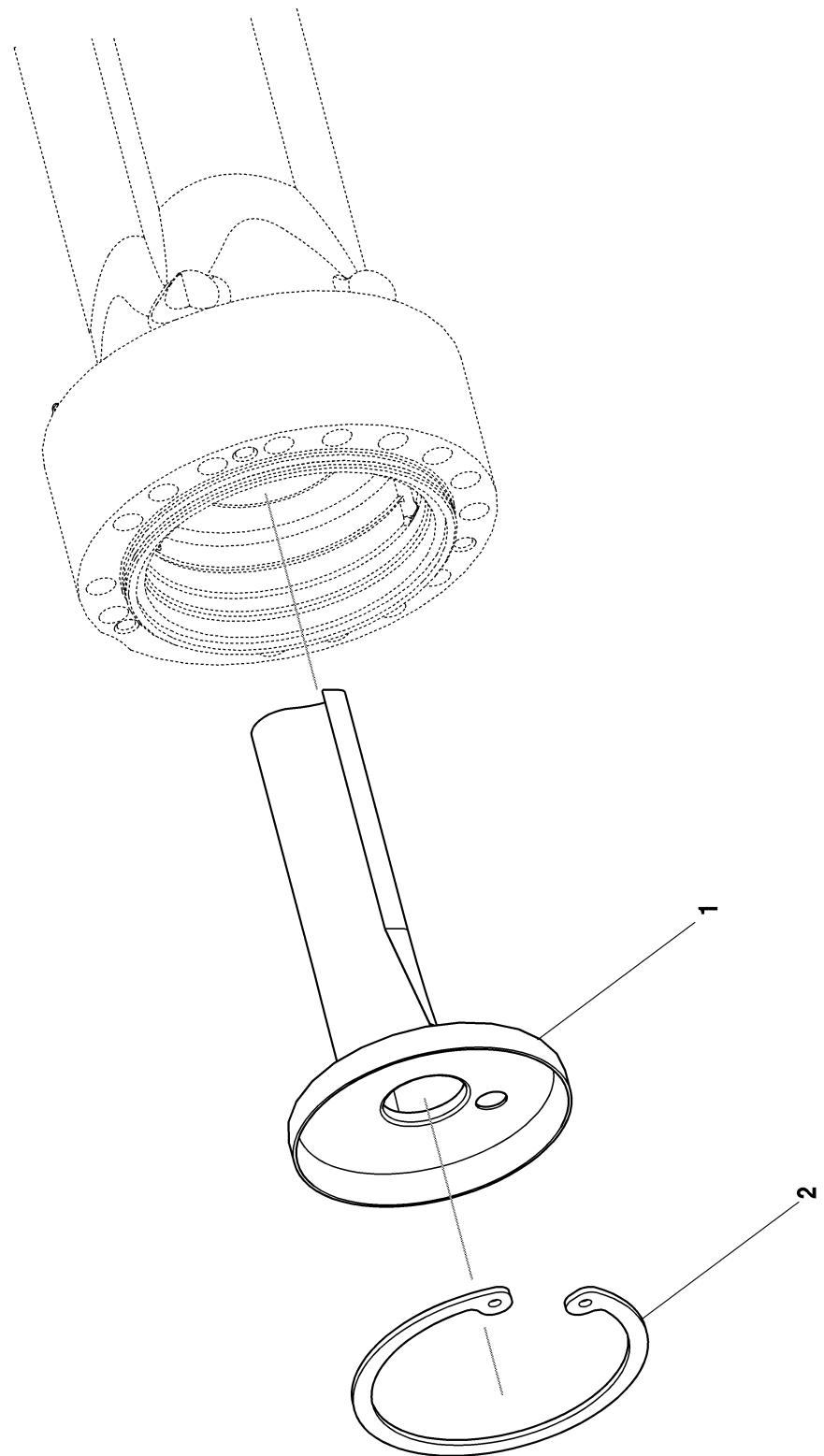
ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	1319531 8035945	2	Shim, Optional A=0,1 Shim, Optional A=0,15		1319516 1319514	2	Shim, Optional A=1,70 Shim, Optional A=1,80
1318539	2	Shim, Optional A=0,2		1319513	2	Shim, Optional A=1,85	
8035946	2	Shim, Optional A=0,25		1319512	2	Shim, Optional A=1,90	
1319529	2	Shim, Optional A=0,3		1319511	2	Shim, Optional A=1,95	
8035947	2	Shim, Optional A=0,35		2	1321165	1	Bearing, Roller
8035951	2	Shim, Optional A=0,4		3	8035944	1	Bearing, Roller
1319543	2	Shim, Optional A=0,45		4	1321161	2	Seal, Shaft
1319527	2	Shim, Optional A=0,5		5	1319425	2	O-Ring
1321158	2	Shim, Optional A=0,55		6	1319496	16	Pin
1319526	2	Shim, Optional A=0,6		7	1319497	16	Spring, Compression
1319532	2	Shim, Optional A=0,65		8	1319506	2	Plug, Screw
1319533	2	Shim, Optional A=0,7		9	1319432	2	O-Ring
1319534	2	Shim, Optional A=0,75		10	1319505	2	Valve, Vent
1319525	2	Shim, Optional A=0,8		11	1319498	2	Washer
1319535	2	Shim, Optional A=0,85		12	1319504	2	Ring, Snap
1319536	2	Shim, Optional A=0,90		13	1321151	2	Ring, Support
1319537	2	Shim, Optional A=0,95		14	1321162	2	U-Ring
1319524	2	Shim, Optional A=1,0		15	1321163	2	U-Ring
1319525	2	Shim, Optional A=1,05		16	1321152	2	Ring, Support
1319538	2	Shim, Optional A=1,10		17	1319491	12	O-Ring
1319539	2	Shim, Optional A=1,15		18	8035936	1	Housing, Brake - Left Side
1319523	2	Shim, Optional A=1,2			8035939	1	Housing, Brake - Right Side
1319540	2	Shim, Optional A=1,25		19	1319432	2	O-Ring
1319541	2	Shim, Optional A=1,30		20	1319431	2	Plug, Screw
1319542	2	Shim, Optional A=1,35		21	10731949	4	Ring, Retaining
1319522	2	Shim, Optional A=1,4		22	1319500	24	Disc, O. Clutch - Optional S=2,0
1319521	2	Shim, Optional A=1,45			1319501	24	Disc, O. Clutch - Optional S=2,5
1319520	2	Shim, Optional A=1,50			1319502	24	Disc, O. Clutch - Optional S=3,0
1319519	2	Shim, Optional A=1,55		23	1321150	6	Disc, I. Clutch
1319518	2	Shim, Optional A=1,60		24	1321174	2	Carrier, Disc
1319517	2	Shim, Optional A=1,65		25	1319499	2	Ring, Crescent
1319510	2	Shim, Optional A=2,0		26	1321173	16	Piston
1321159	2	Shim, Optional A=1,47					
8035948	2	Shim, Optional A=1,63					
1319515	2	Shim, Optional A=1,75					

S/N 14409-

## REAR AXLE - M-DISC BRAKE

1.13.1

4270H  
4270L  
4290H  
4290L



ITEM	PART NO.	QTY.	DESCRIPTION
1	1321172	2	Carrier, Pin
2	1321178	2	Ring, Retaining

NOTES:  
Quantities Listed are Per Axle.

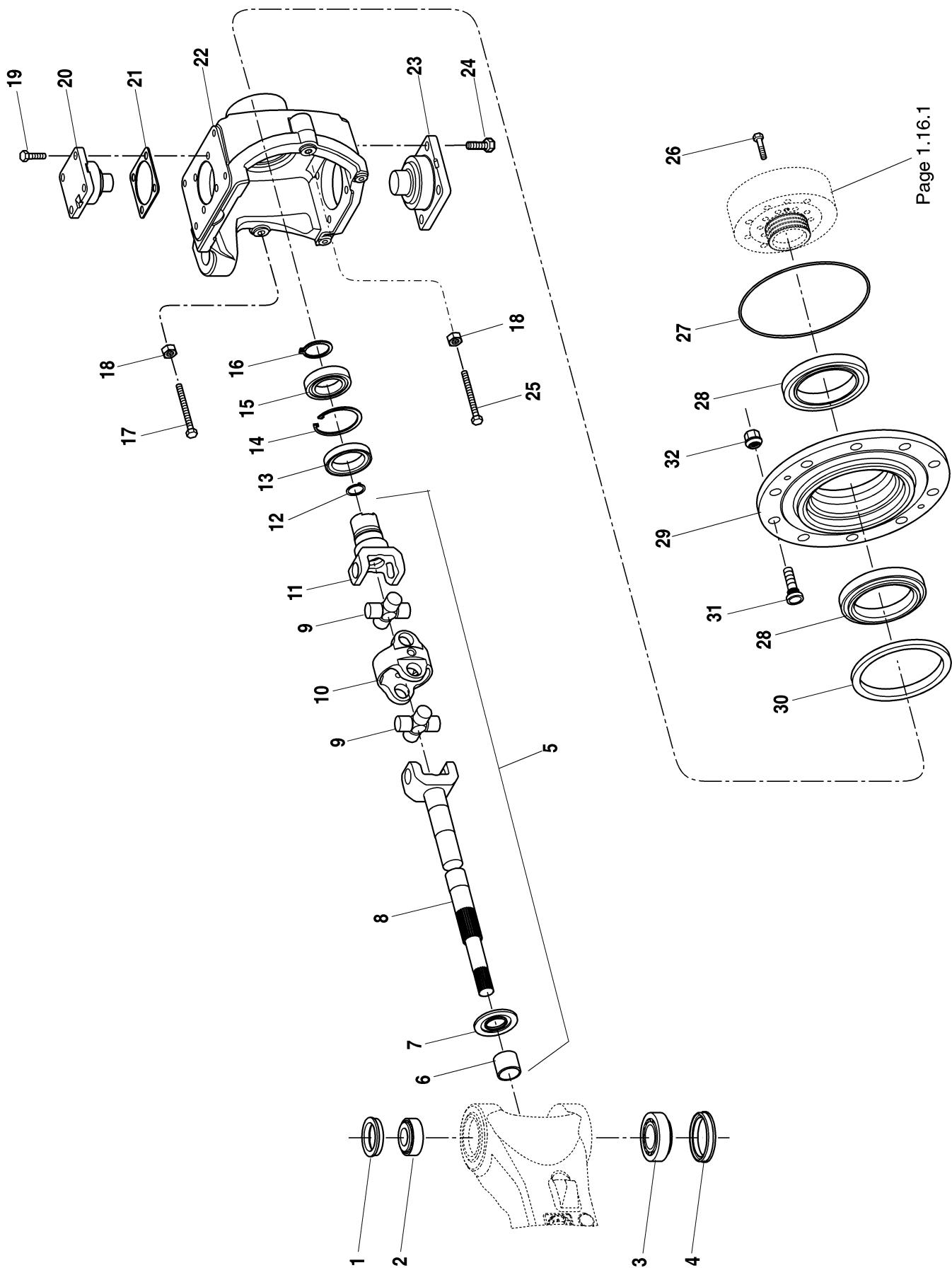
Origin  
05/01

4270H  
4270L  
4290H  
4290L

S/N 14409-

**REAR AXLE - BRAKE**

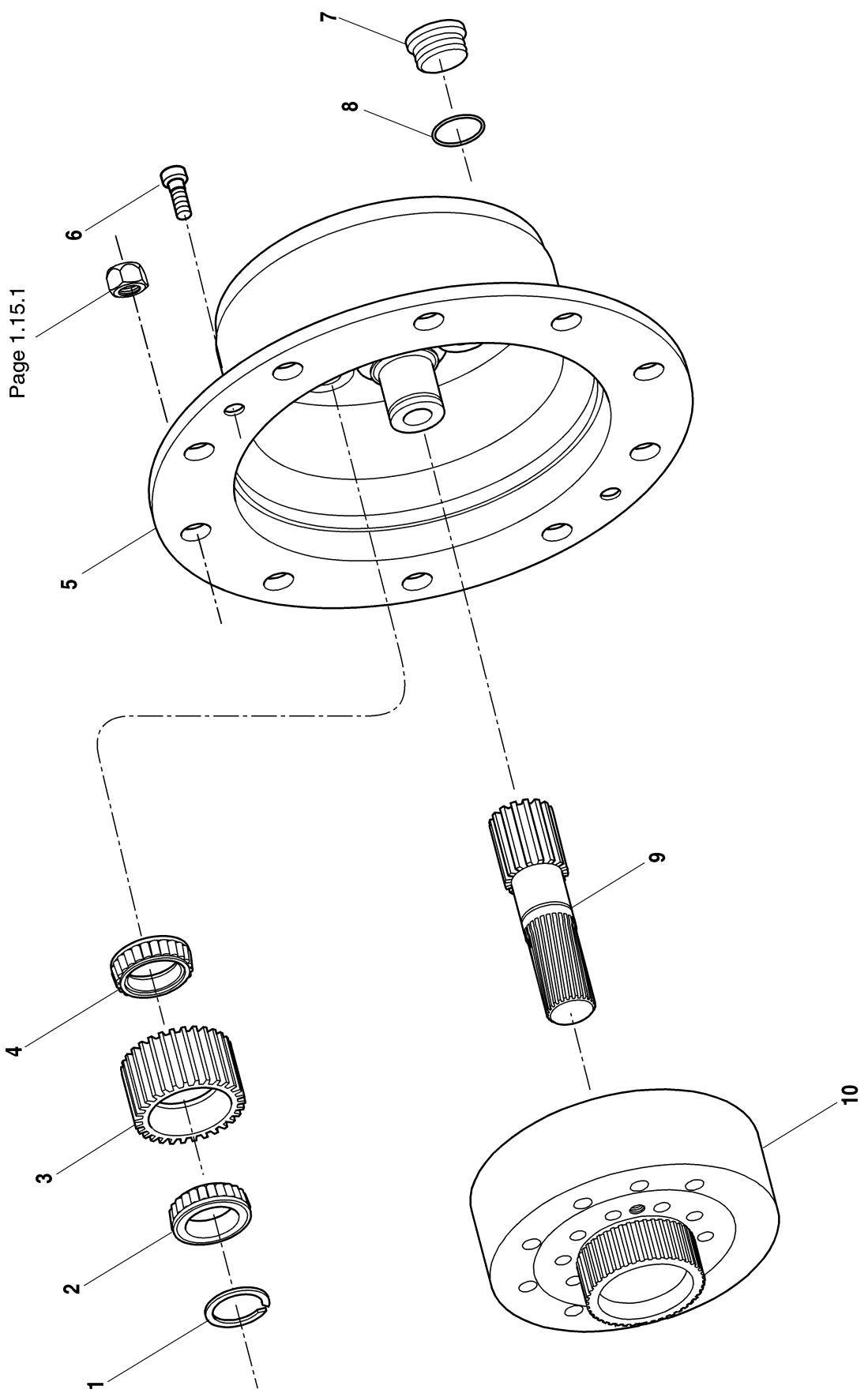
**1.14.1**



ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	1319446	2	Seal, Shaft	23	1319462	2	Pin, Bearing
2	1319444	2	Bearing, Roller	24	1319464	8	Screw, Hex
3	1319445	2	Bearing, Roller	25	1319475	2	Screw, Stop
4	1319447	2	Seal, Shaft	26	8035997	16	Screw, Hex
5	1321176	2	Shaft, D. Universal Coupling (Includes Items 6 thru 11)	27	1321155	2	O-Ring
6	8035973	2	Bushing	28	1319472	4	Bearing, Roller
7	8035996	2	Sheet, Screen	29	1321239	2	Hub
8	8035995	2	Fork, Joint Coupling	30	1319471	2	Seal, Shaft
9	8035993	4	Cross, Joint	31	1101056	20	Bolt, Wheel
10	8035992	2	Central Piece	32	1319478	20	Nut, Sph. Collar (Lug Nut)
11	8035994	2	Fork, Joint	NOTES: Quantities Listed are Per Axle.			
12	1321226	2	Ring, Retaining				
13	1321164	2	Seal, Shaft				
14	1319210	2	Ring, Retaining				
15	1321157	2	Bearing, Ball				
16	1319546	2	Ring, Retaining				
17	1319476	2	Screw, Stop				
18	1319477	4	Nut, Hex				
19	1319463	4	Screw, Hex				
20	1319461	2	Pin, Bearing				
21	1319448	2	Shim, Optional S=0,2				
	1319449	2	Shim, Optional S=0,3				
	1319450	2	Shim, Optional S=0,4				
	1319451	2	Shim, Optional S=0,6				
	1319452	2	Shim, Optional S=0,8				
	1319453	2	Shim, Optional S=1,0				
	1319454	2	Shim, Optional S=1,2				
	1319455	2	Shim, Optional S=1,4				
	1319456	2	Shim, Optional S=1,6				
	1319457	2	Shim, Optional S=1,8				
	1319458	2	Shim, Optional S=2,0				
	1319459	2	Shim, Optional S=0,7				
	1319460	2	Shim, Optional S=0,5				
22	1321245	1	Housing, Joint - Left Side				
	1321246	1	Housing, Joint - Right Side				

S/N 14409-

**REAR AXLE - JOINT HOUSING****1.15.1**4270H  
4270L  
4290H  
4290L



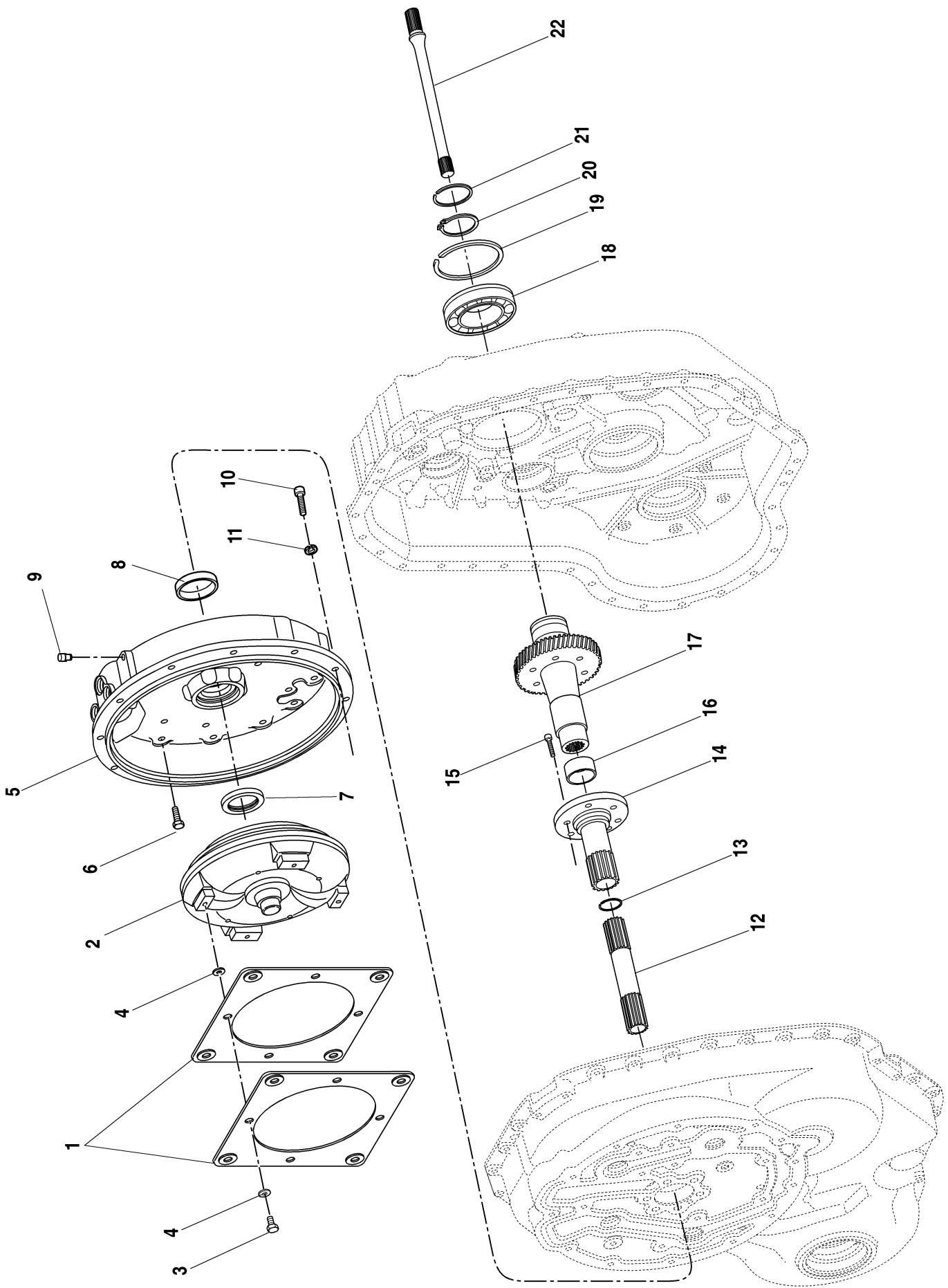
ITEM	PART NO.	QTY.	DESCRIPTION
1	1319485	6	Ring, Snap
2	1319484	6	Ring, Bearing Inner
3	1321231	6	Gear, Planet
4	1319483	6	Ring, Bearing Inner
5	1321238	2	Carrier, Planet
6	8035977	4	Screw, Cap
7	1319500	2	Plug, Screw
8	1319432	2	O-Ring
9	1321242	2	Shaft, Sun Gear
10	1321247	2	Gear, Ring

NOTES:  
Quantities Listed are Per Axle.

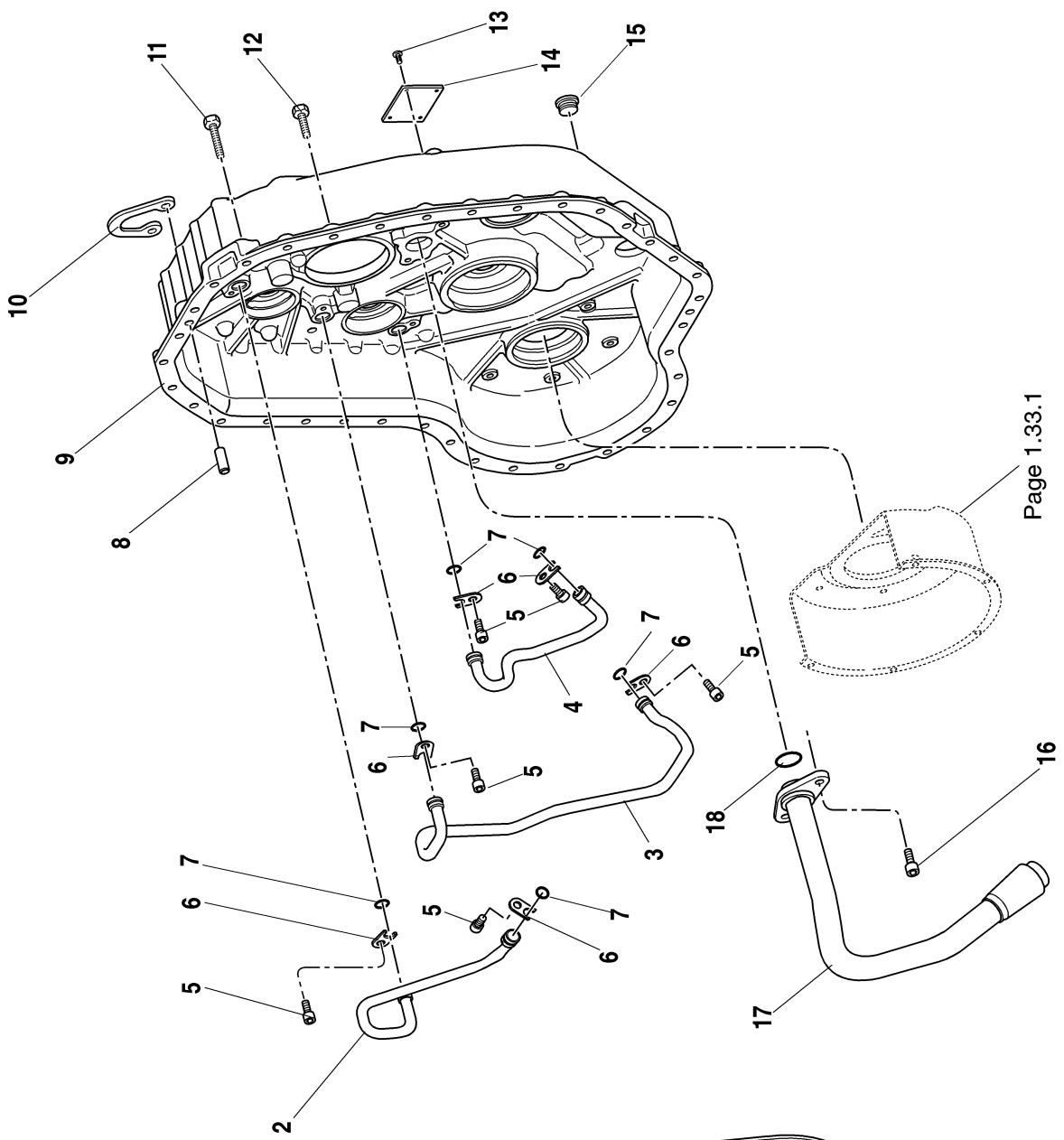
S/N 14409-

## REAR AXLE - PLANETARY DRIVE

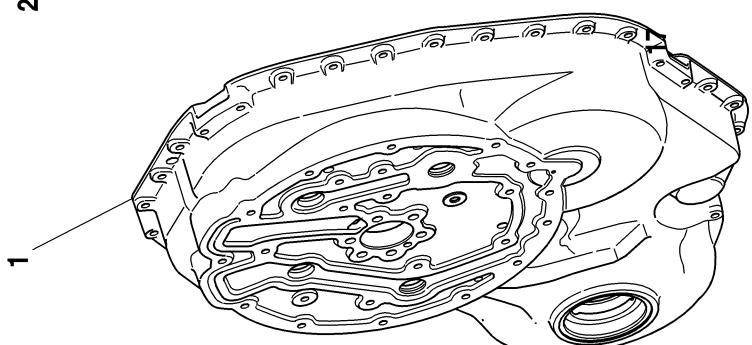
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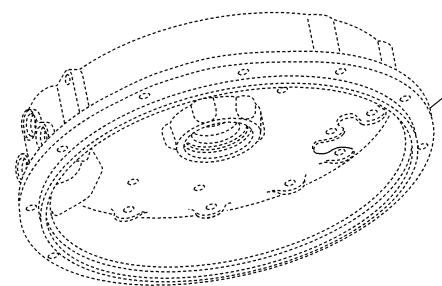
ITEM	PART NO.	QTY.	DESCRIPTION
1	1319229	2	Diaphragm
2	1319258	1	Converter
3	1319231	4	HHCS, M10 x 16mm
4	10731703	8	Washer, Thrust 1,00
5	1319574	1	Bell, Converter
6	1319569	23	HHCS, M10 x 30mm
7	1319576	1	Seal, Shaft
8	1319757	1	Bushing, Bearing
9	10731744	1	Breather
10	8303769	12	HHCS, M10-1,5 x 45mm
11	8307023	12	Washer, Lock M10
12	1319236	1	Shaft, Turbine
13	10731732	1	Ring, Snap 30
14	1319557	1	Shaft, Stator
15	1319577	6	SHCS, M10 x 50mm
16	1319558	1	Bushing, Bearing
17	1319559	1	Shaft, Input
18	1319563	1	Bearing, Ball
19	10731913	1	Ring, Snap 100
20	1319564	1	Ring, Retaining 55 x 2,00
21	1319565	1	Ring, Piston 55 x 3,00
22	1319566	1	Shaft, Central



Page 1.33.1

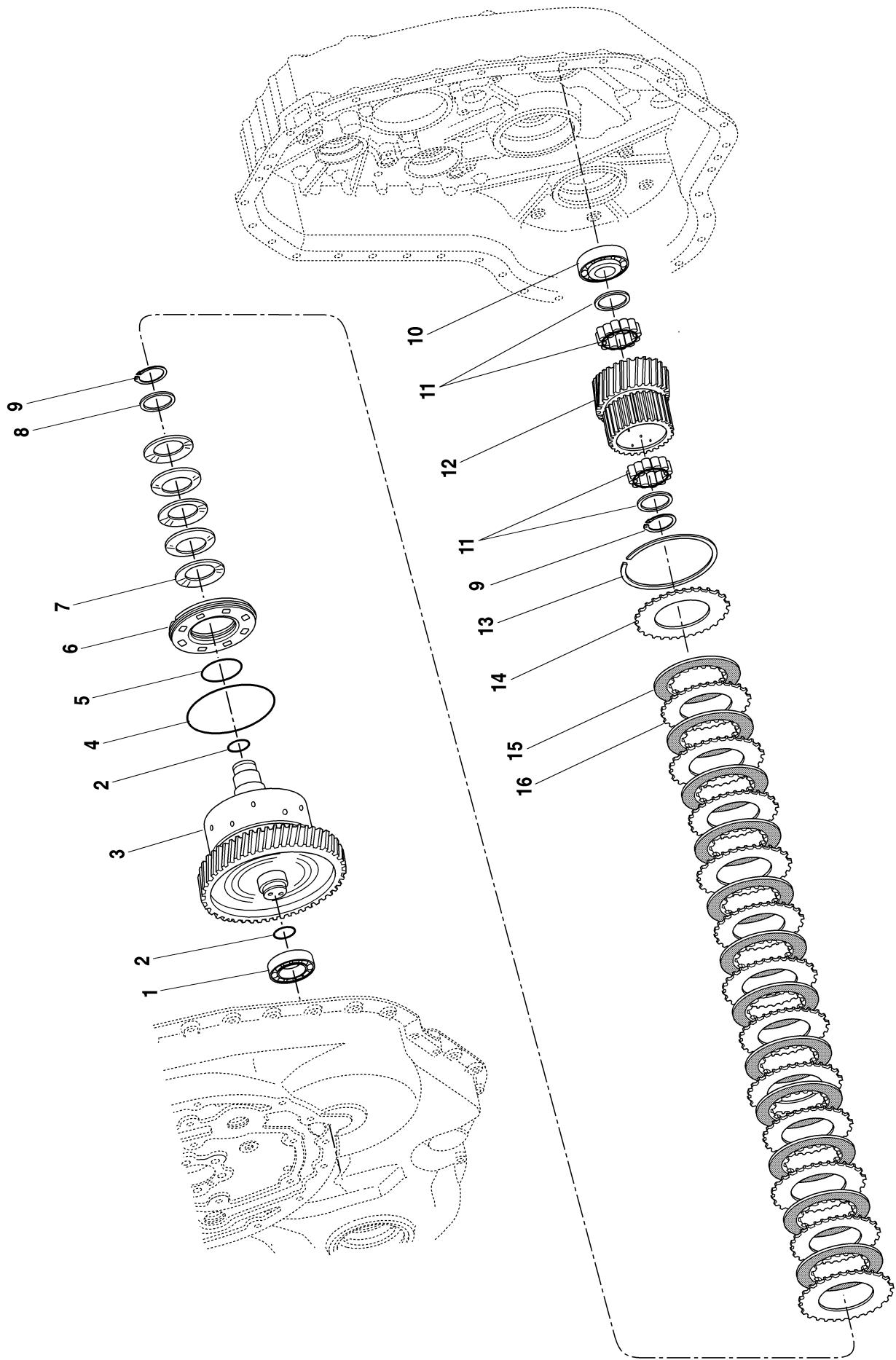


Page 1.25.1



ITEM	PART NO.	QTY.	DESCRIPTION
1	1319567	1	Housing I
2	1319586	1	Pipe
3	1319587	1	Pipe
4	1319588	1	Pipe
5	1319585	11	SHCS, M8 x 16mm
6	1319584	6	Plate, Fixing
7	1319583	6	O-Ring, 14 x 2,00
8	1319571	2	Pin, Cylindrical M6 x 24
9	1319568	1	Housing II
10	1319590	1	Bracket
11	1319570	6	HHCS, M10 x 50mm
12	1319569	30	HHCS, M10 x 30mm
13	1319573	4	Stud, Grooved 3 x 5,00
14	1319572	1	Plate, Type
15	1319578	1	Plug, Drain 7/8-14
16	1319582	2	SHCS, M8 x 20mm
17	1319580	1	Pipe, Oil Suction
18	1319581	1	O-Ring, 30 x 3,00
19	1319576	1	Seal, Shaft

NOTES:  
For complete Transmission Assembly (See Page 1.1.1)



Origin  
05/01

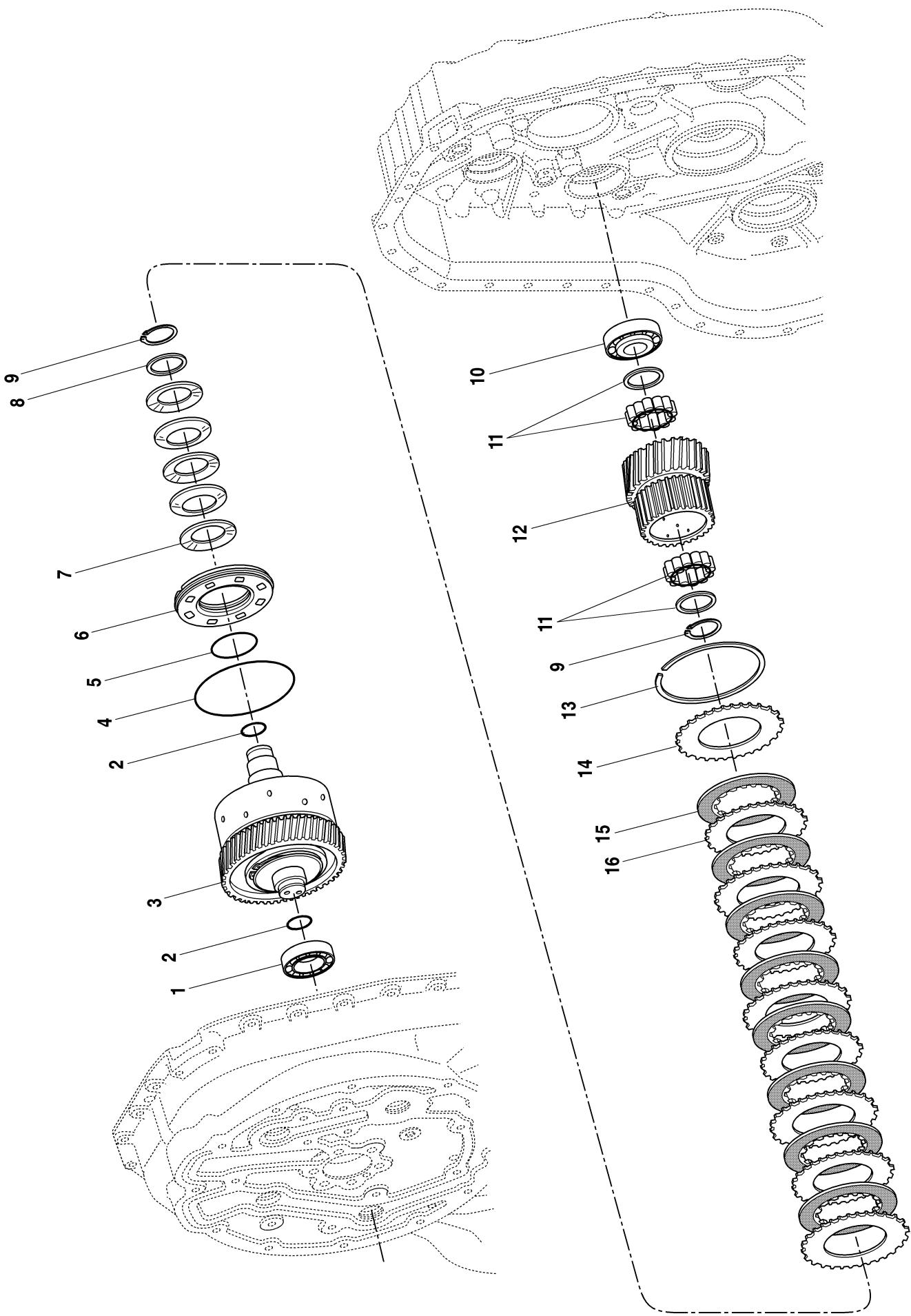
4270H  
4270L  
4290H  
4290L  
▼

ITEM	PART NO.	QTY.	DESCRIPTION
1	1319608	1	Bearing, Roller
2	1319612	1	Ring, Piston 30 x 2,00
3	1319591	1	Coupling
4	1319594	1	O-Ring, 115 x 3,00
5	1319593	1	O-Ring, 52 x 3,00
6	1319592	1	Piston
7	1319595	5	Spring, Cup
8	1319596	1	Shim, 2,00
9	10731845	2	Ring, Retaining 40 x 1,75
10	1319609	1	Bearing, Roller
11	1319605	2	Cage, Roller
12	1319607	1	Carrier, Disc
13	1319600	1	Ring, Snap 4,00
	1319601	1	Ring, Snap 3,50
	1319602	1	Ring, Snap 3,00
	1319603	1	Ring, Snap 2,50
	1319604	1	Ring, Snap 2,00
14	1319599	1	Shim, End
15	1319597	12	Disc, Lin. Clutch
16	1319598	12	Disc, O. Clutch

S/N 14409-

**COUPLING GROUP 1**

**1.27.1**



Origin  
05/01

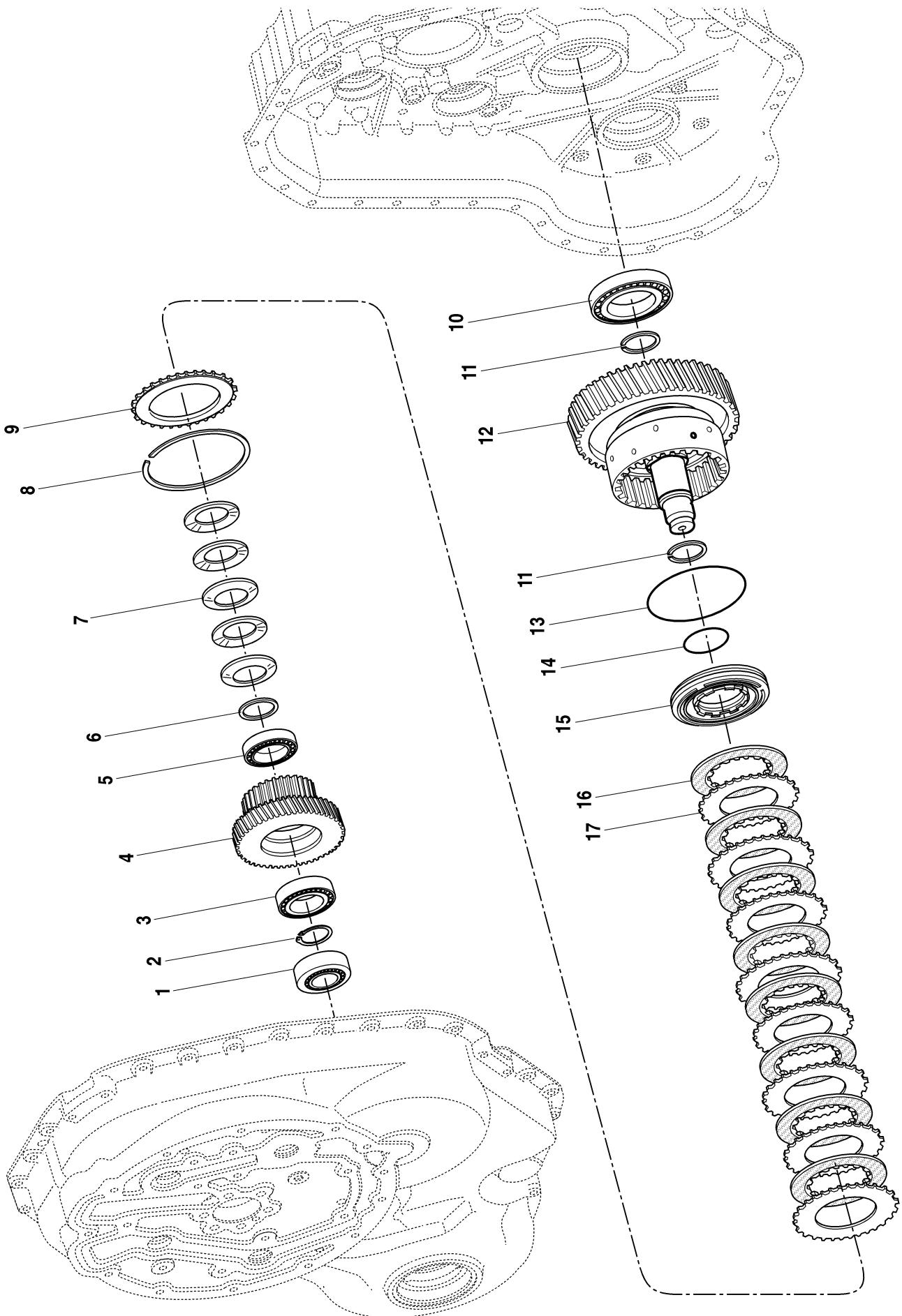
4270H  
4270L  
4290H  
4290L  
▼

ITEM	PART NO.	QTY.	DESCRIPTION
1	1319615	1	Bearing, Roller
2	1319612	2	Ring, Piston 30 x 2,00
3	1319613	1	Coupling
4	1319594	1	O-Ring 115 x 3,00
5	1319593	1	O-Ring 52 x 3,00
6	1319592	1	Piston
7	1319595	5	Spring, Cup
8	1319596	1	Shim, 2,00
9	10731845	2	Ring, Retaining 40 x 1,75
10	1319609	1	Bearing, Roller
11	1319605	2	Cage, Roller
12	1319614	1	Carrier, Disc
13	1319600	1	Ring, Snap 4,00
	1319601	1	Ring, Snap 3,50
	1319602	1	Ring, Snap 3,00
	1319603	1	Ring, Snap 2,50
	1319604	1	Ring, Snap 2,00
14	1319599	1	Shim. End
15	1319597	8	Disc, Lin. Clutch
16	1319598	8	Disc, O. Clutch

S/N 14409-

## COUPLING GROUP 2

1.28.1

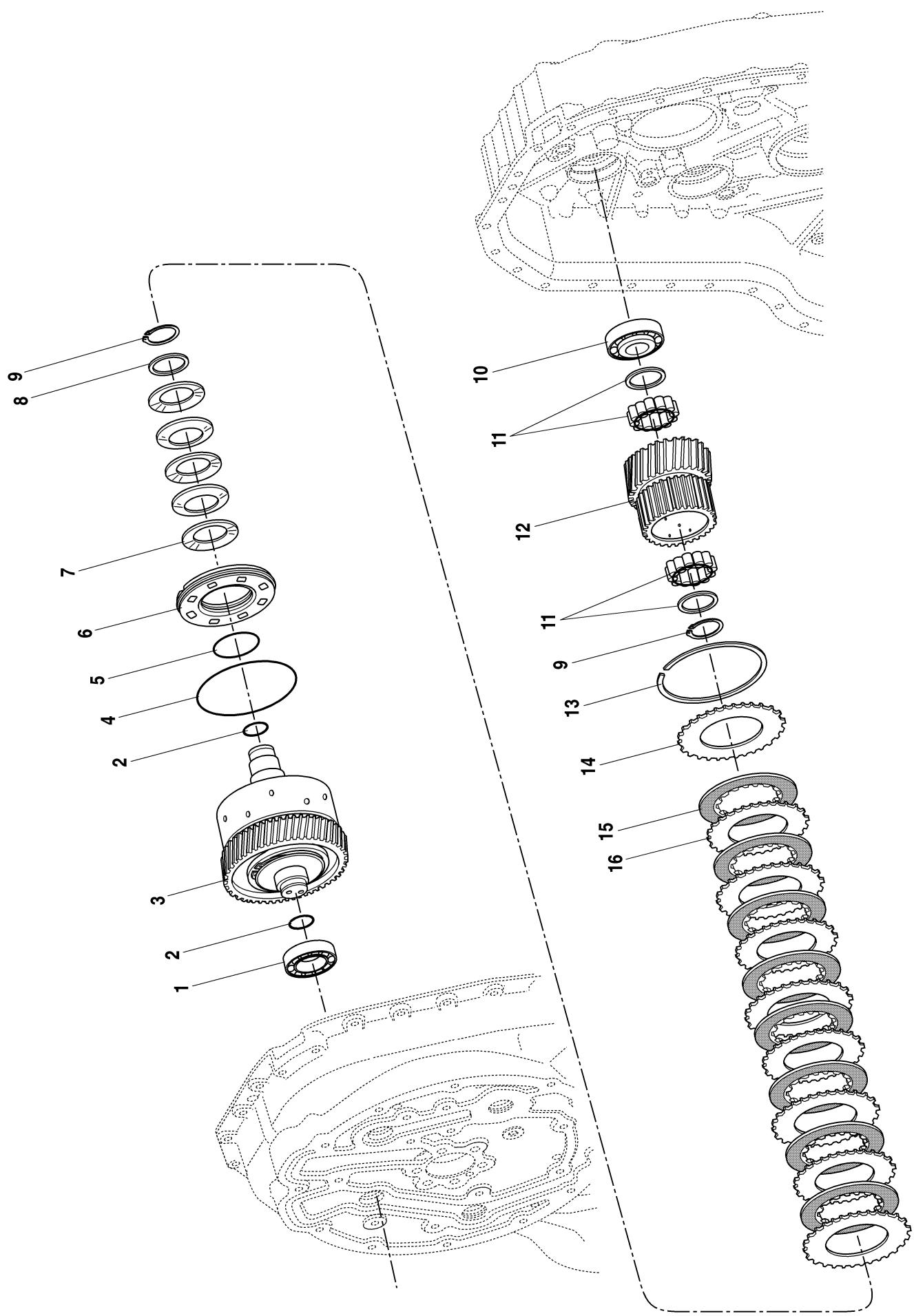


ITEM	PART NO.	QTY.	DESCRIPTION
1	1319606	1	Bearing, Roller
2	1319621	1	Ring, Retaining 3,20
	1319622	1	Ring, Retaining 3,10
	1319623	1	Ring, Retaining 3,00
	1319624	1	Ring, Retaining 2,90
	1319625	1	Ring, Retaining 2,80
	1319626	1	Ring, Retaining 2,70
	1319627	1	Ring, Retaining 2,60
	1319628	1	Ring, Retaining 38 x 2,50
	1319629	1	Ring, Retaining 38 x 2,40
	1319630	1	Ring, Retaining 38 x 2,30
	1319631	1	Ring, Retaining 38 x 2,20
	1319632	1	Ring, Retaining 38 x 2,10
3	1319620	1	Bearing, Roller
4	1319619	1	Carrier, Disc
5	1319618	1	Bearing, Roller
6	1319617	1	Shim, Support
7	1319595	5	Spring, Cup
8	1319600	1	Ring, Snap 4,00
	1319601	1	Ring, Snap 3,50
	1319602	1	Ring, Snap 3,00
	1319603	1	Ring, Snap 2,50
	1319604	1	Ring, Snap 2,00
9	1319599	1	Shim, End
10	1319633	1	Bearing, Roller
11	1319612	2	Piston 30 x 2,00
12	1319616	1	Coupling
13	1319594	1	O-Ring, 115 x 3,00
14	1319593	1	O-Ring, 52 x 3,00
15	1319592	1	Piston
16	1319597	8	Disc, Lin. Clutch
17	1319598	8	Disc, O. Clutch

Origin  
05/014270H  
4270L  
4290H  
4290L

S/N 14409-

**COUPLING GROUP 3****1.29.1**



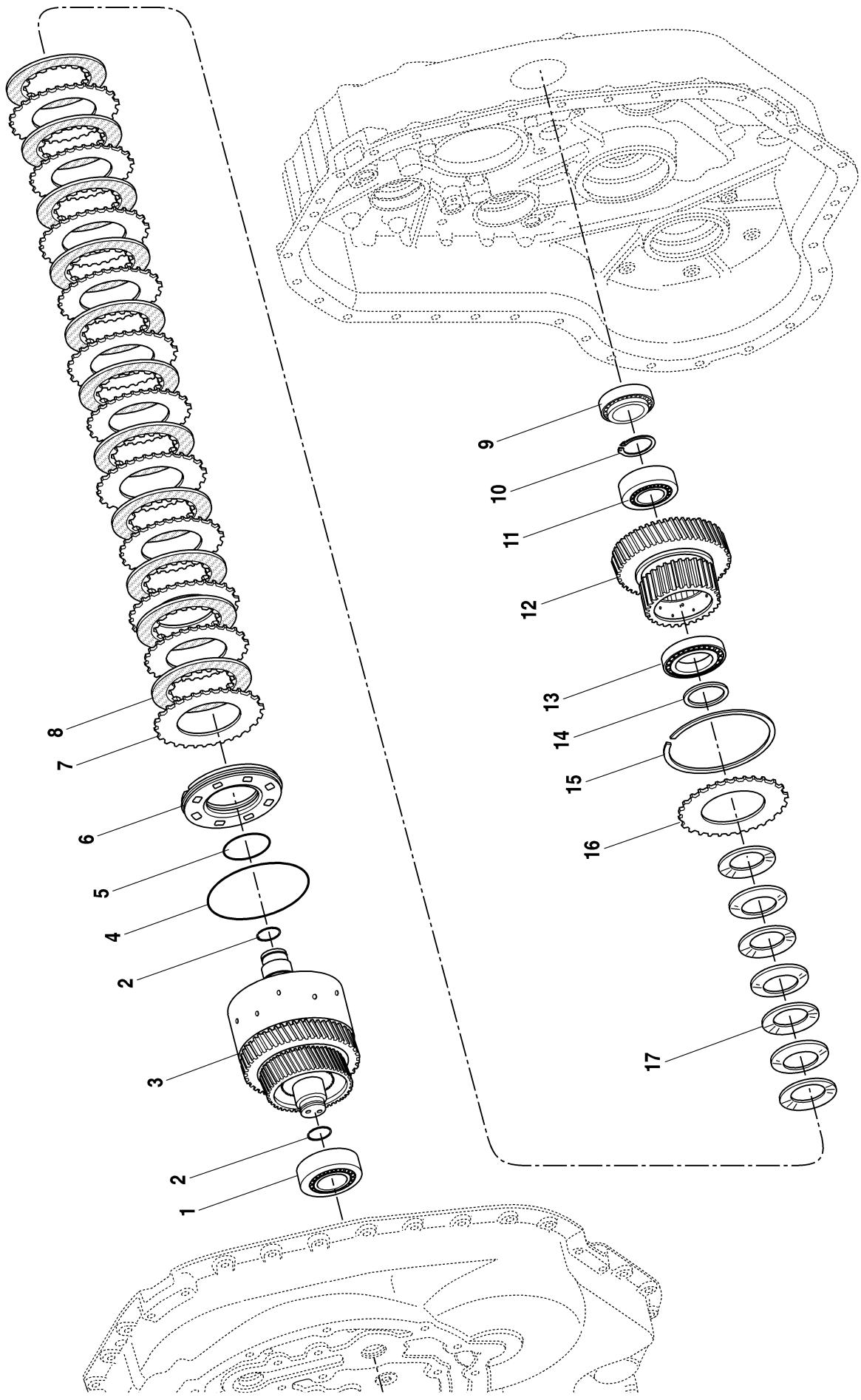
Origin  
05/014270H  
4270L  
4290H  
4290L

ITEM	PART NO.	QTY.	DESCRIPTION
1	1319615	1	Bearing, Roller
2	1319612	2	Ring, Piston 30 x 2,00
3	1319634	1	Coupling
4	1319594	1	O-Ring 115 x 3,00
5	1319593	1	O-Ring 52 x 3,00
6	1319592	1	Piston
7	1319595	5	Spring, Cup
8	1319596	1	Shim, 2,00
9	10731845	2	Ring, Retaining 40 x 1,75
10	1319636	1	Bearing, Roller
11	1319605	1	Cage, Roller
12	1319635	1	Carrier, Disc
13	1319600	1	Ring, Snap 4,00
	1319601	1	Ring, Snap 3,50
	1319602	1	Ring, Snap 3,00
	1319603	1	Ring, Snap 2,50
	1319604	1	Ring, Snap 2,00
14	1319599	1	Shim. End
15	1319597	8	Disc, Lin. Clutch
16	1319598	8	Disc, O. Clutch

S/N 14409-

## COUPLING GROUP 4

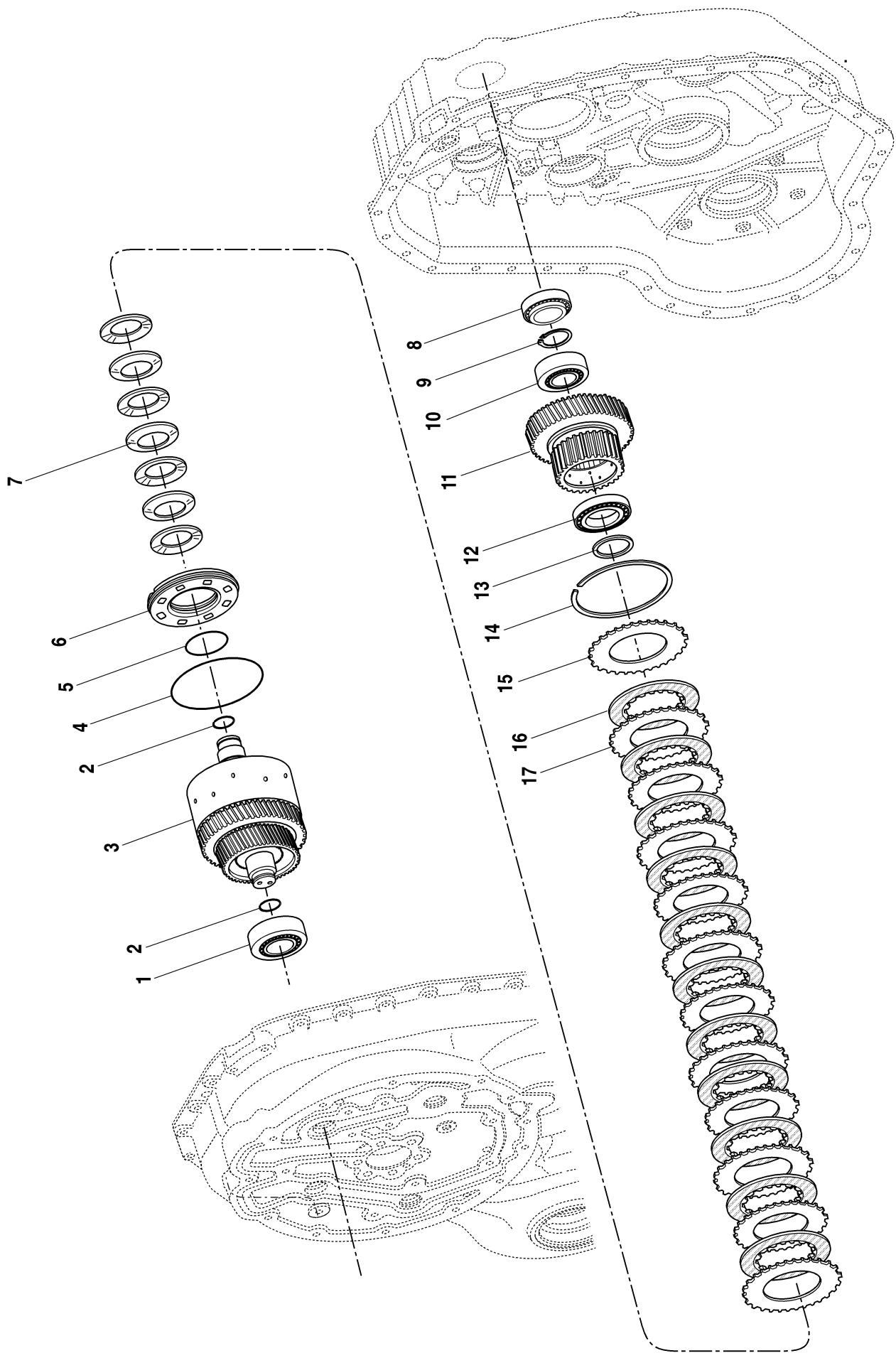
1.30.1



ITEM	PART NO.	QTY.	DESCRIPTION
1	1319615	1	Bearing, Roller
2	1319612	1	Ring, Piston 30 x 2,00
3	1319637	1	Coupling
4	1319594	1	O-Ring 115 x 3,00
5	1319593	1	O-Ring 52 x 3,00
6	1319592	1	Piston
7	1319597	11	Disc, Lin. Clutch
8	1319598	11	Disc, O. Clutch
9	1319636	1	Bearing, Roller
10	1319621	1	Ring, Retaining 3,20
	1319622	1	Ring, Retaining 3,10
	1319623	1	Ring, Retaining 3,00
	1319624	1	Ring, Retaining 2,90
	1319625	1	Ring, Retaining 2,80
	1319626	1	Ring, Retaining 2,70
	1319627	1	Ring, Retaining 2,60
	1319628	1	Ring, Retaining 2,50
	1319629	1	Ring, Retaining 2,40
	1319630	1	Ring, Retaining 2,30
	1319631	1	Ring, Retaining 2,20
	1319632	1	Ring, Retaining 2,10
11	1319620	1	Bearing, Roller
12	1319638	1	Carrier, Disc
13	1319618	1	Bearing, Roller
14	1319617	1	Shim, Support
15	1319600	1	Ring, Snap 4,00
	1319601	1	Ring, Snap 3,50
	1319602	1	Ring, Snap 3,00
	1319603	1	Ring, Snap 2,50
	1319604	1	Ring, Snap 2,00
16	1319599	1	Shim, End
17	1319595	7	Spring, Cup

S/N 14409-

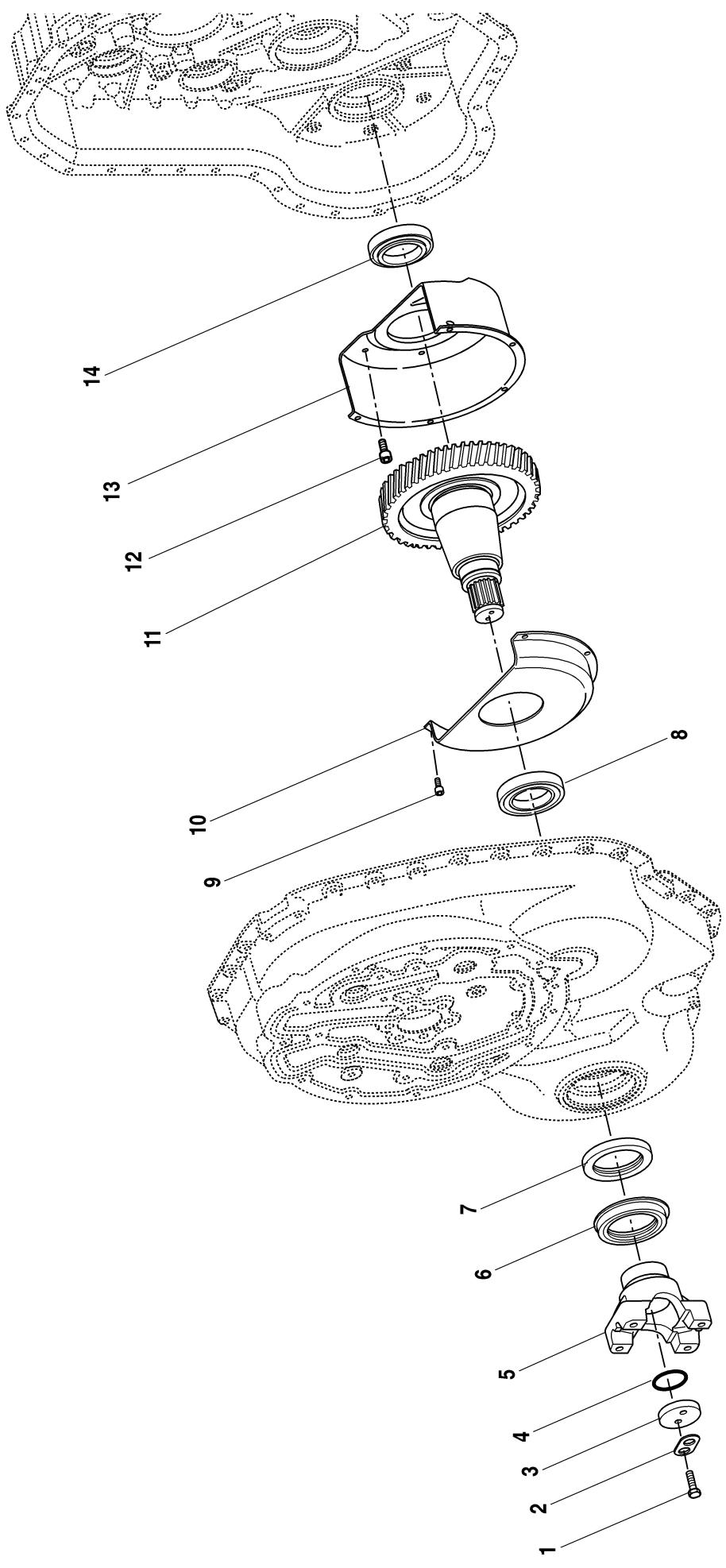
**REVERSING GEAR GROUP 1****1.31.1**



ITEM	PART NO.	QTY.	DESCRIPTION
1	1319608	1	Bearing, Roller
2	1319612	1	Ring, Piston 30 x 2,00
3	1319639	1	Coupling
4	1319594	1	O-Ring 115 x 3,00
5	1319593	1	O-Ring 52 x 3,00
6	1319592	1	Piston
7	1319595	7	Spring, Cup
8	1319636	1	Bearing, Roller
9	1319621	1	Ring, Retaining 3,20
	1319622	1	Ring, Retaining 3,10
	1319623	1	Ring, Retaining 3,00
	1319624	1	Ring, Retaining 2,90
	1319625	1	Ring, Retaining 2,80
	1319626	1	Ring, Retaining 2,70
	1319627	1	Ring, Retaining 2,60
	1319628	1	Ring, Retaining 2,50
	1319629	1	Ring, Retaining 2,40
	1319630	1	Ring, Retaining 2,30
	1319631	1	Ring, Retaining 2,20
	1319632	1	Ring, Retaining 2,10
10	1319620	1	Bearing, Roller
11	1319638	1	Carrier, Disc
12	1319618	1	Bearing, Roller
13	1319617	1	Shim, Support
14	1319600	1	Ring, Snap 4,00
	1319601	1	Ring, Snap 3,50
	1319602	1	Ring, Snap 3,00
	1319603	1	Ring, Snap 2,50
	1319604	1	Ring, Snap 2,00
15	1319599	1	Shim, End
16	1319597	11	Disc, Lin. Clutch
17	1319598	11	Disc, O. Clutch

S/N 14409-

**REVERSING GEAR GROUP 2****1.32.1**

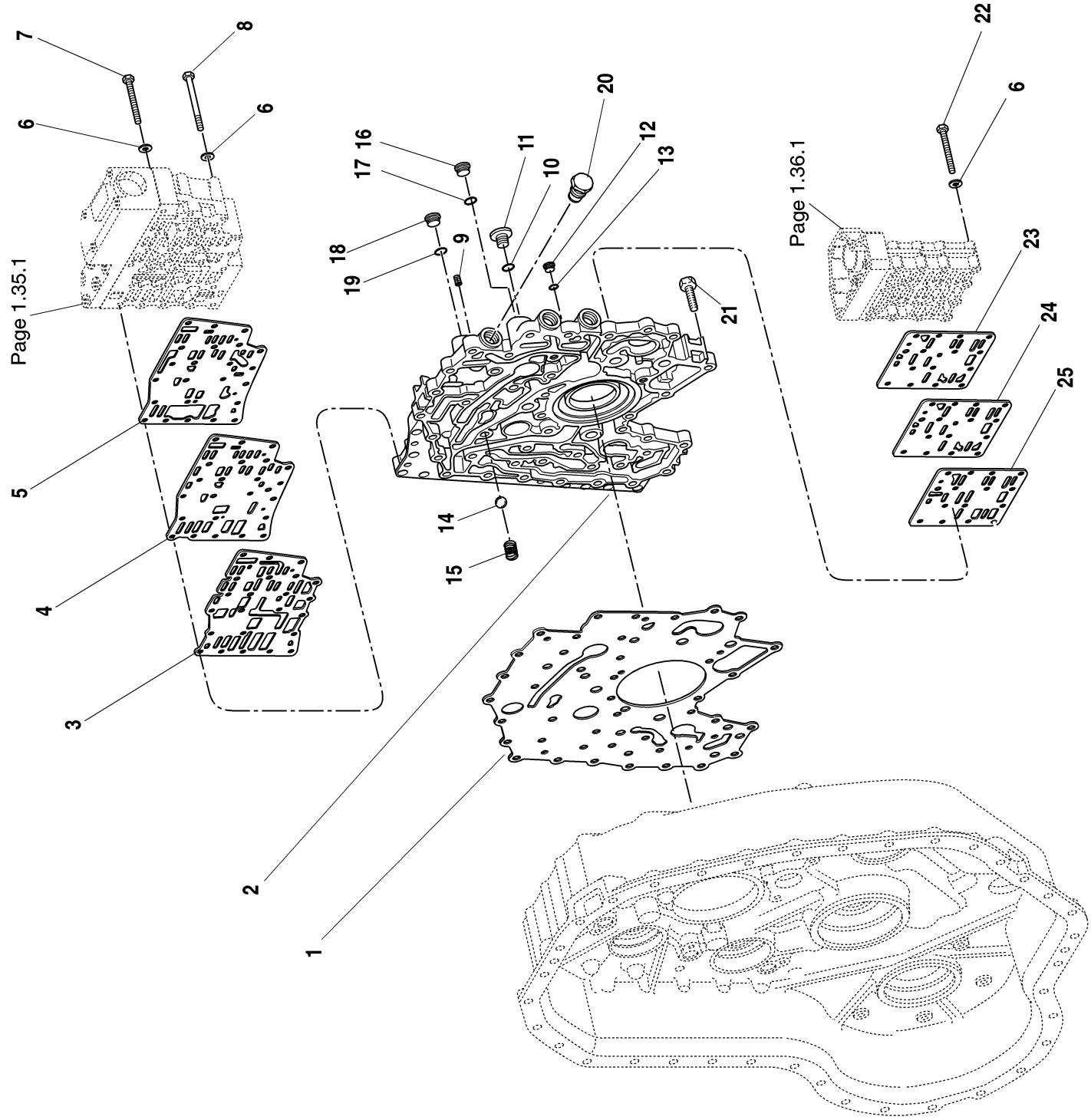


ITEM	PART NO.	QTY.	DESCRIPTION
1	10731959	2	HHCS, M8 x 25mm
2	1319649	1	Washer, Tab
3	1319648	1	Washer, 10,00
4	10839156	1	O-ring 38 x 4.00
5	1319642	1	Flange, Output
6	1319647	1	Screen, Sheet
7	1319641	1	Seal, Shaft
8	1319643	1	Bearing, Roller
9	1319646	5	HHCS, M6 x 10mm
10	1319645	1	Sheet, Screen
11	1319640	1	Shaft
12	1319585	10	SHCS. M6 x 16mm
13	1319589	1	Sheet, Screen
14	1319644	1	Bearing, Roller

S/N 14409-

OUTPUT

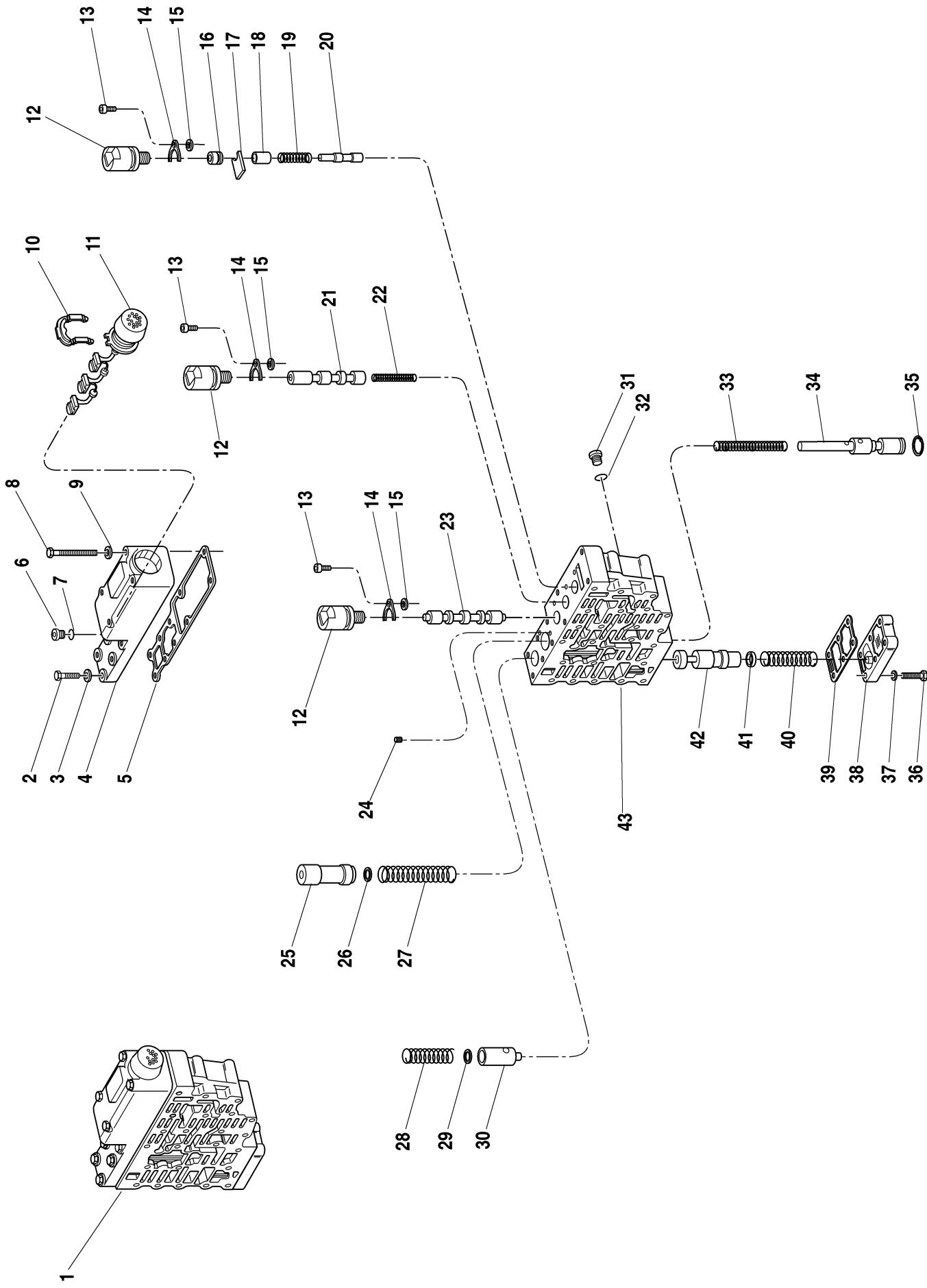
1.33.1



ITEM	PART NO.	QTY.	DESCRIPTION
1	1319650	1	Gasket
2	1319651	1	Plate, Duct
3	1319653	1	Gasket
4	1319654	1	Interm, Sheet
5	1319655	1	Gasket
6	1319661	38	Washer 6,4
7	1319660	4	HHCS, M6 x 75mm
8	1319662	19	HHCS, M6 x 65mm
9	1319652	1	Orifice
10	1319665	1	O-Ring, 10,52 x 1,83
11	1319664	1	Plug, Screw 1/2"-20 UNF
12	1319670	1	Plug, Screw M10 x 1 mm
13	10731709	1	O-Ring, 8 x 1,5
14	10732071	1	Ball
15	10732072	1	Spring, Compression
16	1319668	1	Plug, Screw 3/4"-16 UNF
17	1319669	1	O-Ring, 16,36 x 2,21
18	1319666	1	Plug, Screw 9/16"-18 UNF
19	1319667	1	O-Ring 11,89 x 1,98
20	1319663	3	Plug
21	1319659	43	Screw, Torx M8 x 30
22	1319494	15	HHCS, M6 x 55mm
23	1319658	1	Gasket
24	1319657	1	Interm, Sheet
25	1319565	1	Gasket

S/N 14409-

**CONTROL UNIT****1.34.1**



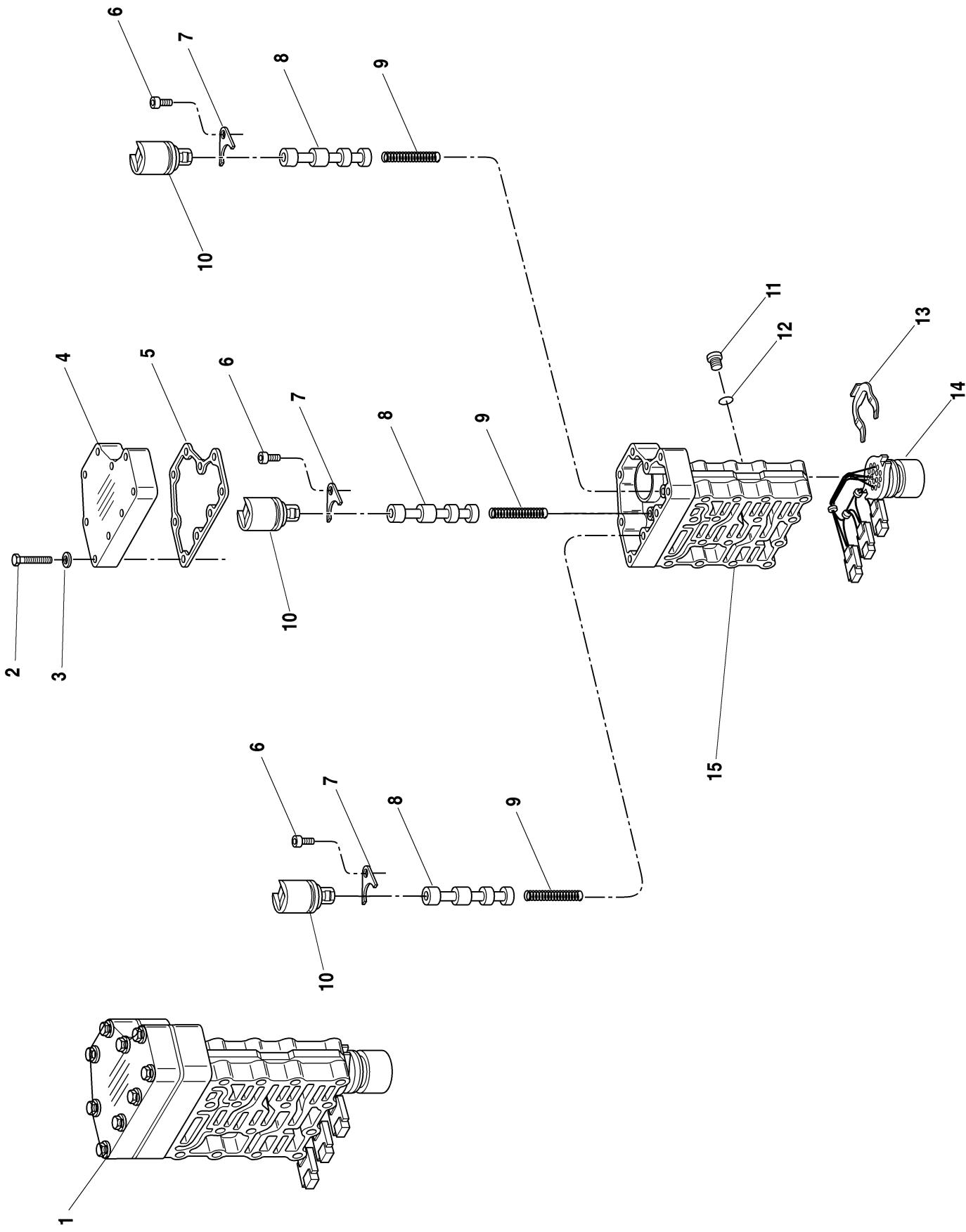
ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	1319716	1	Valve Housing Assembly - Complete (Includes Items 2 thru 43)	32	10731709	1	O-Ring, 8 x 1,5
2	1319693	6	HHCS, M6 x 25mm	33	1319684	1	Spring, Compression
3	1319661	6	Washer, 6,4	34	1319681	1	Piston, Control
4	1319706	1	Cover	35	1319682	1	Washer, Lock 12,0
5	1319705	1	Gasket	36	1319693	6	HHCS, M6 x 25mm
6	1319670	1	Plug, Screw M10 x 1	37	1319661	6	Washer, 6,4
7	10731709	1	O-Ring, 8 x 1,5	38	1319692	1	Cover
8	1319708	4	HHCS, M6 x 60mm	39	1319691	1	Gasket
9	1319661	4	Washer, 6,4	40	1319680	1	Spring, Compression
10	1319707	1	Clamp, Retaining	41	1319675	1	Ring, Spacer 3,60
11	1319704	1	Harness, Wiring	42	1319676	1	Ring, Spacer 3,20
12	1319702	3	Valve, Solenoid	43	1319677	1	Ring, Spacer 2,80
13	1319703	3	HHCS, M5 x 12mm	44	1319678	1	Ring, Spacer 2,40
14	10732063	3	Plate, Fixing	45	1319679	1	Ring, Spacer 2,00
15	10732064	3	Washer, 2,00	46	1319674	1	Piston
16	1319700	1	Plug	47	1319671	1	Housing, Valve
17	1319701	1	Plate, Fixing				
18	1319699	1	Sleeve, Spacer				
19	1319698	1	Spring, Compression				
20	1319697	1	Piston				
21	1319695	1	Piston				
22	1319696	1	Spring, Compression				
23	1319694	1	Valve				
24	1319652	1	Orifice				
25	1319690	1	Piston				
26	1319685	1	Washer, 2,00				
27	1319686	1	Washer, 1,00				
28	1319687	1	Washer, 0,50				
29	1319688	1	Washer, 0,30				
30	1319689	1	Washer, 0,20				
31	1319683	1	Spring, Compression				
32	1319673	1	Spring, Compression				
33	10732029	1	Ring, Shim 10 x 16 x 1				
34	1319672	1	Piston				
35	1319670	1	Plug, Screw M10 x 1				

S/N 14409-

## VALVE HOUSING ASSEMBLY

1.35.1

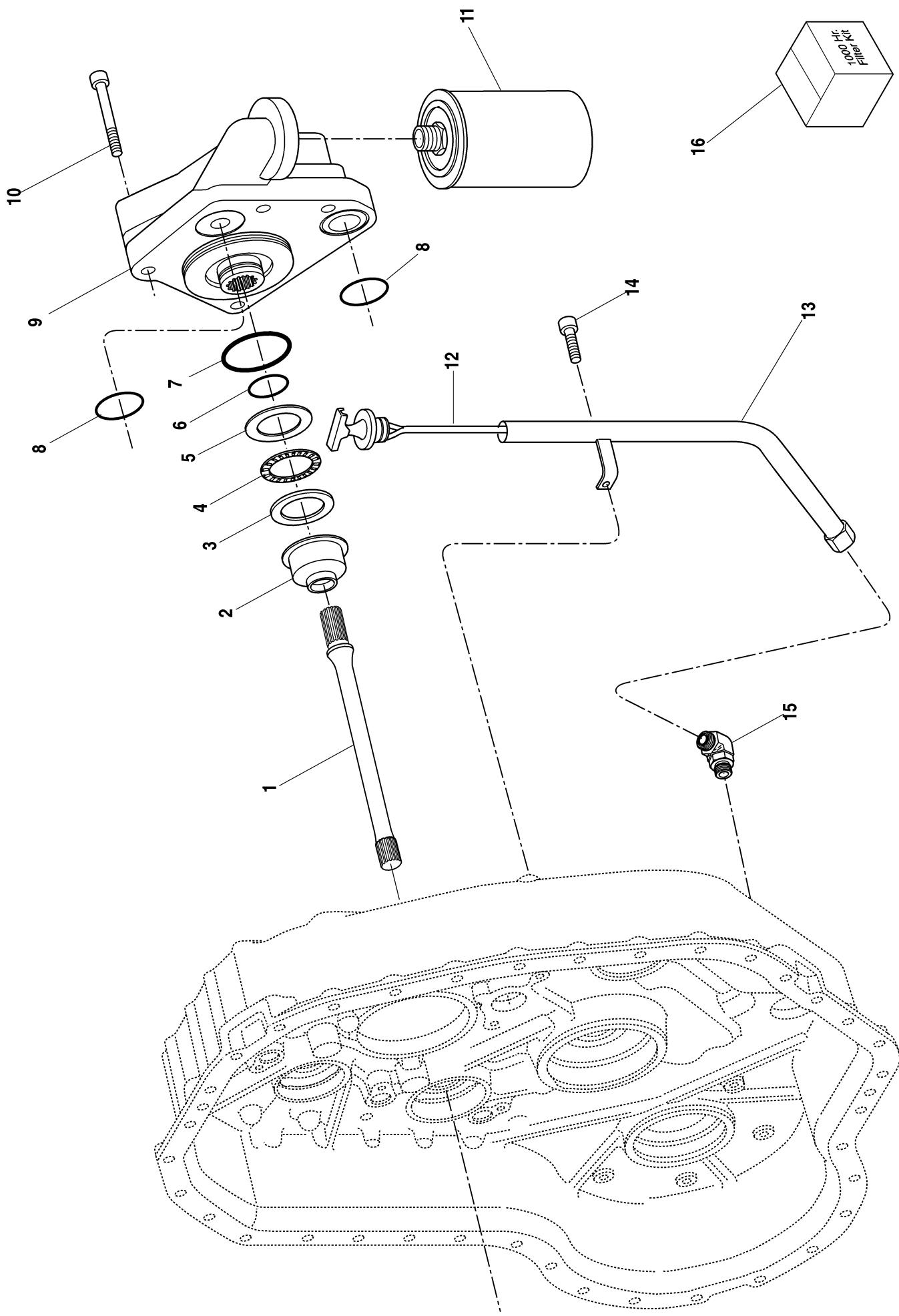
Origin  
05/01  
4270H  
4270L  
4290H  
4290L



ITEM	PART NO.	QTY.	DESCRIPTION
1	1319717	1	Valve Block Assembly - Complete (Includes Items 2 thru 15)
2	1319714	9	HHCS, M5 x 32mm
3	1319715	9	Washer, 5,3
4	1319713	1	Cover
5	1319712	1	Gasket
6	1319703	3	SHCS, M5 x 12mm
7	10732063	3	Plate, Fixing
8	1319710	3	Piston
9	1319696	3	Spring, Compression
10	1319702	3	Valve, Solenoid
11	1319670	3	Plug, Screw M10 x 1
12	10731709	3	O-Ring, 8 x 1,5
13	1319707	1	Clamp, Retaining
14	1319711	1	Harness, Wiring
15	1319709	1	Block, Valve

S/N 14409-

**VALVE BLOCK ASSEMBLY****1.36.1**

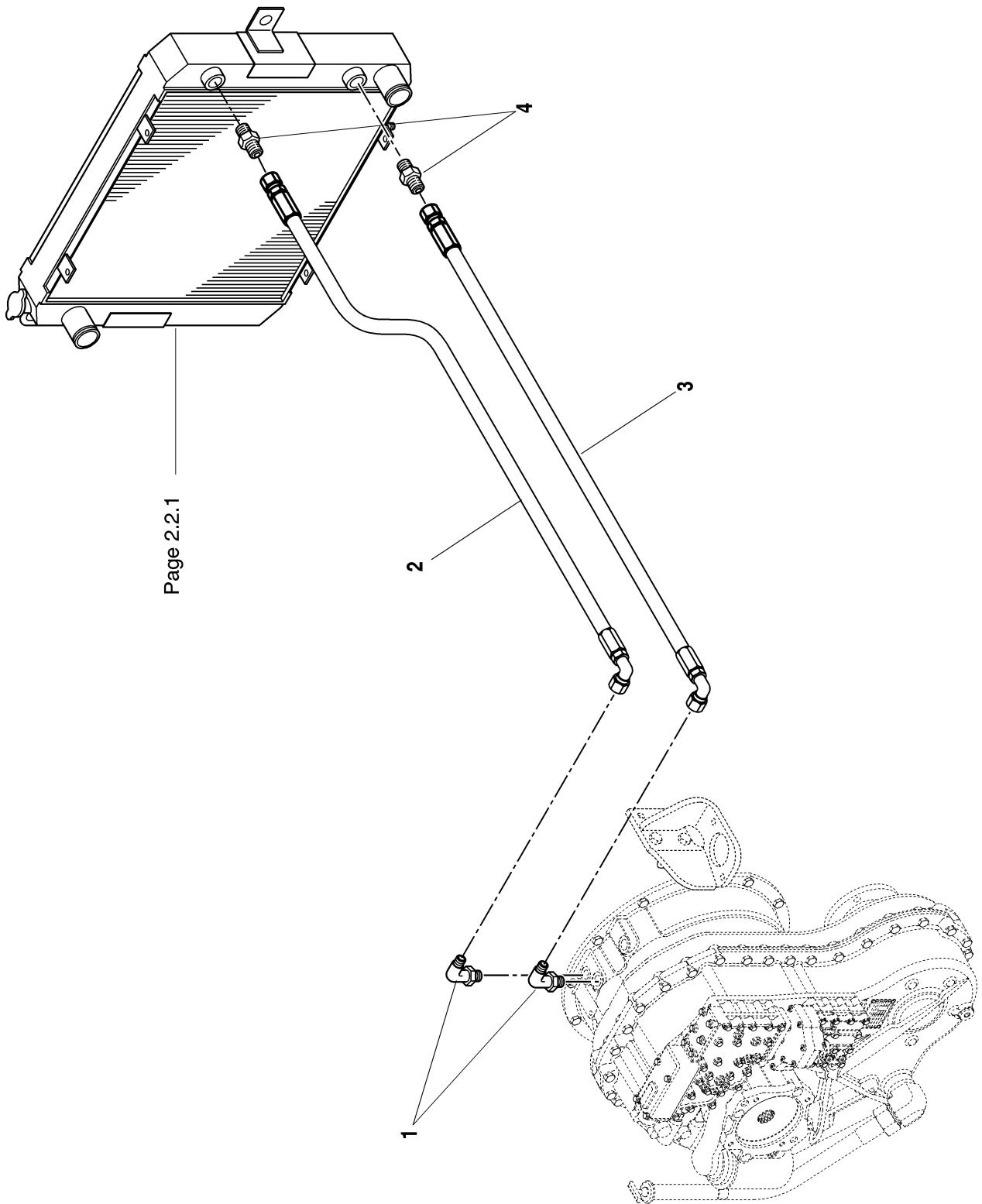


Origin  
05/014270H  
4270L  
4290H  
4290L

ITEM	PART NO.	QTY.	DESCRIPTION
1	1319566	1	Shaft, Central
2	1319723	1	Bushing, Spacer
3	1319722	1	Disc, Angle
4	1319721	1	Cage, Axial Needle
5	1319720	1	Washer, Axial 40 x 60 x 1
6	1319724	1	O-Ring, 36 x 2,5
7	8036250	1	O-Ring
8	1319719	2	O-Ring, 40,95 x 2,62
9	1319718	1	Pump
10	1319725	4	HHCS, M12 x 115mm
11	1319726	1	Filter, Transmission
12	8036003	1	Dipstick
13	8036002	1	Tube, Dipstick
14	8036005	1	Screw, Cylindrical
15	8036004	1	Fitting
<b>KITS</b>			
16	7139238	1000 Hour Filter Kit (Includes 6 Filters: Engine Oil Filter, Fuel Filter, Both Air Filters, Transmission Oil Filter & Hydraulic Oil Filter)	

S/N 14409-

**OIL PUMP AND FILTER****1.37.1**



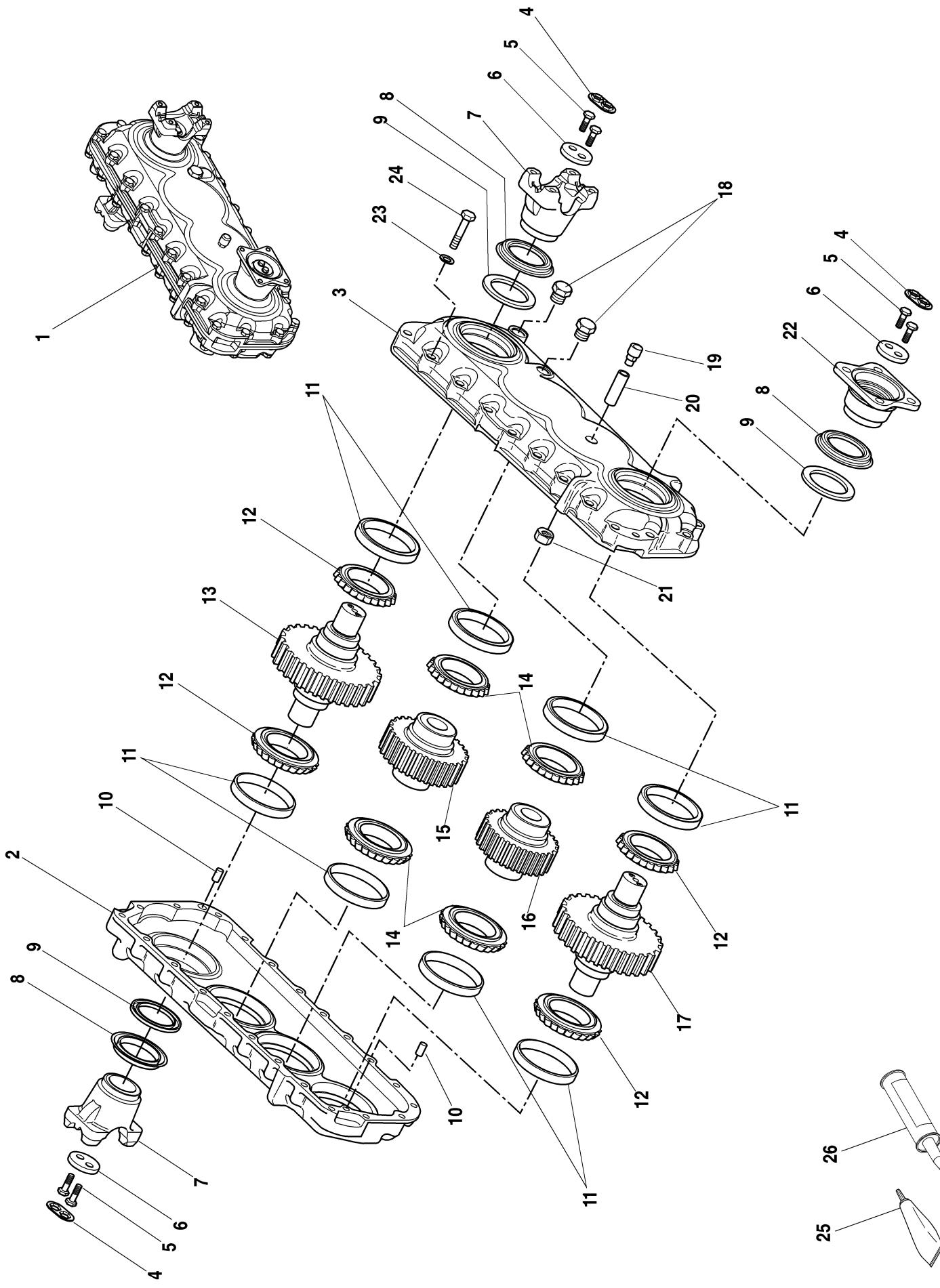
Origin  
05/01

4270H  
4270L  
4290H  
4290L  
▼

ITEM	PART NO.	QTY.	DESCRIPTION
1	8770160	2	Elbow, 90°, SAE 12-10 - str. thd. ORB x OFS
2	2716519	12	Hose, 3/4 I.D. x 48" Long
3	2716518	1	Hose, 3/4 I.D. x 42" Long
4	8770070	2	Connector, SAE 12 - str. thd. ORB x OFS

S/N 14409-

**TRANSMISSION OIL COOLER ASSEMBLY 1.38.1**



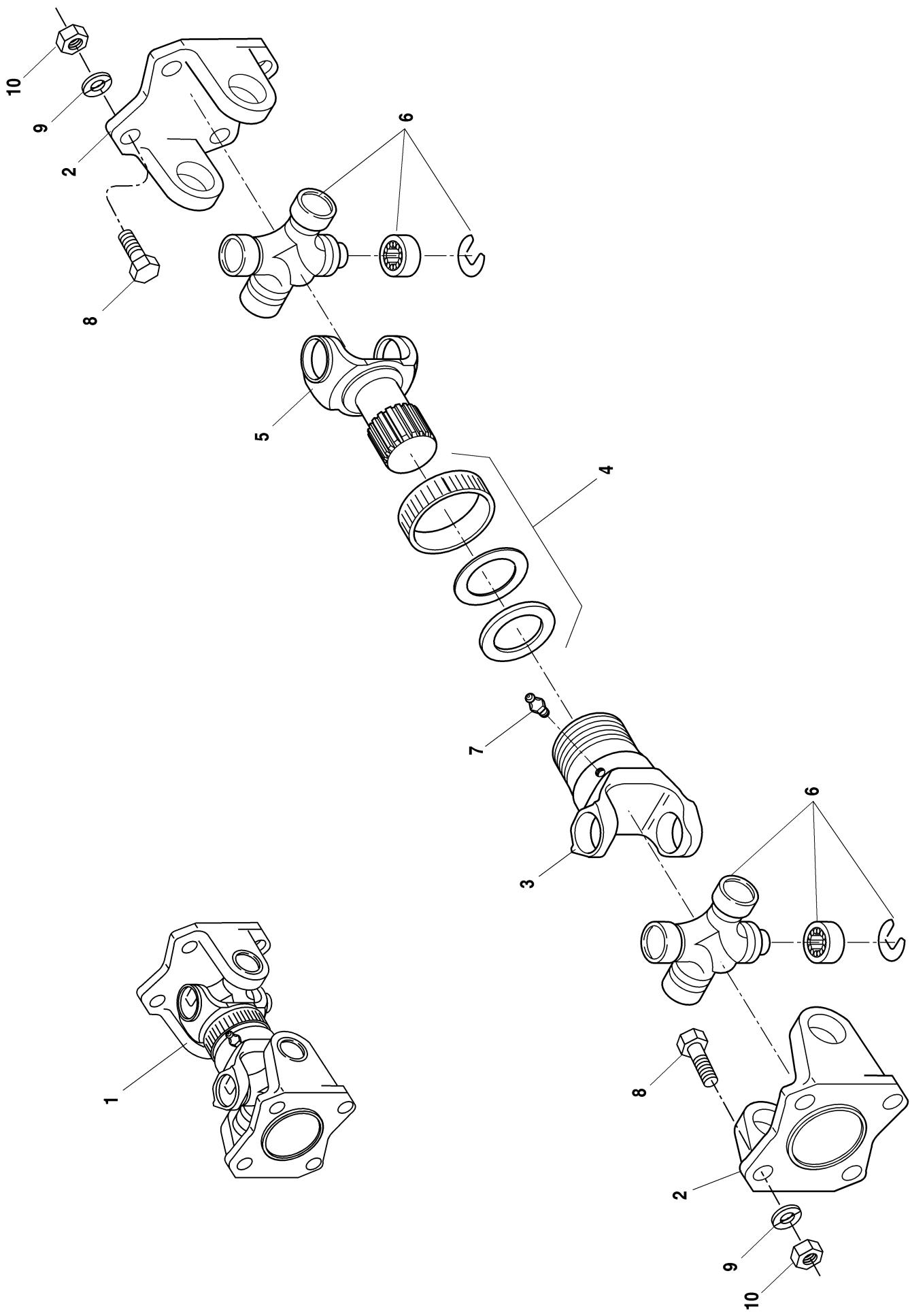
ITEM	PART NO.	QTY.	DESCRIPTION
1	8841041	1	Transfer Box Assembly (Includes items 2 thru 24)
2	1320760	1	Housing, Front Half
3	1320989	1	Housing, Rear Half
4	1319649	3	Washer, Tab
5	10731959	6	HHCS, M8 x 25mm
6	1319648	3	Washer, Flange
7	1320756	2	Yoke
8	1319647	3	Shield, Dust
9	1320755	3	Seal, Shaft
10	1320761	2	Dowel, M10 x 24mm
11	1320748	8	Cup, Tapered Roller Bearing
12	1320753	4	Cone, Tapered Roller Bearing
13	1320752	1	Gear, Output 39T
14	1320754	4	Cone, Tapered Roller Bearing
15	1320751	1	Gear, Idle 31T
16	1320750	1	Gear, Idle 28T
17	1320749	1	Gear, Input 36T
18	1320759	2	Plug, Oil 7/8-14
19	1320764	1	Breather, M10 x 1mm
20	1320762	1	Carrier, Breather
21	1320763	1	Nut, Hex M16
22	1320765	1	Flange, Companion
23	1320757	22	Washer, Elastic
24	1320758	22	HHCS, M10 x 60mm
25	8526052	A/R	Thread locker, Loctite #277 (10ml) .34 fl. oz.
26	8526056	A/R	Gasket Eliminator, Loctite #518

NOTES:  
See Page 1.1.1 for connecting and mounting hardware

S/N 14409-

TRANSFER BOX

1.40.1



Origin  
05/01

ITEM	PART NO.	QTY.	DESCRIPTION
1	7138760	1	Drive Shaft Assembly - Transmission to Transfer (Includes Items 2 thru 7)
2	①N.S.S	1	Flange, Yoke
3	①N.S.S	1	Yoke, Slip
4	8035779	1	Kit, Dust Cap
5	①N.S.S	1	Shaft, Yoke
6	8035778	2	Kit, Cross & Bearing
7	8033004	1	Fitting, Grease
8	8310084	8	HHCS, 1/2-20 NF x 2.00"
9	8307007	8	Washer, Lock 1/2"
10	8310464	8	Nut, Hex 1/2-20 NF

N.S.S. = Not Sold Separately

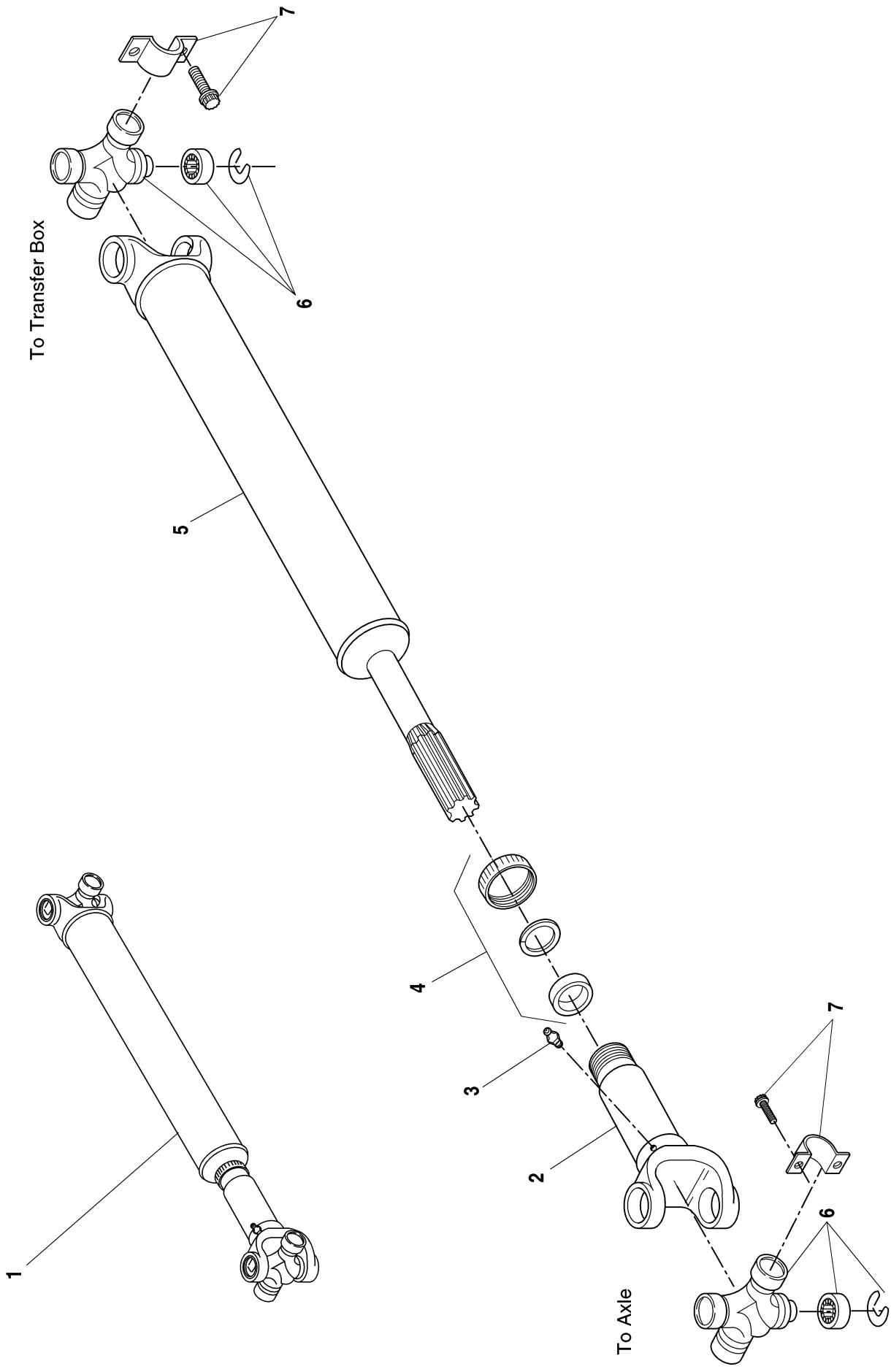
## NOTES:

- This is a Balanced Assembly. When Servicing Slip Yoke, Yoke Shaft or Yoke Flange, Order P/N 7138760

S/N 14409-

4270H  
4270L  
4290H  
4290L

DRIVE SHAFT - TRANSMISSION TO TRANSFER BOX 1.41.1



Origin  
05/01

ITEM	PART NO.	QTY.	DESCRIPTION
1	7135912	1	Drive Shaft Assembly - Front (Includes Items 2 thru 6)
2	①N.S.S	1	Yoke, Slip
3	8033004	1	Fitting, Grease
4	8035109	1	Kit, Dust Cap
5	①N.S.S	1	Shaft, Yoke
6	8035778	2	Kit, Cross & Bearing
7	8830218	4	Kit, Strap

N.S.S. = Not Sold Separately

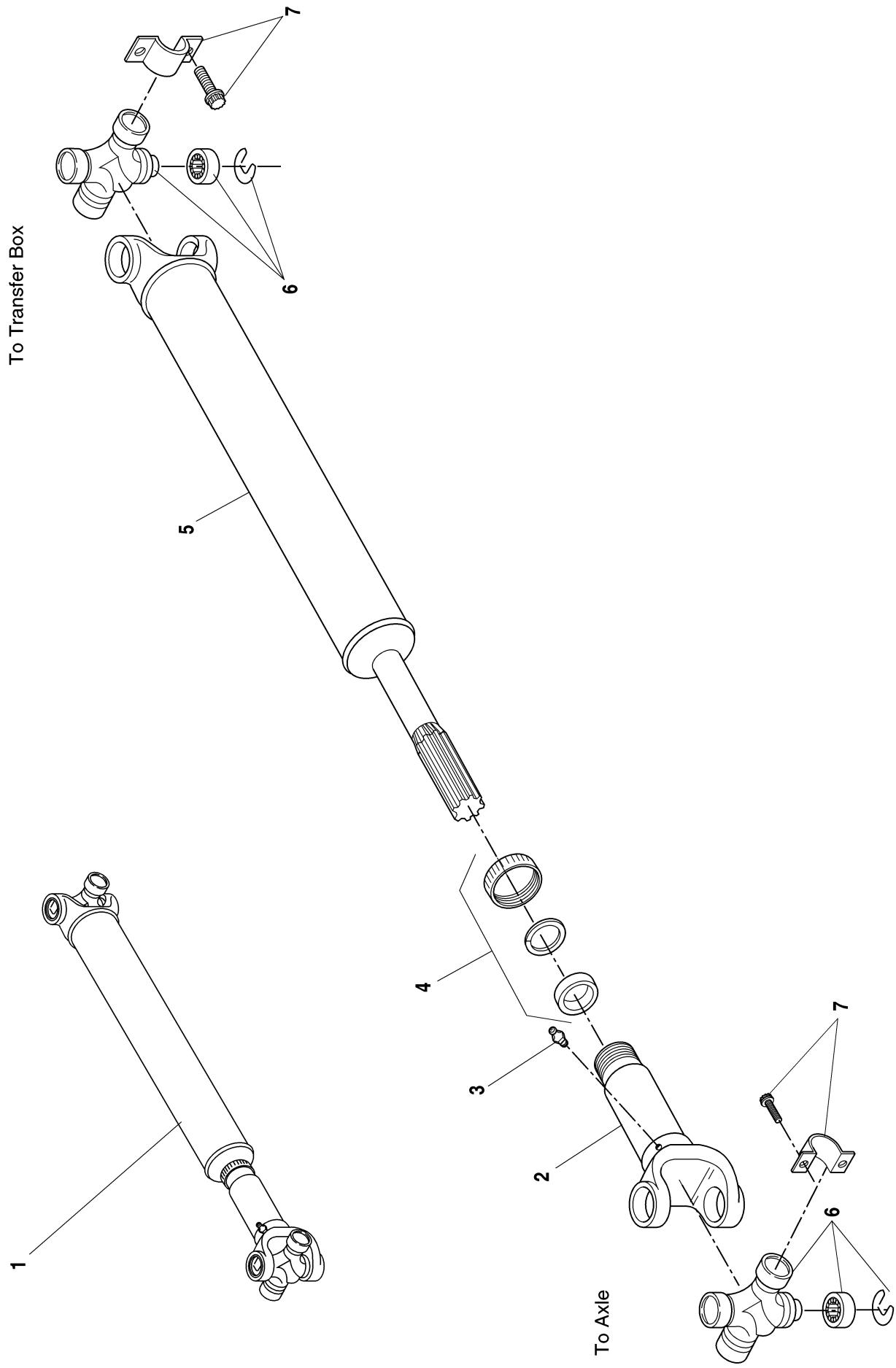
NOTES:

- This is a Balanced Assembly. When Servicing Slip Yoke, Yoke Shaft or Yoke Flange, Order P/N 7135912

4270H  
4270L  
4290H  
4290L  
▼

S/N 14409-

DRIVE SHAFT - TRANSFER BOX TO FRONT AXLE 1.42.1



Origin  
05/01

ITEM	PART NO.	QTY.	DESCRIPTION
1	7135922	1	Drive Shaft Assembly - Rear (Includes Items 2 thru 6)
2	①N.S.S	1	Yoke, Slip
3	8033004	1	Fitting, Grease
4	8035109	1	Kit, Dust Cap
5	①N.S.S	1	Shaft, Yoke
6	8035778	2	Kit, Cross & Bearing
7	8830218	4	Kit, Strap

N.S.S. = Not Sold Separately

NOTES:

- This is a Balanced Assembly. When Servicing Slip Yoke, Yoke Shaft or Yoke Flange, Order P/N 7135922

4270H  
4270L  
4290H  
4290L  
▼

S/N 14409-

DRIVE SHAFT - TRANSFER BOX TO REAR AXLE 1.43.1







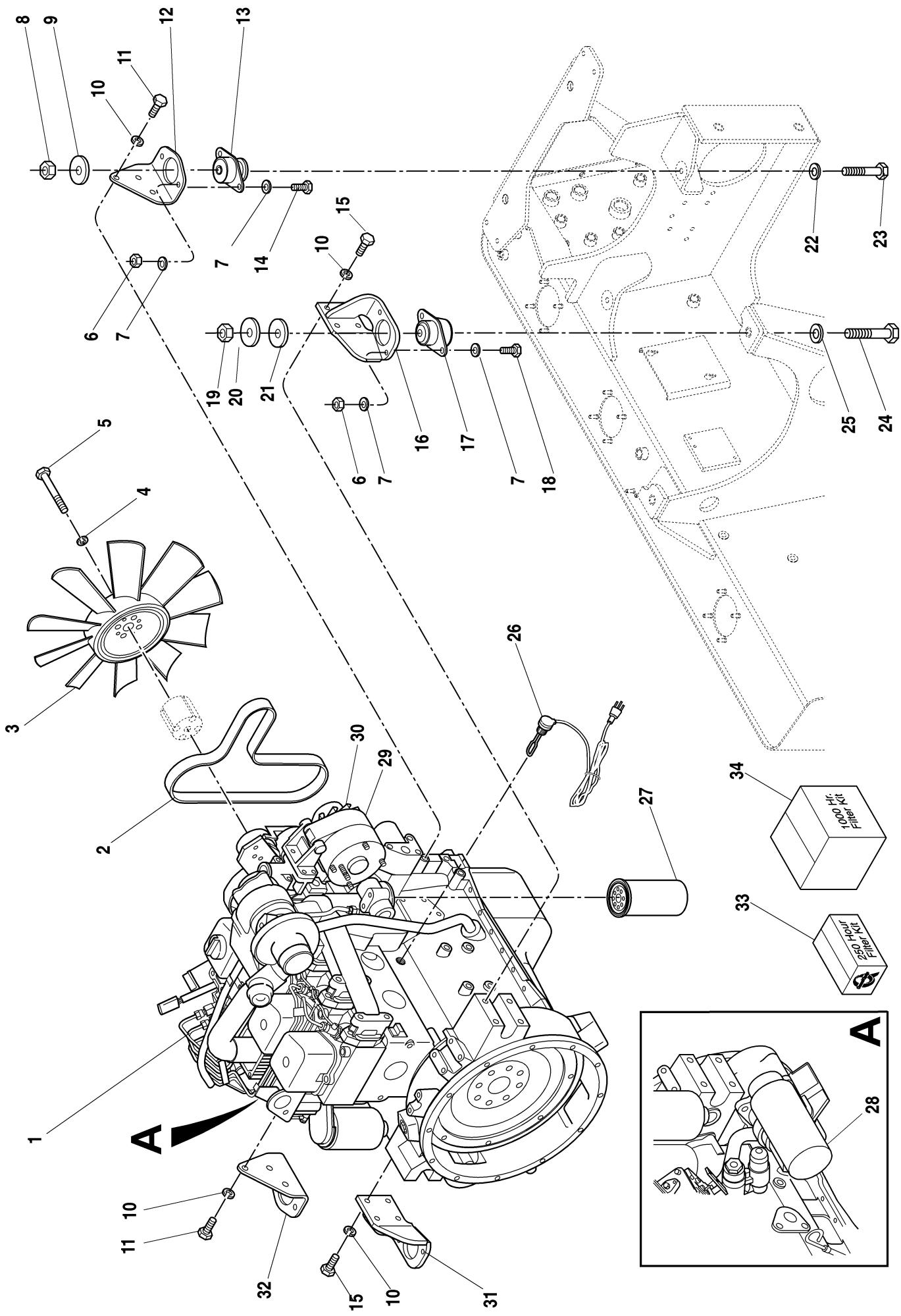
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### **Section 2 — Engine, Radiator and Fuel System**

Engine Mounting .....	2.1.1
Radiator and Oil Cooler Mounting .....	2.2.1
Exhaust System .....	2.3.1
Air Cleaner Assembly .....	2.4.1
Fuel System .....	2.5.1
Throttle Group Assembly .....	2.6.1



ITEM	PART NO.	QTY.	DESCRIPTION	
1	8262150	1	Engine, Cummins 4BT 3.9 Turbo	
2	8035100	1	Belt, Fan	
3	8272017	1	Fan, 18" Suction	
4	8307023	4	Washer, Lock M10	
5	8310424	4	HHCS, M8-1.5 x 90mm	
6	8305645	8	Nut, Hex Lock Elastic 3/8-16	
7	8307110	16	Washer, Flat 3/8" Narrow	
8	8310109	2	Nut, Hex Lock Elastic 7/16-14	
9	7121951	2	Washer, Rebound 7/16"	
10	8307025	14	Washer, Lock M12	
11	8303790	6	HHCS, M12-1.75 x 30mm PC 8,8	
12	7127562	1	Mount, Engine, Rear Left Side	
13	8278021	2	Isolator, Engine	
14	8303675	2	HHCS, 3/8-16 x 1-1/4" Gr. 5	
15	8310164	8	HHCS, M12-1.75 x 40mm PC 8,8	
16	7127492	1	Mount, Engine, Front Left Side	
17	8278028	2	Isolator, Engine	
18	8303621	4	HHCS, 3/8-16 x 1-1/2" Gr. 5	
19	8305643	2	Nut, Hex Lock Elastic 5/8-11	
20	7132141	2	Washer, Rebound 5/8"	
21	8278030	2	Washer, Snubbing	
22	8307113	2	Washer, Flat 7/16" Narrow	
23	8310289	2	HHCS, 7/16-14 x 3-1/4" Gr. 8	
24	8310333	2	HHCS, 5/8-11 x 4" Gr. 8	
25	8307107	2	Washer, Flat 5/8" Narrow	
26	8277161	1	Heater, Coolant	
27	8320262	1	Filter, Engine Oil	
			(Also Included In Kits, Items 33 & 34)	
28	8035278	1	Starter	
29	8270221	1	Alternator, 65 Amp	
30	8270220	1	Fan, Alternator	
31	7127462	1	Mount, Engine, Front Right Side	
32	7127552	1	Mount, Engine, Rear Right Side	

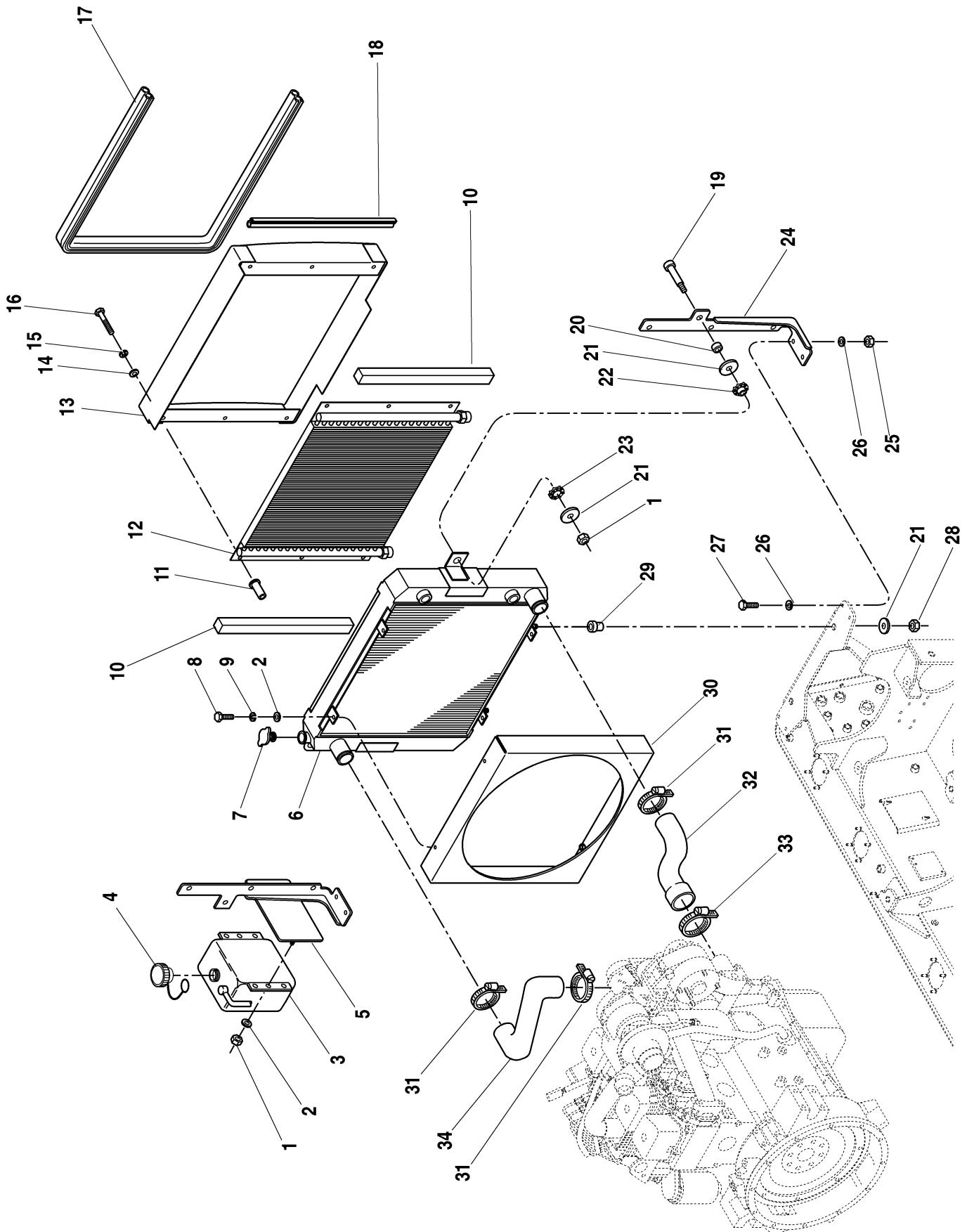
Origin  
 05/01  
**KITS**  
 250 Hour Filter Kit (Includes 2 Filters: Engine Oil  
 Filter & Fuel Filter)  
 1000 Hour Filter Kit (Includes 6 Filters: Engine Oil  
 Filter, Fuel Filter, Both Air Filters, Transmission Oil  
 Filter & Hydraulic Oil Filter)

S/N 14409-

## ENGINE MOUNTING

**2.1.1**

4270H  
 4270L  
 4290H  
 4290L



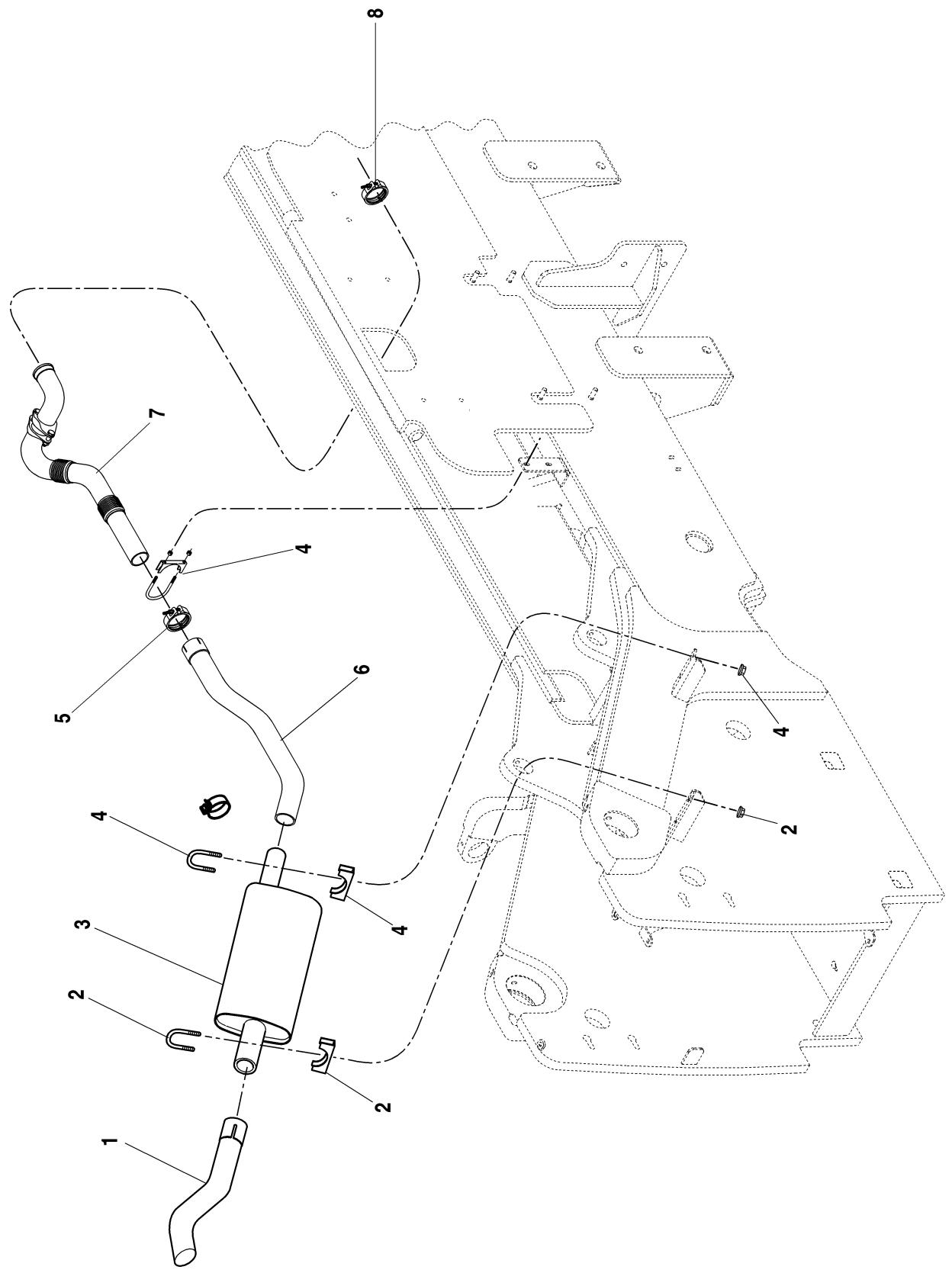
ITEM	PART NO.	QTY.	DESCRIPTION
1	8305626	4	Nut, Hex Lock Elastic 5/16-18
2	8307106	6	Washer, Flat 5/16" Narrow
3	7085422	1	Tank, Overflow 3 Qt. (Includes Item 4)
4	8866341	1	Cap w/Tether
5	7138231	1	Bracket Assembly, Radiator Right Side
6	7138224	1	Radiator Assembly (Includes Item 7)
7	8180311	1	Cap, Radiator - 13 psi (89,6 kpa)
8	8303697	4	HHCS, 5/16-18 x 3/4" Gr. 5
9	8307004	4	Washer, Lock 5/16"
10	7132012	2	Baffle, Foam
11	8580420	6	Nut, Well
12	7129973	1	Cooler, Oil (See Page 6.2.1 for Hose Connection)
13	7138242	1	Baffle Assembly, Radiator
14	8307202	6	Washer, Flat 1/4" Wide
15	8307002	6	Washer, Lock 1/4"
16	8303743	6	HHCS, 1/4-20 x 1-1/2"
17	7131952	1	Seal Bulb
18	7132002	1	Moulding, Seal Bulb
19	8310104	2	Bolt, Shoulder, Socket Hd. 3/8 x 1-1/2 x 5/16-18
20	7130131	2	Spacer
21	7057141	4	Washer, Rebound 3/8"
22	8278023	2	Bushing, Radiator Mount
23	8278024	2	Ring, Radiator Mount
24	7138230	1	Bracket, Radiator Left Side
25	8305645	4	Nut, Hex Lock Elastic 3/8-16
26	8307204	8	Washer, Flat 3/8" Wide
27	8303621	4	HHCS, 3/8-16 x 1-1/2" Gr. 5
28	8305603	2	Nut, Hex Lock 3/8-16
29	8278008	2	Mount, Rubber
30	7131253	1	Shroud, Radiator
31	8405104	3	Clamp, Radiator Hose
32	7138515	1	Hose, Radiator, Return
33	8405203	1	Clamp, Radiator Hose
34	7126703	1	Hose, Radiator, Input

S/N 14409-

4270H  
4270L  
4290H  
4290L

## RADIATOR AND OIL COOLER MOUNTING

2.2.1



Origin  
05/01

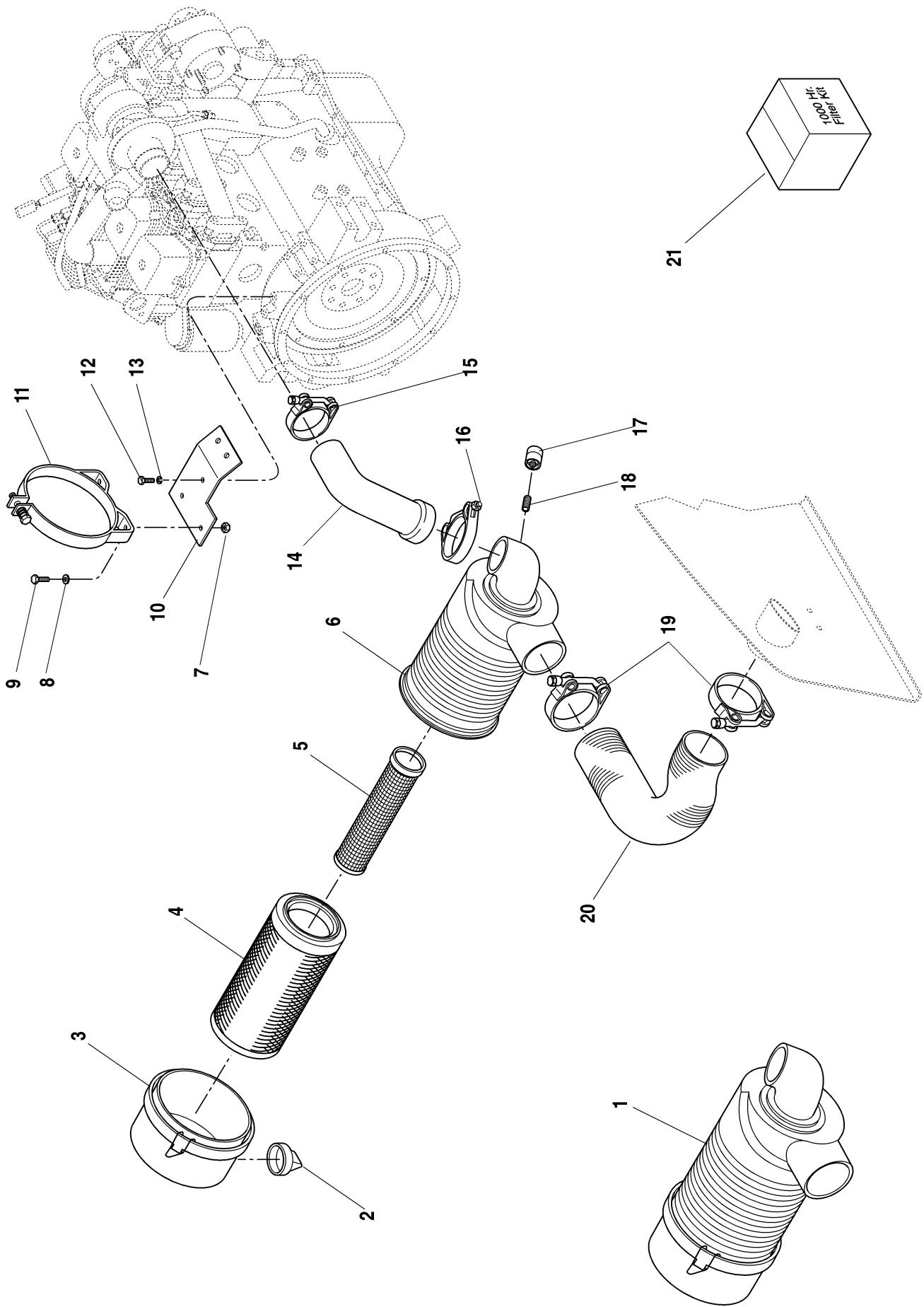
4270H  
4270L  
4290H  
4290L  
▼

ITEM	PART NO.	QTY.	DESCRIPTION
1	7138686	1	Tail Pipe
2	8275247	1	Clamp, Muffler 3", Heavy Duty
3	8275040	1	Muffler
4	8275212	2	Clamp, Muffler 2-1/2", U-Type
5	8275249	1	Clamp, Accuseal, 2 1/2"
6	7139461	1	Pipe, Exhaust
7	7139460	1	Pipe, Exhaust, Turbo Outlet
8	8275240	1	Clamp, V-Band

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## EXHAUST SYSTEM

2.3.1



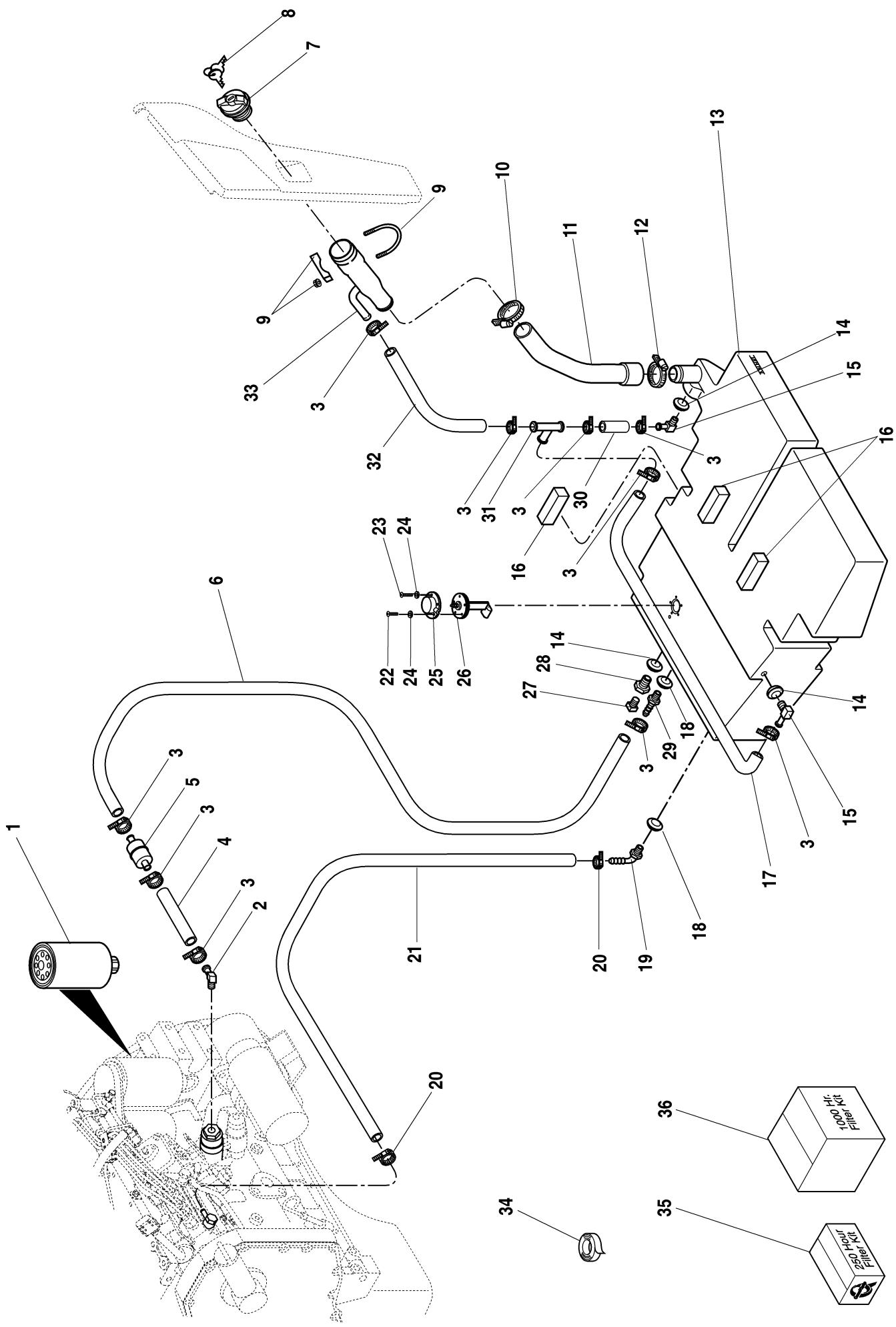
ITEM	PART NO.	QTY.	DESCRIPTION
1	8273022	1	Air Cleaner Assembly (Includes Items 2 thru 6)
2	8032398	1	Valve, Vacuum
3	8035279	1	Cover Assembly
4	8035098	1	Filter, Primary (Also Included In Kit, Item 21)
5	8035099	1	Filter, Safety (Also Included In Kit, Item 21)
6	N.S.S.	1	Body Assembly
7	8305626	2	Nut, Hex Lock Elastic 5/16-18
8	8307106	2	Washer, Flat 5/16" Narrow
9	8303670	2	HHCS, 5/16-18 x 1"
10	7138249	1	Plate, Air Cleaner Mount
11	8273297	1	Band Assembly, Air Cleaner Mount
12	8303675	3	HHCS, 3/8-16 x 1-1/4" Gr. 5
13	8307005	3	Washer, Lock 3/8"
14	7126833	1	Hose, Air Cleaner
15	8405306	1	Clamp, T-Bolt
16	8405307	1	Clamp, T-Bolt, Heavy Duty
17	8223527	1	Switch, Vacuum
18	8551001	1	Nipple, Close, 1/8" NPT
19	8405404	2	Clamp, T-Bolt
20	7138695		Hose, Air Intake
<b>KITS</b>			
21	7139238	1	1000 Hour Filter Kit (Includes 6 Filters: Engine Oil Filter, Fuel Filter, Both Air Filters, Transmission Oil Filter & Hydraulic Oil Filter)

N.S.S. = Not Sold Separately

- KITS**
- 1 1000 Hour Filter Kit (Includes 6 Filters: Engine Oil Filter, Fuel Filter, Both Air Filters, Transmission Oil Filter & Hydraulic Oil Filter)

S/N 14409-

**AIR CLEANER ASSEMBLY****2.4.1**

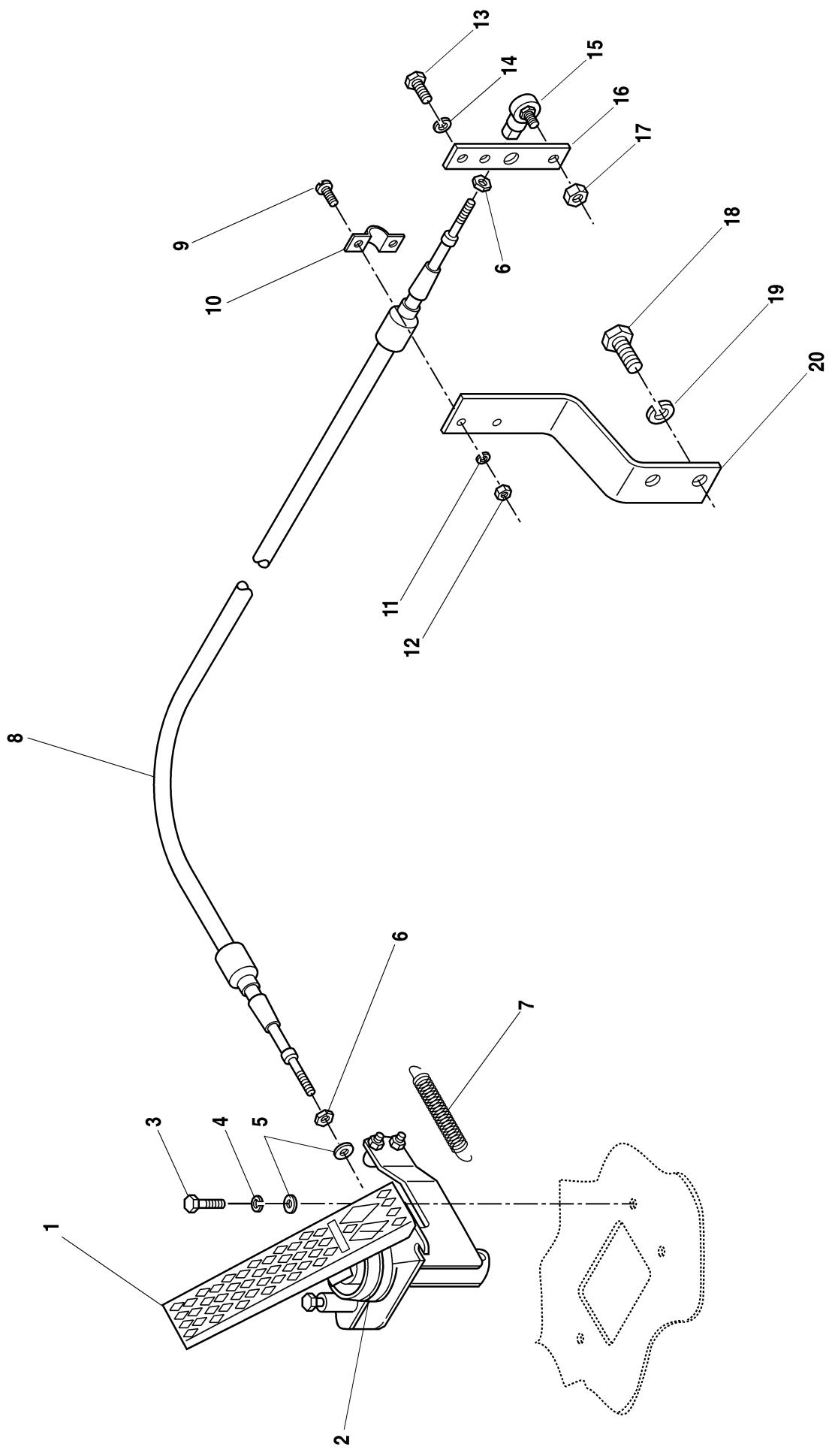


ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	8320270	1	Filter, Fuel (Also Included In Filter Kits, Items 35 & 36)	35	7138288	1	<b>KITS</b>
2	8420229	1	Hose Fitting, Elbow, 90°, Barbed, SAE 6-4P <b>❶</b>	36	7139238	1	250 Hour Filter Kit (Includes 2 Filters: Engine Oil Filter & Fuel Filter)
3	8410013	10	Clamp, Hose				1000 Hour Filter Kit (Includes 6 Filters: Engine Oil Filter, Fuel Filter, Both Air Filters, Transmission Oil Filter & Hydraulic Oil Filter)
4	7132131	1	Hose, Fuel 3/8 x 10"				
5	8274022	1	Strainer, Fuel				
6	7138850	1	Hose, Fuel 3/8" I.D. (Fuel Supply From Tank)				
7	8322036	1	Cap, Fuel w/Keys (Includes Item 8)				
8	8035292	1	Keys (Set of Two)				
9	8275209	1	Clamp, Muffler, U Type 2"				
10	8405104	1	Clamp, Hose, Upper SAE Type F				
11	7129133	1	Hose, Fuel Filler				
12	8405202	1	Clamp, Hose, Lower SAE Type F				
13	7138736	1	Tank, Fuel				
14	8660011	3	Grommet, 5/8 Fitting				
15	8430095	2	Elbow, 5/8" Hose <b>❶</b>				
16	5724742	3	Gasket				
17	7129121	1	Hose, Fuel Breather				
18	8660010	2	Grommet, 3/8 Fitting				
19	8430094	1	Elbow, 5/16" Hose <b>❶</b>				
20	8405009	2	Clamp, Hose, Miniature 7/32" Dia.				
21	7132111	1	Hose, Fuel Return				
22	8303836	1	Screw, Pan Hd. #10-24 x 5/8"				
23	8303837	4	Screw, Pan Hd. #10-24 x 3/4"				
24	8307003	5	Washer, Lock #10				
25	7131992	1	Cover, Fuel Sender				
26	7120613	1	Sender, Fuel w/Gasket				
27	8541404	1	Plug, Pipe, Sq. Hd. - 3/8" NPT <b>❶</b>				
28	8430092	1	Drain, Hex 3/8-18 NPT				
29	8430093	1	Connector, 3/8" Hose <b>❶</b>				
30	7129111	1	Hose, Fuel Breather				
31	8430072	1	Hose Fitting, Tee, Beaded, SAE 10				
32	7129101	1	Hose, Fuel Breather				
33	7128602	1	Filler, Fuel				
34	8526053	A/R	Sealant, Thread, Teflon Tape 1/2"				

2.5.1

S/N 14409-

**FUEL SYSTEM**4270H  
4270L  
4290H  
4290L



ITEM	PART NO.	QTY.	DESCRIPTION
1	8162003	1	Pedal, Throttle (Includes Item 2)
2	8033178	1	Belows, Throttle Pedal
3	8303615	3	HHCS, 1/4-20 x 1-1/4"
4	8307002	2	Washer, Lock 1/4"
5	8307109	4	Washer, Flat SAE 1/4"
6	8305402	2	Nut, Hex Jam 1/4-28 NF
7	8700116	1	Spring, Extension
8	8160073	1	Cable, Throttle
9	8303837	2	Screw, Slotted Pan Hd. #10-24 x 3/4"
10	8160610	1	Clamp, Cable
11	8307003	2	Washer, Lock #10
12	8305002	2	Nut, Hex #10-24
13	8303799	2	HHCS, M6-1 x 14mm
14	8307024	2	Washer, Lock M6
15	8340034	1	Rod End 1/4-28 Thd.
16	7127091	1	Extension, Throttle Lever
17	8305650	1	Nut, Hex Lock Elastic 1/4-28 NF
18	8303790	2	HHCS, M12-1,75 x 30mm PC 8,8
19	8307025	2	Washer, Lock M12
20	7127102	1	Bracket, Throttle Cable

S/N 14409-

## THROTTLE GROUP ASSEMBLY

2.6.1







**Section 3 — Frame and Operator's Compartment**

Main Frame Assembly .....	3.1.1
Engine Hood and Covers .....	3.2.1

**Operator's Compartment**

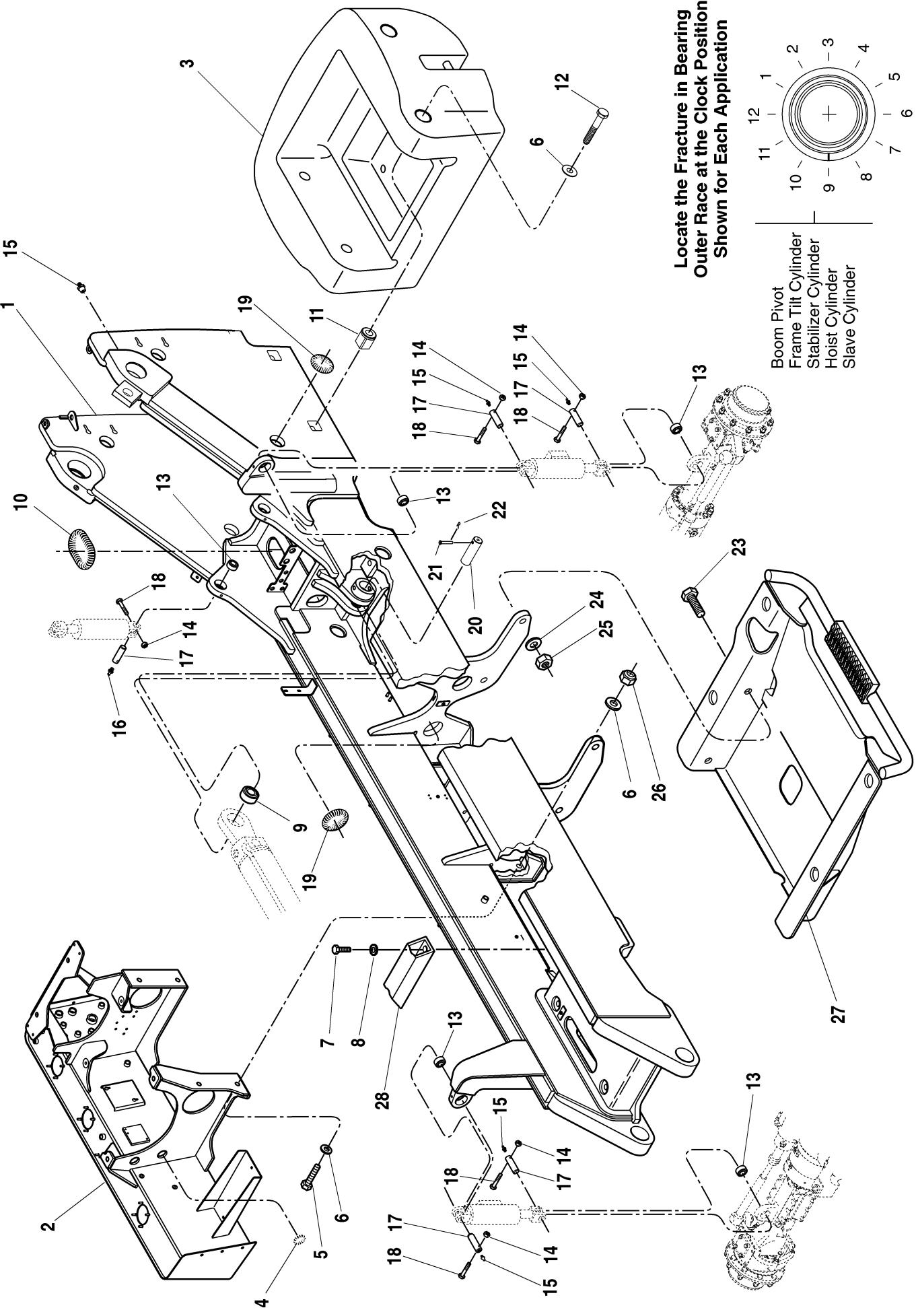
Operator's Protective Structure - ROPS/FOPS .....	3.3.1
Steering Column and Shifter Assembly .....	3.4.1
Operator's Seat and Seat Belt .....	3.5.1
Suspension Seat .....	3.6.1
Mirrors .....	3.7.1

**Open Cab**

Outer Panels - Open Cab .....	3.8.1
Inner Console and Dash Panel - Open Cab .....	3.9.1

**Enclosed Cab**

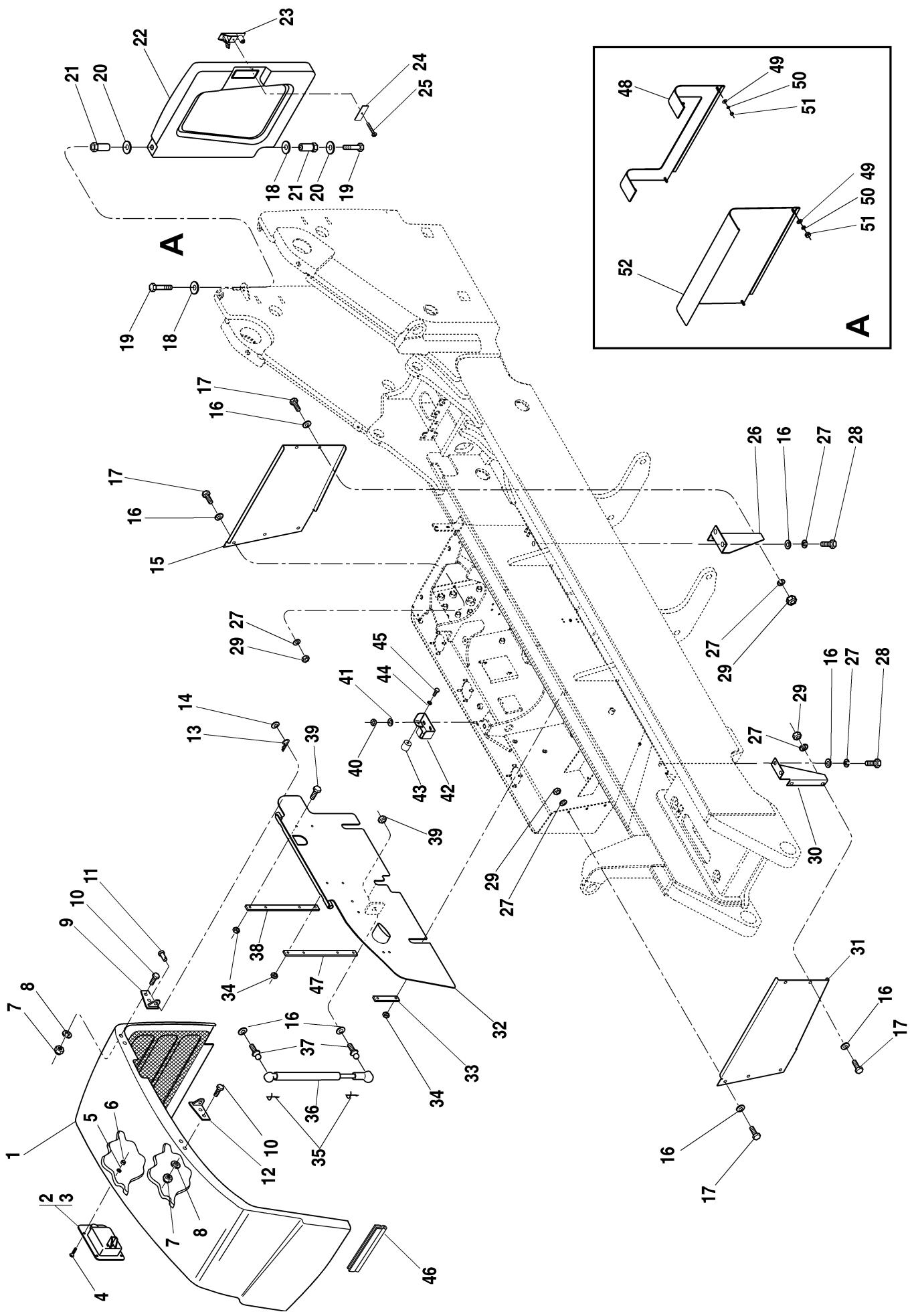
Outer Panels - Enclosed Cab .....	3.10.1
Inner Console and Dash Panel - Enclosed Cab .....	3.11.1
Glass - Enclosed Cab .....	3.12.1
Door Assembly .....	3.13.1
Rear Window and Wiper Assemblies .....	3.14.1
Front Windshield Wiper Assembly .....	3.15.1
Skylight Wiper Assembly .....	3.16.1
Heater Assembly - Enclosed Cab .....	3.17.1
Heater Hoses and Vents - Enclosed Cab .....	3.18.1



ITEM	PART NO.	QTY.	DESCRIPTION
1	Call Factory	1	Frame, Main
2	7137164	1	Hydraulic Reservoir/Engine Mount
3	7139297	1	Counterweight, 4270 (2800 lbs.)
	7138620	1	Counterweight, 4290 (4200 lbs.) (Not Shown)
4	7124331	A/R	Conduit 1/2" Dia. (60" Cut to Fit)
5	8303538	4	HHCS, 1"-8 x 3" Gr. 8
6	8310061	12	Washer, 1" Hardened
7	8303693	2	HHCS, 1/2"-13 X 2-1/2"
8	8307112	2	Washer, Flat 1/2"
9	8050007	1	Bearing, Self Align
10	7139248	A/R	Conduit 3/4" Dia (60" Cut to Fit)
11	7139335	4	Bushing
12	8310090	4	HHCS, 1"-8 x 7" Gr. 8
13	8050001	6	Bearing, Self Align 1-1/2" I.D.
14	8305626	6	Nut, Hex Lock 5/16"-18
15	8520001	4	Fitting, Lube 1/8"
16	8520003	2	Fitting, Lube 90°
17	7137142	6	Pin, Cylinder
18	8303752	6	HHCS, 5/16"-18 x 3-1/2"
19	7139249	A/R	Conduit 1" Dia. (60" Cut to Fit)
20	7139324	1	Pin, Hoist Cylinder
21	7139502	1	Pin, Clevis, Hoist Keeper
22	8130211	1	Hair Pin (Cotter) .143
23	8310285	4	HHCS, 1"-8 x 3" Gr. 8
24	8307211	4	Washer, Flat 1-1/4"
25	8310417	4	Nut, Hex Lock 1-1/4"
26	8310481	4	Nut, Hex Lock 1"
27	7136794	1	Mount, Cab
28	5752022	1	Bumper

S/N 14409-

**MAIN FRAME ASSEMBLY****3.1.1**



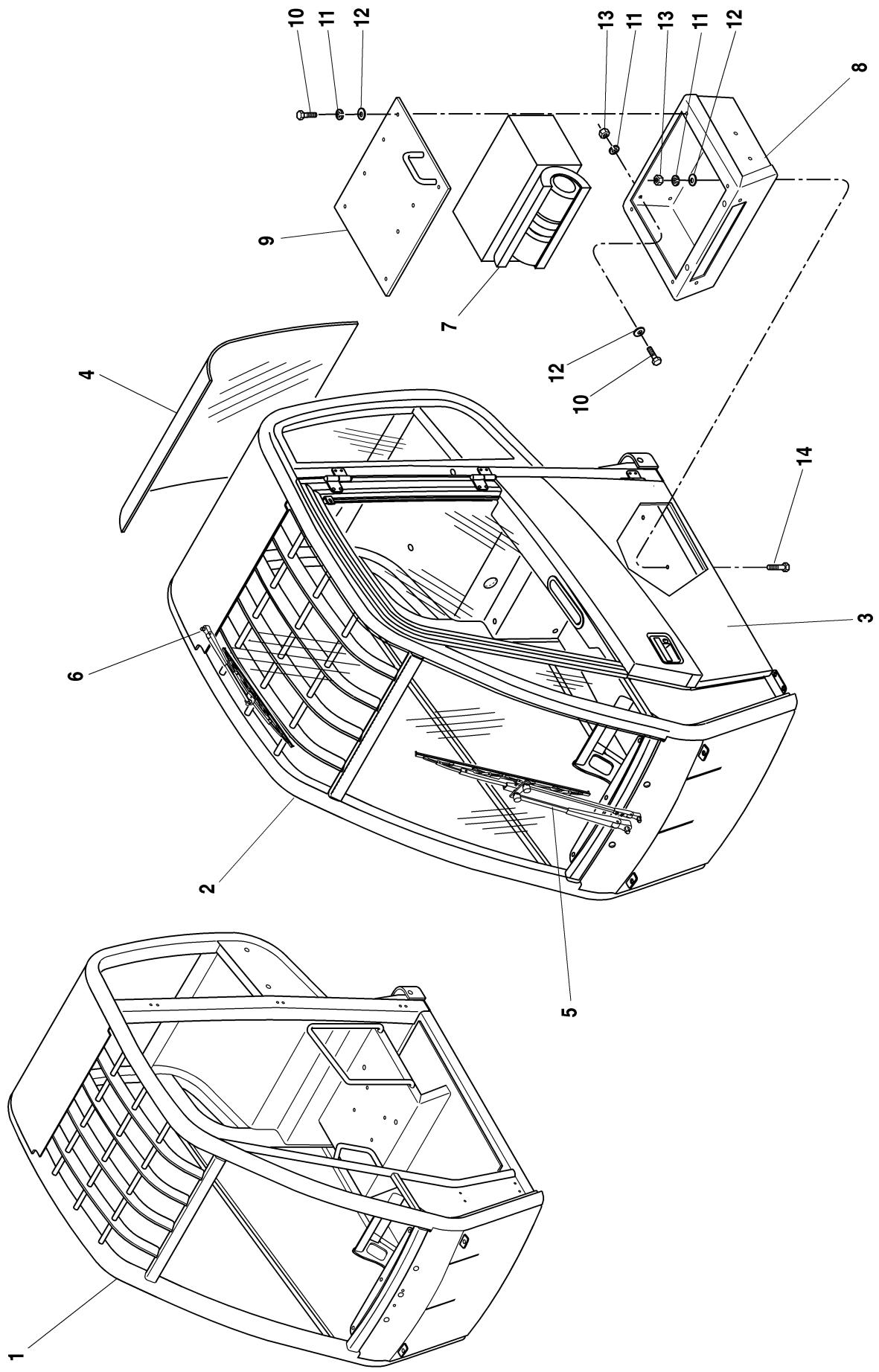
ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	7139549	1	Hood, Engine (Includes Items 2 thru 6)	37	8340035	4	Ball Stud - 13mm
2	8342425	1	Handle, Outside Door (includes 2 ea. of Item 3)	38	7138342	1	Stiffener, Flat
3	8342808	2	Key, Handle, Outside Door (Not Shown)	39	8303626	6	HHCS, 1/2"-13 x 1-1/2" Gr. 5
4	8310372	4	BHCS, #10-24 x 5/8"	40	8305626	6	Nut, Hex Lock Elastic 5/16"-18
5	8307111	4	Washer, Plain, #10 SAE Narrow	41	8307203	2	Washer, Flat 5/16"
6	8310085	4	Nut, Hex Lock, #10 x 24	42	7138682	1	Bracket, Striker
7	8305624	4	Nut, Hex Lock Elastic 1/4"-20	43	8660012	1	Bumper
8	8307109	4	Washer, Flat SAE Light 1/4"	44	8307005	1	Washer, Lock 3/8"
9	7138265	1	Hinge, Hood - Rear	45	8303681	1	HHCS, 3/8"-16 x 3/4"
10	8303615	4	HHCS, 1/4"-20 x 1-1/4" Gr. 5	46	6620751	1	Moulding, Edge
11	8310334	2	Pin, Clevis 3/8" Dia. x 1 3/8" LG	47	7138682	1	Stiffener, Flat
12	7138264	1	Hinge, Hood - Front	48	7139427	1	Header, High Boom
13	8302470	2	Pin, Cotter	49	8307202	4	Washer, Plain, 1/4"
14	8307110	14	Washer, Flat 3/8" Narrow	50	8307002	4	Washer, Lock, 1/4"
15	7137343	1	Cover, Engine - Rear	51	8305004	4	Nut, Hex, 1/4"-20
16	8307106	14	Washer, Flat 5/16"	52	7139428	1	Header, Low Boom
17	8303670	10	HHCS, 5/16"-18 x 1"				
18	8307112	2	Washer, Flat 1/2" Heavy				
19	8303675	8	HHCS, 3/8"-16 x 1-1/2"				
20	8307204	A/R	Washer, Flat 3/8"				
21	7138280	2	Bushing, Hinge, Rear Cover				
22	7138279	1	Cover, Rear Frame				
23	8342416	1	Latch, Adjustable Trigger				
24	7138321	1	Plate, Latch				
25	8310439	1	Screw, Pan Hd.				
26	7138829	1	Bracket, Cover - Rear				
27	8307004	14	Washer, Lock 5/16"				
28	8303744	4	HHCS, 5/16"-18 x 1/2"				
29	8305906	10	Nut, Retainer 5/16"-18				
30	7138828	1	Bracket, Cover - Front				
31	7137333	1	Cover, Engine - Front				
32	7139551	1	Panel, Engine				
33	7138843	1	Stiffener, Flat				
34	8305644	10	Nut, Hex Lock Elastic 1/2"-13				
35	8702157	4	Spring, Clip				
36	8702160	2	Spring, Gas				

S/N 14409-

## ENGINE HOOD AND COVERS

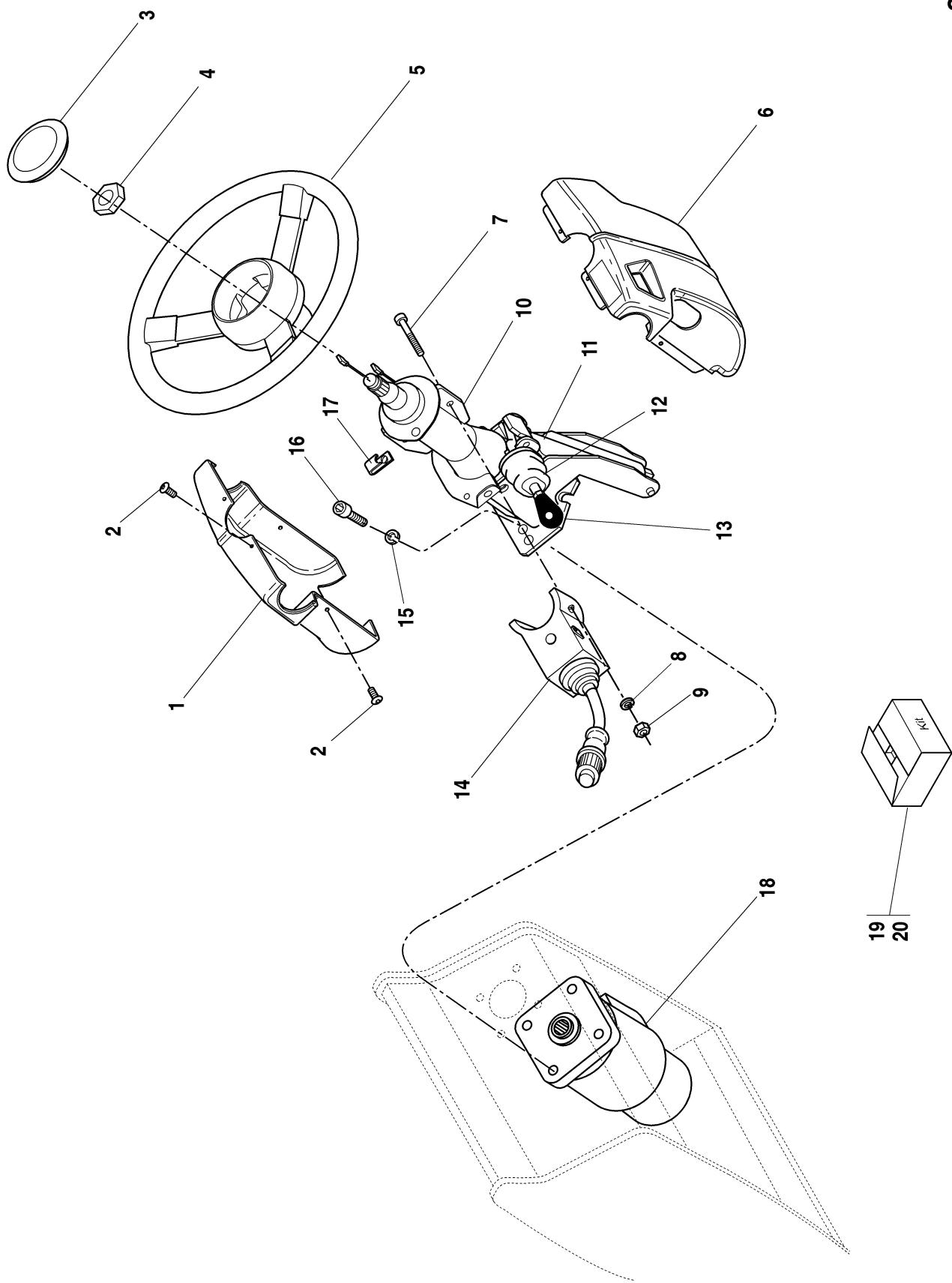
3.2.1

Origin  
05/01  
4270H  
4270L  
4290H  
4290L



ITEM	PART NO.	QTY.	DESCRIPTION
1	7137634	1	Operator's Protective Structure ROPS/FOPS - <b>Open Cab</b>
2	7138124	1	Operator's Protective Structure Assembly ROPS/FOPS - <b>Enclosed Cab</b> (Includes Items 3 thru 14 and all Items on Page 3.12.1)
3	8035470	1	Door Assembly (See Page 3.13.1 for Breakdown)
4	8035606	1	Rear Window Assembly (See Page 3.14.1 for Breakdown)
5	8036273	1	Front Windshield Wiper Assembly (See Page 3.15.1 for Breakdown)
6	8036275	1	Skylight Wiper Assembly (See Page 3.16.1 for Breakdown)
7	8036272	1	Heater Assembly (See Page 3.17.1 for Breakdown)
8	8036279	1	Seat Support, Enclosed Cab
9	8036278	1	Cover, Support w/Grab Handle
10	8310525	6	Screw, HHC 3/8"-16 NC x 1" Gr. 8
11	8307005	8	Washer, Lock 3/8"
12	8307110	8	Washer, Plain .375-16 NC x 1" Gr. 2
13	8305008	4	Nut, Hex .375-16 NC
14	8304006	2	Bolt, Carriage 3/8"-16 NC x 1" Gr. 2

S/N 14409-



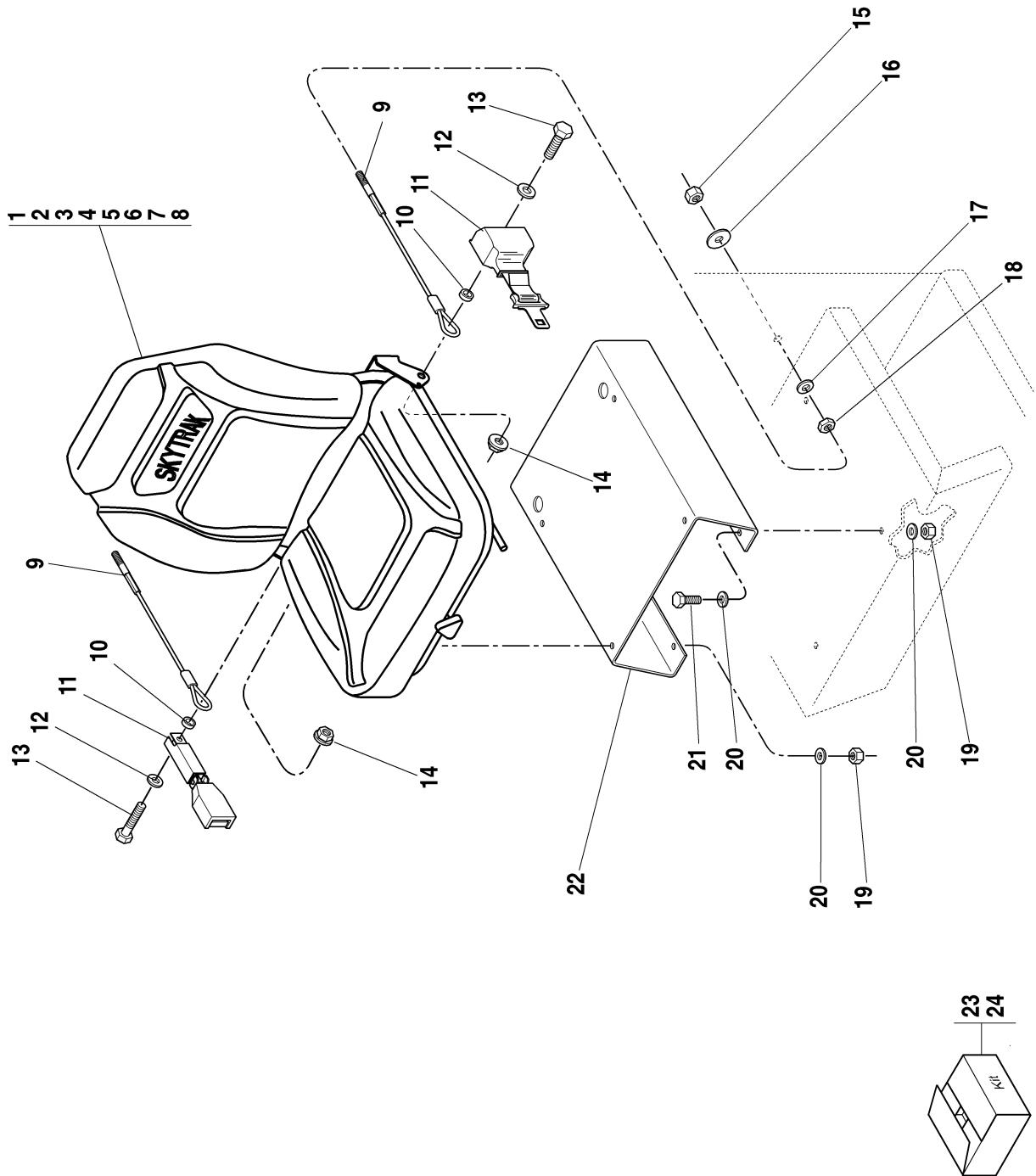
ITEM	PART NO.	QTY.	DESCRIPTION
1	7138756	1	Cover, Steering Column, Top (See Kits)
2	8310372	4	Screw, Button Hd. #10-24 x 5/8"
3	8720017	1	Cover, Horn Button
4	8310315	1	Nut, Thin M18-1,5
5	8720016	1	Wheel, Steering
6	7138757	1	Cover, Steering Column, Bottom (See Kits)
7	8310490	2	Screw, Hex Socket Hd. M4-0,7 x 20mm
8	8310491	2	Washer, Plain M4
9	8310492	2	Nut, Hex M4-0,7
10	7137623	1	Steering Column (Includes Items 11 thru 13)
11	8035803	1	Gas Spring - Steering Column
12	8035804	1	Boot, Tilt Lever
13	8580118	1	Knob, Tilt Steering
14	8223049	1	Transmission Range Selector
15	8307005	1	Washer, Lock 3/8"
16	8304672	4	Screw, Hex Socket Hd. 3/8"-16 x 1"
17	8310359	4	Nut, "J" #10-24
18	8721029	1	Steering Orbital

**KITS**

- 19 7138844 1 Kit, Cab Panels - Open Cab (Includes Items 1, 6 and additional panels 6, 15, 16, and 28 on Page 3.9.1)  
(Hardware not Included.)
- 20 7138846 1 Kit, Cab Panels - Enclosed Cab (Includes Items 1, 6 and additional panels 8, 20, 25, and 27 on Page 3.11.1)  
(Hardware not Included.)

S/N 14409-

**STEERING COLUMN AND SHIFTER ASSEMBLY****3.4.1**



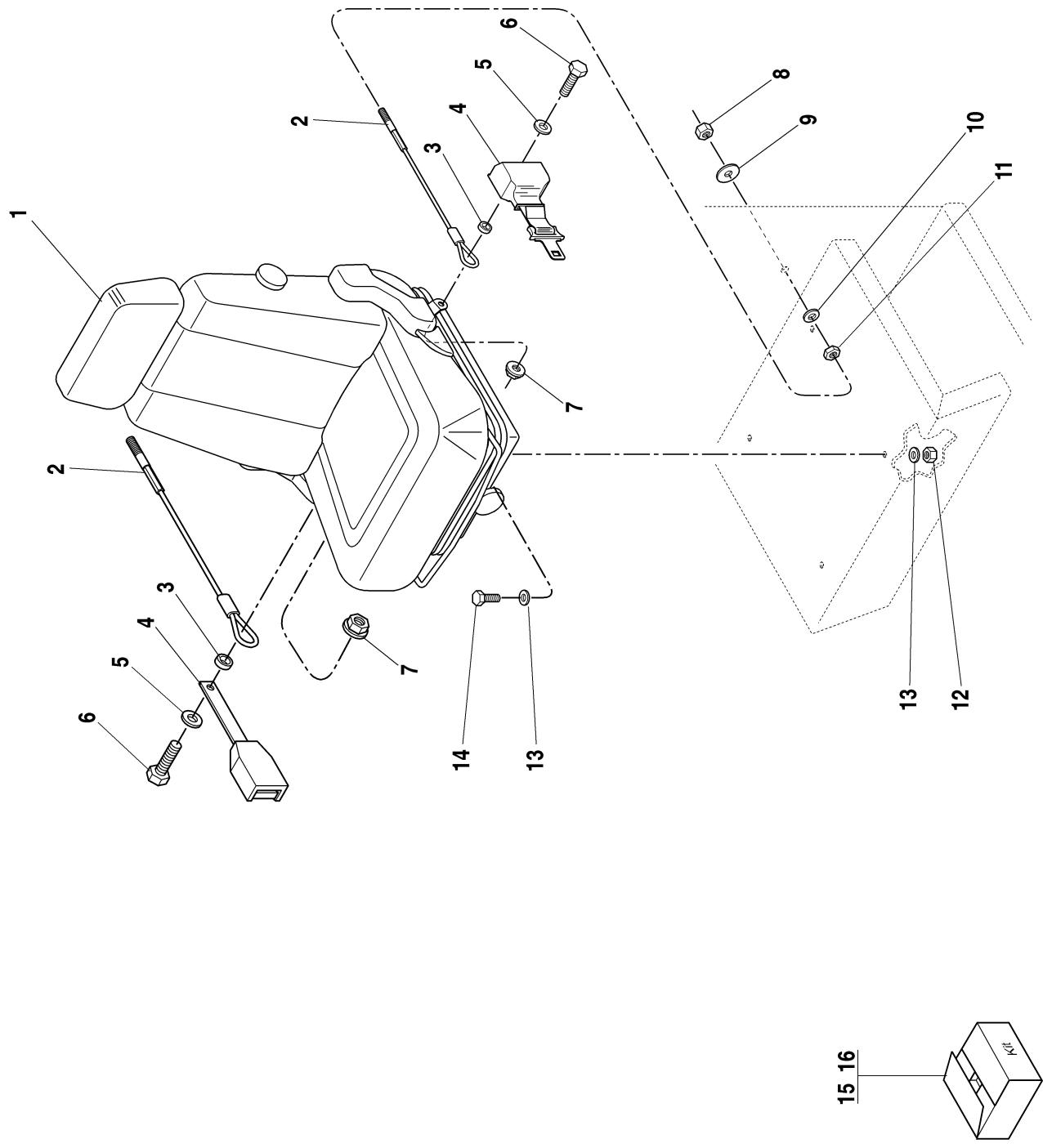
ITEM	PART NO.	QTY.	DESCRIPTION
1	8864053	1	Seat Assembly (Includes Items 2 thru 8)
2	8036009	1	Boot, 60/76mm (Not Shown)
3	8036010	1	Adjuster, 6" (Not Shown)
4	8036011	1	Damper (Not Shown)
5	8036013	1	Rollers, Up Stop Bumper/Down Stop Bumper - 7/16" Dia. (Not Shown)
6	8036014	1	Springs and Cable (Not Shown)
7	8036015	1	Hanger/Knob/Tension Shaft (Not Shown)
8	8036017	1	Cushion/Pan Assembly Kit (Not Shown)
9	7130412	2	Tether
10	7096491	2	Spacer
11	8864057	1	Seat Belt Assembly - 2" Retractable (Includes Items 12, 13, and 14)
12	N.S.S.	2	Washer
13	N.S.S.	2	HHCS
14	N.S.S.	2	Nut, Hex
15	8305645	2	Nut, Hex Lock Elastic 3/8"-16
16	7057141	2	Washer, Rebound
17	8307204	2	Washer, Flat 3/8"
18	8305404	2	Nut, Hex Jam 3/8"-16
19	8305626	8	Nut, Hex Lock Elastic 5/16"-18
20	8307106	12	Washer, Flat 5/16" Narrow
21	8303670	4	HHCS, 5/16"-18 x 1" Gr. 5
22	7121543	1	Support, Seat
			<b>KITS</b>
23	8864058	1	Seat Belt Assembly - 3" Retractable (Includes Mounting Hardware)
24	8864019	1	Seat Belt Assembly - 3" Non-Retractable

N.S.S. = Not Sold Separately

- KITS**
- 23 8864058 1 Seat Belt Assembly - 3" Retractable  
(Includes Mounting Hardware)
  - 24 8864019 1 Seat Belt Assembly - 3" Non-Retractable

S/N 14409-

**OPERATOR'S SEAT AND SEAT BELT****3.5.1**



Origin  
05/01

4270H  
4270L  
4290H  
4290L  
▼

ITEM	PART NO.	QTY.	DESCRIPTION
1	8864055	1	Seat, Deluxe Cloth with Suspension
	8864056	1	Seat, Deluxe Vinyl with Suspension
2	7130412	2	Tether
3	7096491	2	Spacer
4	8864060	1	Seat Belt Assembly - 2" Retractable (Includes Items 5, 6, and 7)
5	N.S.S	2	Washer, Flat
6	N.S.S	2	HHCS
7	N.S.S	2	Nut, Hex
8	8305645	2	Nut, Hex Lock Elastic 3/8"-16
9	7057141	2	Washer, Rebound
10	8307204	2	Washer, Flat 3/8"
11	8305404	2	Nut, Hex Jam 3/8"-16
12	8305626	4	Nut, Hex Lock Elastic 5/16"-18
13	8307106	8	Washer, Flat 5/16" Narrow
14	8303670	4	HHCS, 5/16"-18 x 1" Gr. 5

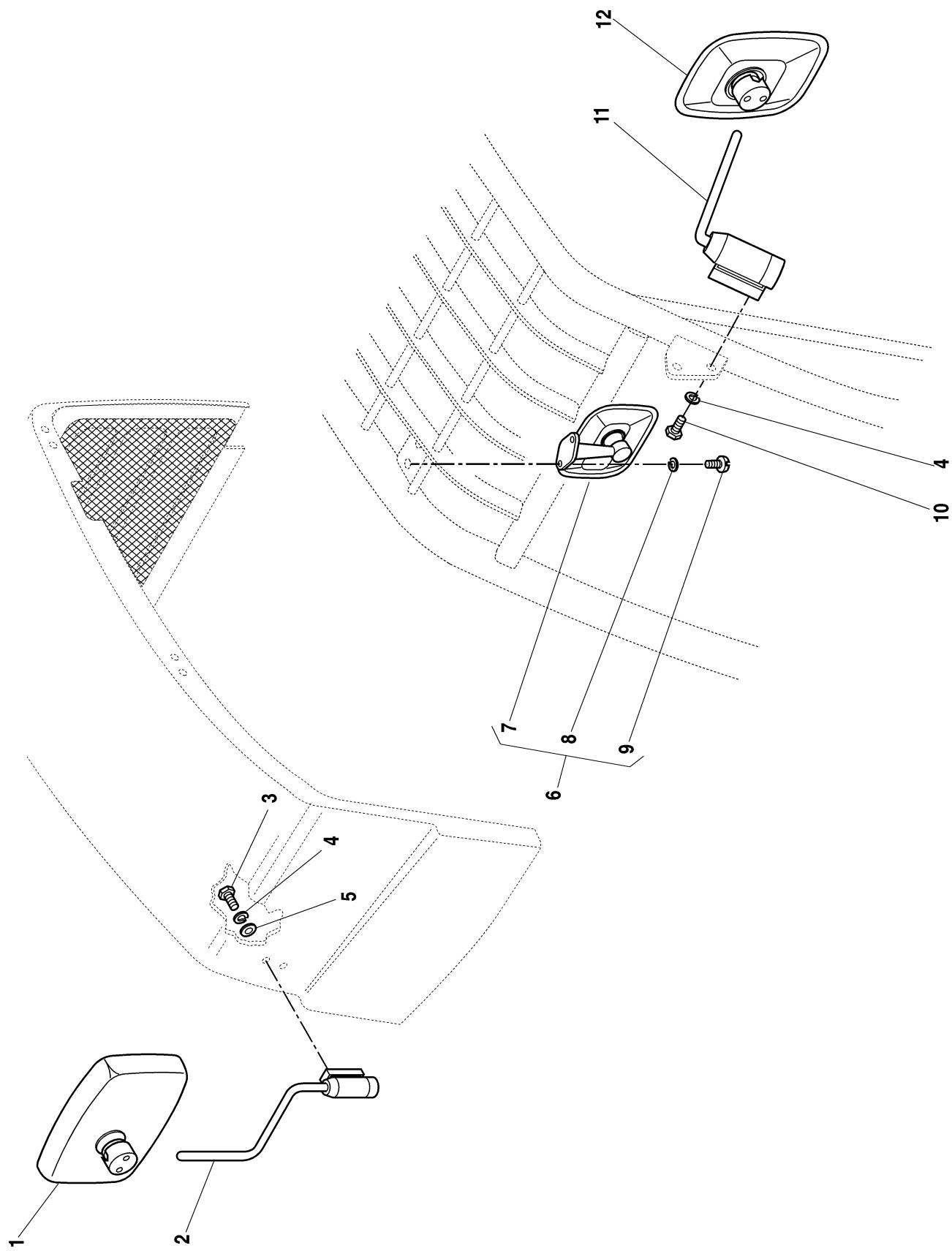
N.S.S. = Not Sold Separately

KITS			
15	8864058	1	Seat Belt Assembly - 3" Retractable (Includes Mounting Hardware)
16	8864019	1	Seat Belt Assembly - 3" Non-Retractable

S/N 14409-

## SUSPENSION SEAT

3.6.1



Origin  
05/01

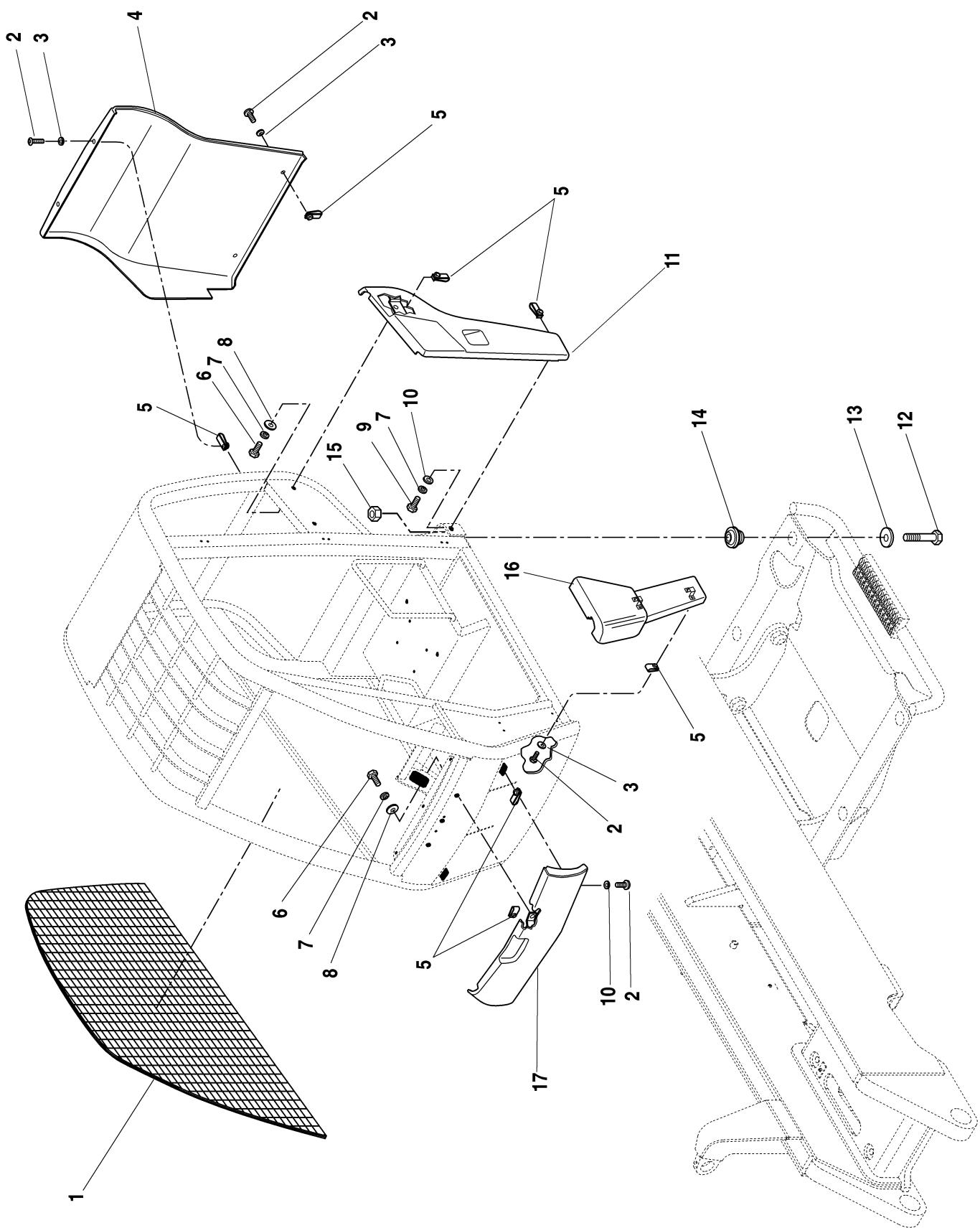
4270H  
4270L  
4290H  
4290L  
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ITEM	PART NO.	QTY.	DESCRIPTION
1	8866514	1	Mirror Head, Convex
2	8866515	1	Arm Assembly, Mirror
3	8303544	2	HHCS, M6-1 x 20mm PC 8.8
4	8307024	3	Washer, Lock M6
5	8307219	3	Washer, Flat SAE 1/4" Light
6	7136742	1	Kit, Right Side Mirror - Optional (Includes Items 7, 8, and 9)
7	8866516	1	Mirror Assembly, Rear View
8	8307003	1	Washer, Lock #10
9	8303836	1	Screw, Slotted Round Hd. #10-24 x 5/8"
10	8303799	2	HHCS, M6-1 x 14mm
11	8866530	1	Arm Assembly, Mirror
12	8866529	1	Mirror, Rear View

S/N 14409-

## MIRRORS

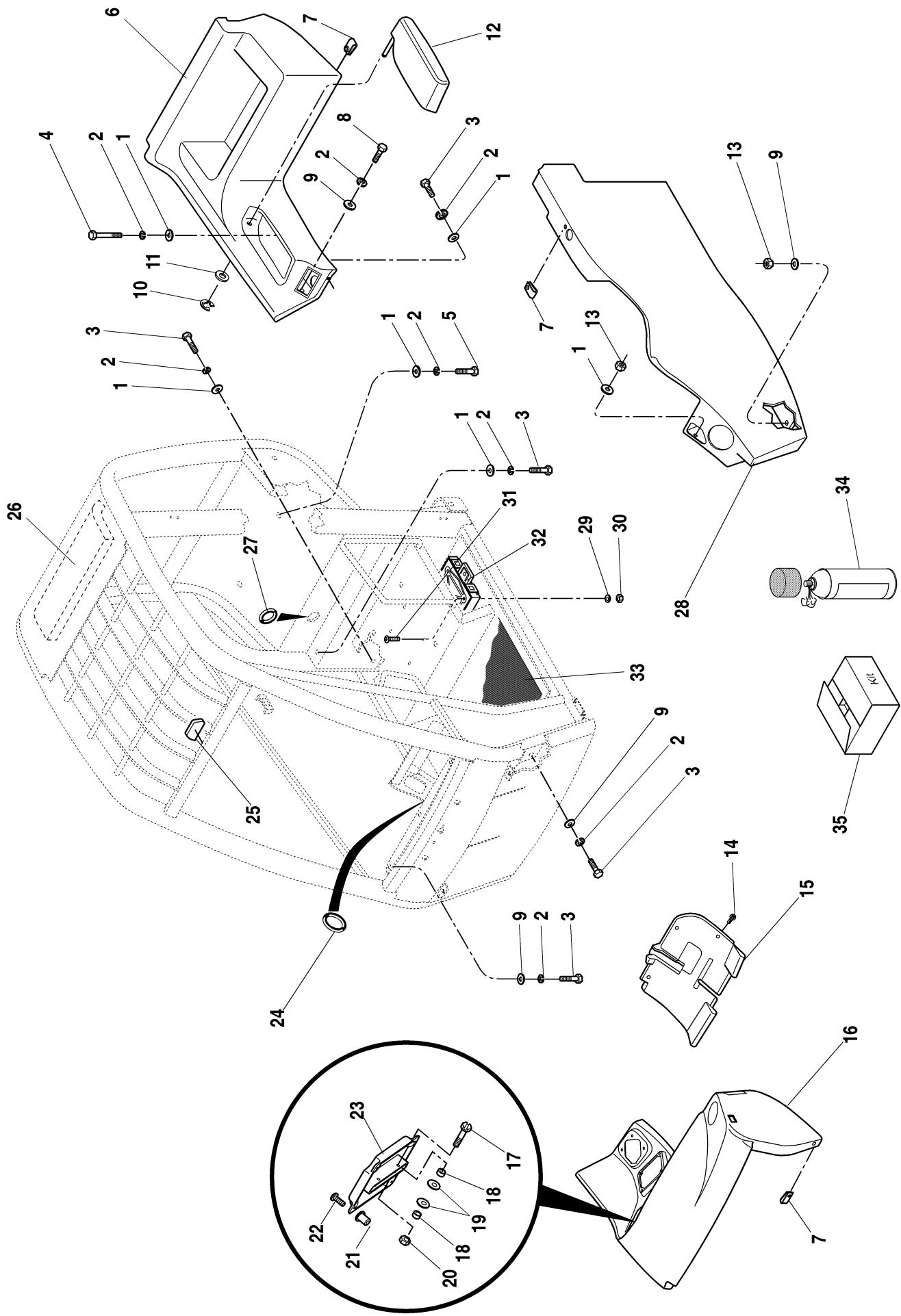
3.7.1



ITEM	PART NO.	QTY.	DESCRIPTION
1	7137152	1	Kit, Mesh Plate - Right Side
2	8310301	10	BHCS, 5/16"-18 x 1"
3	8310124	8	Washer, Flat Plastic 5/16"
4	7130663	1	Panel, Cab Rear
5	8305906	12	Nut, Retaining 5/16"-18
6	8303670	4	HHCS, 5/16"-18 x 1"
7	8307004	5	Washer, Lock 5/16"
8	7057141	4	Washer, Rebound
9	8303739	1	HHCS, 5/16"-18 NC x 1.25"
10	8307203	3	Washer, Flat 5/16"
11	7130653	1	Panel, Cab Rear - Left Side
12	8310375	4	HHCS, 3/4"-10 x 3-3/4" Gr. 8
13	7129441	4	Washer, Rebound
14	8278026	4	Isolator, Cab
15	8310067	2	Nut, Hex Lock Elastic 3/4"-10
16	7134453	1	Panel, Cab Front - Left Side
17	7138864	1	Panel, Cab Front

S/N 14409-

**OUTER PANELS - OPEN CAB****3.8.1**



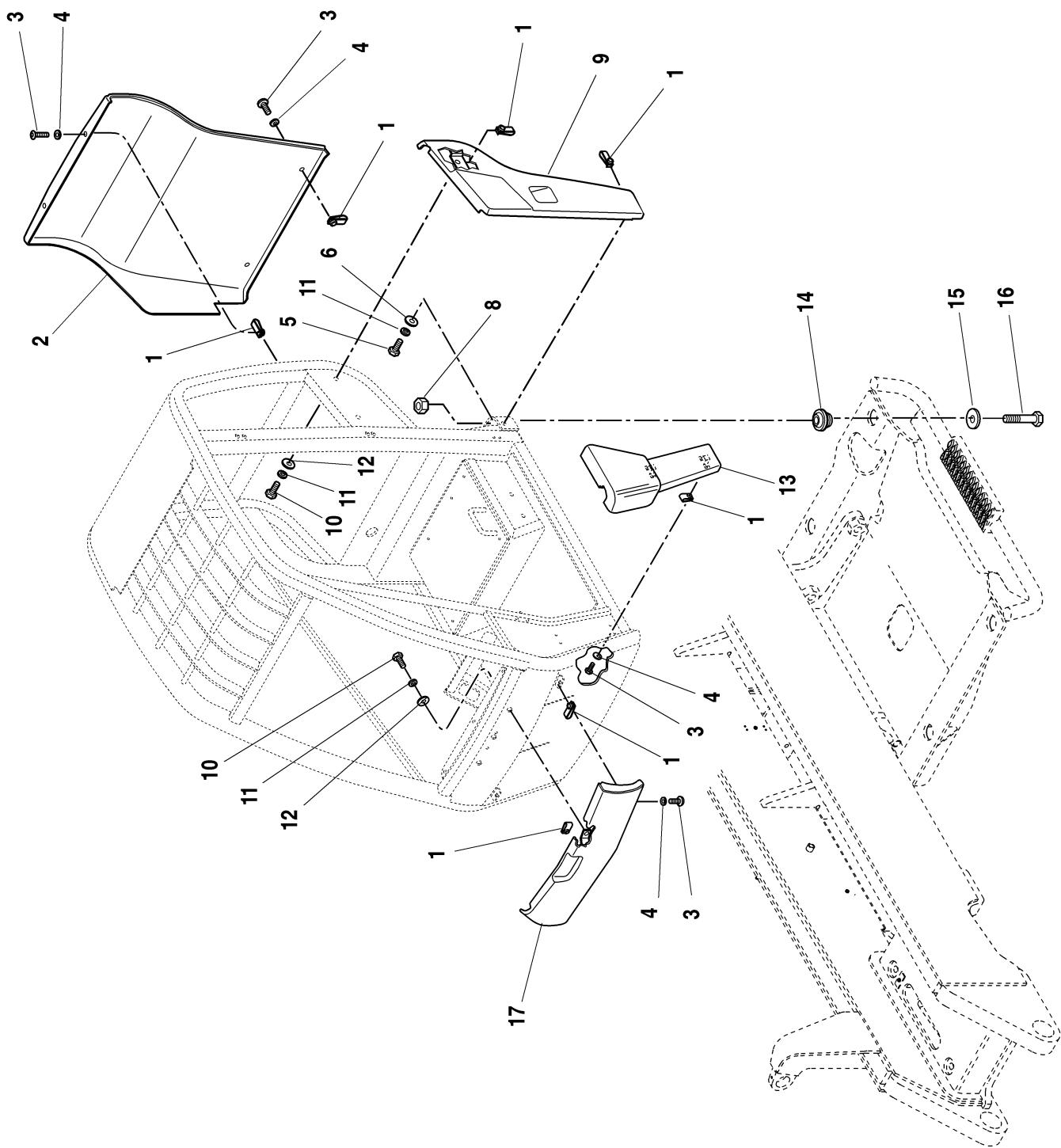
ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	7057141	7	Washer, Rebound	35	7138844		<b>KITS</b>
2	8307004	10	Washer, Lock 5/16"				Kit, Cab Panels - Open Cab (Includes Items 6, 15, 16, 28 and additional panels 1 and 6 on Page 3.4.1)
3	8303739	6	HHCS, 5/16"-18 x 1-1/4"				(Hardware not Included)
4	8310009	1	HHCS, 5/16"-18 x 2"				
5	8303746	1	HHCS, 5/16"-18 x 1-3/4"				
6	7130734	1	Tool Bin, Rear (See Kits)				
7	8310374	10	Nut, Retaining 5/16"-18				
8	8303697	1	HHCS, 5/16"-18 x 3/4"				
9	8307203	5	Washer, Flat 5/16"				
10	8630010	1	Ring, Retainer				
11	8307206	1	Washer, Flat 1/2"				
12	7130862	1	Armrest/Compartment Cover				
13	8305626	2	Nut, Hex Lock Elastic 5/16"-18				
14	8310353	3	Screw, Self Drilling #12-14 x 1"				
15	7130773	1	Cover, Lower Dash (See Kits)				
16	7138839	1	Dash, Front (See Kits)				
17	8310016	2	HHCS, Slotted #10-24 x 1"				
18	8310402	4	Spacer				
19	8310360	4	Washer, Fender				
20	8310085	2	Nut, Hex Lock Elastic #10-24				
21	8580421	4	Nut, Well #10-32 x 1/2" Long				
22	8310358	4	BHCS, #10-32 x 3/4"				
23	7131003	1	Holder, Load Chart				
24	7132751	1	Conduit, 1/4" x 9-1/2" Long				
25	8466306	1	Gauge, Tilt Angle				
26	7131412	1	Headliner				
27	7124531	1	Conduit, 1/4 x 5" Long				
28	7130744	1	Support, Console (See Kits)				
29	8307202	4	Washer, Flat 1/4"				
30	8305624	4	Nut, Hex Lock Elastic 1/4"-20				
31	8303034	4	BHCS, 1/4"-20 x 3/4"				
32	8990122	1	Holder, Owner/Operator's Manual				
33	7138963	1	Mat, Floor (Use Item 34 for Installation)				
34	8526042	A/R	Adhesive, 3M #90 High Strength Spray				

S/N 14409-

## INNER CONSOLE AND DASH PANEL - OPEN CAB

**3.9.1**

4270H  
4270L  
4290H  
4290L

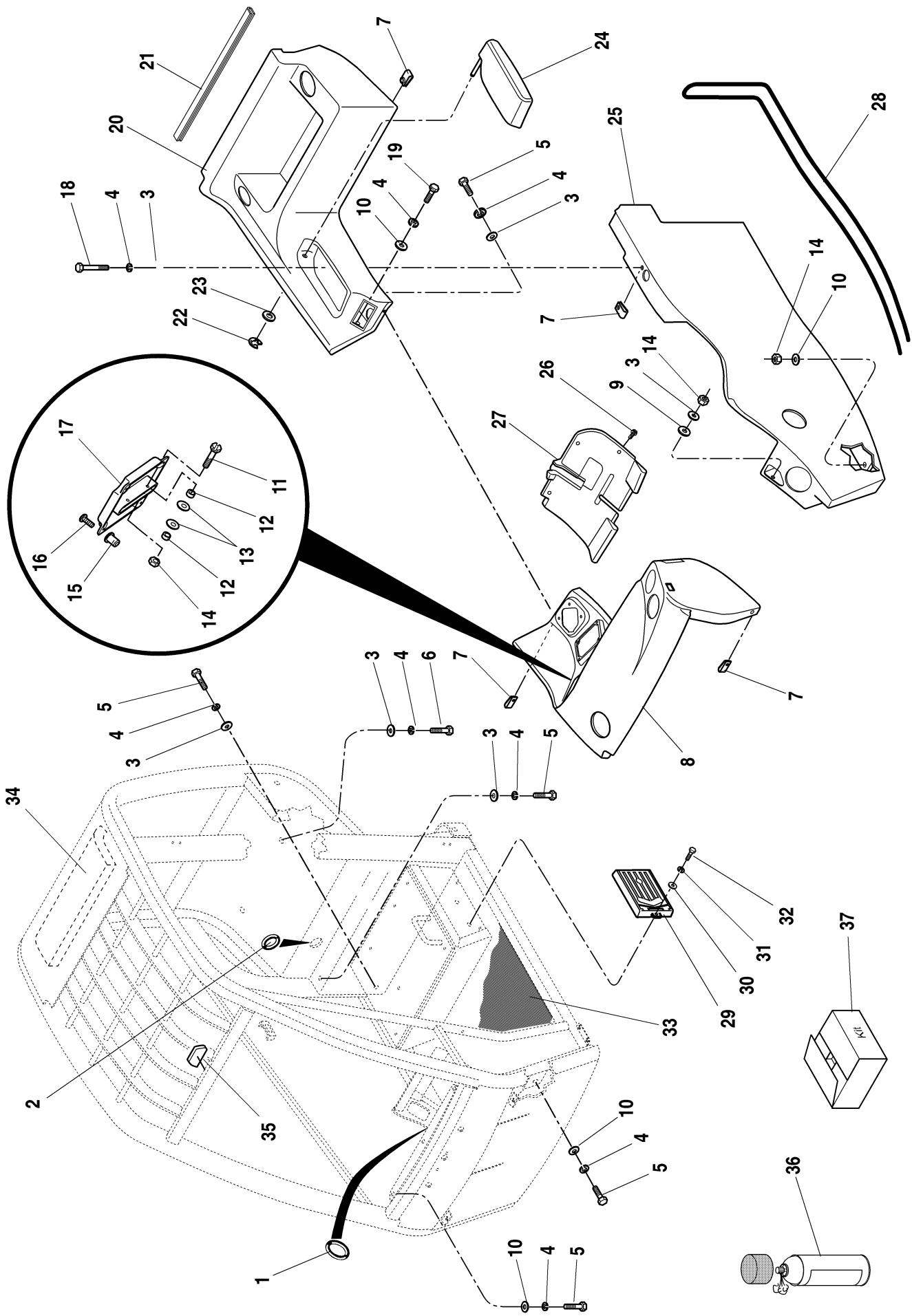


Origin  
05/014270H  
4270L  
4290H  
4290L

ITEM	PART NO.	QTY.	DESCRIPTION
1	8305906	12	Nut, Retaining 5/16"-18
2	7130663	1	Panel, Cab Rear
3	8310301	10	BHCS, 5/16"-18 x 1"
4	8310124	8	Washer, Flat Plastic 5/16"
5	8303739	1	HHCS, 5/16"-18 x 1.25" Gr. 5
6	8307203	11	Washer, Plain 5/16" Wide
7	8303670	4	HHCS, 5/16"-18 x 1"
8	8310067	2	Nut, Hex Lock Elastic 3/4"-10
9	7130653	1	Panel, Cab Rear LH
10	8303670	5	HHCS, 5/16"-18 x 1"
11	8307004	5	Washer, Lock 5/16"
12	7057141	4	Washer, Rebound
13	7134453	1	Panel, Cab Front LH
14	8278026	4	Isolator, Cab
15	7129441	4	Washer, Rebound
16	8310375	4	HHCS, 3/4"-10 x 3-3/4" Gr.8
17	7138865	1	Panel, Cab Front

S/N 14409-

**OUTER PANELS - ENCLOSED CAB****3.10.1**

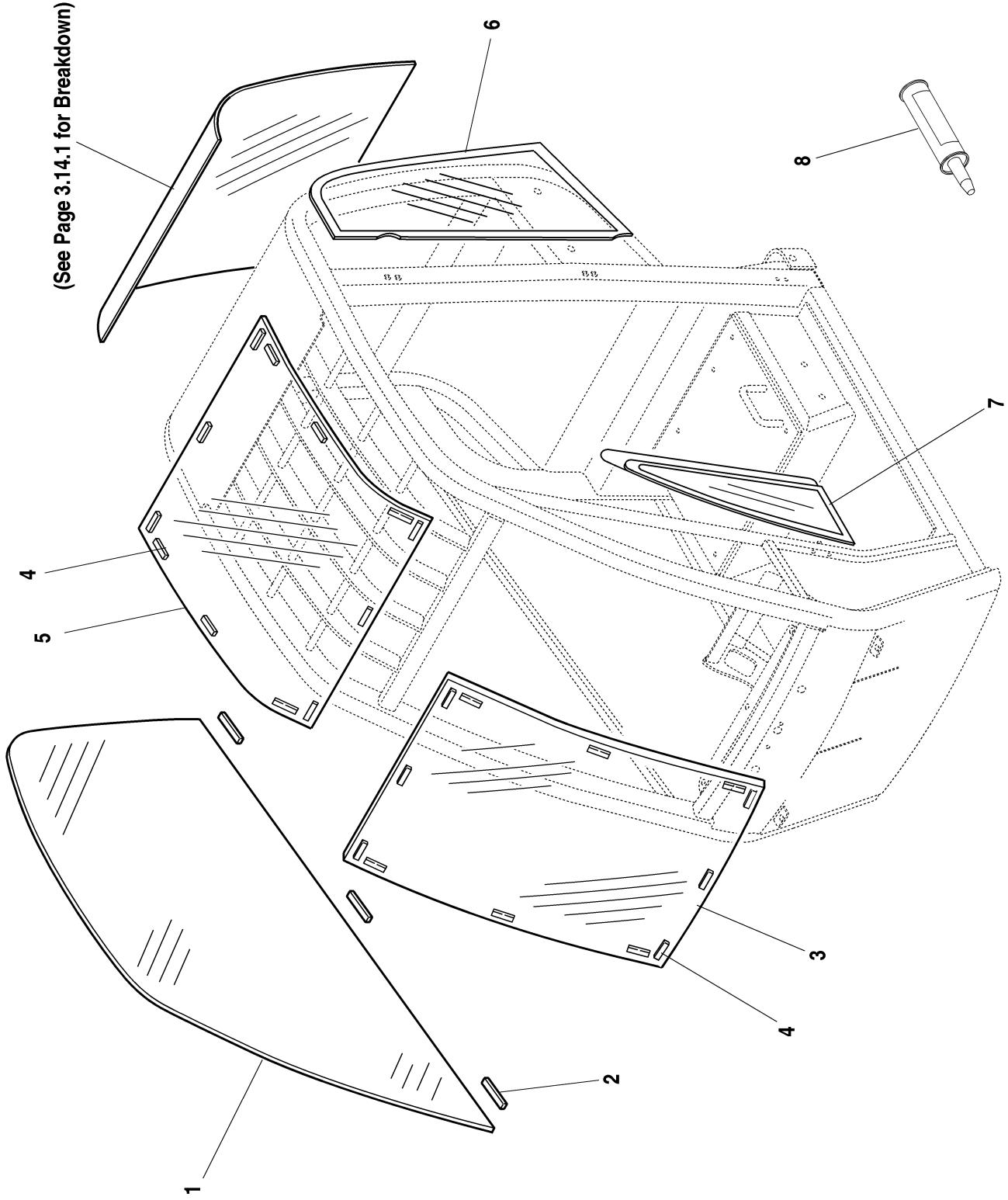


ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	7132751	1	Conduit, 1/4" x 9-1/2" Long	37	7138846	1	<b>KITS</b>
2	7124531	1	Conduit, 1/4" x 5" Long				Enclosed Cab - Inner Console Kit (Includes Items 8, 20, 25, 27 and Additional Panels 1 and 6 on Page 3.4.1 - Hardware not Included.)
3	7057141	7	Washer, Rebound				
4	8307004	10	Washer, Lock 5/16"				
5	8303739	6	HHCS, 5/16"-18 x 1-1/4"				
6	8303746	1	HHCS, 5/16"-18 x 1-3/4"				
7	7138841	10	Nut, Retaining 5/16"-18				
8	7138841	1	Dash, Front (See Kits)				
9	8307203	1	Washer, Flat 5/16"				
10	8307203	5	Washer, Flat 5/16"				
11	8310016	2	HHCS, Slotted #10-24 x 1"				
12	8310402	4	Spacer				
13	8310360	4	Washer, Fender				
14	8310085	2	Nut, Hex Lock Elastic #10-24				
15	8580421	4	Nut, Well #10-32 x 1/2" Long				
16	8310358	4	BHCS, #10-32 x 3/4"				
17	7131003	1	Holder, Load Chart				
18	8310009	1	HHCS, 5/16"-18 x 2"				
19	7137664	1	HHCS, 5/16"-18 x 3/4"				
20	7137664	1	Tool Bin, Rear (See Kits)				
21	7138275	1	Neoprene Strip 1/2" x 1" x 28" Long				
22	8630010	1	Ring, Retaining				
23	8307206	1	Washer, Flat 1/2"				
24	7137364	1	Armrest/Compartment Cover				
25	7130744	1	Support, Console (See Kits)				
26	8310353	3	Screw, Self Drilling #12-14 x 1"				
27	7130773	1	Cover, Lower Dash (See Kits)				
28	7138275	1	Foam Strip, PSA 1/4" x 1/2" x 100" Long				
29	8990147	1	Holder, Owner/Operator Manual				
30	8307109	2	Washer, Flat 1/4"				
31	8307002	2	Washer, Lock 1/4"				
32	8303540	2	HHCS, 1/4"-20 x 1" Gr. 5				
33	7138962	1	Floormat (Use Item 36 for Installation)				
34	7131412	1	Headliner				
35	8466306	1	Gauge, Tilt Angle				
36	8526042	1	Adhesive 3M #90 High Strength Spray				

S/N 14409-

## INNER CONSOLE AND DASH PANEL - ENCLOSED CAB      3.11.1

Origin  
 05/01  
 4270H  
 4270L  
 4290H  
 4290L



Origin  
05/01

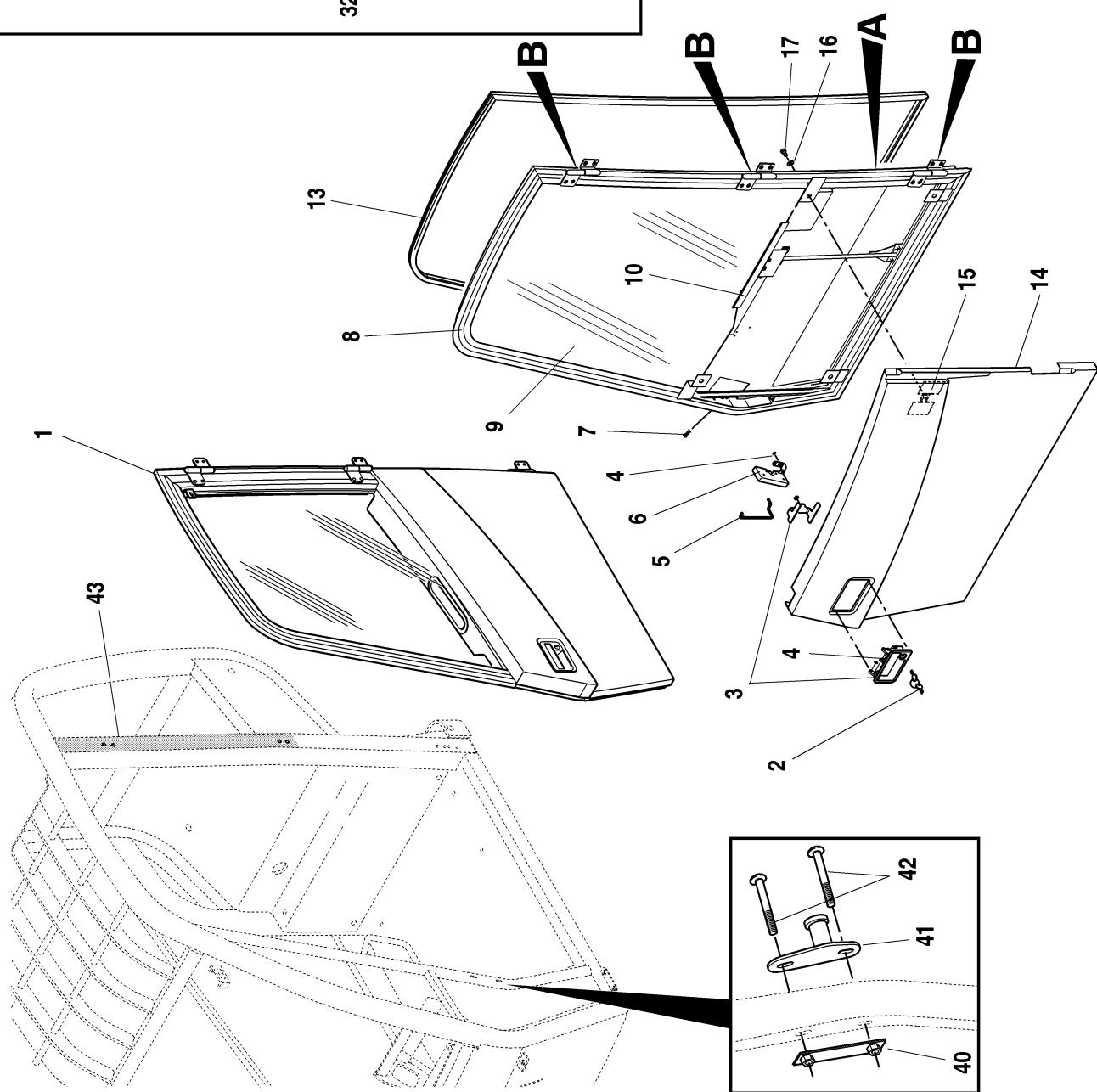
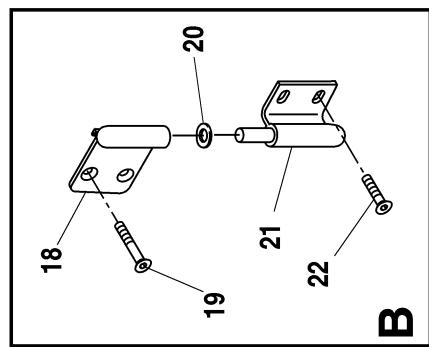
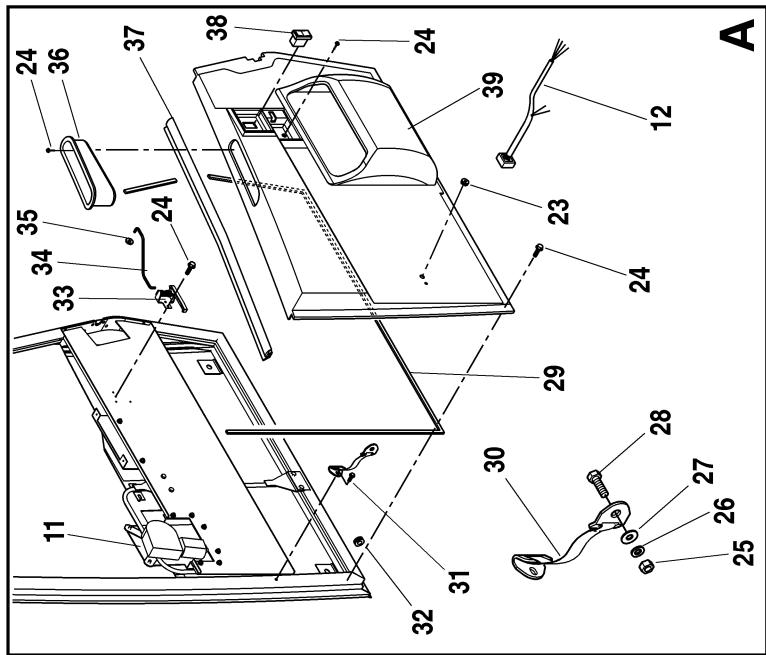
4270H  
4270L  
4290H  
4290L  
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ITEM	PART NO.	QTY.	DESCRIPTION
1	8035294	1	Window, Right Side
2	8035721	3	Block, Setting
3	7136342	1	Windshield Kit, (Includes Glass, Setting Blocks, and Urethane Seal)
4	8035490	24	Block, Setting, 1/8" x 1/4" x 2"
5	8035527	1	Window, Skylight
6	8035525	1	Window, Rear LH (Includes Glass, Frame & Urethane Seal)
7	8035524	1	Window, Front LH (Includes Glass, Frame & Urethane Seal)
8	8305523	1	Sealant, Urethane, High Viscosity

S/N 14409-

## GLASS - ENCLOSED CAB

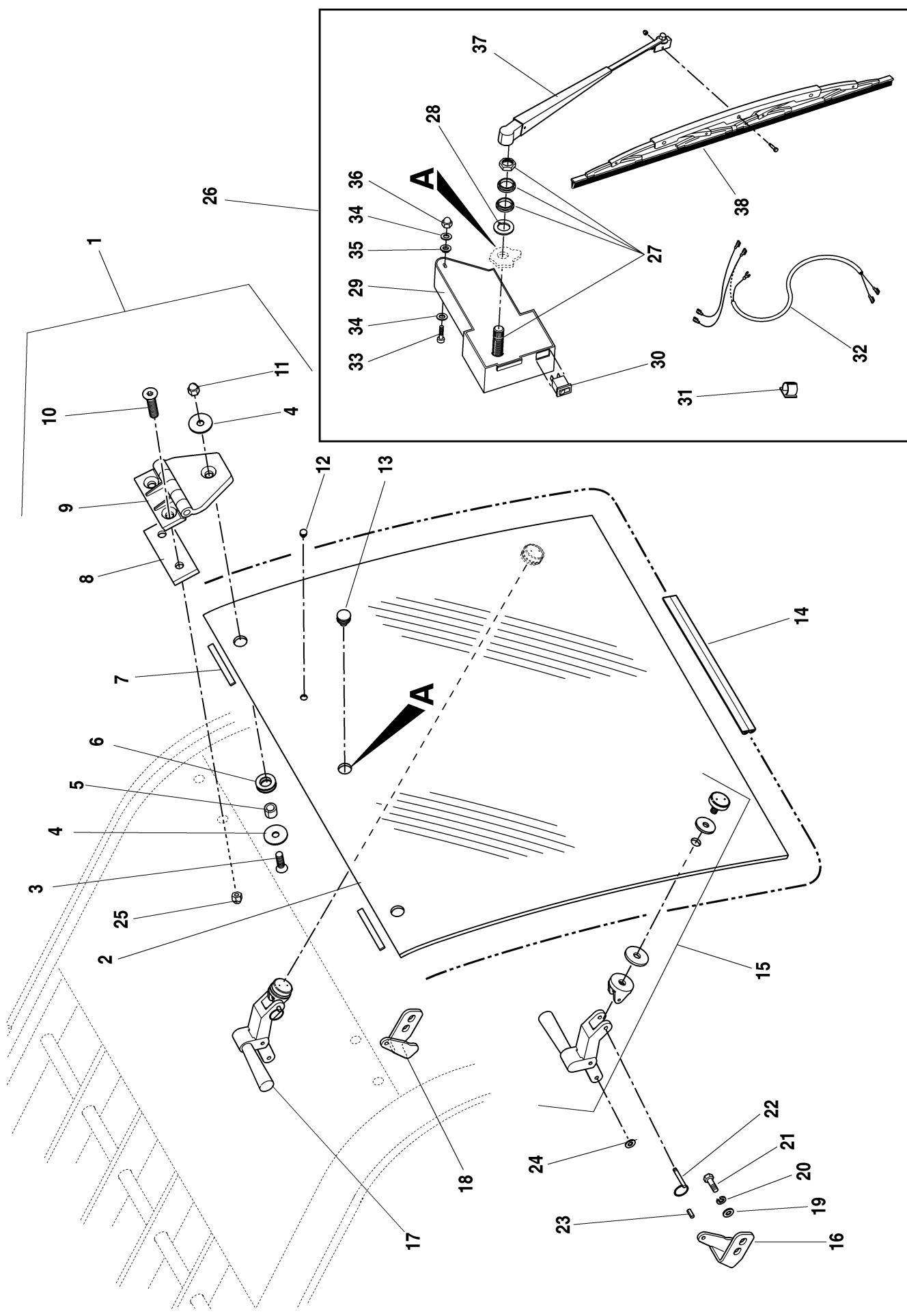
**3.12.1**



ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	8035470	1	Door Assembly - Enclosed Cab (Includes Items 2 thru 39)	32	8035436	1	Grommet, 3/4" O.D. x 1/2" I.D.
2	8035469	1	Key set, LL22	33	8035438	1	Handle, Door - Inside
3	8035441	1	Latch, Paddle - RH Black	34	8035453	1	Release Rod, Interior
4	8035444	2	Retainer, Push On - 3/16" Rod	35	8035462	1	Retainer, Clip On
5	8035452	1	Release Rod, Exterior	36	8035454	1	Pocket, Interior Door Panel
6	8035439	1	Latch, Door	37	8035443	1	Door Seal w/Flap - 70"
7	8035466	4	Screw, Flat Head 1/4"-20 x 3/4"	38	8035455	1	Switch, Electric Window
8	8035449	1	Door Rollup Window Assembly (Includes Items 9, 10 and 11)	39	8035450	1	Door Panel, Interior
9	8035471	1	Glass, Door	40	8035529	1	Striker Assembly, Blind Nut Plate
10	8035472	1	Channel, Glass	41	8035528	1	Weldment, Striker Plate
11	8035473	1	Regulator, Electric Window 12V	42	8035526	2	Bolt, .323-18 x 2.0 Truss Black
12	8035456	1	Wire Harness, LH Door	43	8035722	1	Tape, Vinyl, Matte Black
13	8033072	1	Seal, Bulb 90, 192" Long				
14	8035451	1	Door Panel, Exterior				
15	8035464	4	U-Nut, 1/4"-20				
16	8035468	4	Washer, Flat .281 x 1.05 x .065 Thick				
17	8035463	4	Screw, Truss Hex Drive 1/4"-20 x 5/8"				
18	8035446	1	Top Hinge, Upper Half of				
	8035447	1	Center Hinge, Upper Half of				
	8035448	1	Bottom Hinge, Upper Half of				
19	8035461	6	Screw, Flat Hd Hex Drive 1/4"-20 x 1-1/4"				
20	8035460	3	Washer, Hinge Brass				
21	8035457	1	Top Hinge, Lower Half of				
	8035458	1	Center Hinge, Lower Half of				
	8035459	1	Bottom Hinge, Lower Half of				
22	8033058	6	Screw, 1/4"-20 x 3/4" Whizlock				
23	8035467	1	Grommet, 3/8" I.D. x 5/8" O.D.				
24	8035440	10	Screw, Pan Hd #10-16 x 3/4"				
25	8034798	1	Nut, Hex 5/16"-18 Gr. 8 Yellow				
26	8034799	1	Washer, Lock .315 x .575 x .085 Thick				
27	8035435	1	Washer, Lock .315 x .750 x .060 Thick				
28	8035445	1	Bolt, Hex 5/16"-18 x 1" Gr. 8				
29	8037206	1	Seal, "D" Type Bull .216 x .354 x .54"				
30	8035442	1	Strap, Door Restraint				
31	8035437	1	Screw, 1/4"-20 x 3/4"				

S/N 14409-

**DOOR ASSEMBLY****3.13.1**4270H  
4270L  
4290H  
4290L



ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	8035606	1	Rear Window Assembly (Includes Items 2 thru 24)	36	8034805	1	Nut, Acorn #10-24
2	8035474	1	Glass	37	8035500	1	Arm, Wiper, 10.75 - 15 Black
3	8035491	4	Screw, Truss, Hd. 1/4"-20 x 1-1/4"	38	8035508	1	Blade, Wiper 1/4" Flex Black
4	8035468	4	Washer, Flat				
5	8035478	2	Bushing, Plastic				
6	8035477	2	Grommet				
7	8035490	2	Setting Block, 1/8" x 1/4" x 2"				
8	8035476	2	Spacer, Hinge				
9	8035475	2	Hinge, Plastic				
10	8035414	4	Screw, Truss, 1/4"-20 x 1"				
11	8035479	2	Nut, Acorn 1/4-20				
12	8035488	1	Plug, Plastic 1/2" Dia.				
13	8035489	1	Plug, Plastic 7/8" Dia.				
14	8037206	1	Seal, Bulb "D"				
15	8035480	1	Hold, Open - LH				
16	8035482	1	Bracket, Hold Open - LH				
17	8035481	1	Hold, Open - RH				
18	8035483	1	Bracket, Hold Open - RH				
19	8035415	4	Washer, Flat 9/32" x 5/8" Black				
20	8035416	4	Washer, Lock 1/4" Black				
21	8035487	4	Screw, Truss Hd. 1/4"-20 x 5/8" Black				
22	8035484	2	Pin, Detent Ring				
23	8035486	2	Pin, Roll				
24	8035485	2	Washer, Flat 1/4" x 5/8"				
25	8036280	2	Rivnut 250-20				
26	8036274	1	Wiper Assembly, Rear Window (Includes Items 27 thru 38)				
27	8035506	1	Motor, Wiper - Rear Window (Includes 2 Washers and 1 Nut)				
28	8034808	1	Spacer, Nylon				
29	8035511	1	Cover, Wiper Motor				
30	8035509	1	Switch, Rocker SPST				
31	8035501	1	Clip, Wiring - Adhesive Back				
32	8035510	1	Harness, Wire - Rear Window				
33	8035507	1	Screw, Rd. Hd #10-24 x 7/8"				
34	80333087	2	Washer, Flat - Nylon Black				
35	8034803	1	Grommet, Rubber T-Style				

## REAR WINDOW AND WIPER ASSEMBLIES

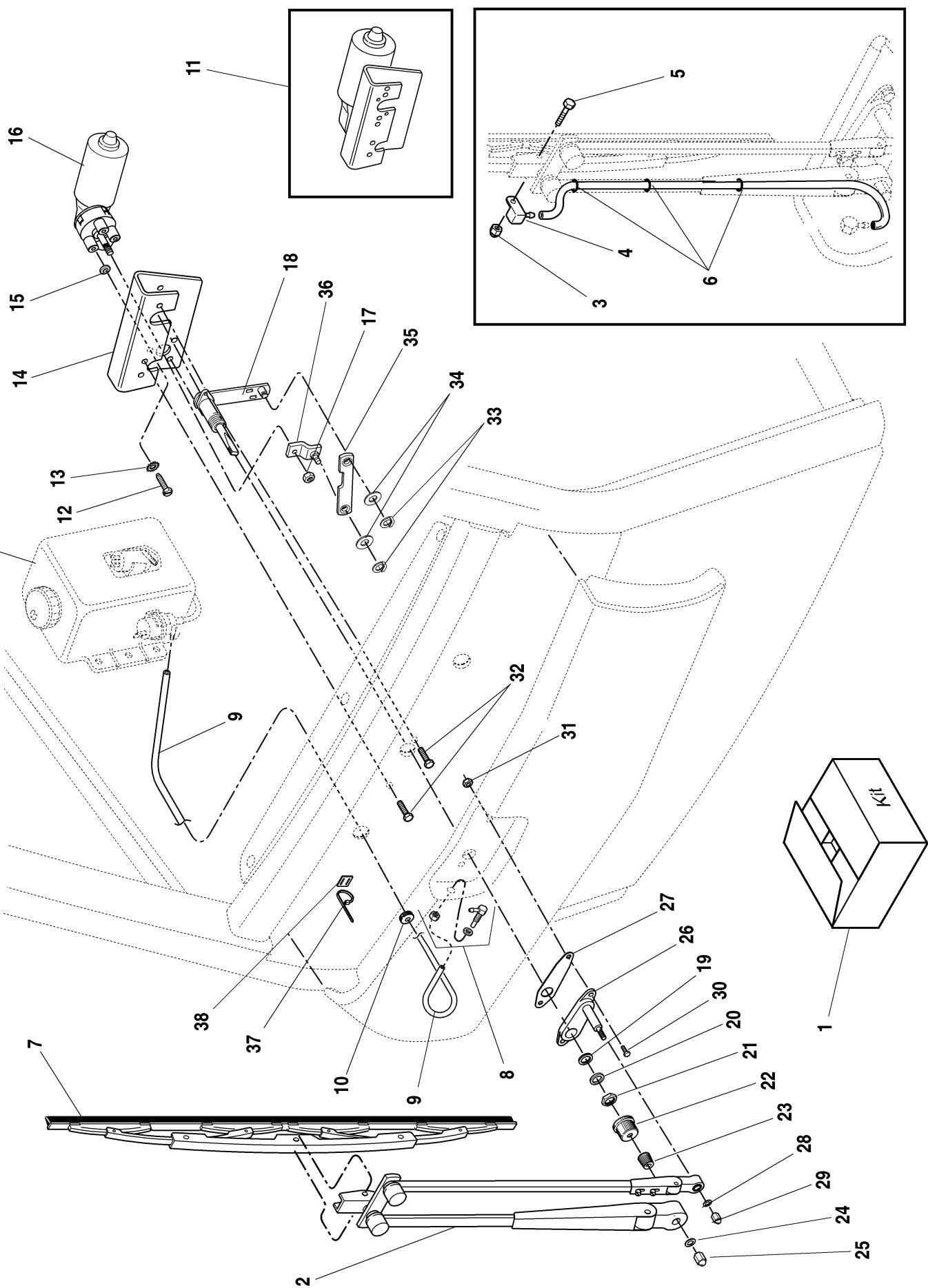
3.14.1

S/N 14409-

Origin  
05/01

4270H  
4270L  
4290H  
4290L

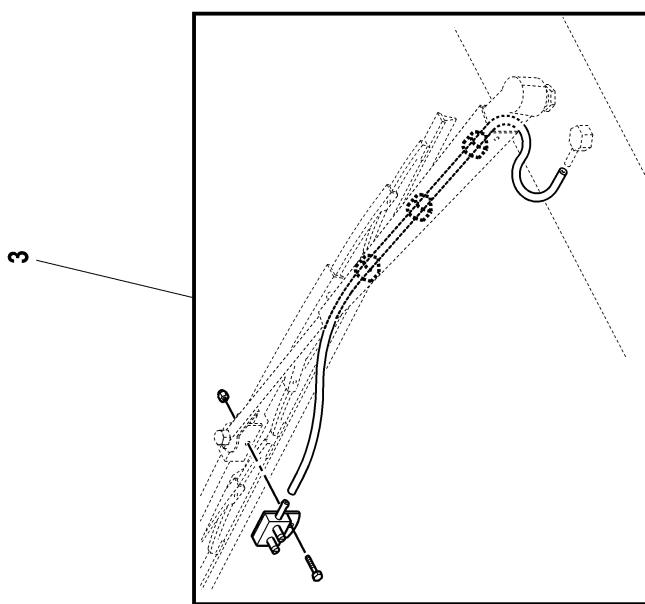
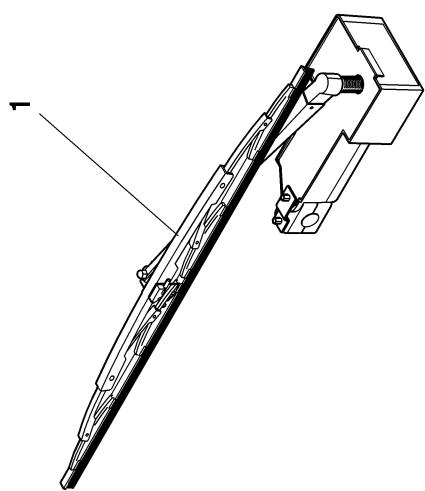
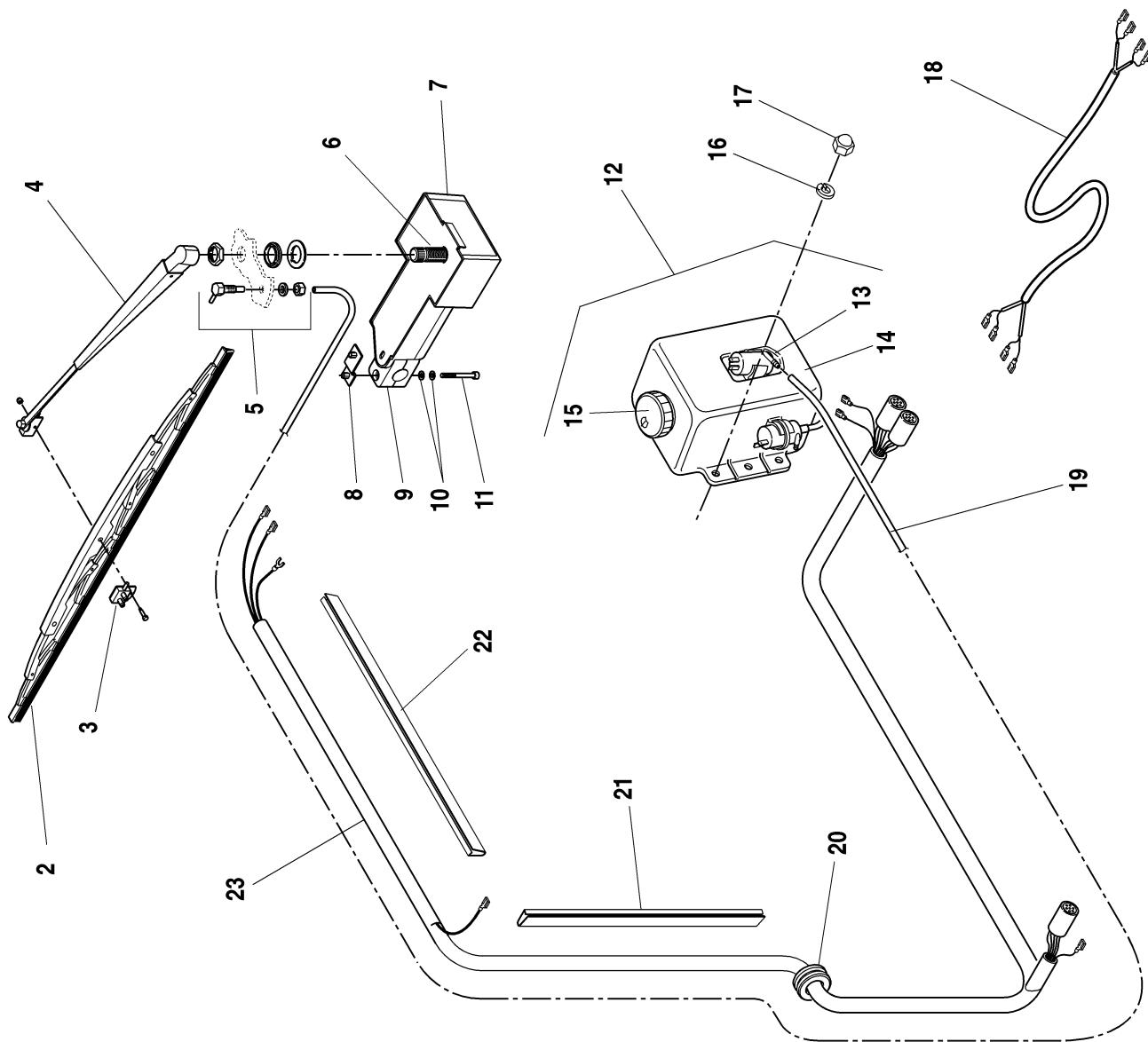
(See Page 3.16.1 for Breakdown)



ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	8036273	1	Front Windshield Wiper Assembly (Kit Includes Items 2 thru 36)	36	8035411	1	Drive Arm .95" Long
2	8035393	1	Wiper Arm, 24" Flex (Includes Items 3 thru 6)	37	8584001	1	Plastic Tie
3	N.S.S.	1	Locknut	38	8584018	1	Mount Tie
4	N.S.S.	1	Sprayer Nozzle				
5	N.S.S.	1	Bolt				
6	N.S.S.	3	Clips, Hose				
7	8035392	1	Blade, Wiper 28"				
8	8035390	1	Wet Kit				
9	8035395	1	Hose, Clear Vinyl - 144"				
10	8035394	1	Grommet, Rubber 1/4" I.D.				
11	8033102	1	Wiper Motor Assembly (Includes Items 12 thru 17)				
12	N.S.S.	3	HHCS, Slotted 1/4"-28 x 3/4"				
13	8310002	3	Washer, External Tooth 1/4"				
14	N.S.S.	1	Bracket, Wiper Motor				
15	8307203	3	Washer, Flat 5/16"				
16	N.S.S.	1	Motor, Wiper				
17	8305006	1	Nut, Hex Flanged 5/16"-18				
18	8866492	1	Wiper Shaft and Pivot Assembly (Includes Items 19 thru 25)				
19	N.S.S.	1	Washer, Cardboard				
20	N.S.S.	1	Washer, Metal				
21	N.S.S.	1	Nut, Hex Jam 11/16"-24				
22	N.S.S.	1	Cap, Rubber				
23	N.S.S.	1	Driver, Knurled				
24	N.S.S.	1	Washer, Internal Tooth Lock 3/8"				
25	N.S.S.	1	Nut, Acorn 1/4"-28				
26	8034815	1	Panto Adapter Kit (Includes Items 27 thru 29)				
27	N.S.S.	1	Gasket, Panto				
28	8310029	1	Washer, Internal Tooth Lock 1/4"				
29	N.S.S.	1	Nut, Acorn 1/4"-28				
30	8033856	2	Screw, Tress 1/4"-20 x 3/4" - Black				
31	8035391	2	Nut, Center Lock - Black				
32	8033110	2	Screw, Hex 1/4"-28 x 3/4" - Black				
33	N.S.S.	2	Clip, Spring				
34	N.S.S.	2	Washer, Special Flat. 560 x .251 x .015				
35	8035409	1	Link, Connecting				

S/N 14409-

4270H  
4270L  
4290H  
4290L**FRONT WINDSHIELD WIPER ASSEMBLY****3.15.1**

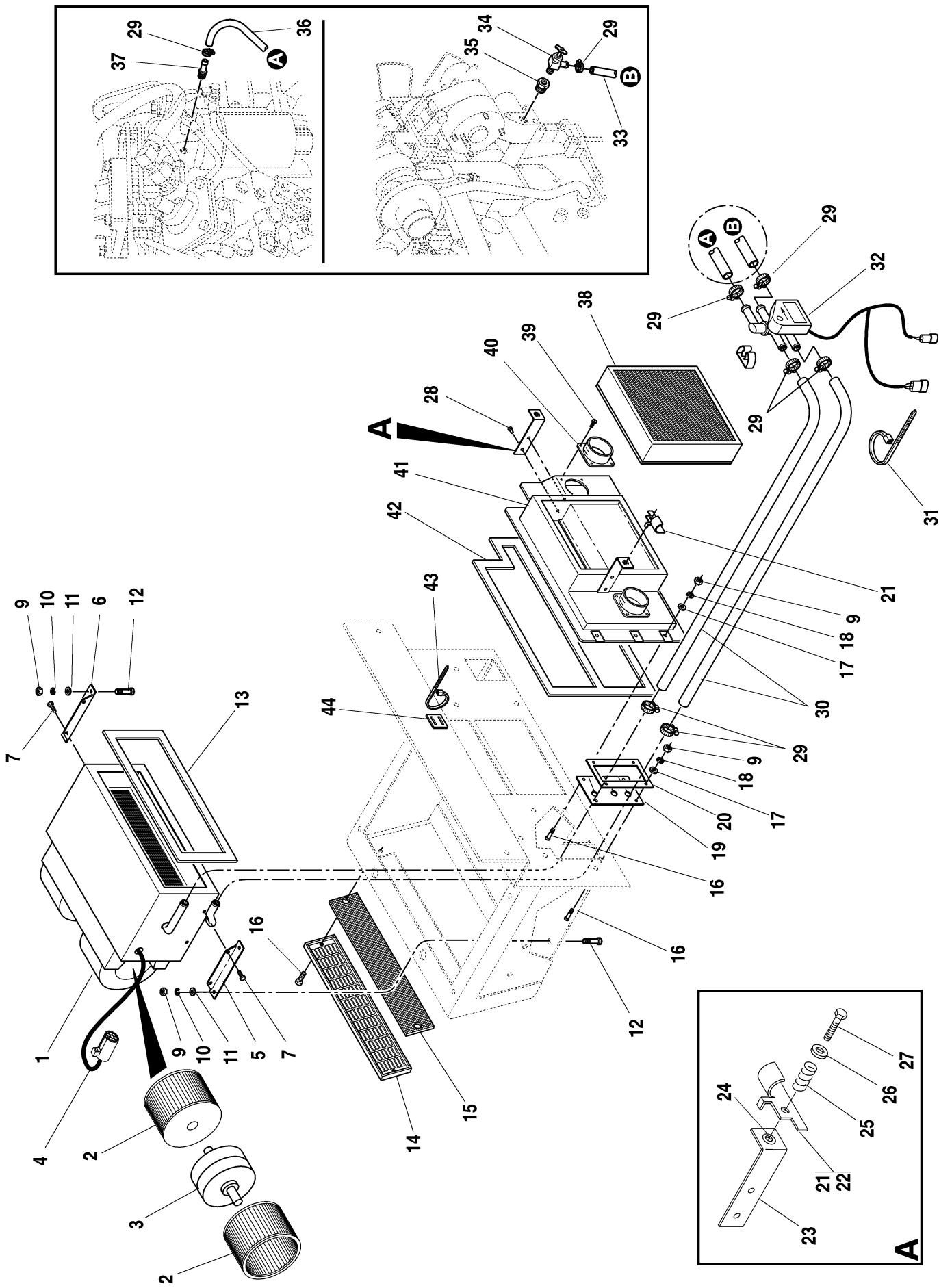


ITEM	PART NO.	QTY.	DESCRIPTION
1	8036275	1	Wiper Assembly, Skylight Window (Includes Items 2 thru 11)
2	8035498	1	Blade, Wiper 20" Flex - Black
3	8035499	1	Wet Arm Kit
4	8035500	1	Arm, Wiper, Black
5	8035390	1	Wet Arm Adapter
6	8035492	1	Motor, Skylight Wiper
7	8035493	1	Cover, Wiper
8	8035497	1	Plate, Blind Nut
9	8035496	1	Clamp, Block 3/4"
10	8035495	1	Washer, Flat - Black (Zinc)
11	8035494	1	Bolt, Socket Head #10-24 x 1-3/4"
12	8035410	1	Washer Reservoir Assembly, (Includes Items 13, 14, and 15)
13	8035531	2	Pump Motor
14	N.S.S.	1	Reservoir
15	N.S.S.	1	Reservoir, Cap
16	8035416	3	Lock Washer, 1/4" x .49 O.D. x .07
17	8035479	3	Nut Acorn, 1/4"-20, Black
18	7138250	1	Jumper Wire Harness, Washer Bottle
19	8035501	1	Hose, Clear
20	8035505	1	Grommet 3/4" O.D. 1/2" I.D.
21	8035504	1	Conduit, Split 30"
22	8036276	1	Conduit, Split
23	8035503	1	Harness, Wiper

N.S.S. = Not Sold Separately

S/N 14409-

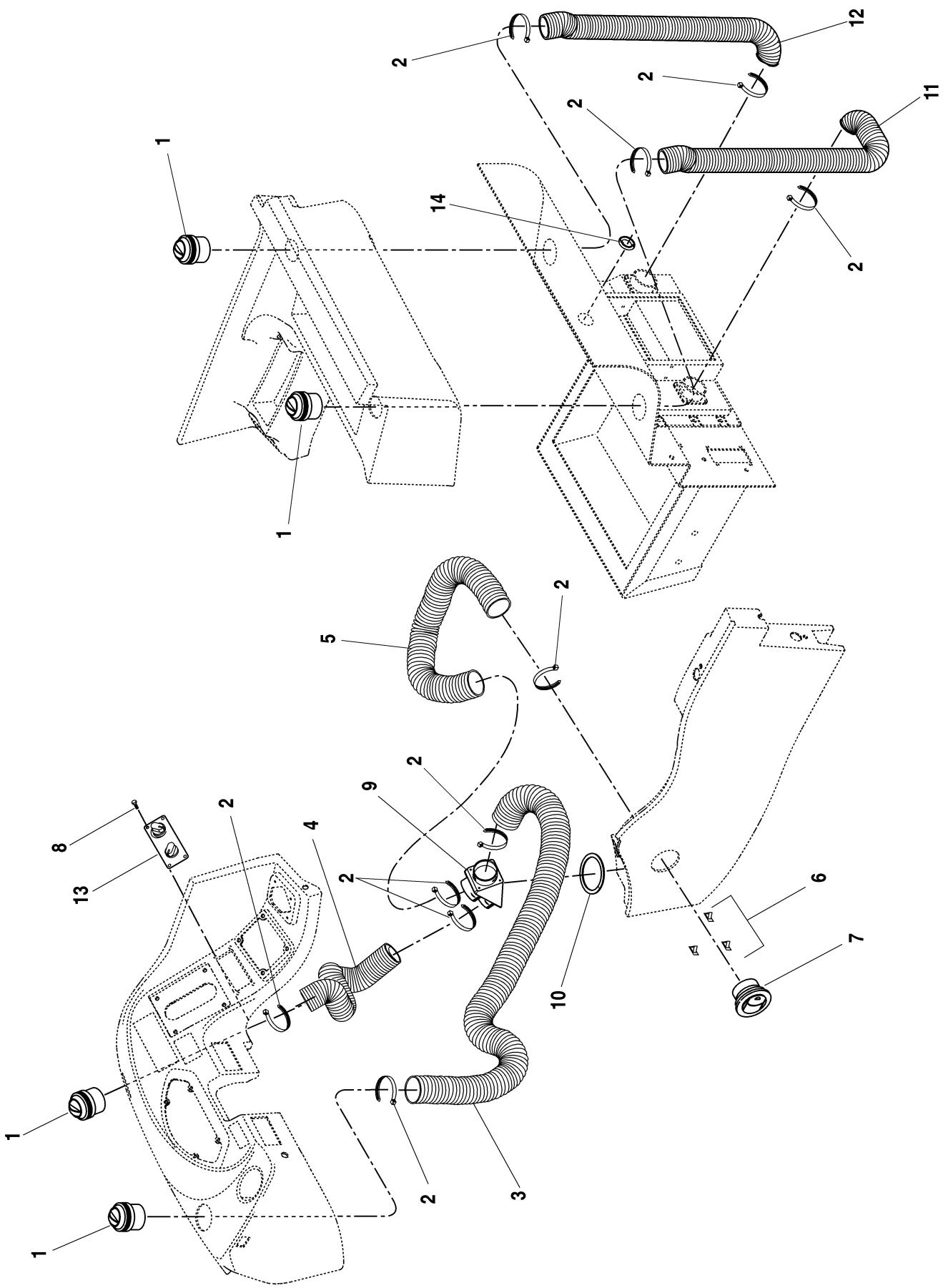
4270H  
4270L  
4290H  
4290L**SKYLIGHT WIPER ASSEMBLY****3.16.1**



ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	7138530	1	Heater Assembly (Includes Items 2 thru 8)	37	8430048	1	Reducer, Pipe Thread 10-8P
2	8036301	2	Blower Wheel	38	8035388	1	Air Filter w/Seal
3	8036300	1	Motor, 12V	39	8036126	8	Screw, Self Tapping #8-32 x 1/2"
4	8220912	1	Connector, 7 Way 280 Series	40	8035431	2	Adapter, Hose 2-1/2" Dia.
5	7139035	1	Angle, LH Side	41	8035412	1	Plenum
6	7139036	1	Angle, RH Side	42	8035430	1	Foam, PSA 3/16" x 5/8" x 84"
7	8310498	4	Screw, M6 x 12 - Whizlock	43	8584001	2	Plastic Tie
8	8036302	1	Resistor, 12V (Not Shown)	44	8584018	2	Mount, Tie
9	8035417	13	Nut, Hex 1/4"-20				
10	8307002	4	Washer, Lock 1/4"				
11	8307109	4	Washer, Plain 1/4"				
12	8303736	4	Screw, HHC 1/4-20 x 1/2"				
13	8033032	1	Sponge Rubber, Adhesive Backed, 80"				
14	8035434	1	Holder, Foam Filter				
15	8035389	1	Foam Filter, Recirculate				
16	8035414	11	Screw, 1/4"-20 x 1"				
17	8035415	9	Washer, Flat .281 x .625				
18	8035416	9	Washer, Lock .254 x .480 - Black				
19	8035427	1	Grommet				
20	8035428	1	Plate, Grommet				
21	8035425	1	Latch, LH - Filter Hold Down				
22	8035426	1	Latch, RH - Filter Hold Down				
23	8035423	2	Angle, Filter Clamp				
24	8035424	2	Rivnut, 5/16" Hex				
25	8035432	2	Spring, Compression 1/2" x 7/8"				
26	8035435	2	Washer, Flat 5/16"				
27	8035433	2	Bolt, Hex 5/16"-18 x 1-1/2" Yellow				
28	8035422	4	Rivet, Pop 3/16" x 1/2"				
29	8410009	8	Clamp, Hose SAE #10				
30	7138317	2	Hose, Heater .625 I.D. x 24" Long				
31	8035406	10	Plastic Tie				
32	8360015	1	Valve, Heater - Motorized w/Harness				
33	7139099	1	Hose, Heater, Engine Inlet 86.5"				
34	8360005	1	Valve, Shut-Off				
35	8540023	1	Reducer, Pipe Thread 8-6P				
36	7139101	1	Hose, Heater, Engine Outlet 153"				

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**HEATER ASSEMBLY - ENCLOSED CAB****3.17.1**Origin  
05/01  
4270H  
4270L  
4290H  
4290L



ITEM	PART NO.	QTY.	DESCRIPTION
1	8035398	4	Louver, Ball
2	8035406	10	Tie Strap, Nylon 3/16" Wide x 12" Long
3	8035405	1	Hose, Flex 2-1/2" Dia. Front LH Vent - 40" Long
4	8035404	1	Hose, Flex 2-1/2" Dia. Front RH Vent - 30" Long
5	8035403	1	Hose, Flex 2-1/2" Dia. Center Vent - 18" Long
6	6620971	3	Clips
7	8035402	1	Louver, Round
8	8036126	8	Screw, Self Tapping #8-32 x 1/2"
9	8036299	1	Vent Manifold Assembly
10	8033032	1	Sponge Rubber, Adhesive Backed
11	8035400	1	Hose, Flex 2-1/2" Dia. Rear LH Vent - 37" Long
12	8035399	1	Hose, Flex 2-1/2" Dia. Rear RH Vent - 33" Long
13	7138691	1	Panel, Heater Control
14	7124531	1	Conduit, 1/4" x 5" Long

Origin  
05/01

4270H  
4270L  
4290H  
4290L

S/N 14409-

## HEATER HOSES AND VENTS - ENCLOSED CAB

3.18.1





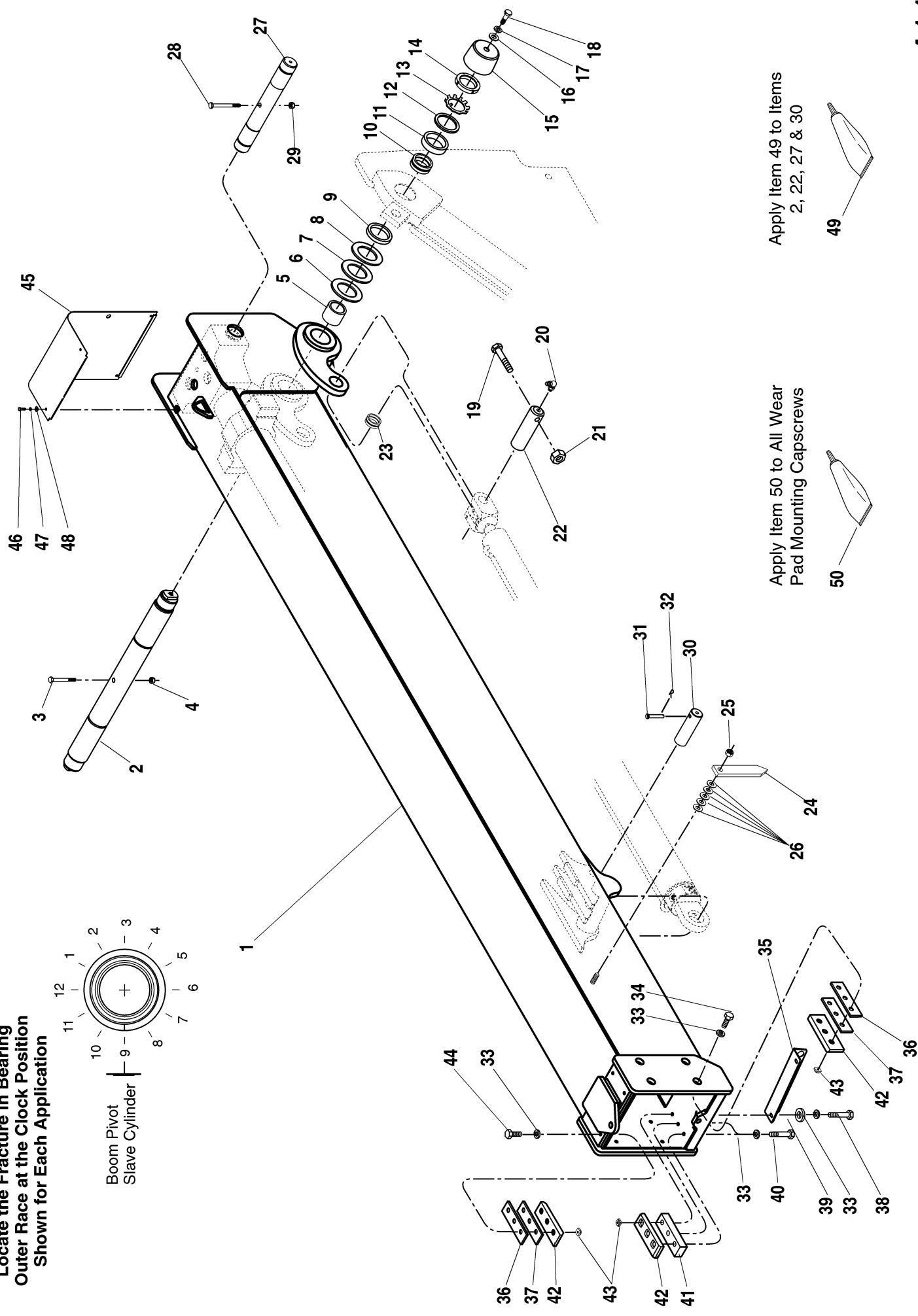


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**Locate the Fracture in Bearing Outer Race at the Clock Position Shown for Each Application**



Origin  
05/01

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	7138193	1	Boom, Outer, High Pivot	37	7126182	A/R	Shim, Wear Pad .07" Thk.
2	7139405	1	Pin, Boom Pivot	38	8303679	2	HHCS, 3/8"-16 x 3/4" Gr. 5
3	8310076	1	HHCS, 5/8-11 x 7" Gr. 5	39	8307204	2	Washer, Plain 3/8" Wide
4	8305643	1	Nut, Hex Lock Elastic 5/8"-11	40	8303621	4	HHCS, 3/8"-16 x 2" Gr. 5
5	7137772	2	Bushing, Boom Pivot	41	7135442	2	Spacer, Wear Pad
6	8310259	2	Shim, 3.06" x 0.09" x 4.75"	42	7111572	8	Wear Pad
7	8307913	2	Shim, 3.06" x 0.12" x 4.75"	43	7135432	18	Insert, Wear Pad
8	8307912	2	Shim, 3.06" x 0.06" x 4.75"	44	8303675	4	HHCS, 3/8"-16 x 1-1/4" Gr. 5
9	7139330	2	Spacer	45	7139429	1	Cover, Rear Boom
10	8050007	2	Bearing, Self Align	46	8303005	4	HHCS, 1/4"-20 x 7/8"
11	7139331	2	Spacer	47	8307002	4	Washer, Lock, 1/4"
12	8310550	2	Bushing, Machine	48	8307202	4	Washer, Plain, 1/4"
13	8310531	2	Washer, Lock, Ext. Tooth	49	85222012	A/R	Lube, Anti-Seize
14	8310532	2	Nut, Lock, Bearing Retention	50	8526007	A/R	Thread Locking Compound
15	7139554	2	Cap, Boom Pivot Pin				
16	8307104	2	Washer, Flat 3/4"				
17	8307010	2	Washer, Lock 3/4"				
18	8310549	2	HHCSF 3/4"-10 x 1" GR. 5				
19	8303752	2	HHCS, 5/16-18 X 3-1/2"				
20	8520003	2	Fitting, Lube, 90°				
21	8305626	2	Nut, Hex Lock 5/16"-18				
22	7137142	2	Pin, Slave Cylinder				
23	8050001	2	Bearing, Self Align				
24	7075611	1	Pointer, Boom Angle Indicator				
25	8305647	1	Nut, Hex Lock 7/16"-14				
26	8307113	5	Washer, Plain 7/16" Narrow				
27	7139158	1	Pin, Trunnion				
28	8310209	1	HHCS 1/2"-13 x 6" Gr. 5				
29	8305643	1	Nut, Hex Lock Elastic 5/8"-11				
30	7139324	1	Pin, Hoist Cylinder				
31	7139502	1	Pin, Clevis, Hoist Keeper				
32	8130211	1	Hair Pin (Cotter) .143				
33	8307005	18	Washer, Lock 3/8"				
34	8303681	18	HHCS, 3/8"-16 X 3/4" Gr. 5				
35	7138642	1	Bracket, Bulkhead, Boom Tube				
36	7126172	A/R	Shim, Wear Pad 13" Thk				

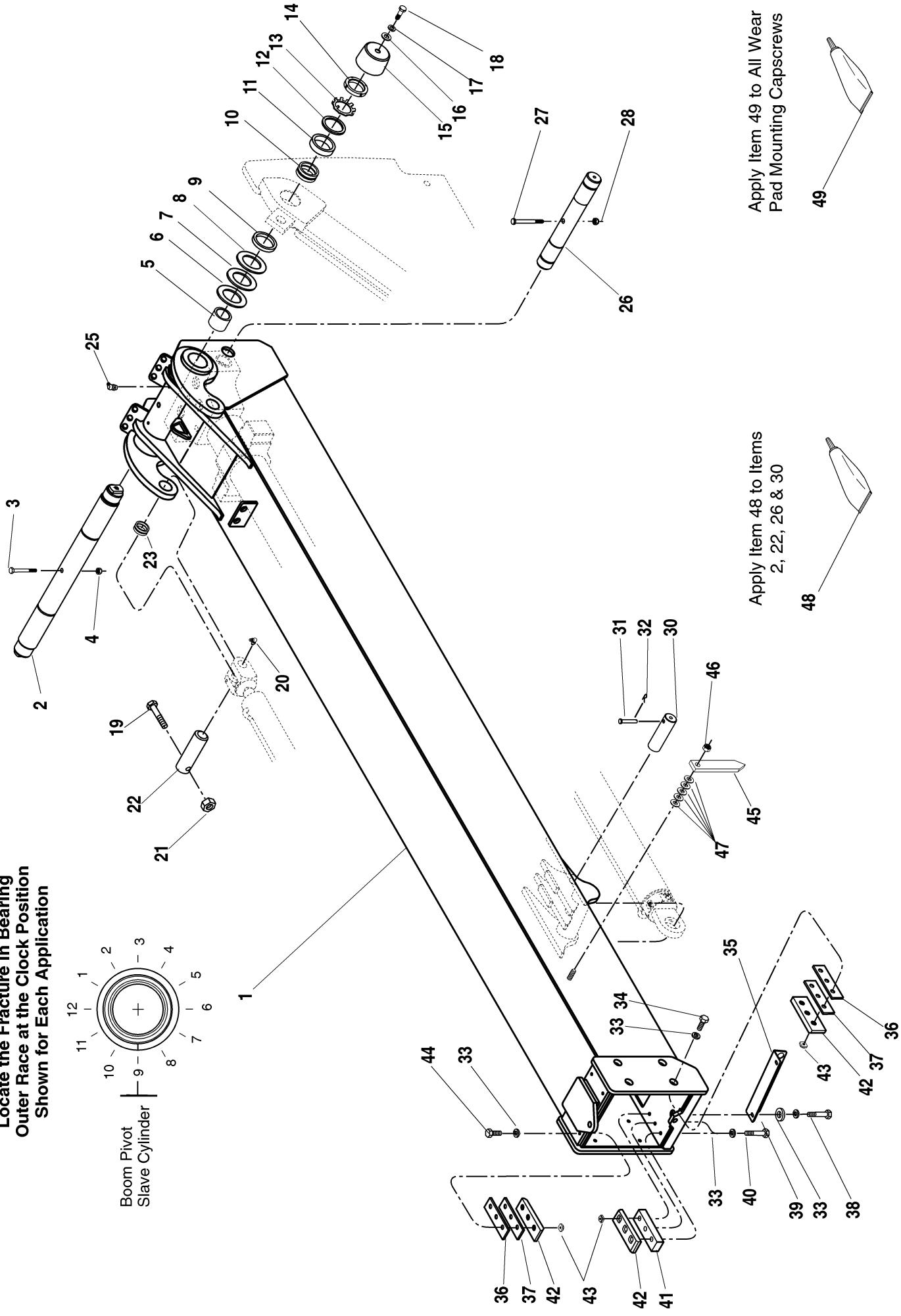
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4.1.1

OUTER BOOM ASSEMBLY (HIGH PIVOT)

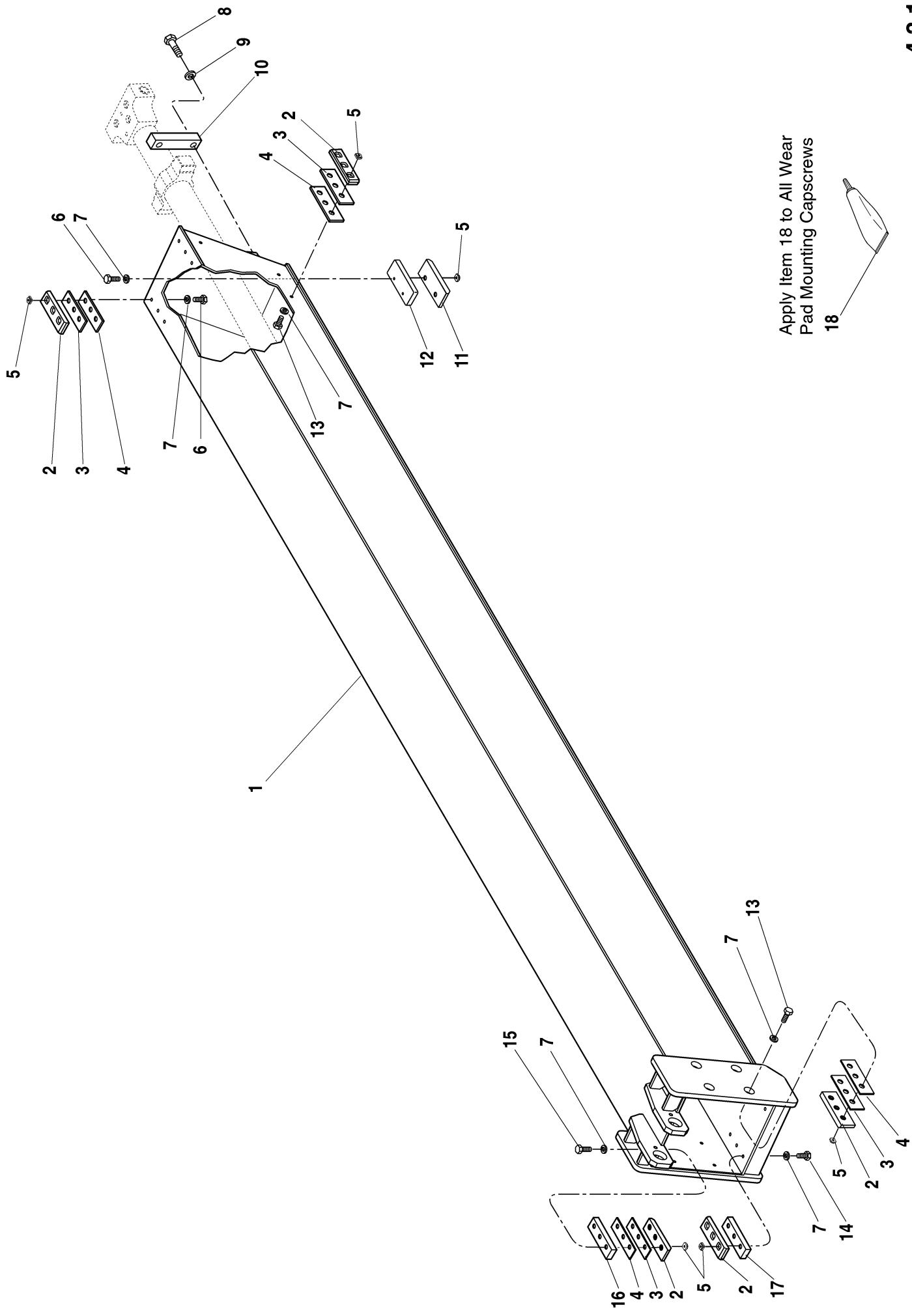
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4290H  
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**Locate the Fracture in Bearing  
Outer Race at the Clock Position  
Shown for Each Application**



OUTER BOOM ASSEMBLY (LOW PIVOT)						
ITEM	PART NO.	QTY.	DESCRIPTION			
1	7138193	1	Boom, Outer, Low Pivot	37	7126182	A/R Shim, Wear Pad .07" Thk.
2	7136852	1	Pin, Boom Pivot	38	8303679	HHCS, 3/8-16 x 3/4" Gr. 5
3	8305643	1	Nut, Hex Lock Elastic 5/8"-11	39	8307204	Washer, Plain 3/8" Wide
4	7137772	2	Bushing, Boom Pivot	40	8303621	HHCS, 3/8-16 x 2" Gr. 5
5	7137772	2	Bushing, Boom Pivot	41	7135442	Spacer, Wear Pad
6	8310259	2	Shim, 3.06" x 0.09" x 4.75"	42	7111572	Wear Pad
7	8307913	2	Shim, 3.06" x 0.12" x 4.75"	43	7135432	Insert, Wear Pad
8	8307912	2	Shim, 3.06" x 0.06" x 4.75"	44	8303675	HHCS, 3/8-16 x 1-1/4" Gr. 5
9	7139330	2	Spacer	45	7075611	Pointer, Boom Angle Indicator
10	8050007	2	Bearing, Self Align	46	8305647	Nut, Hex Lock 7/16-14
11	7139331	2	Spacer	47	8307113	Washer, Plain 7/16" Narrow
12	8310550	2	Bushing, Machine	48	8522012	Lube, Anti-Seize
13	8310531	2	Washer, Lock, Ext. Tooth	49	8526007	A/R Thread Locking Compound
14	8310532	2	Nut, Lock, Bearing Retention			
15	7139554	2	Cap, Boom Pivot Pin			
16	8307104	2	Washer, Flat 3/4"			
17	8307010	2	Washer, Lock 3/4"			
18	8310549	2	HHCSF 3/4"-10 x 1" GR. 5			
19	8303752	2	HHCS, 5/16-18 X 3-1/2"			
20	8520003	2	Fitting, Lube, 90°			
21	8305626	2	Nut, Hex Lock 5/16"-18			
22	7137142	2	Pin, Slave Cylinder			
23	8050001	2	Bearing, Self Align			
24	8310076	1	HHCS, 5/8-11 x 7" Gr. 5			
25	8520021	2	Fitting, Lubrication 90°			
26	7139158	1	Pin, Trunnion			
27	8310209	1	HHCS 1/2"-13 x 6" Gr. 5			
28	8305643	1	Nut, Hex Lock Elastic 5/8"-11			
29	8305643	1	Pin, Hoist Cylinder			
30	7139324	1	Nut, Hex Lock Elastic 5/8"-11			
31	7139502	1	Pin, Clevis, Hoist Keeper			
32	8130211	1	Hair Pin (Cotter) 143			
33	8307005	18	Washer, Lock 3/8"			
34	8303681	8	HHCS, 3/8-16 X 3/4" Gr. 5			
35	7138642	1	Bracket, Bulkhead, Boom Tube			
36	7126172	A/R	Shim, Wear Pad .13" Thk.			

## **OUTER BOOM ASSEMBLY (LOW PIVOT)**

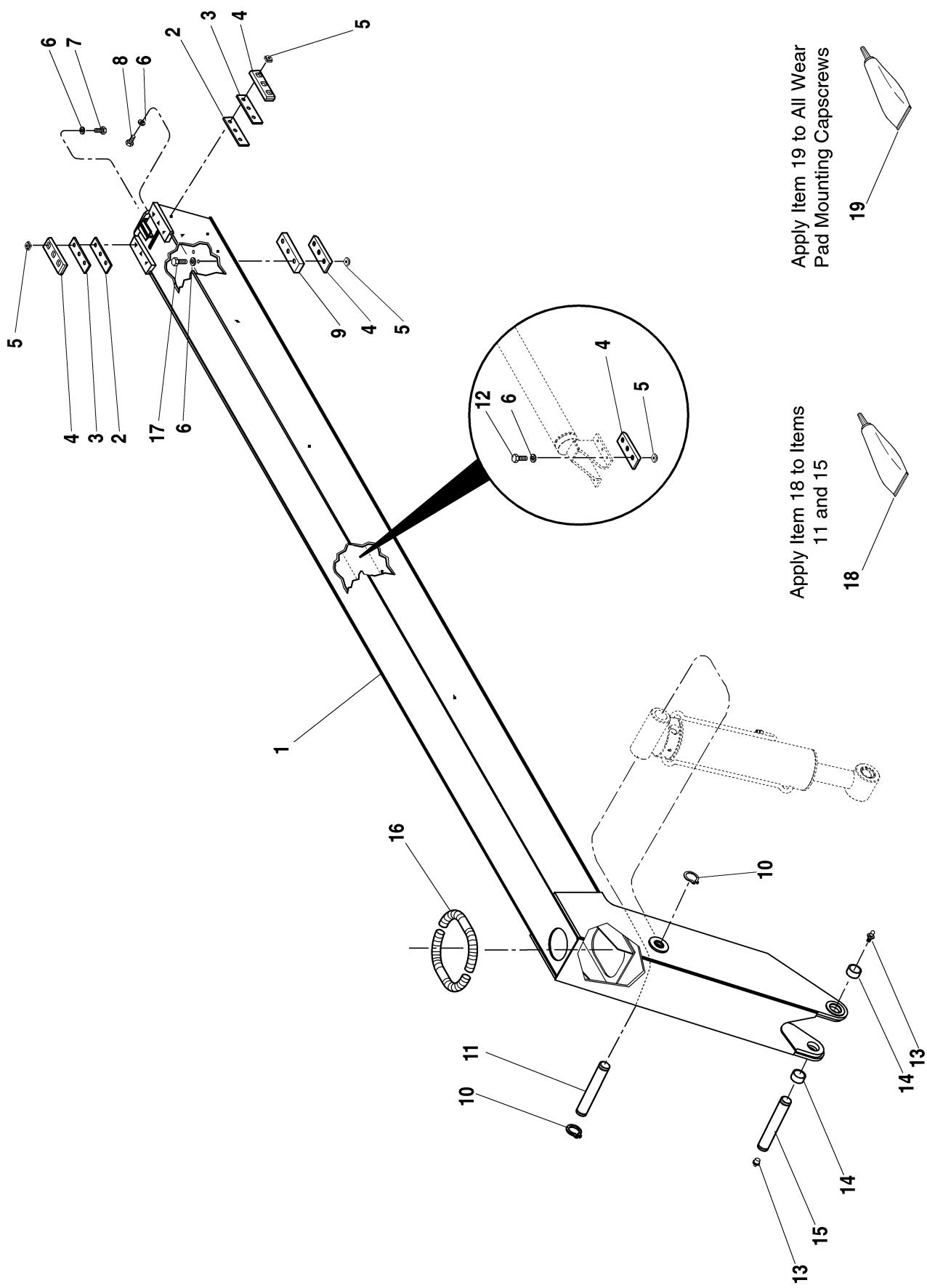


Origin  
05/014270H  
4270L  
4290H  
4290L

ITEM	PART NO.	QTY.	DESCRIPTION
1	7138194	1	Boom, Intermediate
2	7111572	14	Pad, Wear
3	7126182	A/R	Shim, Wear Pad .07" thk
4	7126172	A/R	Shim, Wear Pad .04" thk
5	7135432	40	Insert, Wear Pad
6	8303620	10	HHCS, 3/8-16 x 1" Gr.5
7	8307005	36	Washer, Lock 3/8"
8	8303693	4	HHCS, 1/2-13 X 2-1/2" Gr. 5
9	8307007	4	Washer, Lock 1/2"
10	7121461	2	Clamp, Trunnion, Extend Cylinder
11	7139020	2	Pad, Wear
12	7139018	2	Spacer, Wear Pad
13	8303681	16	HHCS, 3/8-16 x 3/4" Gr.5
14	8303621	6	HHCS, 3/8-16 x 1-1/2" Gr.5
15	8303622	4	HHCS, 3/8-16 X 2" Gr. 5
16	7137822	2	Spacer, Wear Pad
17	7135442	2	Spacer, Wear Pad
18	8526007	A/R	Thread Locking Compound

S/N 14409-

**INTERMEDIATE BOOM ASSEMBLY****4.3.1**



Origin  
05/01

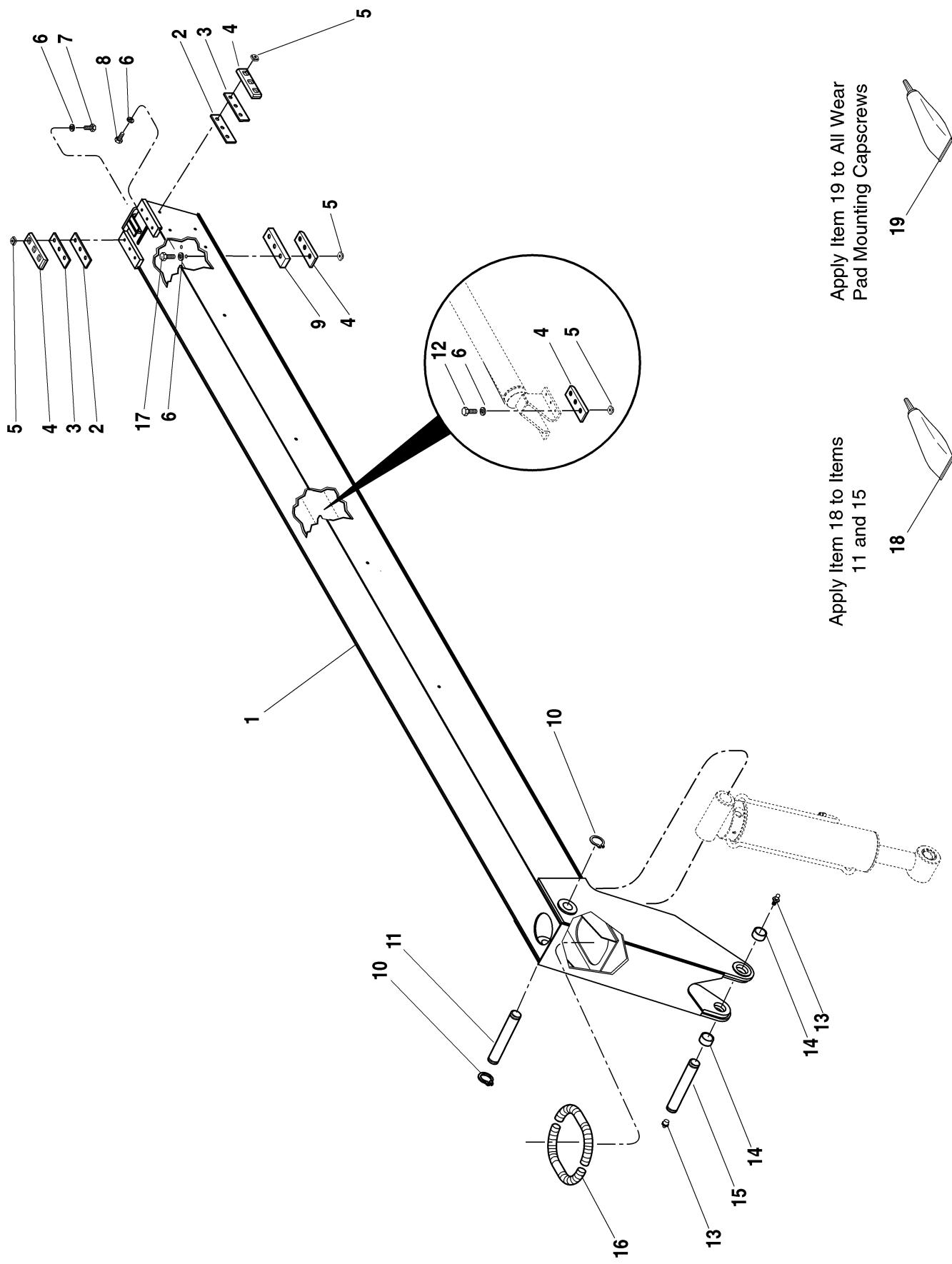
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4290L  
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ITEM	PART NO.	QTY.	DESCRIPTION
1	7139309	1	Boom, Inner, High Pivot
2	7126172	A/R	Shim, Wear Pad .13" Thk.
3	7126182	A/R	Shim, Wear Pad .07" Thk.
4	7135413	10	Wear Pad
5	7135432	24	Insert, Wear Pad
6	8307005	24	Washer, Lock 3/8"
7	8303679	6	HHCS, 3/8-16 X 1-3/4" Gr. 5
8	8303681	8	HHCS, 3/8-16 X 3/4" Gr. 5
9	7135442	2	Spacer, Wear Pad
10	8642224	2	Ring, Retaining, External 2"
11	7136322	1	Pin, Attachment Tilt Cylinder Base
12	8303622	6	HHCS, 3/8-16 x 1" Gr. 5
13	8520001	2	Fitting, Lube 1/8" NPT
14	7085542	2	Bushing, Quick Attach Pivot
15	7083922	1	Pin, Carriage Pivot
16	7124331	A/R	Conduit, 0.5 x 60" Lg. (Cut to Fit)
17	8303621	4	HHCS, 3/8-16 X 1-1/2" Gr. 5
18	8522012	A/R	Lube, Anti-Seize
19	8526007	A/R	Thread Locking Compound

S/N 14409-

## INNER BOOM ASSEMBLY (HIGH PIVOT)

4.4.1

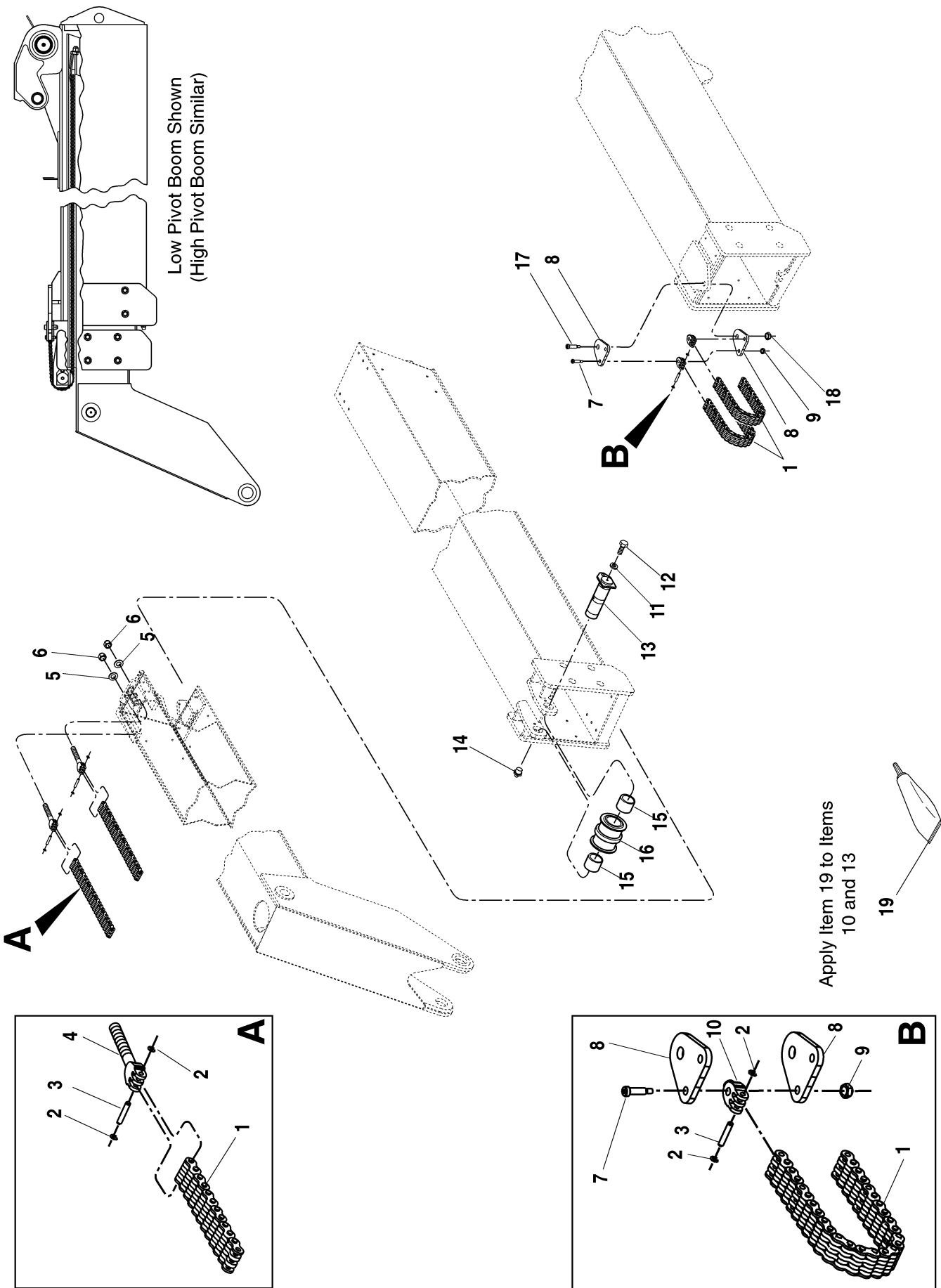


Origin  
05/014270H  
4270L  
4290H  
4290L  
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ITEM	PART NO.	QTY.	DESCRIPTION
1	7138623	1	Boom, Inner, Low Pivot
2	7126172	A/R	Shim, Wear Pad .13" Thk.
3	7126182	A/R	Shim, Wear Pad .07" Thk.
4	7135413	10	Wear Pad
5	7135432	24	Insert, Wear Pad
6	8307005	24	Washer, Lock 3/8"
7	8303679	6	HHCS, 3/8-16 x 1-3/4" Gr. 5
8	8303681	8	HHCS, 3/8-16 x 3/4" Gr. 5
9	7135442	2	Spacer, Wear Pad
10	8642224	2	Ring, Retaining, External 2"
11	7136322	1	Pin, Attachment Tilt Cylinder Base
12	8303622	6	HHCS, 3/8-16 x 1" Gr. 5
13	8520001	2	Fitting, Lube 1/8" NPT
14	7085542	2	Bushing, Quick Attach Pivot
15	7083922	1	Pin, Carriage Pivot
16	7124331	A/R	Conduit, 0.5 x 60" Lg. (Cut to Fit)
17	8303621	4	HHCS, 3/8-16 X 1-1/2" Gr. 5
18	8522012	A/R	Lube, Anti-Seize
19	8526007	A/R	Thread Locking Compound

S/N 14409-

**INNER BOOM ASSEMBLY (LOW PIVOT)****4.5.1**

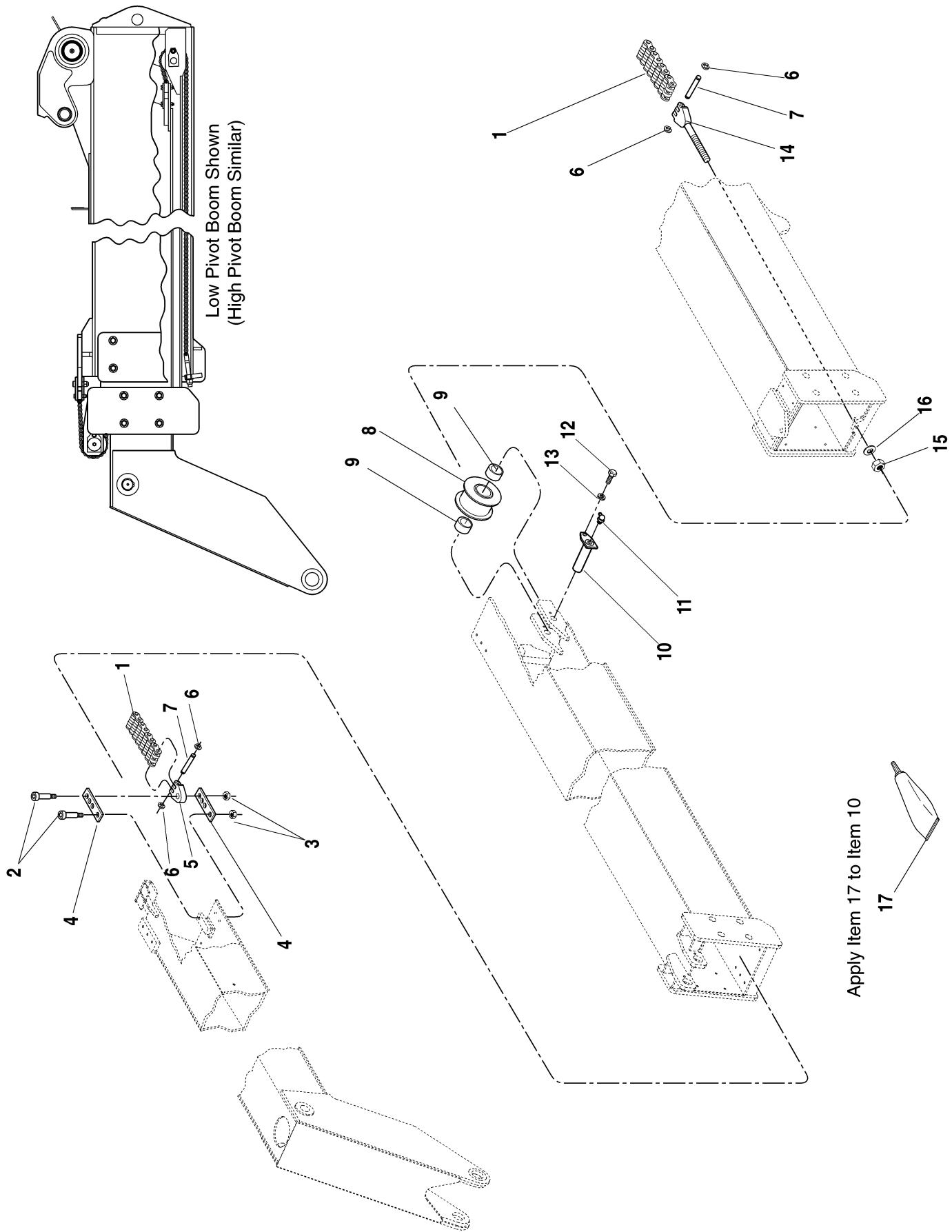


Origin  
05/014270H  
4270L  
4290H  
4290L

ITEM	PART NO.	QTY.	DESCRIPTION
1	8127018	2	Chain, Extend, Leaf 3/4" Pitch
2	8642237	8	Ring, Retaining
3	8124126	4	Pin, Chain Clevis
4	7119362	3	Clevis, Chain
5	8307104	2	Washer, Flat, 0.75, SAE
6	8305646	2	Nut, Hex Lock 0.75-16 NF
7	8310019	2	SHRS, 0.50 x 1.50 x 3/8-16
8	7134851	2	Yoke, Extend Chain
9	8305645	2	Nut, Hex Lock 0.375-16 NC
10	7119372	3	Clevis, Chain Anchor
11	8307007	2	Washer, Lock 1/2"
12	8303624	2	HHCS, 1/2-13 x 1"
13	7137082	1	Pin, Extend Chain Sheave
14	8520001	1	Lube, Fitting 1/8 NPT
15	7126662	2	Bushing, Chain Sheave
16	7114112	1	Sheave, Extend Chain
17	8310201	1	SHRS, 0.75 x 1.50 x 5/8-11
18	8305643	1	Nut, Hex Lock 0.625-11 NC
19	8522012	A/R	Lube, Anti-Seize

S/N 14409-

**BOOM EXTEND CHAINS****4.6.1**



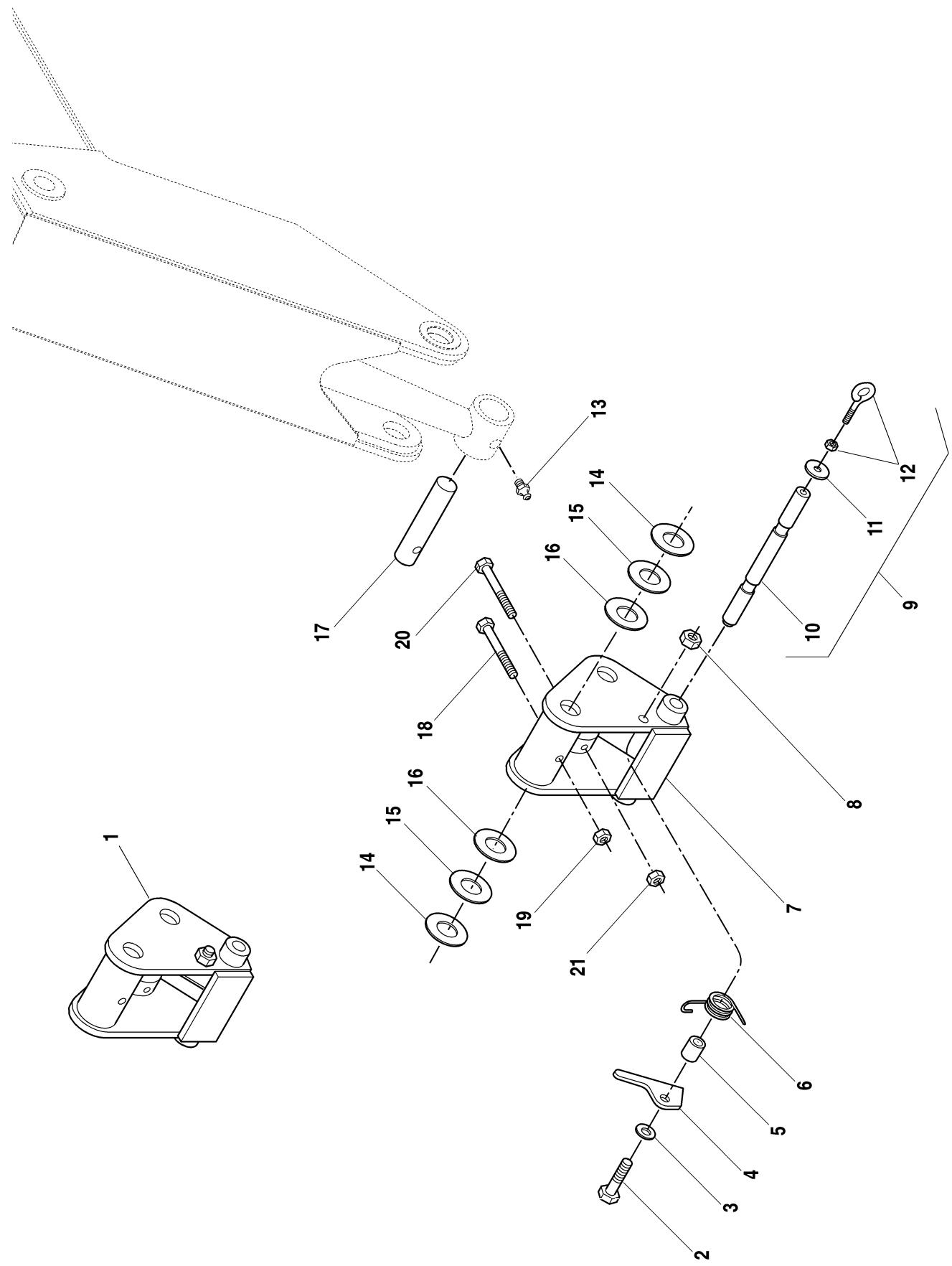
Origin  
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4270L  
4290H  
4290L

ITEM	PART NO.	QTY.	DESCRIPTION
1	8127016	1	Chain, Retract, Leaf 3/4 Pitch
2	8310019	2	Bolt, Shoulder, HSH 1/2 x 1-1/2 x 3/8-16
3	8305645	2	Nut, Hex Lock Elastic 3/8-16
4	7121531	2	Link, Retract Chain Anchor
5	7119372	1	Clevis, Chain Anchor
6	8642237	4	Ring, Retaining
7	8124126	2	Pin, Chain Clevis
8	7138986	1	Sheave, Retract Chain (Includes Item 9)
9	7138979	2	Bushing, Retract Chain Sheave
10	7138977	1	Pin, Retract Chain Sheave
11	8520003	1	Fitting, Lube 90°
12	8303624	2	HHCS, 1/2-13 x 1"
13	8307007	2	Washer, Lock 1/2"
14	7119362	1	Clevis, Chain
15	8305646	1	Nut, Hex Lock Elastic 3/4-16 NF
16	8307104	1	Washer, Flat 3/4" Narrow
17	8522012	A/R	Lube, Anti-Seize

S/N 14409-

## BOOM RETRACT CHAINS

4.7.1



ITEM	PART NO.	QTY.	DESCRIPTION
1	7134863	1	Quick Attach Assembly (Includes Items 2 thru 8)
2	8303638	1	HHCS, 3/4-10 x 2-3/4" Gr. 5
3	8307104	1	Washer, Flat SAE 3/4"
4	7121422	1	Latch, Quick Attach
5	7085571	1	Spacer, Quick Attach
6	7085552	1	Spring, Torsion
7	7134873	1	Quick Attach
8	8305619	1	Nut, Hex Lock Elastic 3/4-10
9	7118892	1	Pin, Lock (Includes Items 10 thru 12)
10	7118882	1	Pin
11	8310276	1	Washer
12	8310266	1	Bolt, Eye w/Nut
13	8520013	1	Fitting, Lube, Self Tapping 1/8 NPT
14	8307918	A/R	Washer, Shim 2.00" x .134" x 3.50"
15	8310093	A/R	Washer, Shim 2.00" x .075" x 3.50"
16	8307904	A/R	Washer, Shim 2.00" x .048" x 3.50"
17	7138222	1	Pin, Rod End, Attachment Tilt Cylinder
18	8303666	1	HHCS, 5/8-11 x 5" Gr. 5
19	8305643	1	Nut, Hex Lock Elastic 5/8-11
20	8305644	1	HHCS, 1/2-13 x 5" Gr. 5
21	8303772	1	Nut, Hex Lock Elastic 1/2-13

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**QUICK ATTACH ASSEMBLY****4.8.1**







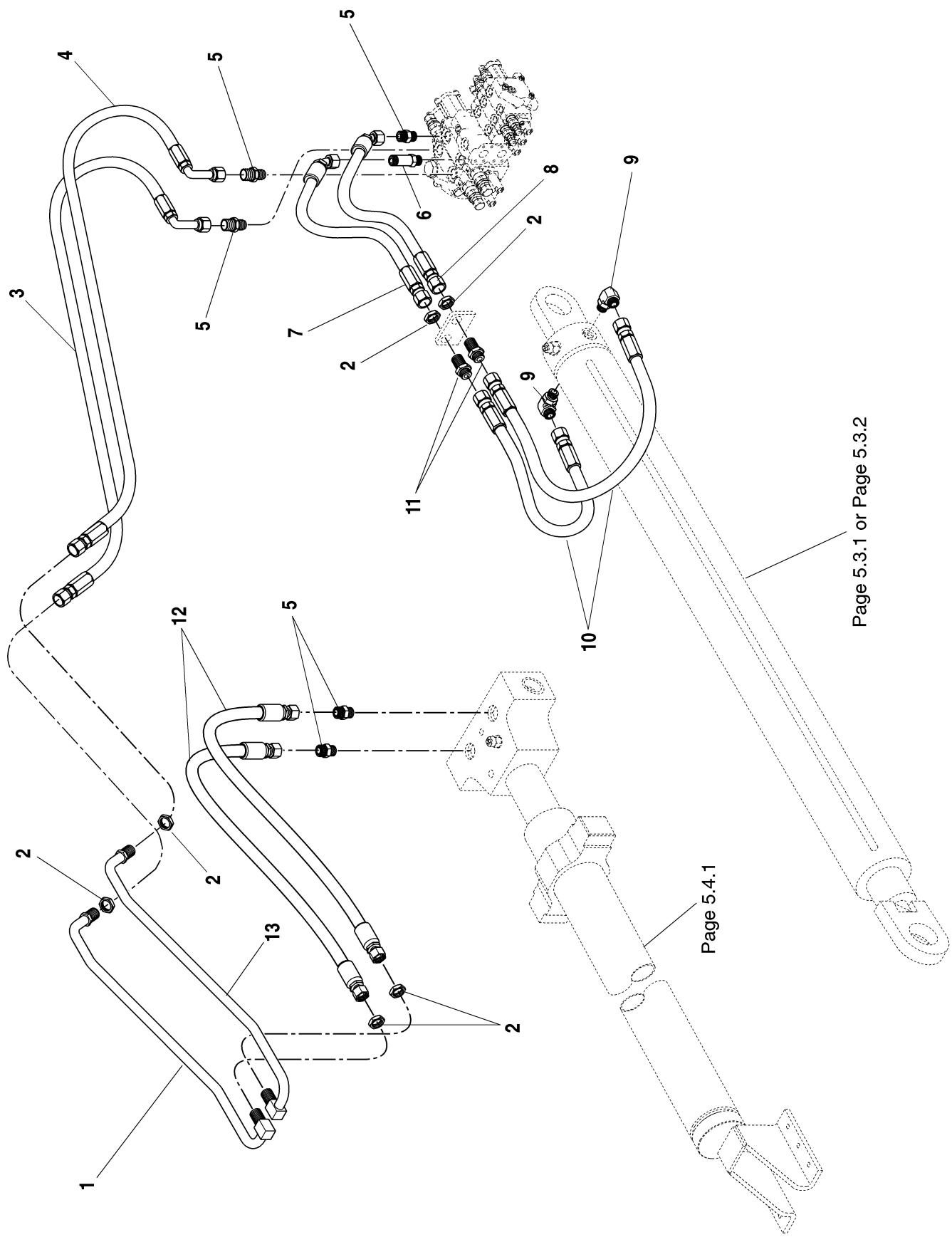
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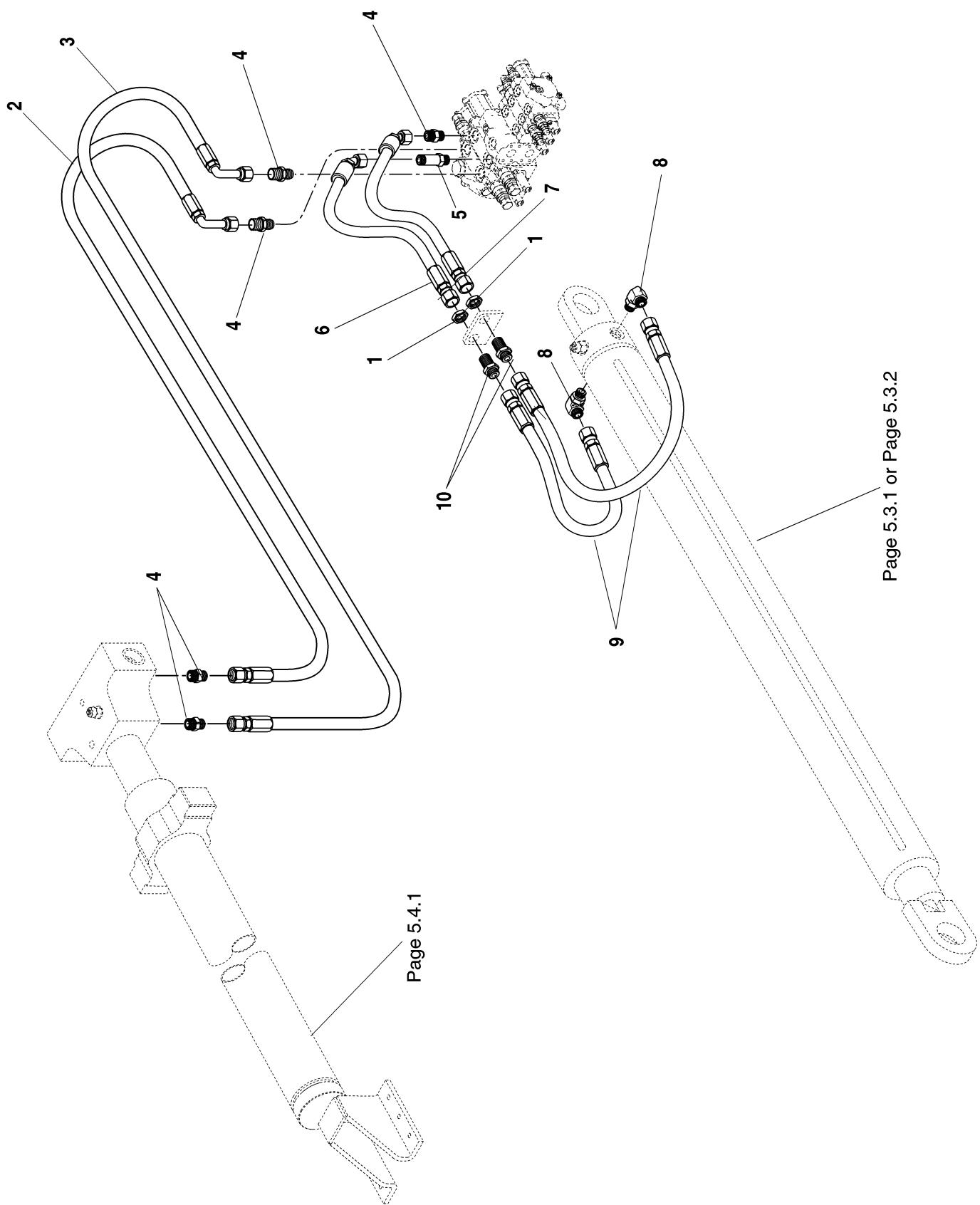
Origin  
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ITEM	PART NO.	QTY.	DESCRIPTION
1	7137603	1	Tube Assembly (Retract)
2	8770085	6	Nut, Bulkhead, SAE 12 - OFS
3	2716643	1	Hose, 0.75 x 43.00" (Retract)
4	2716642	1	Hose, 0.75 x 47.50" (Extend)
5	8770070	5	Connector, SAE 12 - str. thd. ORB x OFS
6	8770163	1	Connector, Long, SAE 12 - str. thd. ORB x OFS
7	2716533	1	Hose, 0.75 x 25.50" (Lower)
8	2716532	1	Hose, 0.75 x 29.50" (Raise)
9	8770079	2	Elbow, 90°, SAE 12 - str. thd. ORB x OFS
10	2715052	2	Hose, 0.75 x 45.00"
11	8770086	2	Connector, Bulkhead, SAE 12 - OFS
12	2716492	2	Hose, 0.75 x 46.50"
13	7137593	1	Tube Assembly (Extend)

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**BOOM LIFT/LOWER & EXTEND/RETRACT CIRCUIT (LOW PIVOT) 5.1.1**

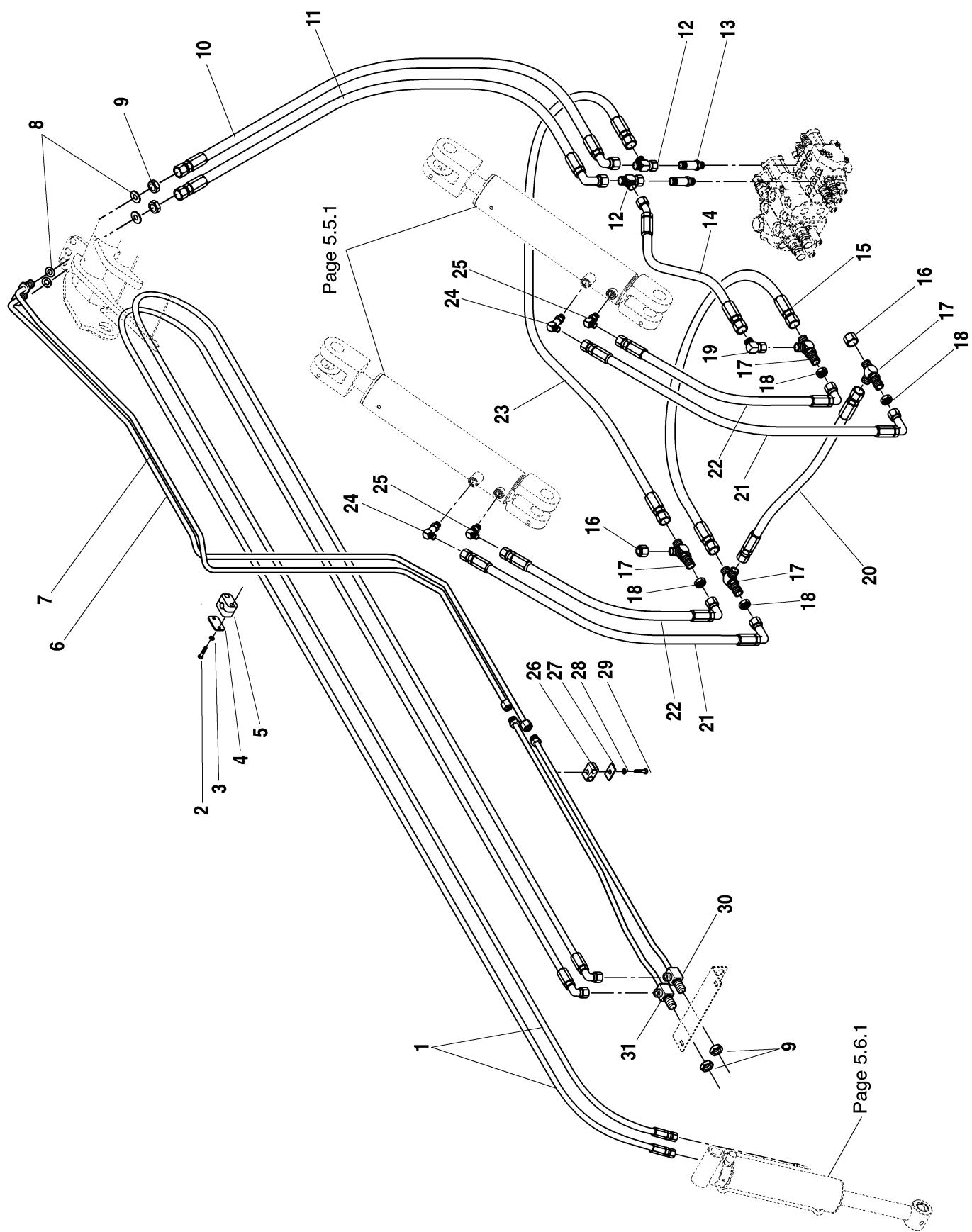


ITEM	PART NO.	QTY.	DESCRIPTION
1	8770085	6	Nut, Bulkhead, SAE 12 - OFS
2	2716790	1	Hose, 0.75 x 43.00" (Extend)
3	2716642	1	Hose, 0.75 x 47.50" (Retract)
4	8770070	5	Connector, SAE 12 - str. thd. ORB x OFS
5	8770163	1	Connector, Long, SAE 12 - str. thd. ORB x OFS
6	2716533	1	Hose, 0.75 x 25.50" (Lower)
7	2716532	1	Hose, 0.75 x 29.50" (Raise)
8	8770079	2	Elbow, 90°, SAE 12 - str. thd. ORB x OFS
9	2715052	2	Hose, 0.75 x 45.00"
10	8770086	2	Connector, Bulkhead, SAE 12 - OFS

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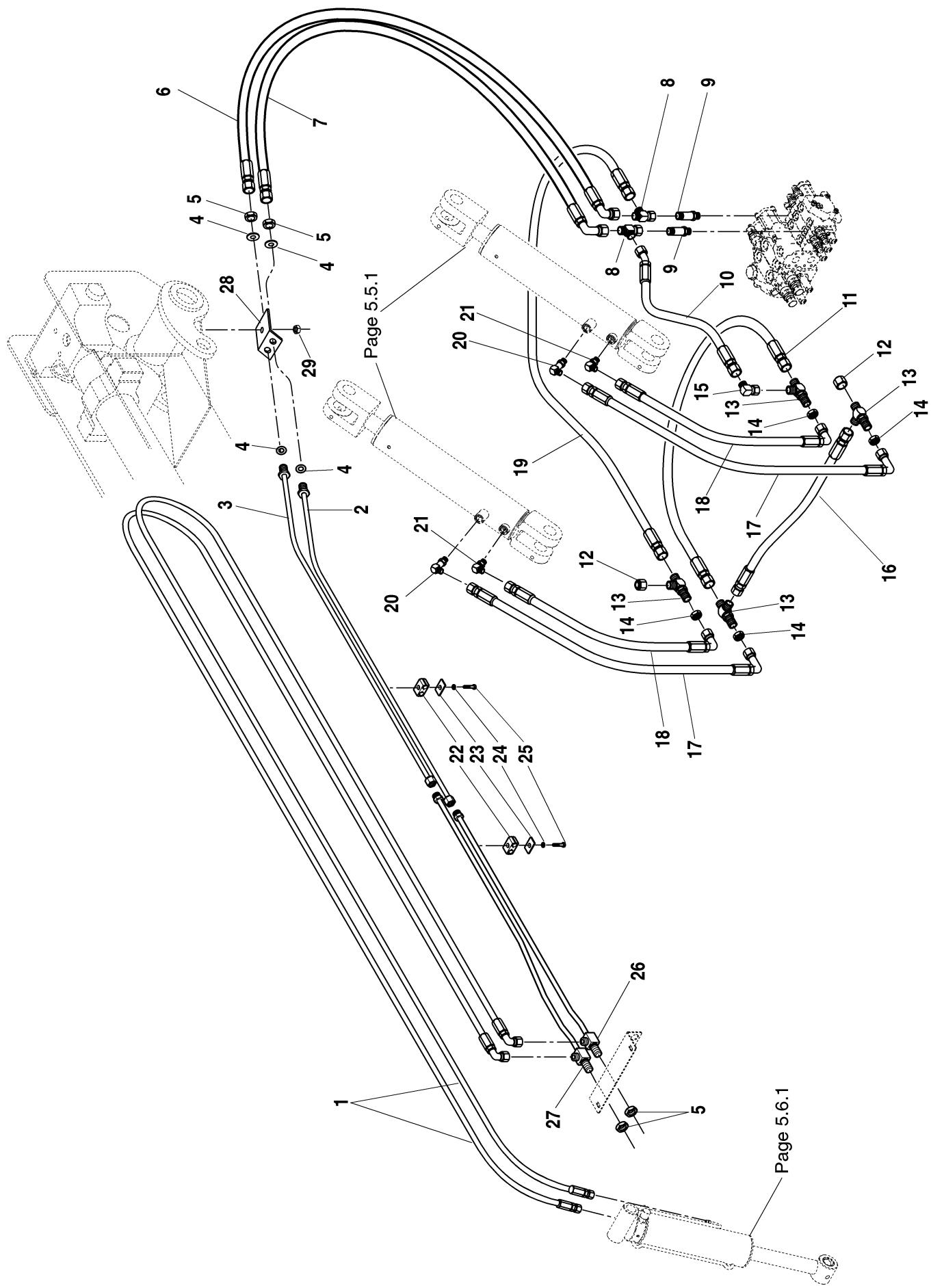
BOOM LIFT/LOWER &amp; EXTEND/RETRACT CIRCUIT (HIGH PIVOT) 5.1.2



ITEM	PART NO.	QTY.	DESCRIPTION
1	2716620	2	Hose, 0.50 x 407"
2	8303743	4	HHCS, 1/4"-20 x 1-1/2"
3	8307002	4	Washer, Lock, 1/4"
4	8769153	2	Plate, Cover
5	8769154	2	Clamp Set, 5/8"
6	7136133	1	Tube Assembly
7	7136123	1	Tube Assembly
8	5724302	4	Shim
9	8770075	2	Nut, Bulkhead, SAE 10 - OFS
10	2716644	1	Hose, 0.50 x 49.00"
11	2716645	1	Hose, 0.50 x 52.13"
12	8770125	2	Tee, Swivel Run, SAE 8 - OFS
13	8770117	2	Connector, Long, SAE 8 - str. thd. ORB x OFS
14	2716635	1	Hose, 0.50 x 24.38"
15	2716629	1	Hose, 0.50 x 31.00"
16	8770118	4	Cap, SAE 8 - OFS
17	8770167	4	Tee, Run, Bulkhead, SAE 8 - OFS
18	8770129	4	Nut, Bulkhead, SAE 8 - OFS
19	8770115	1	Elbow, 90° Swivel, SAE 8 - OFS
20	2716628	1	Hose, 0.50 x 15.25"
21	2716535	2	Hose, 0.50 x 24.88"
22	2716534	2	Hose, 0.50 x 17.88"
23	2716634	1	Hose, 0.50 x 55.00"
24	8770168	2	Elbow, Long, 90°, SAE 8 - str. thd. ORB x OFS
25	8770114	2	Elbow, 90°, SAE 8 - str. thd. ORB x OFS
26	8769122	2	Clamp Set, 5/8"
27	8769128	2	Plate, Cover
28	8307004	2	Washer, Lock, 5/16"
29	8303715	2	HHCS, 5/16"-18 x 1-1/2"
30	7139230	1	Tube Assembly
31	7139236	1	Tube Assembly

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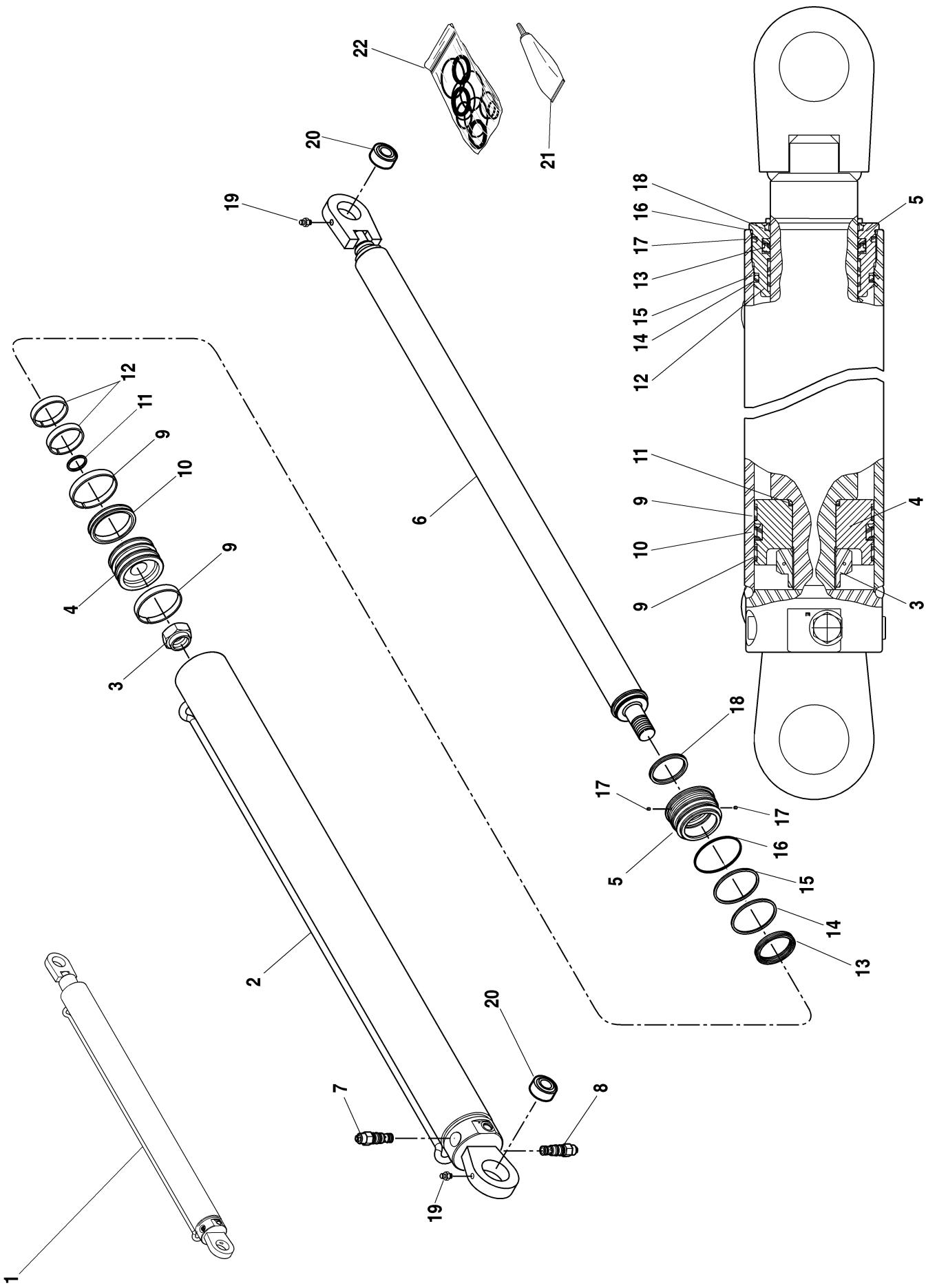
**ATTACHMENT TILT AND SLAVE CIRCUIT (LOW PIVOT) 5.2.1**



ITEM	PART NO.	QTY.	DESCRIPTION
1	2716620	2	Hose, 0.50 x 407"
2	7139280	1	Tube Assembly
3	7139278	1	Tube Assembly
4	5724302	4	Shim
5	8770075	2	Nut, Bulkhead, SAE 10 - OFS
6	2716644	1	Hose, 0.50 x 49.00"
7	2716645	1	Hose, 0.50 x 52.13"
8	8770125	2	Tee, Swivel Run, SAE 8 - OFS
9	8770117	2	Connector, Long, SAE 8 - str. thd. ORB x OFS
10	2716635	1	Hose, 0.50 x 24.38"
11	2716629	1	Hose, 0.50 x 31.00"
12	8770118	4	Cap, SAE 8 - OFS
13	8770167	4	Tee, Run, Bulkhead, SAE 8 - OFS
14	8770129	4	Nut, Bulkhead, SAE 8 - OFS
15	8770115	1	Elbow, 90° Swivel, SAE 8 - OFS
16	2716628	1	Hose, 0.50 x 15.25"
17	2716535	2	Hose, 0.50 x 24.88"
18	2716534	2	Hose, 0.50 x 17.88"
19	2716634	1	Hose, 0.50 x 55.00"
20	8770168	2	Elbow, Long, 90°, SAE 8 - str. thd. ORB x OFS
21	8770114	2	Elbow, 90°, SAE 8 - str. thd. ORB x OFS
22	8769122	2	Clamp Set, 5/8"
23	8769128	2	Plate, Cover
24	8307004	2	Washer, Lock, 5/16"
25	8303715	2	HHCS, 5/16"-18 x 1-1/2"
26	7139230	1	Tube Assembly
27	7139236	1	Tube Assembly
28	7139443	1	Bracket, Bulkhead
29	8305645	1	Nut, Hex Lock Elastic 3/8-16

S/N 14409-

**ATTACHMENT TILT AND SLAVE CIRCUIT (HIGH PIVOT) 5.2.2**



Origin  
05/01

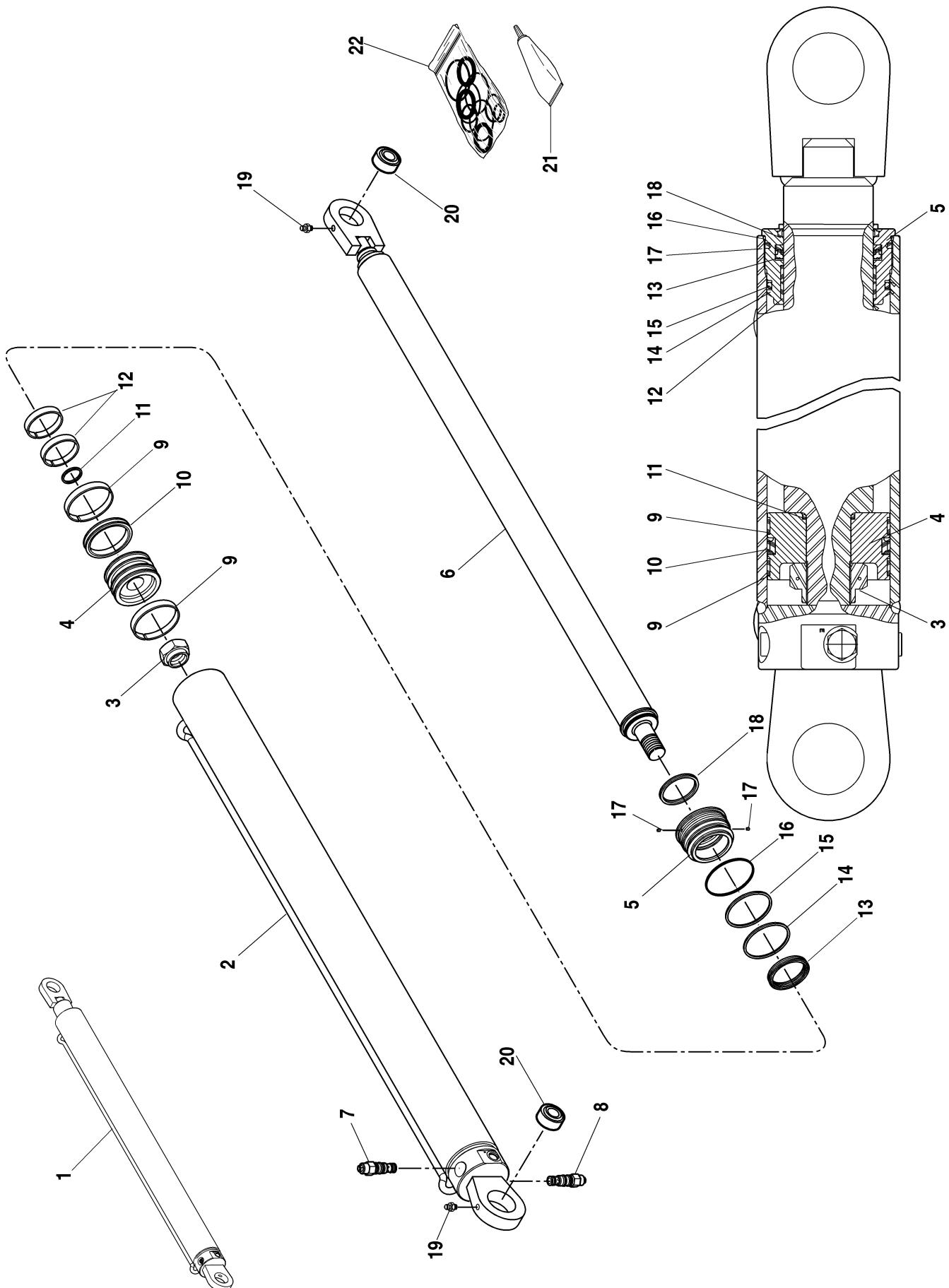
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ITEM	PART NO.	QTY.	DESCRIPTION
1	2716737	1	Cylinder, Hoist (Includes Items 2 thru 20)
2	N.S.S	1	Tube, Weldment (Order Item 1)
3	8035308	1	Nut, Hex Lock 2.00-12 UN
4	8035309	1	Piston
5	8035759	1	Gland, Head
6	8036237	1	Rod, Weldment
7	8902271	1	Valve, Counter Balance, M Style
8	8036229	1	PO Check Valve
9	See Kits	2	Wearband, Precision
10	See Kits	1	T-Seal, Capped
11	See Kits	1	O-Ring
12	See Kits	2	Wearband, Precision
13	See Kits	1	Z-Seal, Deep - w/Rod Back-Up
14	See Kits	1	O-Ring
15	See Kits	1	Ring, Back-Up
16	See Kits	1	O-Ring
17	See Kits	2	Locking Insert
18	See Kits	2	Wiper, Hd. Rod - Sealed O.D.
19	8520013	2	Fitting, Lube
20	8050072	2	Bearing, Self Align
21	8526011	A/R	Threadlocker, Loctite #271 (250cc)
			N.S.S. = Not Sold Separately
			<b>KITS</b>
			Seal Kit (Includes Items 9 thru 18)
22	8055760		

S/N 14409-

## HOIST CYLINDER 4270

5.3.1



Origin  
05/01

ITEM	PART NO.	QTY.	DESCRIPTION
1	2716735	1	Cylinder, Hoist (Includes Items 2 thru 20)
2	N.S.S	1	Tube, Weldment (Order Item 1)
3	8035308	1	Nut, Hex Lock 2.00-12 UN
4	8036241	1	Piston
5	8036240	1	Gland, Head
6	8036238	1	Rod, Weldment
7	8902271	2	Valve, Counter Balance, M Style
8	8036229	1	PO Check Valve
9	See Kits	2	Wearband, Precision
10	See Kits	1	T-Seal, Capped
11	See Kits	1	O-Ring
12	See Kits	2	Wearband, Precision
13	See Kits	1	Z-Seal, Deep - w/Rod Back-Up
14	See Kits	1	O-Ring
15	See Kits	1	Ring, Back-Up
16	See Kits	1	O-Ring
17	See Kits	2	Locking Insert
18	See Kits	2	Wiper, Hd. Rod - Sealed O.D.
19	8520013	2	Fitting, Lube
20	8050072	2	Bearing, Self Align
21	8526011	A/R	Threadlocker, Loctite #271 (250cc)

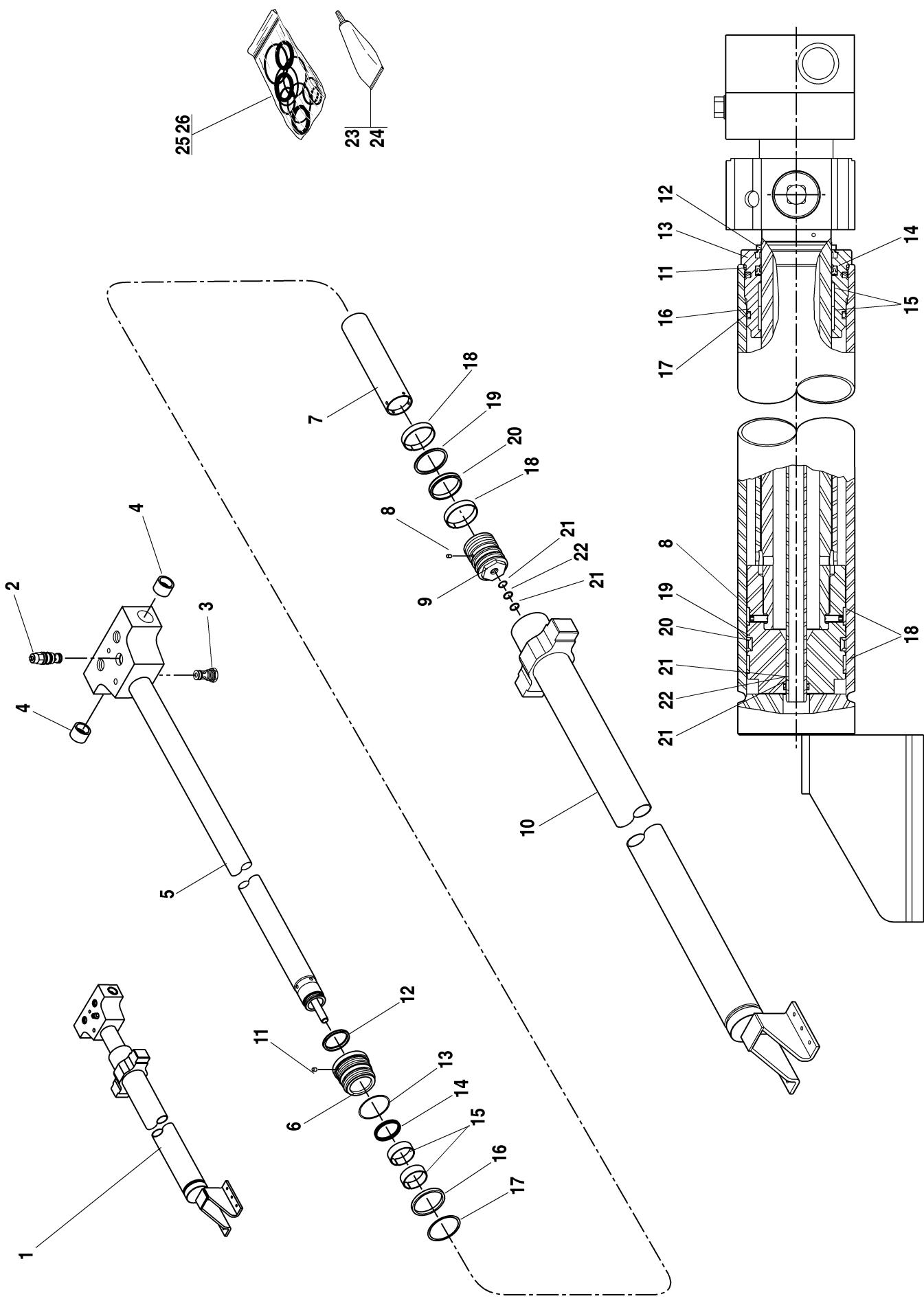
N.S.S. = Not Sold Separately

**KITS**  
 Seal Kit (Includes Items 9 thru 18)

22 8036074

S/N 14409-

**HOIST CYLINDER 4290**4270H  
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4290H  
4290L**5.3.2**



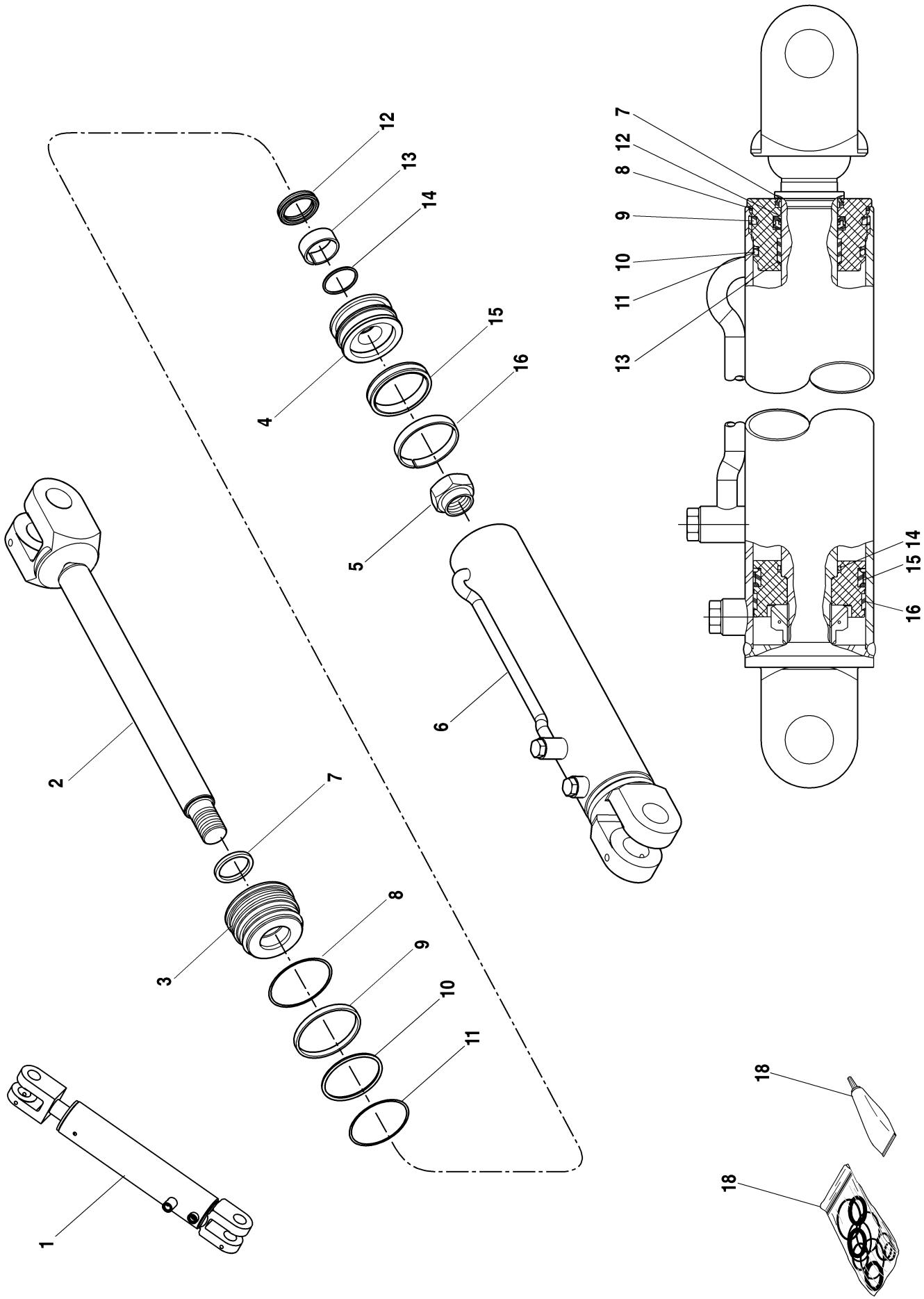
Origin  
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4270L  
4290H  
4290L

ITEM	PART NO.	QTY.	DESCRIPTION
1	2716736	1	Cylinder, Extend (Includes Items 2 thru 22)
2	8902271	1	CB Valve, M Style (4000)
3	8036229	1	PO Check Valve
4	8036230	2	Bushing, DU
5	8035766	1	Rod, Weldment
6	8035764		Gland, Head
7	8035765	1	Spacer, Rod
8	8035769	1	Screw, Set 5/16-18 UNC x .75" Long
9	8035763	1	Piston
10	N.S.S.	1	Tube, Weldment (Order Item 1)
11	See Kits	2	Locking Insert
12	See Kits	1	Wiper, Hd. Rod - Sealed O.D.
13	See Kits	1	O-Ring
14	See Kits	1	Z-Seal, Deep - w/Rod Back-Up
15	See Kits	2	Wearband, Precision
16	See Kits	1	Ring, Back-Up
17	See Kits	1	O-Ring
18	See Kits	2	Wearband, Precision
19	See Kits	1	Square Ring
20	See Kits	1	T-Seal, Capped
21	See Kits	1	O-Ring
22	See Kits	2	Ring, Back-Up - Dynamic
23	8526011	A/R	Threadlocker, Loctite #271 (250cc)
24	8526036	A/R	Threadlocker, Loctite #242 (.02 fl. oz.)
			<b>KITS</b>
25	8036228	1	Seal Kit (Includes Items 11 thru 22)
26	8205656	1	Seal Kit for Items 2 & 3

N.S.S. = Not Sold Separately

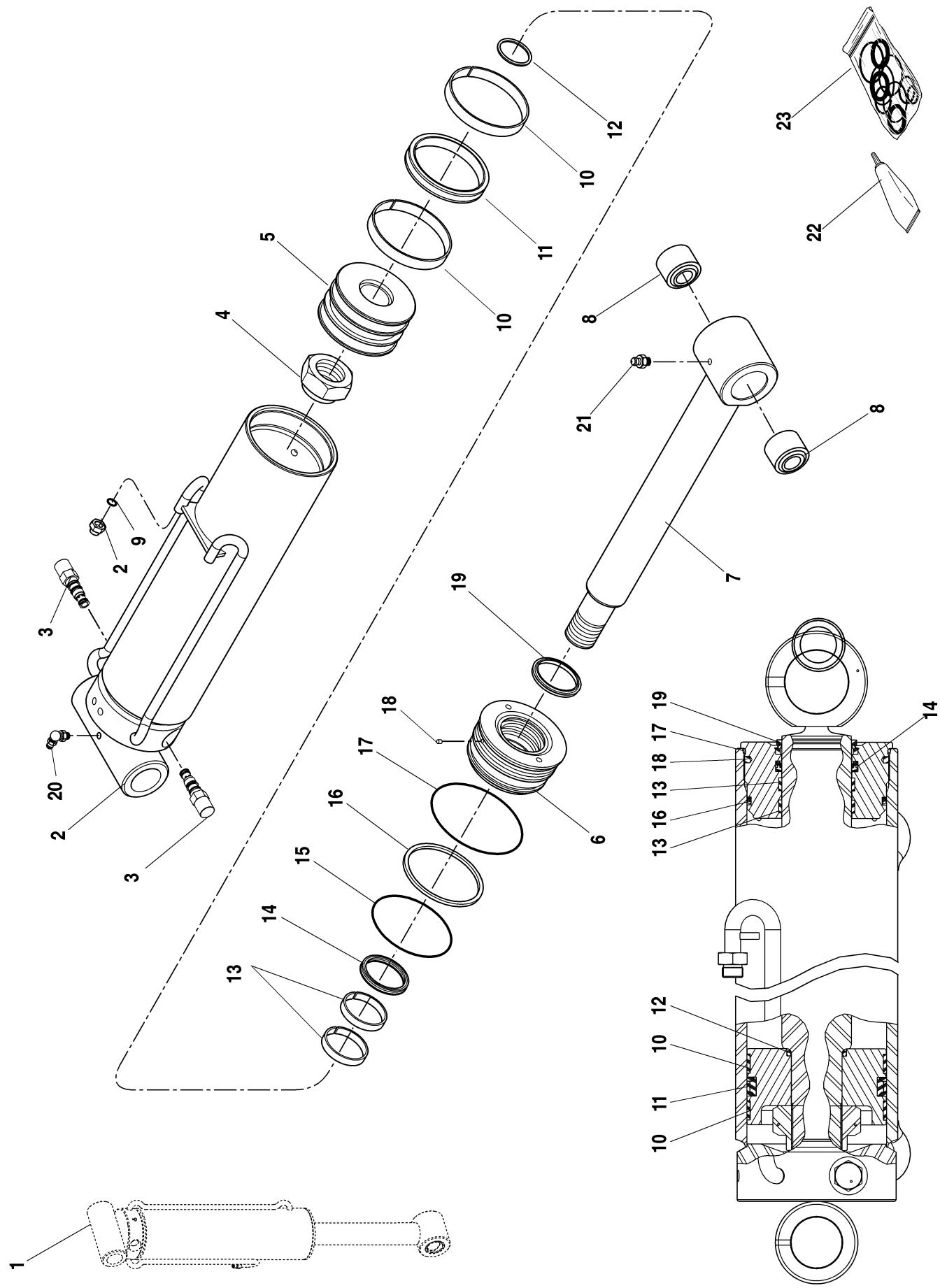
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**EXTEND CYLINDER****5.4.1**



Origin  
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4270L  
4290H  
4290L

ITEM	PART NO.	QTY.	DESCRIPTION
1	2716373	1	Cylinder, Slave (Includes Items 2 thru 16)
2	8035548	1	Rod, Weldment
3	8035549	1	Gland, Head
4	8035550	1	Piston
5	8035547	1	Nut, Hex Lock 1.375-12 UNF
6	N.S.S	1	Tube (Order Item 1)
7	See Kits	1	Wiper, Hd. Rod - Sealed O.D.
8	See Kits	1	O-Ring
9	See Kits	1	Locking Insert
10	See Kits	1	Ring, Back-Up
11	See Kits	1	O-Ring
12	See Kits	1	Z-Seal, Deep - w/Rod Back-Up
13	See Kits	1	Wearband, Precision
14	See Kits	1	O-Ring
15	See Kits	1	T-Seal, Capped
16	See Kits	1	Wearband, Precision
17	8526011	A/R	Threadlocker, Loctite #271 (250cc)
			<b>KITS</b>
18	8035546	1	Seal Kit, Slave Cylinder (Includes Items 7 thru 16)
			N.S.S. = Not Sold Separately
			S/N 14409-
			<b>SLAVE CYLINDER</b>
			<b>5.5.1</b>



ITEM	PART NO.	QTY.	DESCRIPTION
1	7138173	1	Cylinder, Attachment Tilt (Includes Items 2 thru 19)
2	N.S.S	1	Tube Weldment (Order Item 1)
3	8035321	2	Valve, CB - CCC Preset at 4000 psi (275,8 bar)
4	8035308	1	Nut, Hex Lock 2.00-12 UN
5	8035309	1	Piston
6	8035553	1	Gland, Head
7	8035552	1	Rod, Weldment
8	7089722	2	Bushing
9	See Kits	2	O-Ring
10	See Kits	2	Wearband, Precision
11	See Kits	1	T-Seal, Capped
12	See Kits	1	O-Ring
13	See Kits	2	Wearband, Precision
14	See Kits	1	Z-Seal, Deep - w/Rod Back-Up
15	See Kits	1	Ring, Back-Up
16	See Kits	1	O-Ring
17	See Kits	1	O-Ring
18	See Kits	2	Locking Insert
19	See Kits	1	Viper, Hd. Rod - Sealed O.D.
20	8520021	1	Fitting, Lube 90°
21	8520013	1	Fitting, Lube, Straight
22	8526011	A/R	Threadlocker, Loctite #271 (250cc)
			KITS
			Seal Kit (Includes Items 9 thru 19)
23	8035551		N.S.S. = Not Sold Separately

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**ATTACHMENT TILT CYLINDER****5.6.1**



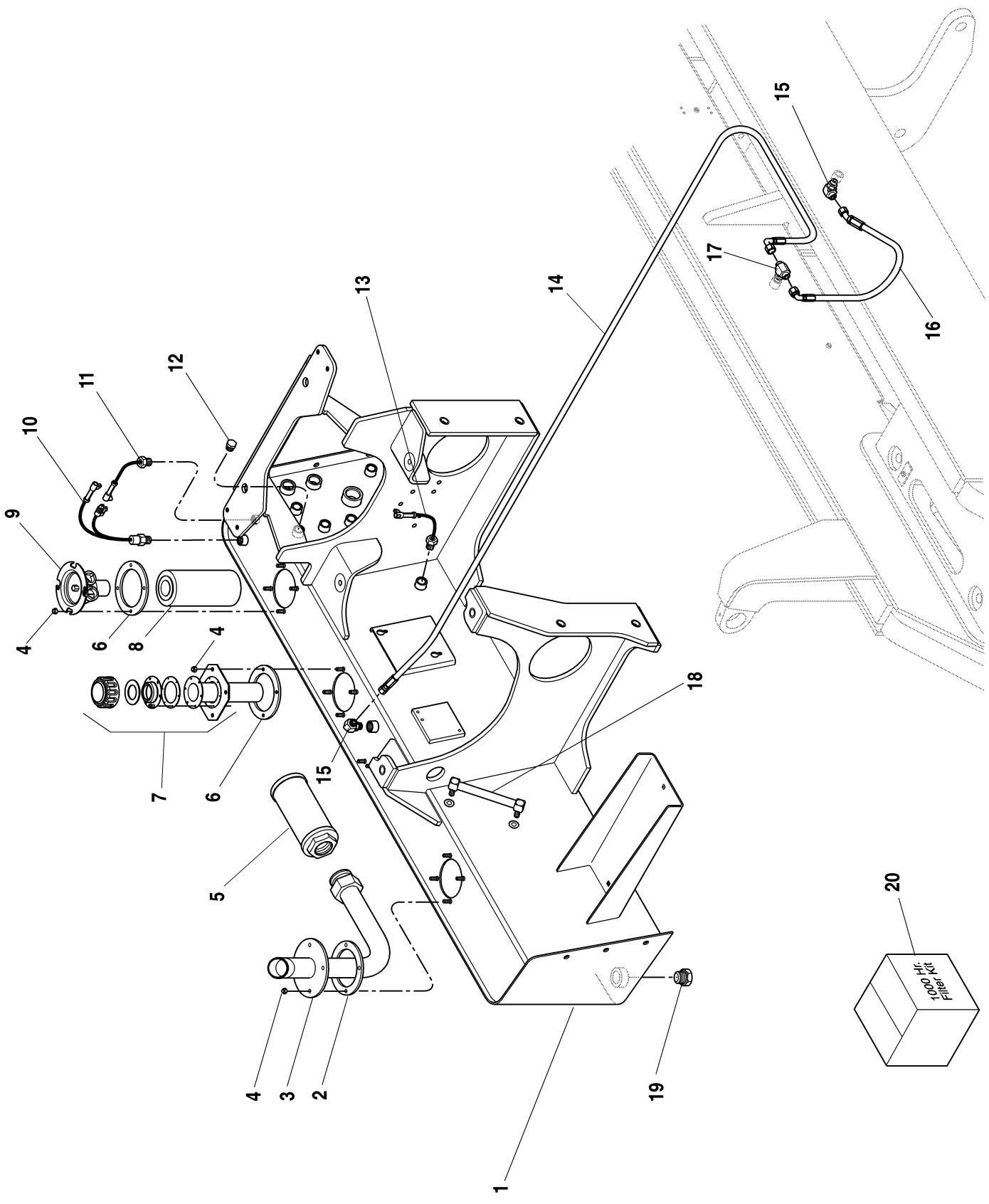




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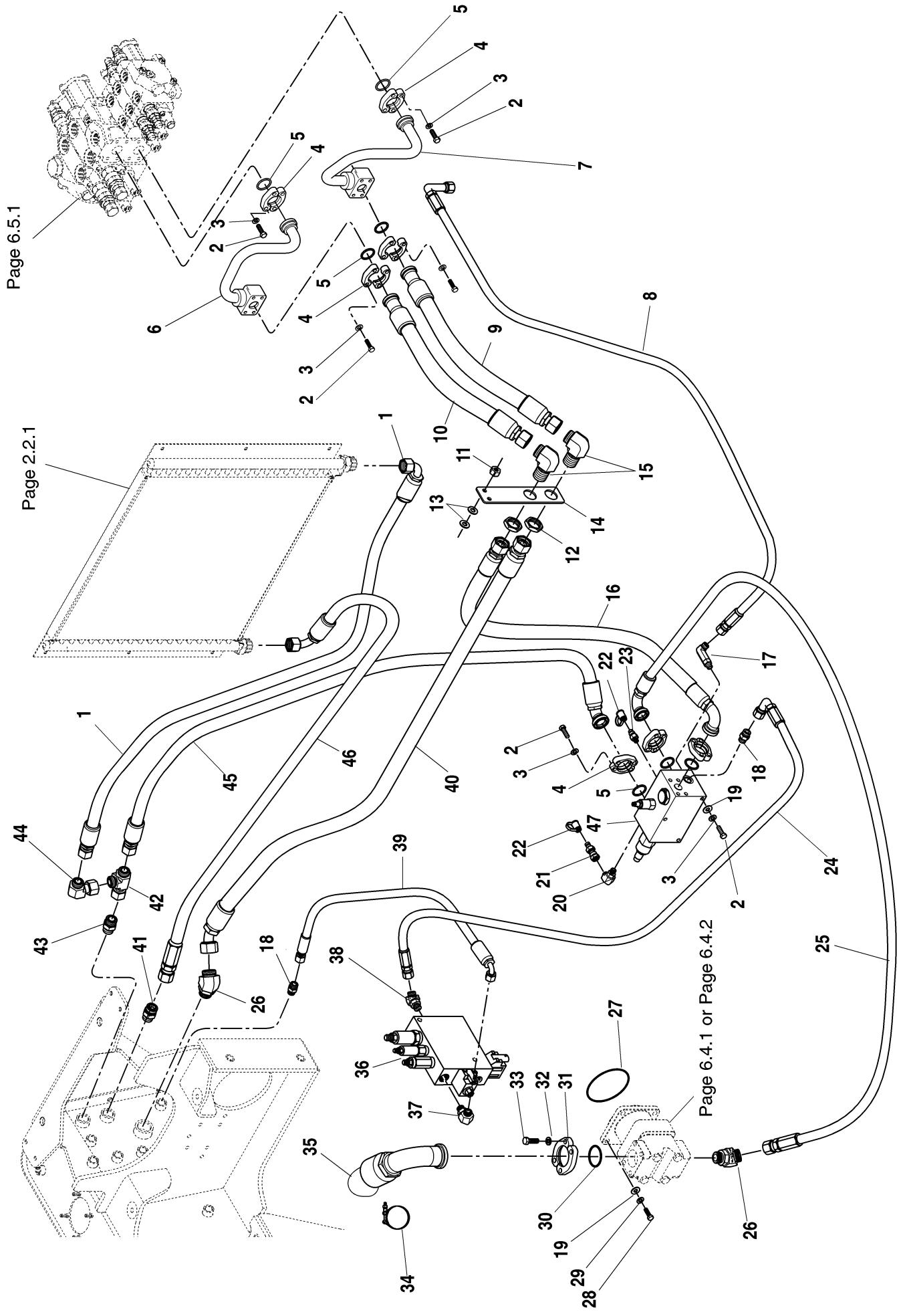
ITEM	PART NO.	QTY.	DESCRIPTION
1	7137164	1	Hydraulic Reservoir/Engine Mount
2	7138209	1	Gasket
3	7138210	1	Tube Assembly
4	8305626	12	Nut, Hex Lock 0.312-18 NC
5	8324029	1	Strainer
6	7138209	2	Gasket
7	7136422	1	Fill Neck Assembly
8	8320265	1	Element, Filter (See Kits)
9	7094562	1	Head, Filter
10	8223526	1	Switch, Oil Pressure 20 psi (1,4 kPa)
11	8223227	1	Switch, Temperature 100°F (38°C)
12	8760419	1	Plug, SAE 8, 3/4-16 UNF-2A
13	8223226	1	Switch, Temperature 95°F (35°C)
14	2716647	1	Hose, 0.50 x 64.88"
15	8770114	1	Elbow, 90°
16	2716646	1	Hose, 0.50 x 23.50"
17	8770126	1	Tee, Branch
18	8464013	1	Sight Gauge
19	8770001	1	Plug, 1.875-12 THD

**KITS**

- 20 7139238 1 1000 Hour Filter Kit (Includes 6 Filters: Engine Oil Filter, Fuel Filter, Both Air Filters, Transmission Oil Filter & Hydraulic Oil Filter)

S/N 14409-

**6.1.1****HYDRAULIC RESERVOIR ASSEMBLY**

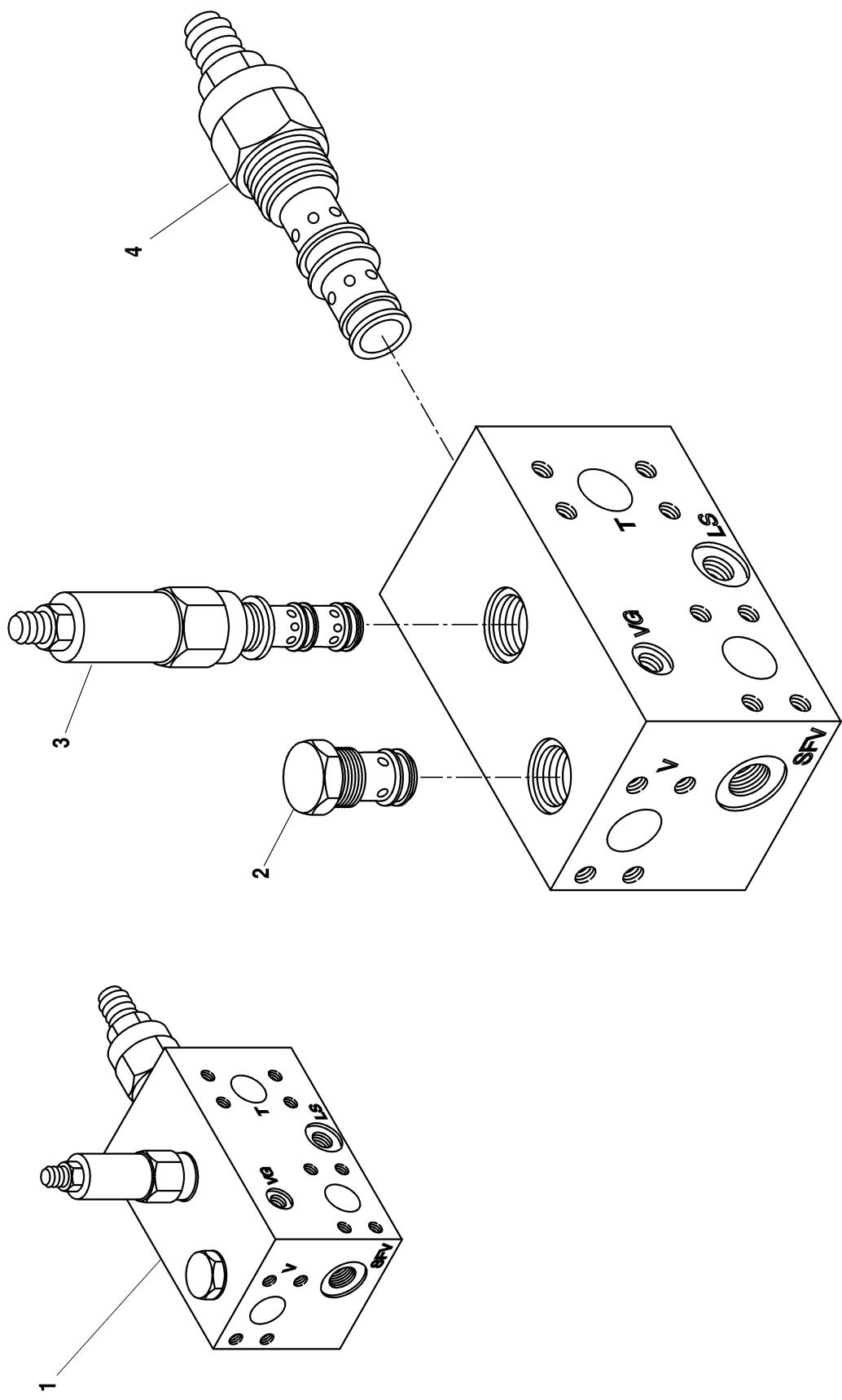


Origin  
05/01

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	2716524	1	Hose, 0.75 x 20.00"	37	8770114	1	Elbow, 90°, SAE 8 - str. thd. ORB x OFS
2	8303675	23	HHCS, 3/8-16 NC x 1.25"	38	8770127	1	Elbow, 45°, SAE 8 - str. thd. ORB x OFS
3	8307005	23	Washer, Lock 3/8"	39	2716567	1	Hose, 0.50 x 59.38"
4	8530030	10	Flange, Half #16	40	2716529	1	Hose, 1.00 x 23.81"
5	8640123	5	O-Ring, 1.296 I.D.	41	8770070	1	Connector, SAE 12 - str. thd. ORB x OFS
6	7138784	1	Tube	42	8770083	1	Tee, Swivel Run, SAE 12 - OFS
7	7138785	1	Tube	43	8770132	1	Connector, Male Flat Face Tube, w/Inlet Check
8	2716641	1	Hose, 0.38 x 99.50"	44	8770080	1	Elbow, 90° Swivel, SAE 12 - OFS
9	2716530	1	Hose, 1.00 x 51.75"	45	2716523	1	Hose, 0.75 x 22.75"
10	2716531	1	Hose, 1.00 x 49.38"	46	2716525	1	Hose, 0.75 x 30.50"
11	8305603	2	Nut, Hex Lock, 0.375-16 NC	47	8902200	1	Valve, Unloader (See Page 6.3.1 for Breakdown)
12	8770096	2	Nut, Bulkhead, SAE 16 - OFS				
13	8307112	4	Washer, Plain, 0.50" SAE				
14	7138284	1	Bracket, High Pressure Lines				
15	8770095	2	Elbow, 90°, Bulkhead, SAE 16 - OFS				
16	2716631	1	Hose, 0.75 x 18.25"				
17	8770068	1	Elbow, 90°, SAE 6 - str. thd. ORB x OFS				
18	8770116	2	Connector, SAE 8 - str. thd. ORB x OFS				
19	8307220	7	Washer, Plain, M12				
20	8770102	1	Elbow, 90°, SAE 6-4 - str. thd. ORB x OFS				
21	8430081	1	Nipple, Diagnostic				
22	8430032	2	Plug, Dust				
23	8430033	1	Nipple, Diagnostic - 1/8 Body				
24	2716566	1	Hose, 0.50 x 33.00"				
25	2716633	1	Hose, 0.75 x 91.00"				
26	8770166	2	Elbow, 45°, SAE 16 - str. thd. ORB x OFS				
27	8630016	1	O-Ring, 130 x 3mm				
28	8310164	4	HHCS, M12-1.75 x 40mm				
29	8307025	4	Washer, Lock M12				
30	8640208	1	O-Ring, 2.234 I.D.				
31	8546407	2	Flange, Half #32				
32	8307007	4	Washer, Lock 0.50"				
33	8303626	4	HHCS, 0.50-13 NC x 1.50"				
34	8405209	1	Clamp, T-bolt				
35	2716520	1	Hose, 2.00 x 21.00"				
36	8902196	1	Manifold, Secondary Function (See Page 6.9.1 for Breakdown)				

S/N 14409-

**UNLOADER VALVE HYDRAULIC CIRCUIT****6.2.1**4270H  
4270L  
4290H  
4290L



Origin  
05/01

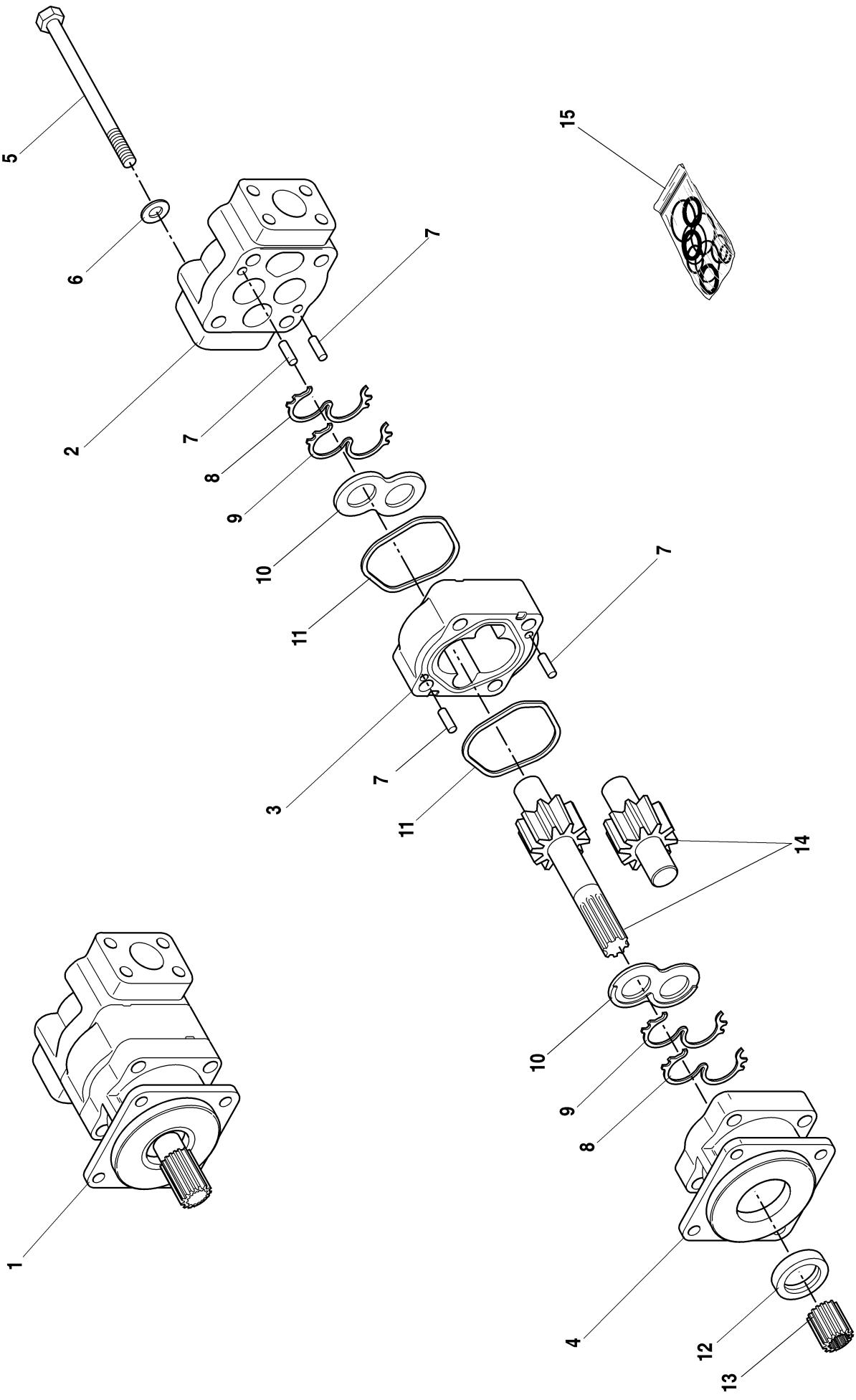
4270H  
4270L  
4290H  
4290L  
▼

ITEM	PART NO.	QTY.	DESCRIPTION
1	8902200	1	Valve, Unloader (Includes Items 2 thru 4)
2	8035774	1	Valve, Check - Preset at 125 psi (8,6 bar)
3	8035776	1	Valve, Relief
4	8035775	1	Valve, Differential Pressure Sense

S/N 14409-

## UNLOADER VALVE ASSEMBLY

**6.3.1**



Origin  
05/01

ITEM	PART NO.	QTY.	DESCRIPTION
1	8440156	1	Pump, Gear (Includes Items 2 thru 14)
2	8035746	1	Housing, PEC
3	8035263	1	Housing, Gear
4	8035747	1	Housing, SEC
5	8035745	4	HHCS
6	8035261	4	Washer
7	8035259	4	Dowel
8	See Kits	2	Seal, Back-Up
9	See Kits	2	Seal, Channel
10	See Kits	2	Plate, Thrust
11	See Kits	2	Seal, Square R
12	See Kits	1	Seal, Lip
13	8035744	1	Adapter, Spline
14	8035262	1	Set, Gear Shaft
<b>KITS</b>			
15	8035093	1	Seal Kit

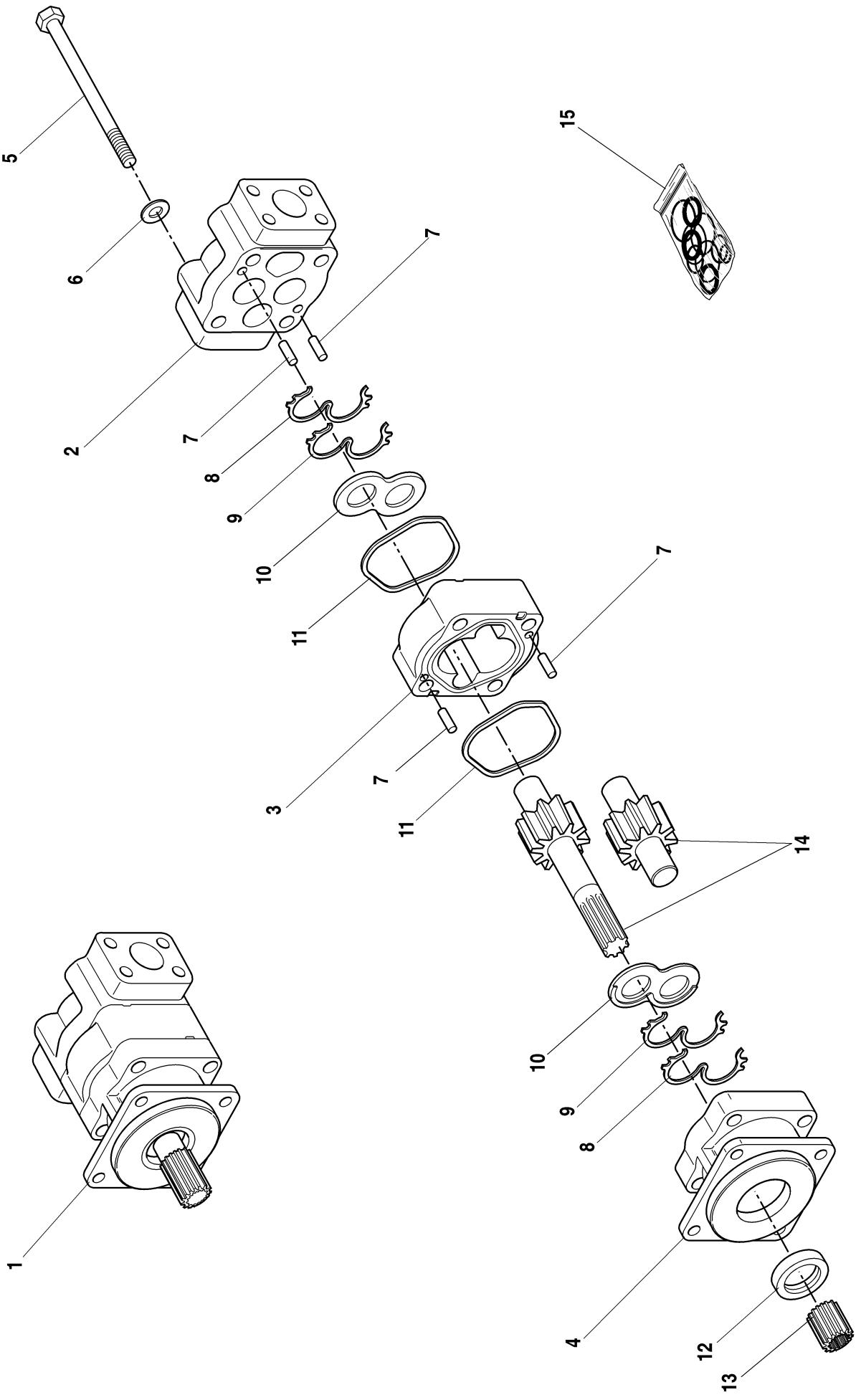
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8035093

S/N 14409-

## GEAR PUMP ASSEMBLY 4270

6.4.1

4270H  
4270L  
4290H  
4290L  
▼

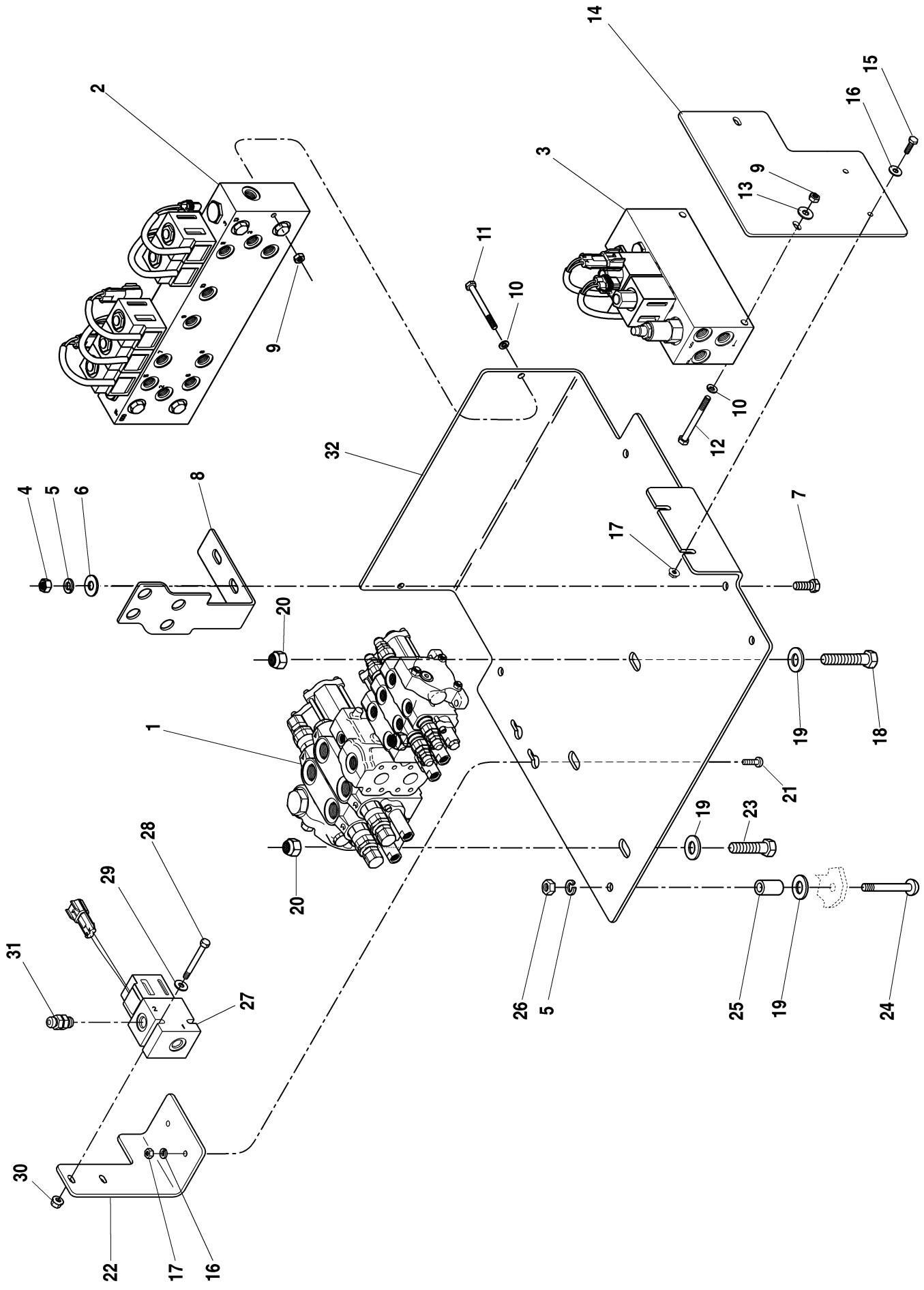


ITEM	PART NO.	QTY.	DESCRIPTION
1	8440162	1	Pump, Gear (Includes Items 2 thru 14)
2	8035746	1	Housing, PEC
3	8035263	1	Housing, Gear
4	8035747	1	Housing, SEC
5	8035745	4	HHCS
6	8035261	4	Washer
7	8035259	4	Dowel
8	See Kits	2	Seal, Back-Up
9	See Kits	2	Seal, Channel
10	See Kits	2	Plate, Thrust
11	See Kits	2	Seal, Square R
12	See Kits	1	Seal, Lip
13	8035744	1	Adapter, Spline
14	8036271	1	Set, Gear Shaft
<b>KITS</b>			
15	8036271	1	Seal Kit

15 8036271

S/N 14409-

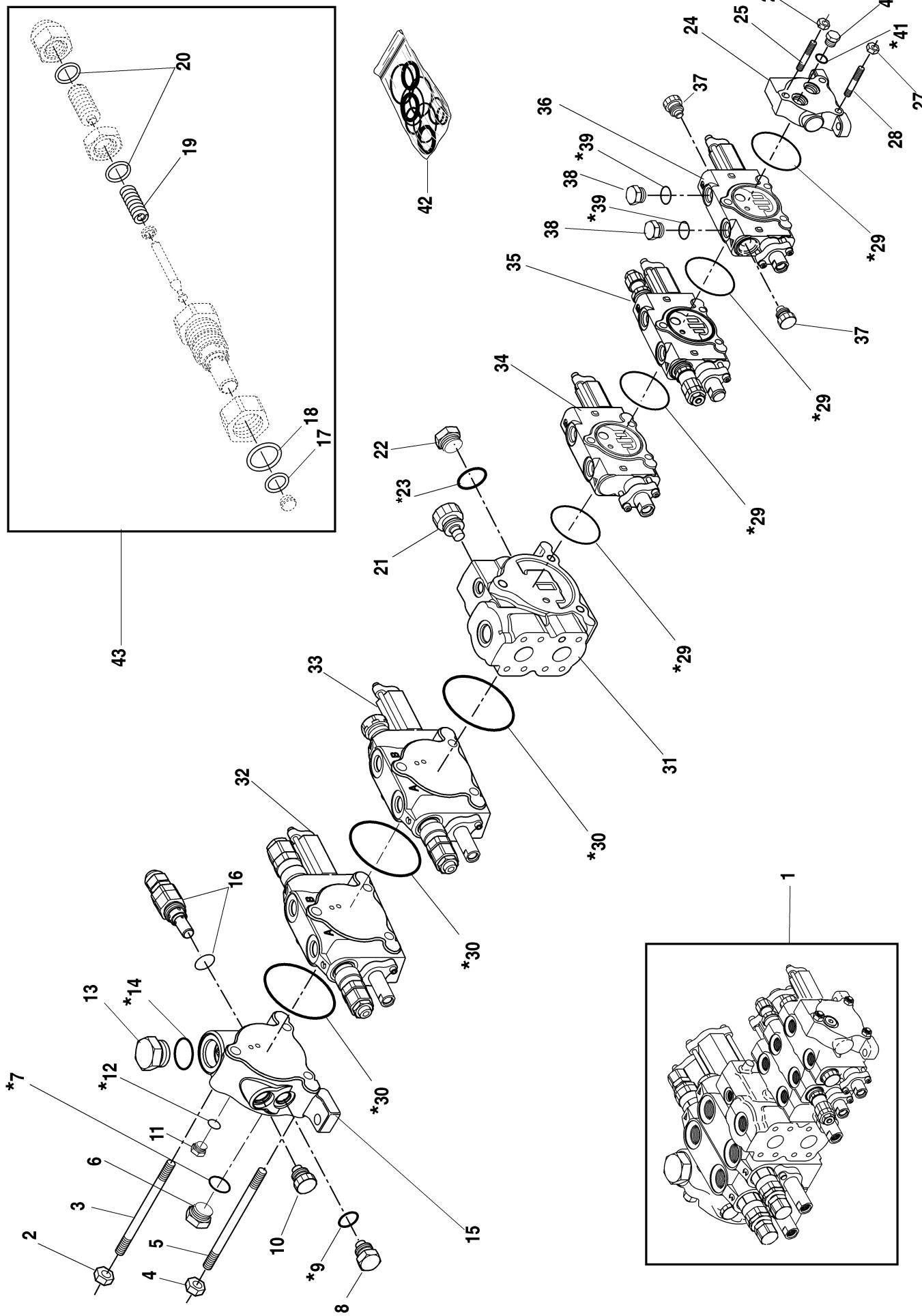
4270H  
4270L  
4290H  
4290L**GEAR PUMP ASSEMBLY 4290****6.4.2**



ITEM	PART NO.	QTY.	DESCRIPTION
1	8902183	1	Valve, Main Control (w/Auxiliary Hydraulics) (See Pages 6.6.1-6.11.1 for Breakdown)
	8902201	1	Valve, Main Control (w/o Auxiliary Hydraulics) (See Pages 6.6.1-6.11.1 for Breakdown)
2	8902182	1	Manifold, Pilot Select (See Page 6.12.1 for Breakdown)
3	8902180	1	Valve, Auxiliary Detent (See Page 9.3.1 for Tube Connections and Page 9.4.1 for Breakdown)
4	8305008	2	Nut, Hex, 3/8"-16 NC
5	8307005	6	Washer, Lock 3/8"
6	8307204	2	Washer, Plain 3/8"
7	8303620	2	HHCS, 3/8-16 x 1.00"
8	7137022	1	Bracket, Bulkhead, Pilot Valve
9	8305006	4	Nut, Hex 5/16"-18
10	8307004	4	Washer, Lock 5/16"
11	8303766	2	HHCS, 5/16"-18 x 2-3/4"
12	8310380	2	HHCS, 5/16"-18 NC x 3-1/4"
13	8307203	2	Washer, Plain 5/16"
14	7138790	1	Bracket, Aux. Detent Selector Valve
15	8310484	2	Bolt, Carriage 1/4-20 x 1.00"
16	8307002	4	Washer, Lock 1/4"
17	8305004	4	Nut, Hex 1/4"-20
18	8303693	1	HHCS, 1/2"-13 NC x 2-1/2"
19	8307206	7	Washer, Plain 1/2"
20	8305644	3	Nut, Hex Lock Elastic, 1/2"-13
21	8310484	2	Bolt, Carriage, 1/4-20 x 1"
22	7136892	1	Bracket, Dump Valve
23	8303627	2	HHCS, 1/2"-13 NC x 1-3/4"
24	8310281	4	Bolt, Carriage 3/8-16 x 2.25"
25	7116691	4	Spacer
26	8305603	4	Nut, Hex Lock 3/8"-16
27	8902191	1	Valve, Solenoid Dump
28	8303703	2	HHCS, 1/4"-20 x 2-1/2"
29	8307202	2	Washer, Plain 1/4"
30	8310382	2	Nut, Flange, 1/4"-20
31	8770106	1	Connector, SAE 6 - str. thd. ORB x OFS
32	7135773	1	Bracket, Main Valve

S/N 14409-

**VALVES, MANIFOLD AND BRACKETS****6.5.1**

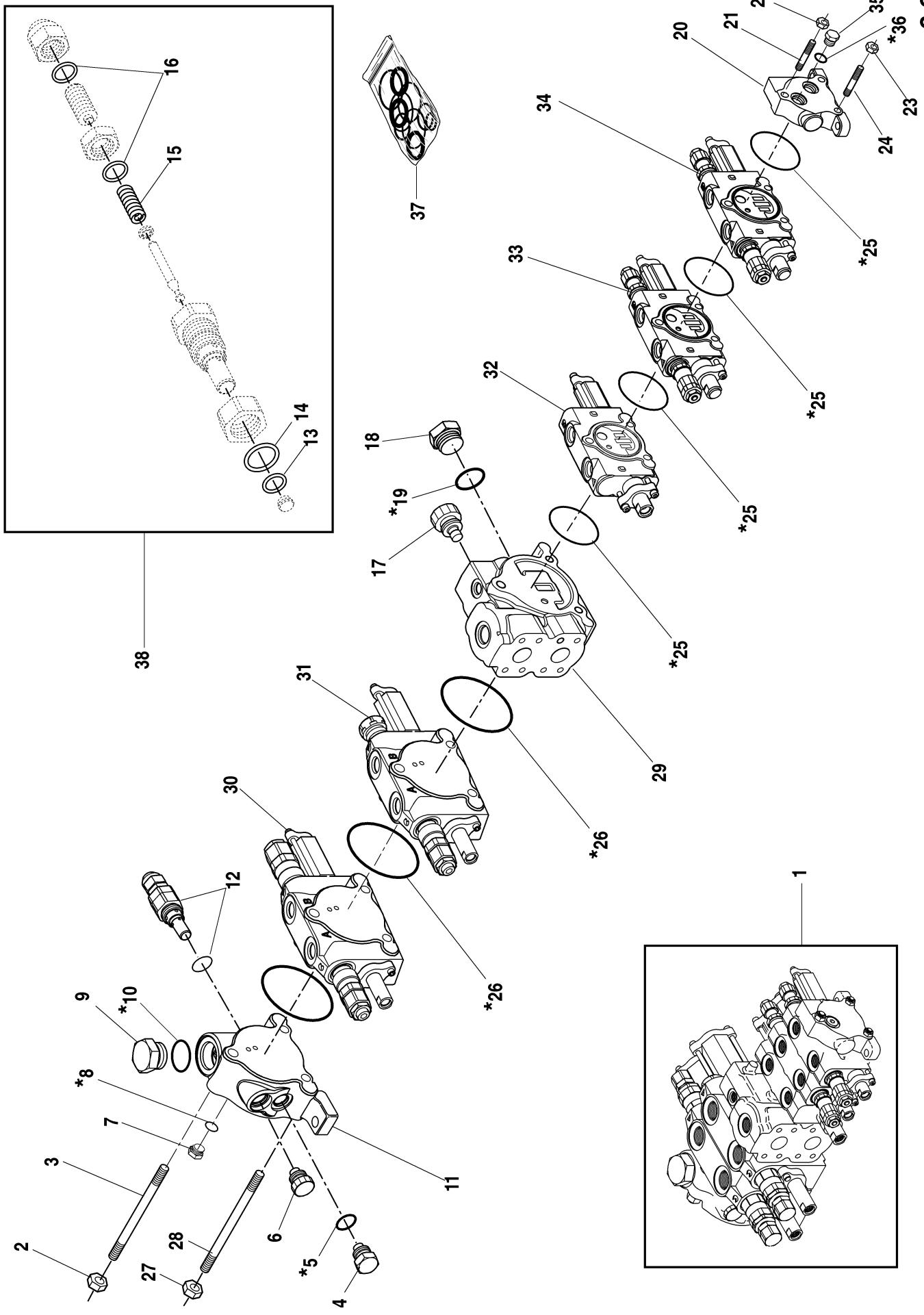


ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	8902201	1	Valve, Main Control (w/o Auxiliary Hydraulics) (Includes Items 2 thru 41)	31	8035849	1	Mid-Inlet Section Assembly (Includes 1 each of Item 29 & 30)
2	8035347	1	Nut	32	Page 6.7.1	1	Section Assembly Boom Extend/Retract
3	8036282	1	Tie Rod	33	Page 6.8.1	1	Section Assembly Boom Lift/Lower
4	8035381	2	Nut	34	Page 6.9.1	1	Frame Tilt Section Assembly
5	8036281	2	Tie Rod	35	Page 6.10.1	1	Attachment Tilt Section Assembly
6	8035836	1	Plug	36	Page 6.11.1	1	Auxiliary Section Assembly
7*	See Kits	1	O-Ring	37	8760419	2	Plug, Shut Off (w/o Auxiliary Hydraulics)
8	8035834	1	Plug	38	8760419	2	Plug
9*	See Kits	1	O-Ring	39*	See Kits	2	O-Ring
10	8035841	1	Shut-Off Plug Assembly	40	8035843	2	Plug
11	8035843	1	Plug	41*	See Kits	2	O-Ring
12*	See Kits	1	O-Ring				
13	8035835	1	Plug				
14*	See Kits	1	O-Ring	42	8036285	1	KITS Seal Kit Entire Valve (Includes Items with * on Page 6.6.1 and 6.7.1 thru 6.11.1)
15	8036263	1	Outlet Section Assembly				
16	8035844	1	Main Relief Valve Assembly Preset at 3800 ±50psi (Includes O-Ring) (For Seal Kit use Item 43)	43	8036183	1	Seal and Spring Kit, Relief Valve (For Item 16) (Includes Items 17, 18, 19 & 20)
17	See Kits	1	O-Ring				
18	See Kits	1	O-Ring				
19	See Kits	1	Spring				
20	See Kits	2	O-Ring				
21	8035841	1	Shut-Off Plug Assembly				
22	8035834	1	Plug				
23*	See Kits	1	O-Ring				
24	8035345	1	Outlet Section Assembly				
25	8036283	1	Tie Rod				
26	8035346	1	Nut				
27	8035348	2	Nut				
28	8036284	2	Tie Rod				
29*	8036260	4	O-Ring				
30*	8036284	3	O-Ring				

S/N 14409-

## MAIN CONTROL VALVE ASSEMBLY (W/O AUXILIARY)      6.6.1

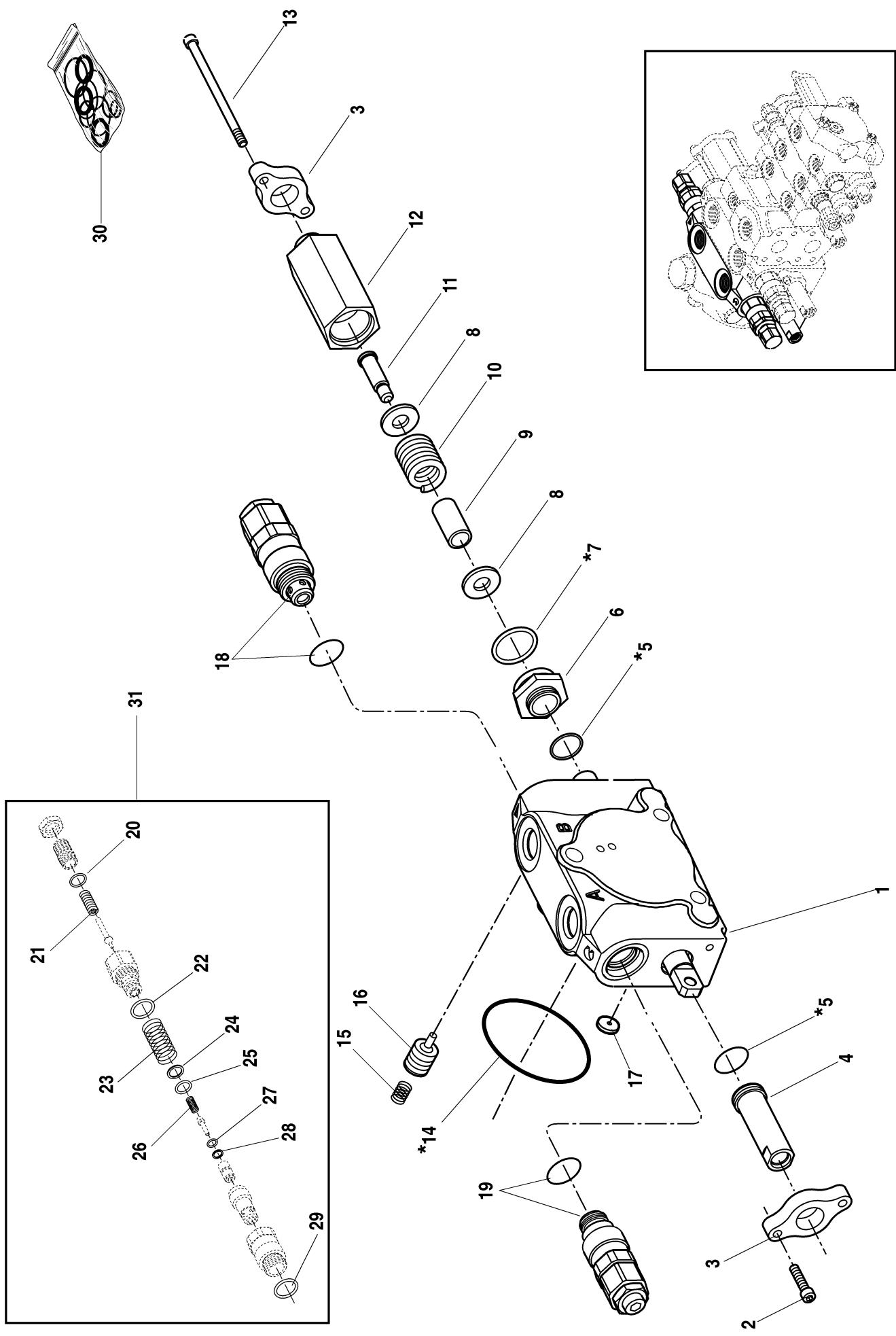
4270H  
4270L  
4290H  
4290L



ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	8902183	1	Valve, Main Control (w/Auxiliary Hydraulics) (Includes Items 2 thru 36)	30	Page 6.7.1	1	Section Assembly Boom Extend/Retract
2	8035347	1	Nut	31	Page 6.8.1	1	Section Assembly Boom Lift/Lower
3	8036282	1	Tie Rod	32	Page 6.9.1	1	Frame Tilt Section Assembly
4	8035834	1	Plug (w/o Auxiliary Hydraulics)	33	Page 6.10.1	1	Attachment Tilt Section Assembly
5*	See Kits	1	O-Ring (w/o Auxiliary Hydraulics)	34	Page 6.11.1	1	Auxiliary Section Assembly
6	8035841	1	Shut-Off Plug Assembly	35	8035843	2	Plug
7	8035843	1	Plug	36*	See Kits	2	O-Ring
8*	See Kits	1	O-Ring				<b>KITS</b>
9	8035835	1	Plug	37	8036285	1	Seal Kit Entire Valve (Includes Items with * on Page 6.6.2 and 6.7.1 thru 6.11.1)
10*	See Kits	1	O-Ring				Seal and Spring Kit, Relief Valve (For Item 12) (Includes Items 13, 14, 15 & 16)
11	8036263	1	Outlet Section Assembly	38	8036183	1	
12	8035844	1	Main Relief Valve Assembly Preset at $3800 \pm 50$ psi (Includes O-Ring) (For Seal Kit use Item 38)				
13	See Kits	1	O-Ring				
14	See Kits	1	O-Ring				
15	See Kits	1	Spring				
16	See Kits	2	O-Ring				
17	8035841	1	Shut-Off Plug Assembly				
18	8035834	1	Plug				
19*	See Kits	1	O-Ring				
20	8035345	1	Outlet Section Assembly				
21	8036283	1	Tie Rod				
22	8035346	1	Nut				
23	8035348	2	Nut				
24	8036284	2	Tie Rod				
25*	8036260	4	O-Ring				
26*	8034697	3	O-Ring				
27	8035381	2	Nut				
28	8036281	2	Tie Rod				
29	8035849	1	Mid-Inlet Section Assembly (Includes 1 each of Items 25 & 26)				

S/N 14409-

4270H  
4270L  
4290H  
4290L**6.6.2****MAIN CONTROL VALVE ASSEMBLY (W/AUXILIARY)**



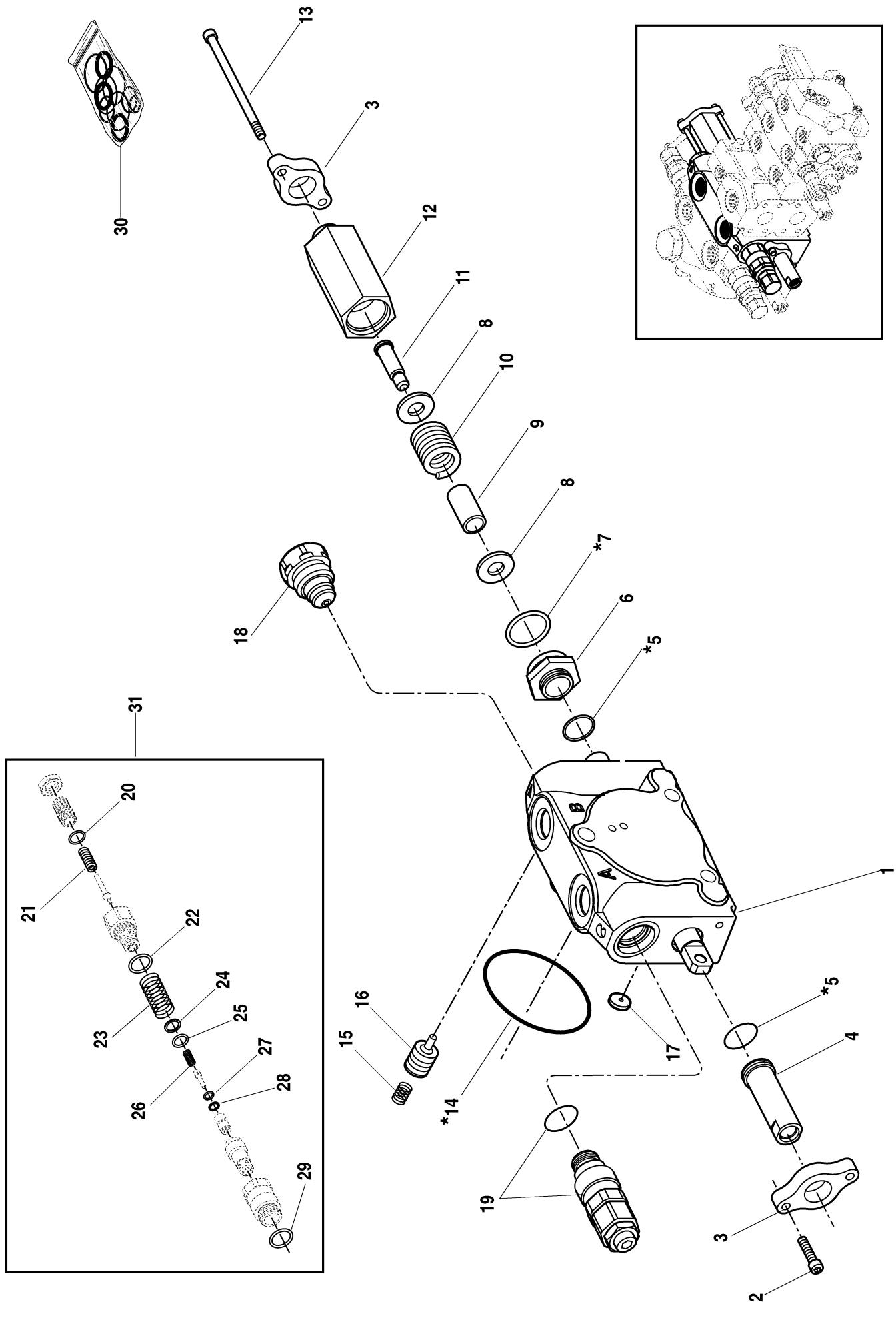
ITEM	PART NO.	QTY.	DESCRIPTION			
1	8035850	1	Section Assembly Boom Extend/Retract (Includes Items 2 thru 16)			
2	8035350	2	SHCS			
3	8035368	2	Retainer			
4	8035369	1	Cap, Spool			
5*	See Kits	2	O-Ring			
6	8035378	1	Retainer, Spool Cap			
7*	See Kits	1	O-Ring			
8	8035361	2	Washer, Flat			
9	8035360	1	Spacer			
10	8035355	1	Spring			
11	8035362	1	Screw, Shoulder Socket Hd.			
12	8035370	1	Cap, Spool			
13	8035377	2	SHCS			
14*	8034697	1	O-Ring			
15	8035358	1	Spring			
16	8035367	1	Poppet			
17	8035845	1	Shuttle			
18	8036007	1	Relief Valve Assembly - Preset at $3750 \pm 50$ psi ( $258 \pm 3,4$ bar) (Includes O-Ring) (For Seal Kit Use Item 31)			
19	8035839	1	Relief Valve Assembly - Preset at $3000 \pm 50$ psi ( $207 \pm 3,4$ bar) (Includes O-Ring) (For Seal Kit Use Item 31)			
20	See Kits	1	O-Ring			
21	See Kits	1	Spring			
22	See Kits	1	O-Ring			
23	See Kits	1	Spring			
24	See Kits	1	Ring, Back-Up			
25	See Kits	1	O-Ring			
26	See Kits	1	Spring			
27	See Kits	1	Ring, Back-Up			
28	See Kits	1	O-Ring			
29	See Kits	1	O-Ring			

6.7.1

SECTION ASSEMBLY - BOOM EXTEND/RETRACT

S/N 14409-

4270H  
4270L  
4290H  
4290L

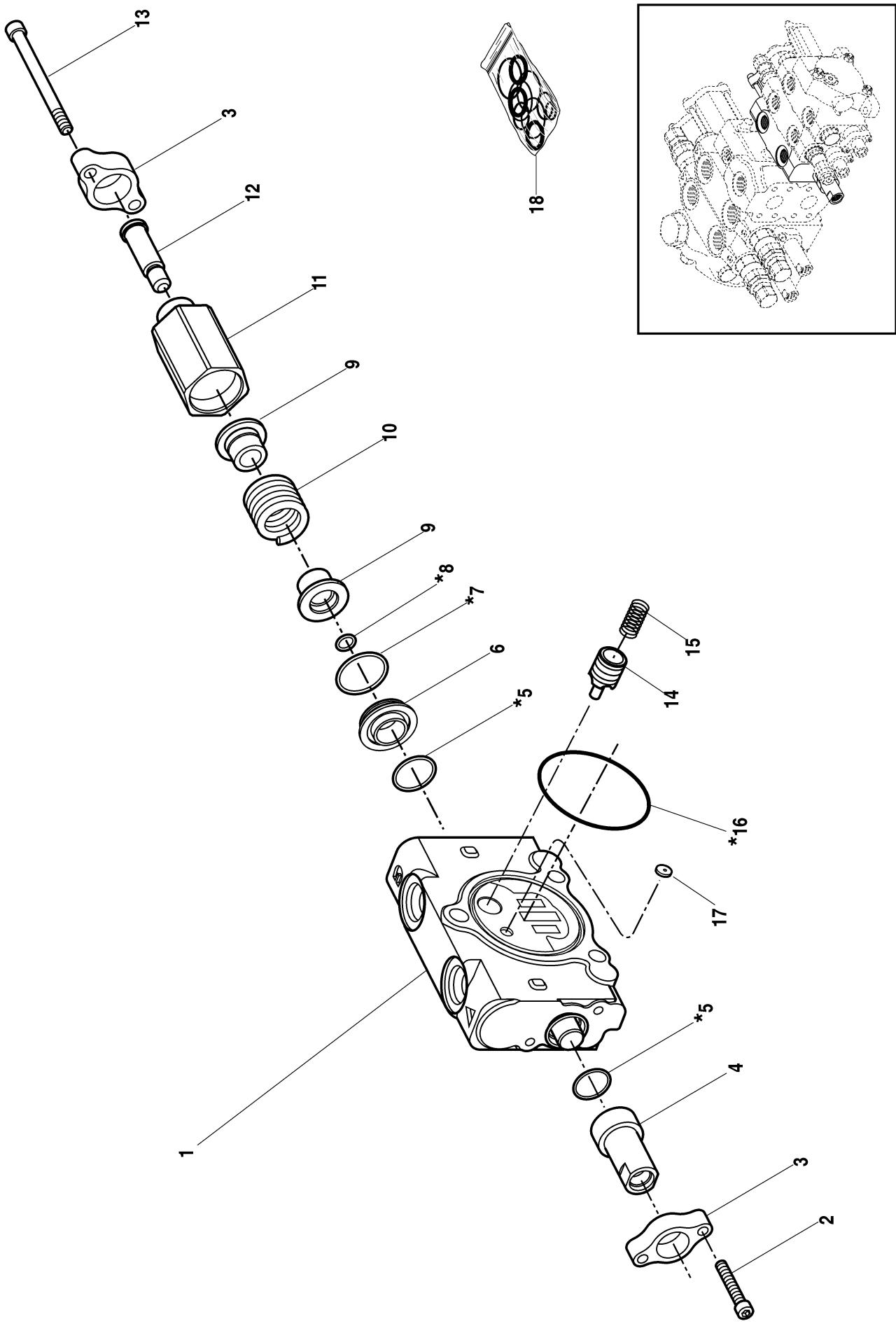


Origin  
05/01

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	8035850	1	Section Assembly Boom Lift/Lower (Includes Items 2 thru 16)	30	8036285	1	<b>KITS</b>
2	8035350	2	SHCS				Seal Kit, Entire Valve (Includes Items with * on pages 6.6.1 or 6.6.2 thru 6.11.1)
3	8035368	2	Retainer				Seal and Spring Kit (Includes Items 20 thru 29)
4	8035369	1	Cap, Spool				
5*	See Kits	5	O-Ring	31	8035856		
6	8035378	1	Retainer, Spool Cap				
7*	See Kits	1	O-Ring				
8	8035361	2	Washer, Flat				
9	8035360	1	Spacer				
10	8035355	1	Spring				
11	8035362	1	Screw, Shoulder Socket Hd.				
12	8035370	1	Cap, Spool				
13	8035377	2	SHCS				
14*	8034697	1	O-Ring				
15	8035358	1	Spring				
16	8035367	1	Poppet				
17	8035845	3	Shuttle				
18	8035363	1	Anti-Void Assembly				
19	8036007	1	Relief Valve Assembly - Preset at $3750 \pm 50$ psi ( $258 \pm 3.4$ bar) (Includes O-Ring) (For Seal Kit Use Item 31)				
20	See Kits	1	O-Ring				
21	See Kits	1	Spring				
22	See Kits	1	O-Ring				
23	See Kits	1	Spring				
24	See Kits	1	Ring, Back-Up				
25	See Kits	1	O-Ring				
26	See Kits	1	Spring				
27	See Kits	1	Ring, Back-Up				
28	See Kits	1	O-Ring				
29	See Kits	1	O-Ring				

S/N 14409-

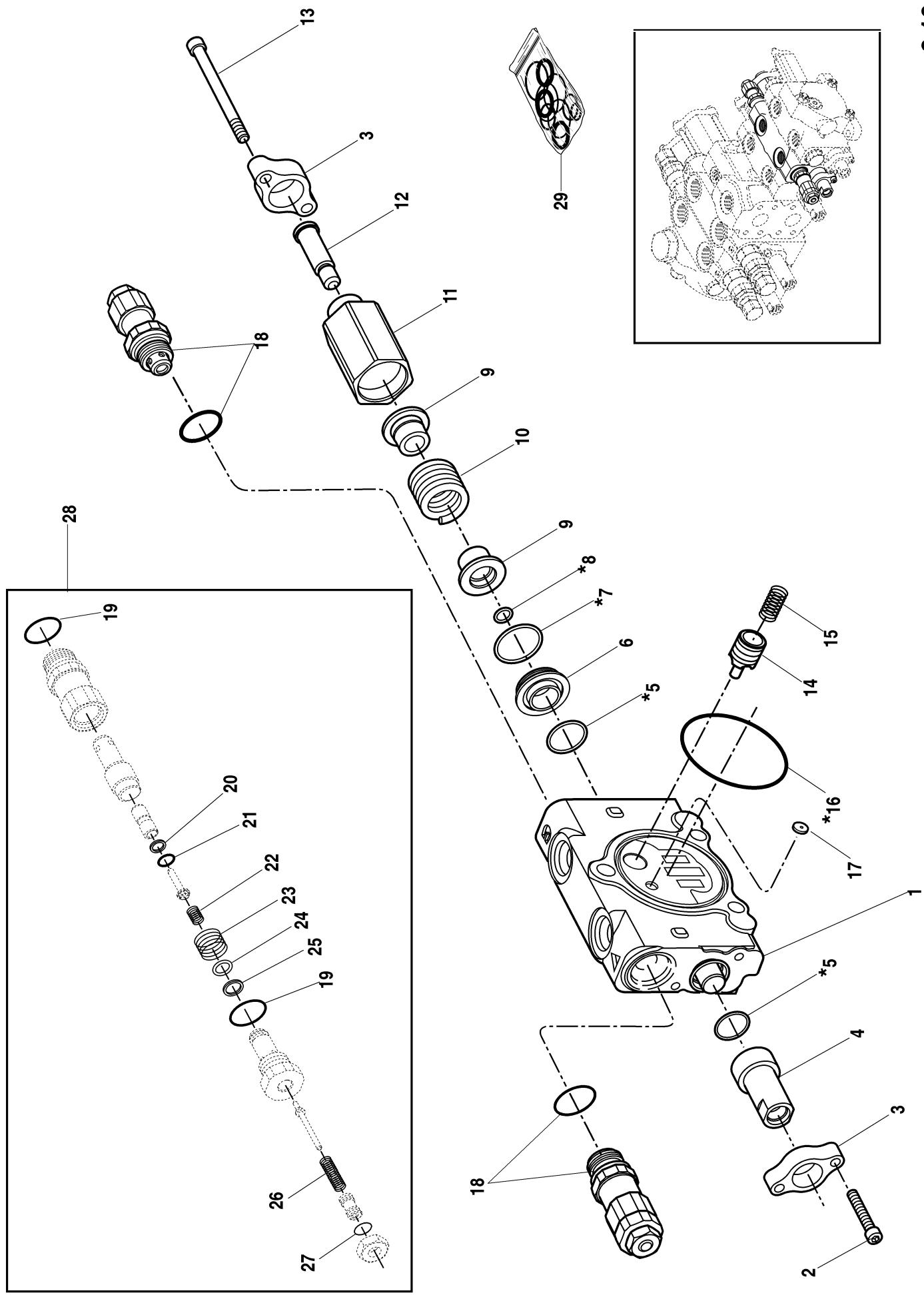
**SECTION ASSEMBLY - BOOM LIFT/LOWER****6.8.1**4270H  
4270L  
4290H  
4290L



ITEM	PART NO.	QTY.	DESCRIPTION
1	8035846	1	Frame Tilt Section Assembly (Includes Items 2 thru 16)
2	8035357	2	SHCS
3	8035373	2	Retainer
4	8035372	1	Cap, Spool
5*	See Kits	2	O-Ring
6	8035374	2	Retainer, Spool Cap
7*	See Kits	1	O-Ring
8*	See Kits	1	O-Ring
9	8035376	2	Seat, Spring
10	8035356	1	Spring
11	8036286	1	Cap, Spool
12	8035375	1	End, Spool
13	8035359	2	SHCS
14	8035366	1	Poppet
15	8035365	1	Spring
16*	8036260	1	O-Ring
17	8035045	1	Shuttle
<b>KITS</b>			
18	8036285	1	Seal Kit, Entire Valve (Includes Items with * on pages 6.6.1 or 6.6.2 thru 6.11.1)

S/N 14409-

**SECTION ASSEMBLY - FRAME TILT****6.9.1**



ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	8035847	1	Attachment Tilt Section Assembly (Includes Items 2 thru 16)	29	8036285	1	Seal Kit, Entire Valve (Includes Items with * on pages 6.6.1 or 6.6.2 thru 6.11.1)
2	8035357	2	SHCS				
3	8035373	2	Retainer				
4	8035372	1	Cap, Spool				
5*	See Kits	2	O-Ring				
6	8035374	1	Retainer, Spool Cap				
7*	See Kits	1	O-Ring				
8*	See Kits	1	O-Ring				
9	8035376	2	Seat, Spring				
10	8035356	1	Spring				
11	8036286	1	Cap, Spool				
12	8035375	1	End, Spool				
13	8035359	2	SHCS				
14	8035366	1	Poppet				
15	8035365	1	Spring				
16*	8036260	1	O-Ring				
17	8035845	1	Shuttle				
18	8035840	2	Relief Valve Assembly - Preset at 4000 ± 50psi (For Seal Kit use Item 28)				
19	See Kits	2	O-Ring				
20	See Kits	1	Ring, Back-Up				
21	See Kits	1	O-Ring				
22	See Kits	1	Spring				
23	See Kits	1	Spring				
24	See Kits	1	O-Ring				
25	See Kits	1	Ring, Back-Up				
26	See Kits	1	Spring				
27	See Kits	1	O-Ring				
			<b>KITS</b>				
28	8035855	1	Seal and Spring Kit, Relief Valve (Includes Items 19 thru 27)				

**6.10.1**

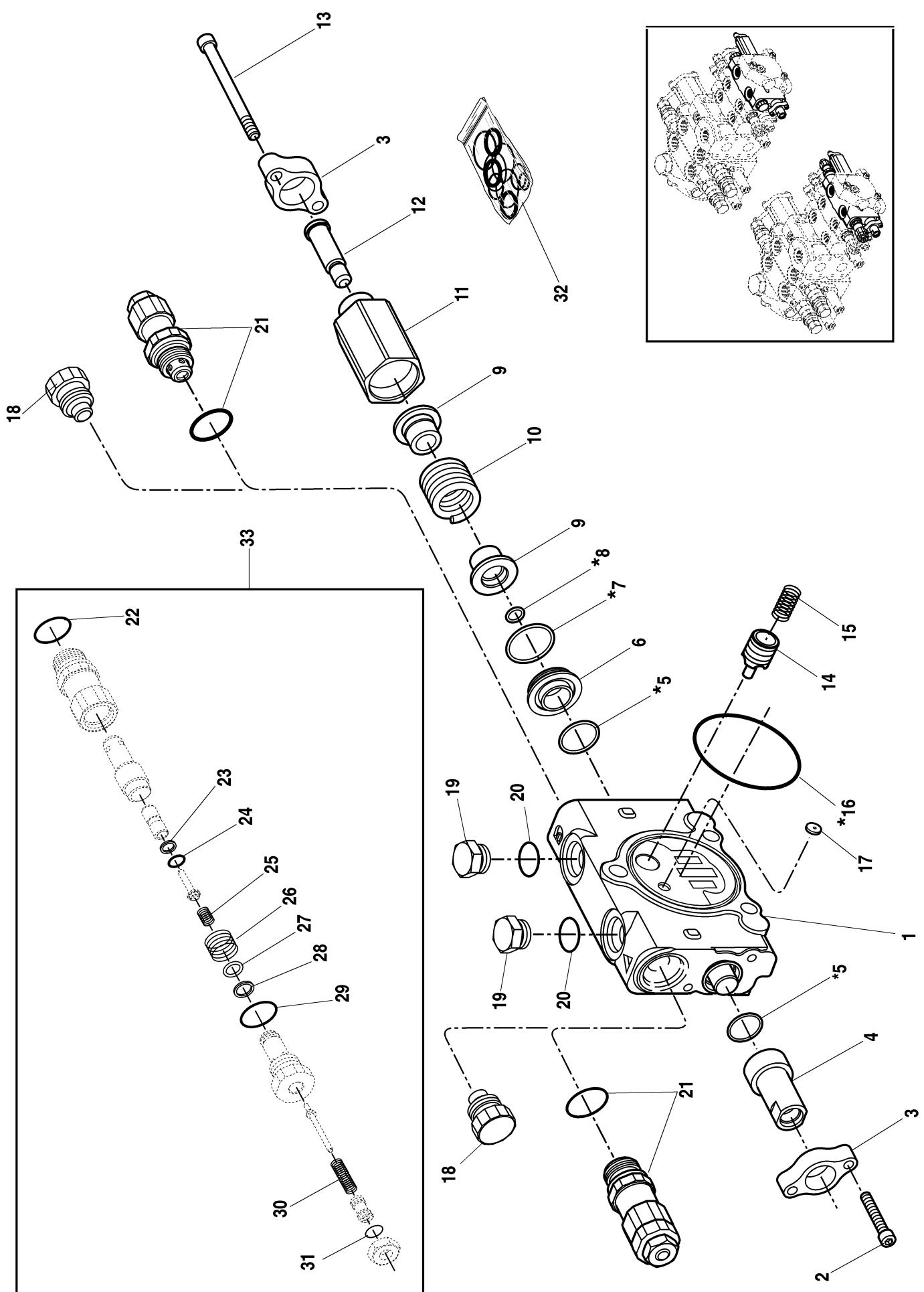
## SECTION ASSEMBLY - ATTACHMENT TILT

S/N 14409-

4270H  
4270L  
4290H  
4290L

**6.10.1**

Origin  
05/01

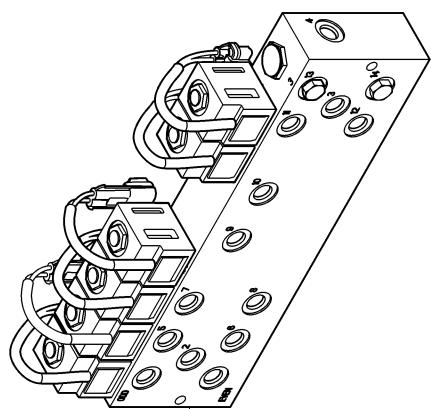
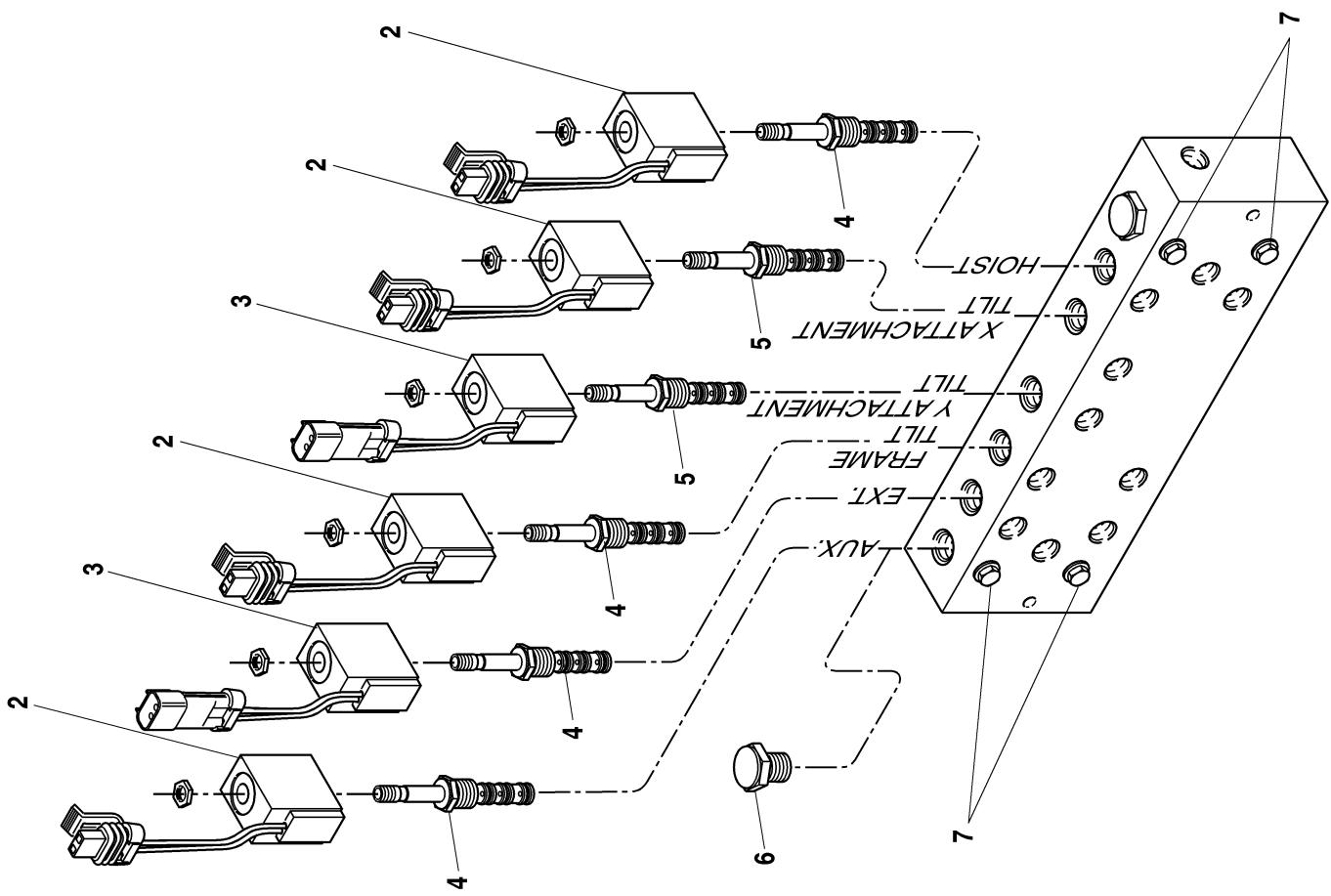


ITEM	PART NO.	QTY.	DESCRIPTION
1	8035847	1	Auxiliary Section Assembly (Includes 2 thru 16)
2	8035357	2	SHCS
3	8035373	2	Retainer
4	8035372	1	Cap, Spool
5*	See Kits	2	O-Ring
6	8035374	1	Retainer, Spool Cap
7*	See Kits	1	O-Ring
8*	See Kits	1	O-Ring
9	8035376	2	Seat, Spring
10	8035356	1	Spring
11	8036286	1	Cap, Spool
12	8035375	1	End, Spool
13	8035359	2	SHCS
14	8035366	1	Poppet
15	8035365	1	Spring
16*	8036260	1	O-Ring
17	8035845	1	Shuttle
18	8035842	2	Plug, Shut Off (w/o Auxiliary Hydraulics Only)
19	8760419	2	Plug (w/o Auxiliary Hydraulics Only)
20	8640025	2	O-Ring (w/o Auxiliary Hydraulics Only)
21	8036194	2	Relief Valve - Preset at 3000 ± 50 psi (For seal kit use item 33)
22	See Kits	1	O-Ring
23	See Kits	1	Back Up-Ring
24	See Kits	1	O-Ring
25	See Kits	1	Spring
26	See Kits	1	Spring
27	See Kits	1	Back Up-Ring
28	See Kits	1	O-Ring
29	See Kits	1	O-Ring
30	See Kits	1	Spring
31	See Kits	1	O-Ring
			<b>KITS</b>
32	8036285	1	Seal Kit, Entire Valve (Includes Items with * on pages 6.6.1 or 6.6.2 thru 6.11.1
33	8036287	1	Seal and Spring Kit, Relief Valve (for Item 21)

**SECTION ASSEMBLY AUXILIARY****6.11.1**

S/N 14409-

4270H  
4270L  
4290H  
4290L

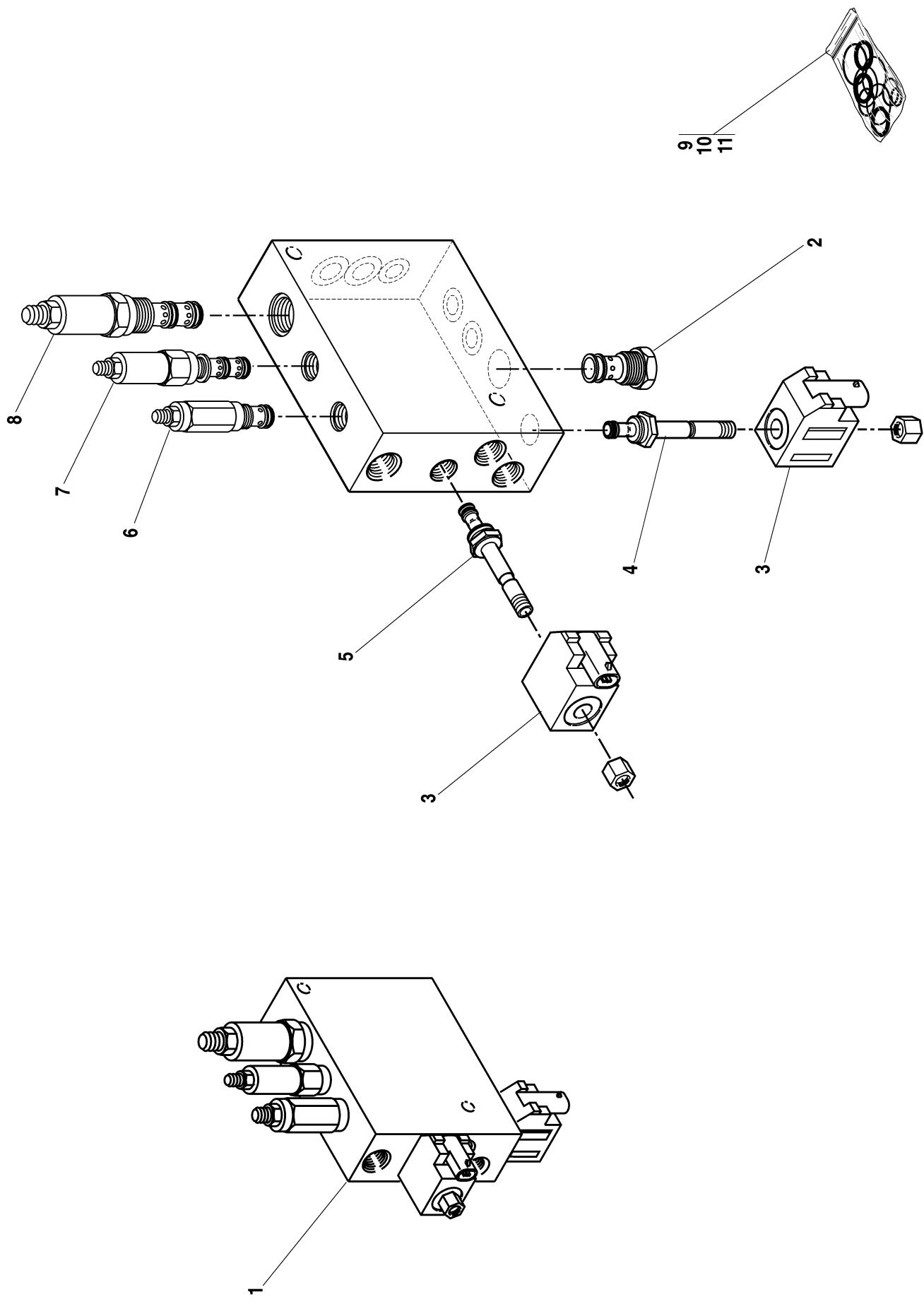


ITEM	PART NO.	QTY.	DESCRIPTION
1	8902195	1	Manifold, Pilot Select (Includes Items 2 thru 7)
	8902182	1	Manifold, Pilot Select w/Auxiliary/Auxiliary Detent Hydraulics (Includes Items 2 thru 7)
2	8902693	3	Coil, Solenoid w/Female Connector (w/o Auxiliary Hydraulics)
		4	Coil, Solenoid w/Female Connector (w/Auxiliary Hydraulics)
3	8902694	2	Coil, Solenoid w/Male Connector
4	8902695	3	Cartridge, Solenoid Valve (w/o Auxiliary Hydraulics)
		4	Cartridge, Solenoid Valve (w/Auxiliary Hydraulics)
5	8902700	2	Cartridge, Solenoid Valve
6	8035799	2	Plug, Cavity (w/o Auxiliary Hydraulics)
		1	Plug, Cavity (w/Auxiliary Hydraulics)
7	8760451	4	Plug, Hex Hd., SAE 6 - male str. thd. o-ring (w/o Auxiliary Hydraulics)
		2	Plug, Hex Hd., SAE 6 - male str. thd. o-ring (w/Auxiliary Hydraulics)

PILOT SELECT MANIFOLD ASSEMBLY

6.12.1

S/N 14409-



ITEM	PART NO.	QTY.	DESCRIPTION
1	8902196	1	Manifold, Secondary Function (Includes Items 2 thru 8)
2	8032995	1	Valve, Check
3	8902698	2	Coil, Solenoid w/Integrated Diode
4	8902696	1	Cartridge, Solenoid Valve
5	8902697	1	Cartridge, Solenoid Valve
6	8032991	1	Valve, Pressure Reducing - Preset at 1400 psi (96 bar)
7	8032993	1	Valve, Pressure Reducing - Preset at 900 psi (62 bar)
8	8032989	1	Valve, Pressure Reducing - Preset at 2500 psi (172 bar)

**KITS**

9	8032990	1	Seal Kit (For Servicing Item 8)
10	8032994	1	Seal Kit (For Servicing Items 6 & 7)
11	8032992	1	Seal Kit (For Servicing Items 2, 4 & 5)

S/N 14409-

**SECONDARY FUNCTION MANIFOLD****6.13.1**







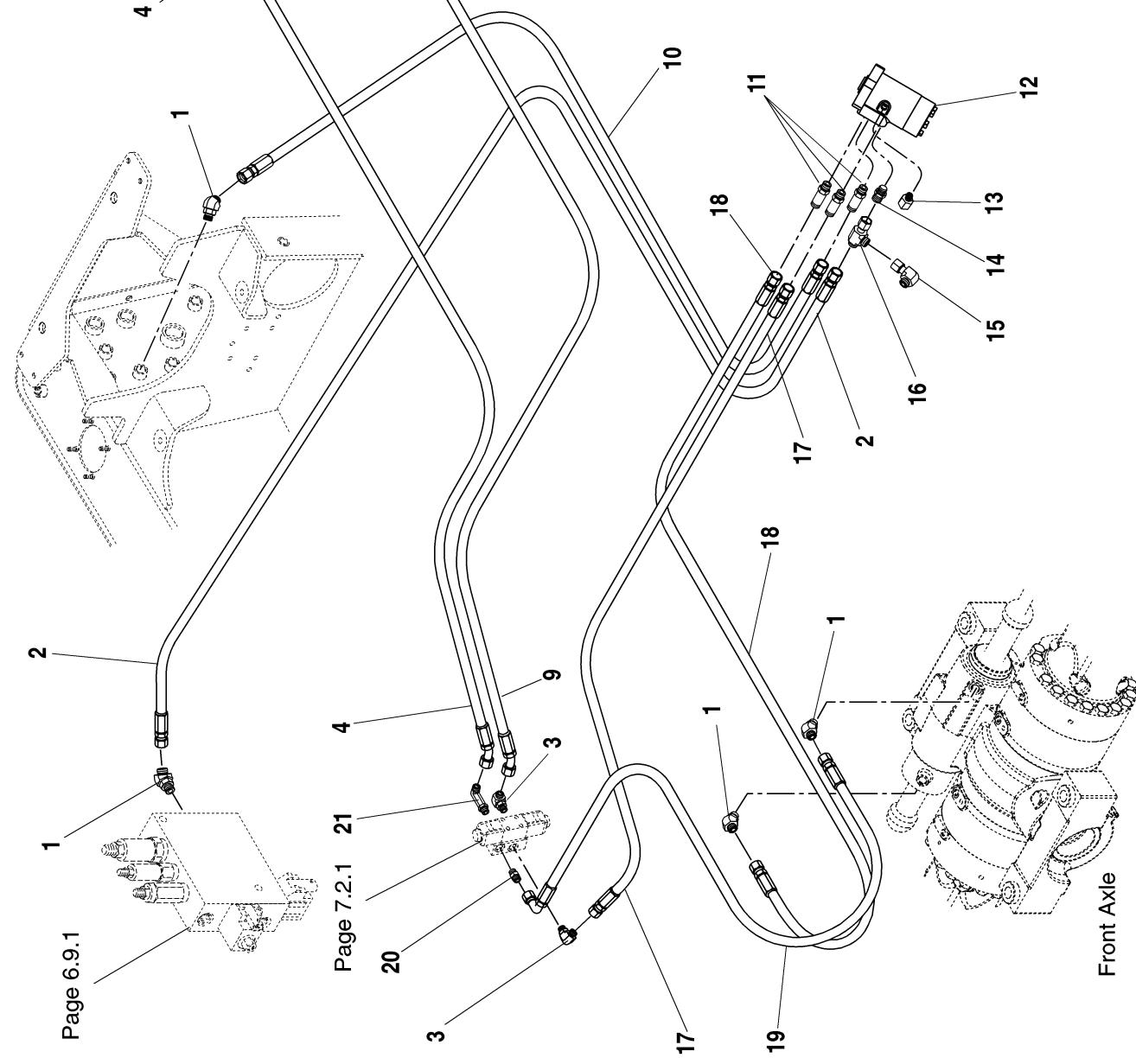
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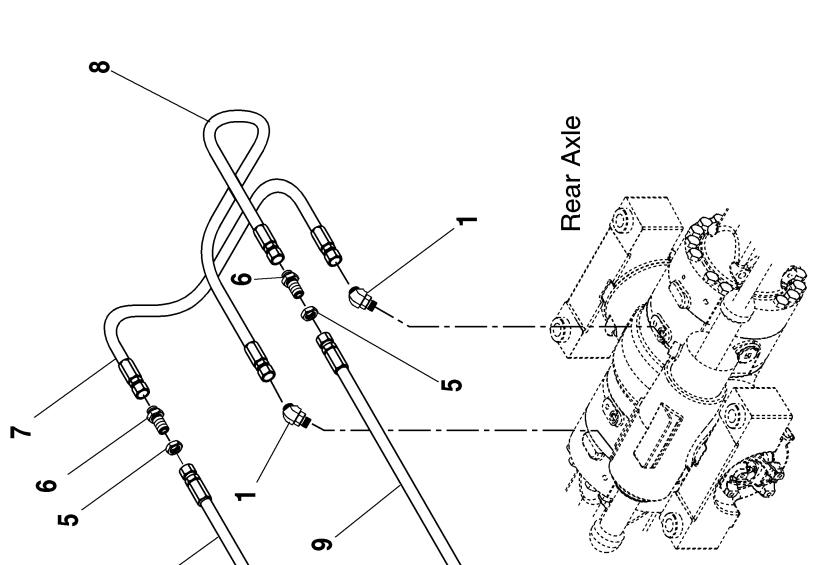
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### **Section 7 — Steering and Brake Hydraulic Circuits**

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3 Mode Steering Directional Control Valve . . . . .	7.2.1
4 Mode Steering Hydraulic Circuit . . . . .	7.3.1
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Service Brake Pedal Mounting . . . . .	7.6.1



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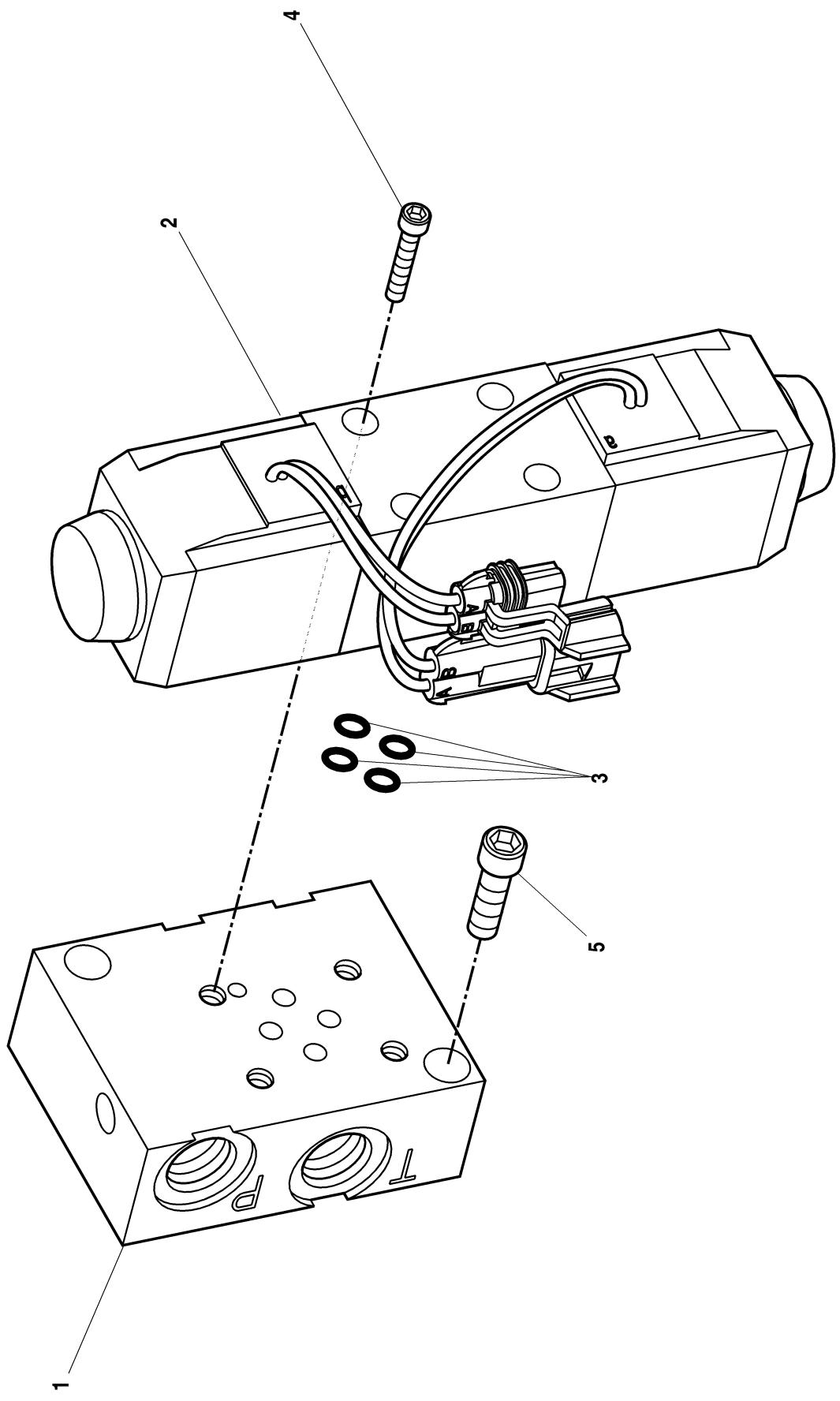


Page 7.2.1

ITEM	PART NO.	QTY.	DESCRIPTION
1	8770127	6	Elbow, 45°, SAE 8 - str. thd. ORB x OFS
2	2716578	1	Hose, 0.50 x 108.63"
3	8770114	2	Elbow, 90°, SAE 8 - str. thd. ORB x OFS
4	2716573	1	Hose, 0.50 x 87.75"
5	8770129	2	Nut, Bulkhead, SAE 8 - OFS
6	8770130	2	Connector, Bulkhead, SAE 8 - OFS
7	2716538	1	Hose, 0.50 x 38.63"
8	2716539	1	Hose, 0.50 x 35.25"
9	2716574	1	Hose, 0.50 x 102.75"
10	2716624	1	Hose, 0.50 x 113.00"
11	8770117	3	Connector, Long, SAE 8 - str. thd. ORB x OFS
12	8721029	1	Steering Orbital
			(See Page 3.14.1 for mounting hardware)
13	8770102	1	Elbow, 90°, SAE 6-4 - str. thd. ORB x OFS
14	8770131	1	Connector, Male Flat face tube, w/Inlet Check
15	8770115	1	Elbow, 90° Swivel, SAE 8 - OFS
16	8770125	1	Tee, Swivel Run, SAE 8 - o-ring face seal
17	2716569	1	Hose, 0.50 x 88.38"
18	2716568	1	Hose, 0.50 x 131.63"
19	2716570	1	Hose, 0.50 x 139.00"
20	8770116	1	Connector, SAE 8 - str. thd. ORB x OFS
21	8770168	1	Elbow, Long, 90°, SAE 8 - str. thd. ORB x OFS
22	8750016	10	Clamp Set, 0.84 Dia. Twin
23	8750015	3	Clamp Set, 0.67 Dia.
24	8769128	4	Plate, Cover, Clamp Set, 0.67 Dia.
25	8769123	3	Plate, Cover, Clamp Set 0.84 Dia.
26	8750017	6	Plate, Locking
27	8750012	3	Bolt, Stacking
28	8307004	7	Washer, Lock 0.312
29	8303715	3	HHCS, 0.312-18 NC x 1.500"
30	8310009	4	HHCS, 0.312-18 NC x 2.000"

S/N 14409-

**3 MODE STEERING HYDRAULIC CIRCUIT****7.1.1**



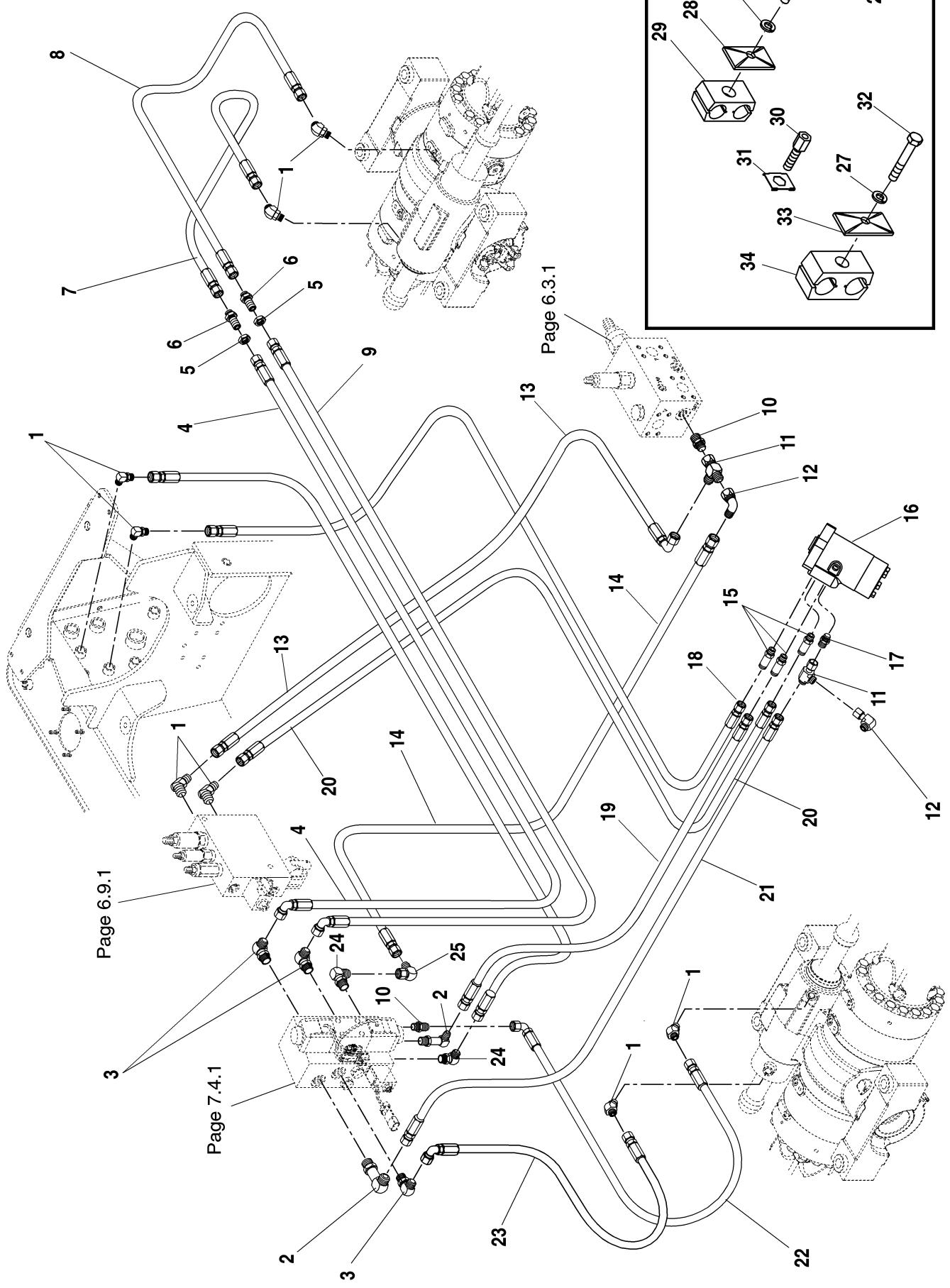
Origin  
05/01

4270H  
4270L  
4290H  
4290L  
▼

ITEM	PART NO.	QTY.	DESCRIPTION
1	8902111	1	Subplate, Steer Select Valve
2	8902197	1	Valve, Steer Select (Includes item 3)
3	8640017	A/R	O-Ring
4	8310327	4	SHCS, #10-24 NC x 1 1/8"
5	8310326	2	SHCS, 5/16"-18 NC x 1 1/8"

S/N 14409-

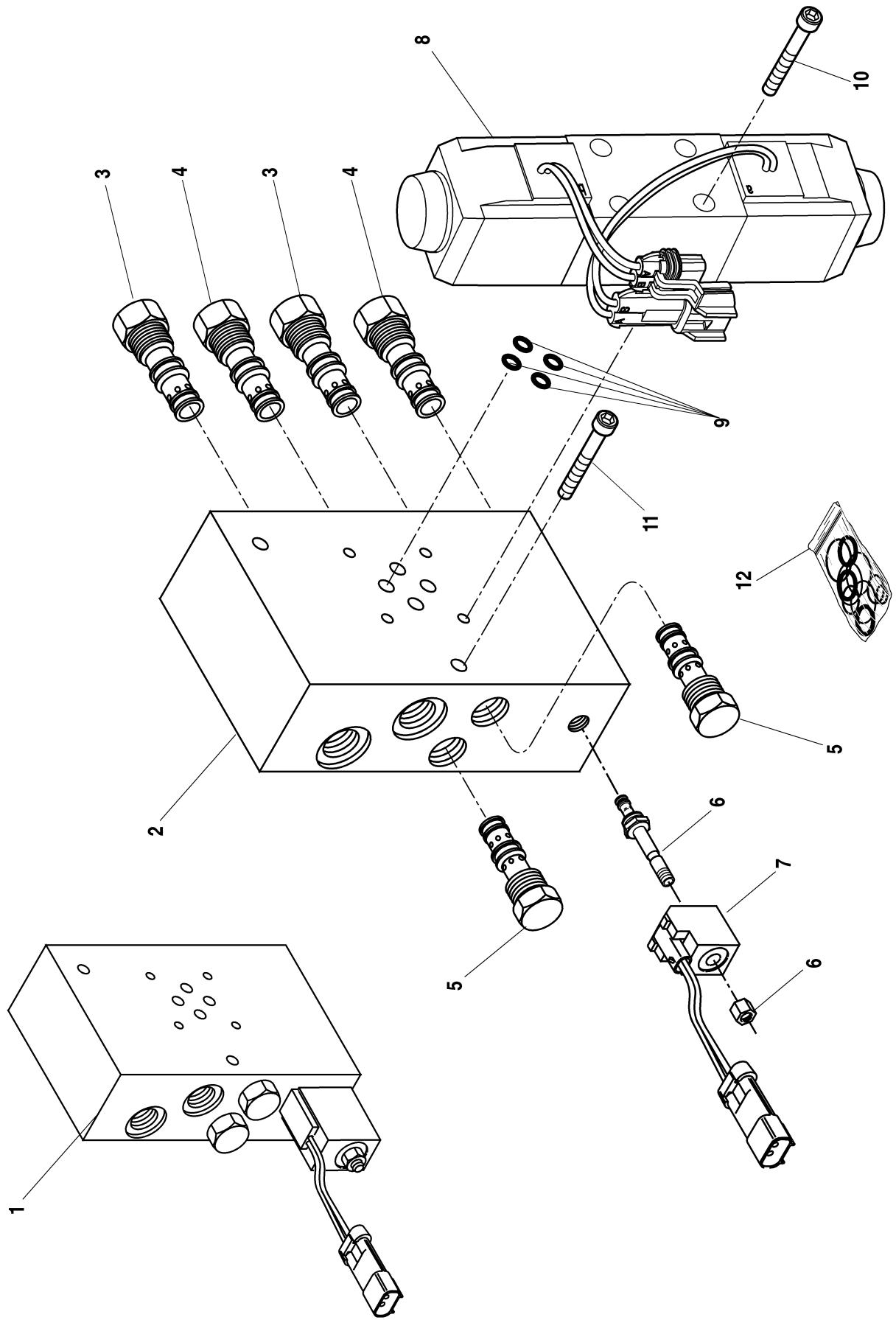
## 3 MODE STEERING DIRECTIONAL CONTROL VALVE 7.2.1



ITEM	PART NO.	QTY.	DESCRIPTION
1	8770127	8	Elbow, 45°, SAE 8 - str. thd. ORB x OFS
2	8770168	2	Elbow, Long, 90°, SAE 8 - str. thd. ORB x OFS
3	8770114	3	Elbow, 90°, SAE 8 ORB x 8 FF
4	2716574	1	Hose, 0.50 X 98.0"
5	8770129	2	Nut, Bulkhead, SAE 8 - OFS
6	8770130	2	Connector, Bulkhead, SAE 8 - OFS
7	2716539	1	Hose, 0.50 X 35.25"
8	2716538	1	Hose, 0.50 X 38.63"
9	2716573	1	Hose, 0.50 X 87.75"
10	8770116	2	Connector, SAE 8 - str. thd. ORB x OFS
11	8770125	2	Tee, Swivel Run, SAE 8 - o-ring face seal
12	8770115	2	Elbow, 90° Swivel, SAE 8 - OFS
13	2716566	1	Hose, 0.50 X 16.0"
14	2716523	1	Hose, 0.75 X 22.75"
15	8770117	3	Connector, Long, SAE 8 - str. thd. ORB x OFS
16	8721029	1	Steering Orbital
17	8770131	1	(See Page 3.14.1 for mounting hardware) Connector, Male Flat face tube, w/Inlet Check
18	2716624	1	Hose, 0.50 X 113.00"
19	2716569	1	Hose, 0.50 X 30.5"
20	8776578	1	Hose, 0.75 X 87.75"
21	2716569	1	Hose, 0.50 X 82.0"
22	2716570	1	Hose, 0.50 X 115.00"
23	2716720	1	Hose
24	8770068	1	Elbow, 90°, SAE 8 ORB x 8 FF
25	8770105	1	Elbow, 90° Swivel, SAE 8 - OFS
26	8303715	A/R	HHCS, 0.312-18 NC x 1.500"
27	8307004	A/R	Washer, Lock 0.312
28	8769128	A/R	Plate, Cover, Clamp Set, 0.67 Dia.
29	8750015	A/R	Clamp Set, 0.67 Dia.
30	8750012	A/R	Bolt, Stacking
31	8750017	A/R	Plate, Locking
32	8310009	A/R	HHCS, 0.312-18 NC x 2.000"
33	8769123	A/R	Plate, Cover, Clamp Set, 0.84 Dia.
34	8750016	A/R	Clamp Set, 0.84 Dia. Twin

S/N 14409-

4270H  
4270L  
4290H  
4290L**4 MODE STEERING HYDRAULIC CIRCUIT****7.3.1**



Origin  
05/01

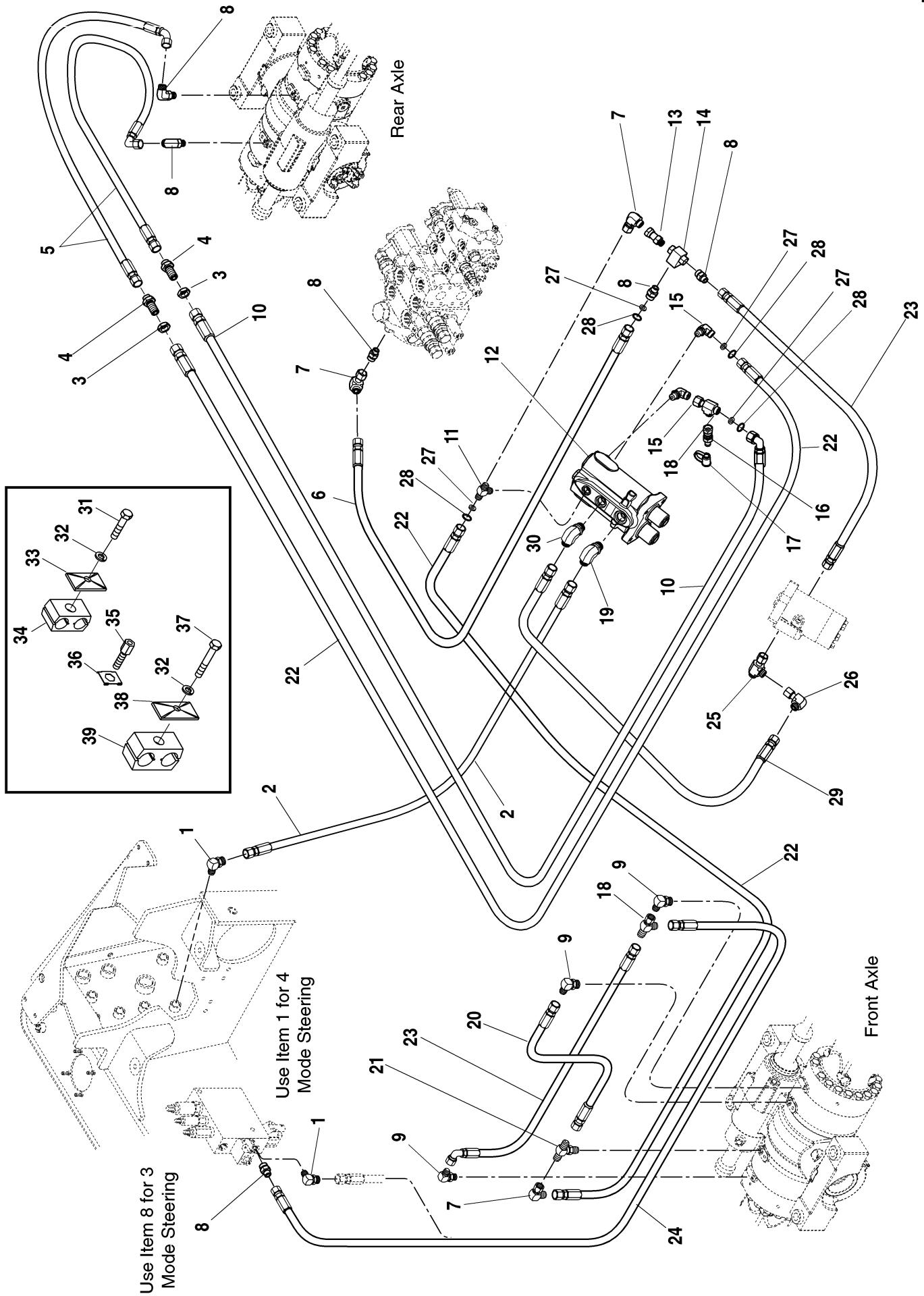
4270H  
4270L  
4290H  
4290L  
▼

ITEM	PART NO.	QTY.	DESCRIPTION
1	8902202	1	Valve, Rear Steer (Includes Items 2-6)
2	N.S.S	1	Valve Block, Rear Steer
3	8036247	2	Valve, LKC
4	8036246	2	Valve, LOC
5	8036245	2	Valve, Shuttle
6	8036256	1	Cartridge, Solenoid Valve
7	8036255	1	Valve, Solenoid
8	8902197	1	Valve, Steer Select (Includes item 9)
9	8640017	4	O-Ring
10	8310327	4	SHCS, #10-24 NC x1.125"
11	8310326	2	SHCS, 0.312-18 NC x 1.125"
12	8036248	6	Seal Kit (For Items 2, 3 & 4)

N.S.S. = Not Sold Separately

S/N 14409-

**4 MODE STEERING DIRECTIONAL CONTROL VALVE**      **7.4.1**

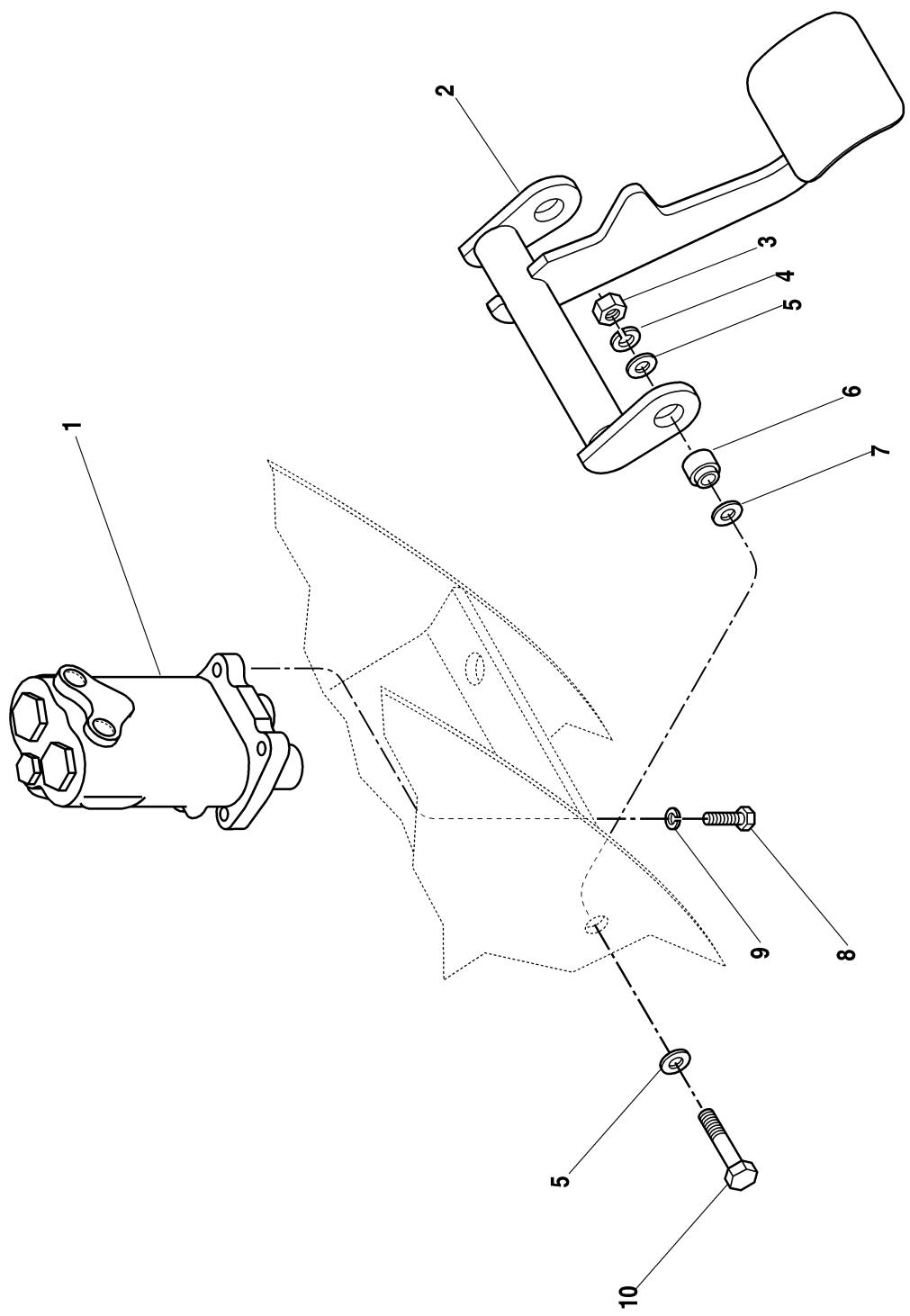


ITEM	PART NO.	QTY.	DESCRIPTION	34	8750015	A/R	Clamp Set, 0.67 Dia.
1	8770114	2	Elbow, 90°, SAE 8 - str. thd. ORB x OFS	35	8750012	A/R	Bolt, Stacking
2	2716623	1	Hose, 0.50 x 124.00"	36	8750017	A/R	Plate, Locking
3	8770155	2	Nut, Bulkhead, SAE 6 - OFS	37	8310009	A/R	HHCS, 0.312-18 NC x 2.000"
4	8770169	2	Connector, Bulkhead, SAE 6 - OFS	38	8769123	A/R	Plate, Cover, Clamp Set, 0.84 Dia.
5	2716537	2	Hose, 0.38 x 31.75"	39	8750016	A/R	Clamp Set, 0.84 Dia. Twin
6	2716650	1	Hose, 0.38 x 155.00"				
7	8770105	3	Elbow, 90° Swivel, SAE 6 - OFS				
8	8770106	6	Connector, SAE 6 - str. thd. ORB x OFS				
9	8770068	3	Elbow, 90°, SAE 6 - str. thd. ORB x OFS				
10	2716577	1	Hose, 0.38 x 120.00"				
11	8770183	1	Tee, Branch, 6-M14 - metric str. thd. ORB x OFS (Includes O-Ring)				
12	8902274	1	Valve, Brake (Includes Items 11, 15, 19 & 30)				
13	8770176	1	Connector, Swivel SAE 6 - str. thd. ORB x OFS				
14	8902175	1	Valve, Shuttle				
15	8770109	2	Elbow, 90°, M14-6 - metric str. thd. ORB x OFS (Includes O-Ring)				
16	8430081	1	Nipple, Diagnostic				
17	8430032	1	Plug, Dust				
18	8770111	2	Tee, Swivel Run, SAE 6 - OFS				
19	8770175	1	Elbow, 90°, M22-8 - metric str. thd. ORB x OFS (Includes O-Ring)				
20	2716536	1	Hose, 0.38 x 7.50"				
21	8770112	1	Tee, Branch, SAE 6 - str. thd. ORB x OFS				
22	2716576	2	Hose, 0.38 x 116.00"				
23	2716648	2	Hose, 0.38 x 16.50"				
24	2716575	1	Hose, 0.38 x 117.50"				
25	8770125	2	Tee, Swivel Run, SAE 8 - o-ring face seal				
26	8770115	2	Elbow, 90° Swivel, SAE 8 - OFS				
27	8630003	4	Disk, Orifice				
28	7139212	4	O-Ring				
29	2716649	1	Hose .50 x 8.62				
30	8770121	1	Elbow, 90° 18mm ORB x 8 FF				
31	8303715	A/R	HHCS, 0.312-18 NC x 1.500"				
32	8307004	A/R	Washer, Lock 0.312				
33	8769128	A/R	Plate, Cover, Clamp Set, 0.67 Dia.				

S/N 14409-

## SERVICE AND PARKING BRAKE HYDRAULIC CIRCUIT 7.5.1

Origin  
05/01  
4270H  
4270L  
4290H  
4290L



Origin  
05/01

4270H  
4270L  
4290H  
4290L  
▼

ITEM	PART NO.	QTY.	DESCRIPTION
1	8902274	1	Valve, Brake
2	7136713	1	Pedal, Service Brake
3	8305012	2	Nut, Hex 1/2-13
4	8307007	2	Washer, Lock 1/2"
5	8307206	4	Washer, Flat 1/2"
6	7129521	4	Pivot, Brake Pedal
7	5724302	A/R	Shim
8	8303755	4	HHCS, M10-1.5 x 30mm
9	8307023	4	Washer, Lock M10
10	8303658	4	HHCS, 1/2-13 x 2"

S/N 14409-

## SERVICE BRAKE VALVE AND PEDAL MOUNTING

7.6.1







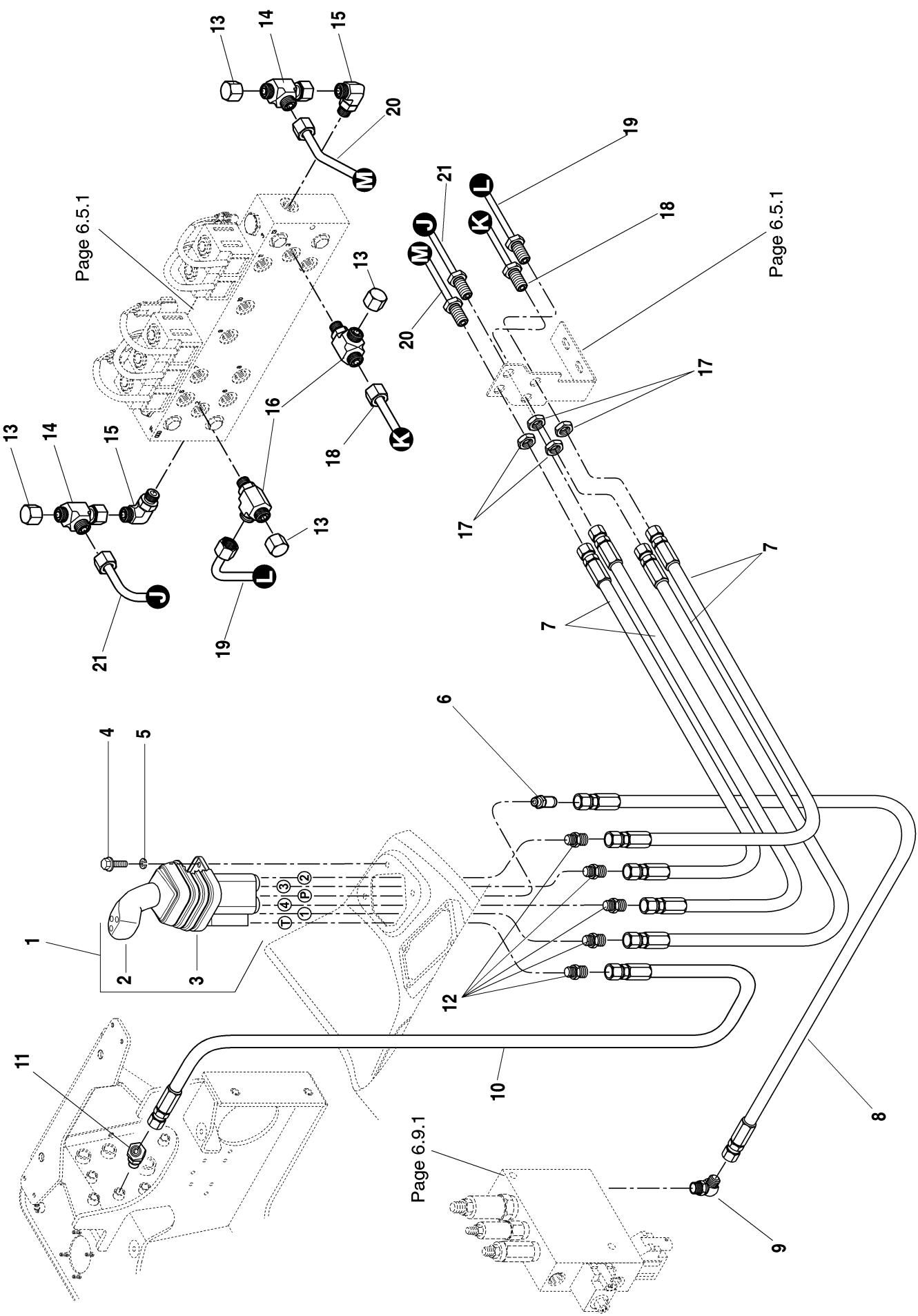
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### **Section 8 — Frame Control Hydraulics**

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Frame Tilt and Stabil-Trak Circuit .....	8.2.1
Frame Tilt Cylinder .....	8.3.1
Stabil-Trak Cylinder .....	8.4.1
Stabil-Trak Cylinder Valves .....	8.5.1



Origin  
05/01

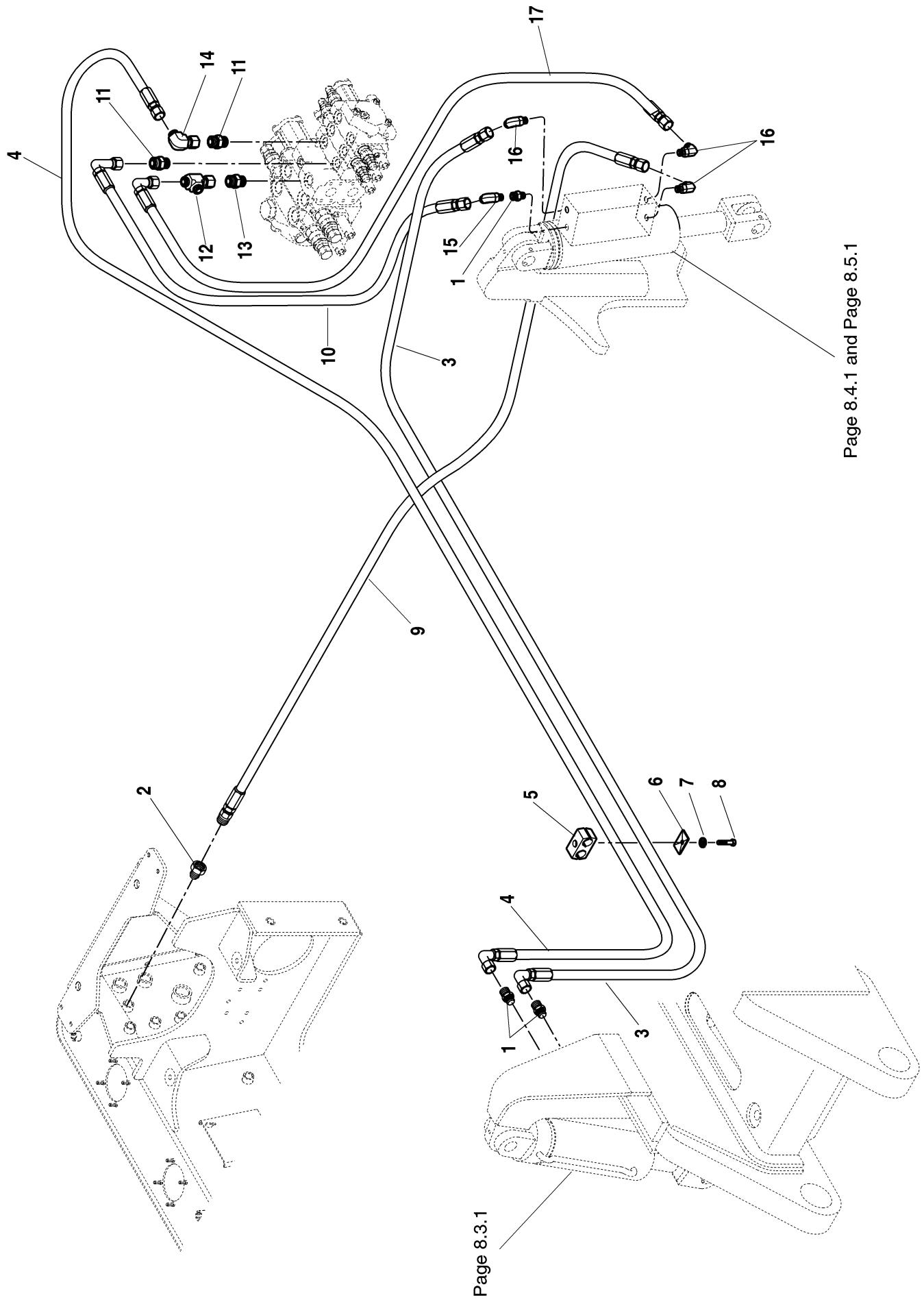
4270H  
4270L  
4290H  
4290L  
▼

ITEM	PART NO.	QTY.	DESCRIPTION
1	7133942	1	Valve, Joystick (Includes Items 2 and 3)
2	7133932	1	Handle Assembly
3	8035777	1	Boot, Rubber
4	8303705	3	Screw, Cap Flange Hd. 1/4-20 x 3/4"
5	8307002	3	Washer, Lock 1/4"
6	8770107	1	Connector, Long, SAE 6 - str. thd. ORB x OFS
7	2715312	4	Hose, 0.38 x 120.50"
8	2716572	1	Hose, 0.38 x 98.13"
9	8770114	1	Elbow, 90°, SAE 8 - str. thd. ORB x OFS
10	2716630	1	Hose, 0.38 x 98.00"
11	8770127	1	Elbow, 45°, SAE 8 - str. thd. ORB x OFS
12	8770106	5	Connector, SAE 6 - str. thd. ORB x OFS
13	8770108	8	Cap, SAE 6 - OFS
14	8770111	2	Tee, Swivel Run, SAE 6 - OFS
15	8770068	2	Elbow, 90°, SAE 6 - str. thd. ORB x OFS
16	8770066	6	Tee, Male Run, SAE 6 - ORFS
17	8770155	4	Nut, Bulkhead
18	7138773	1	Tube
19	7138775	1	Tube
20	7138774	1	Tube
21	7138776	1	Tube

S/N 14409-

## JOYSTICK HYDRAULIC CIRCUIT

8.1.1



Page 8.3.1

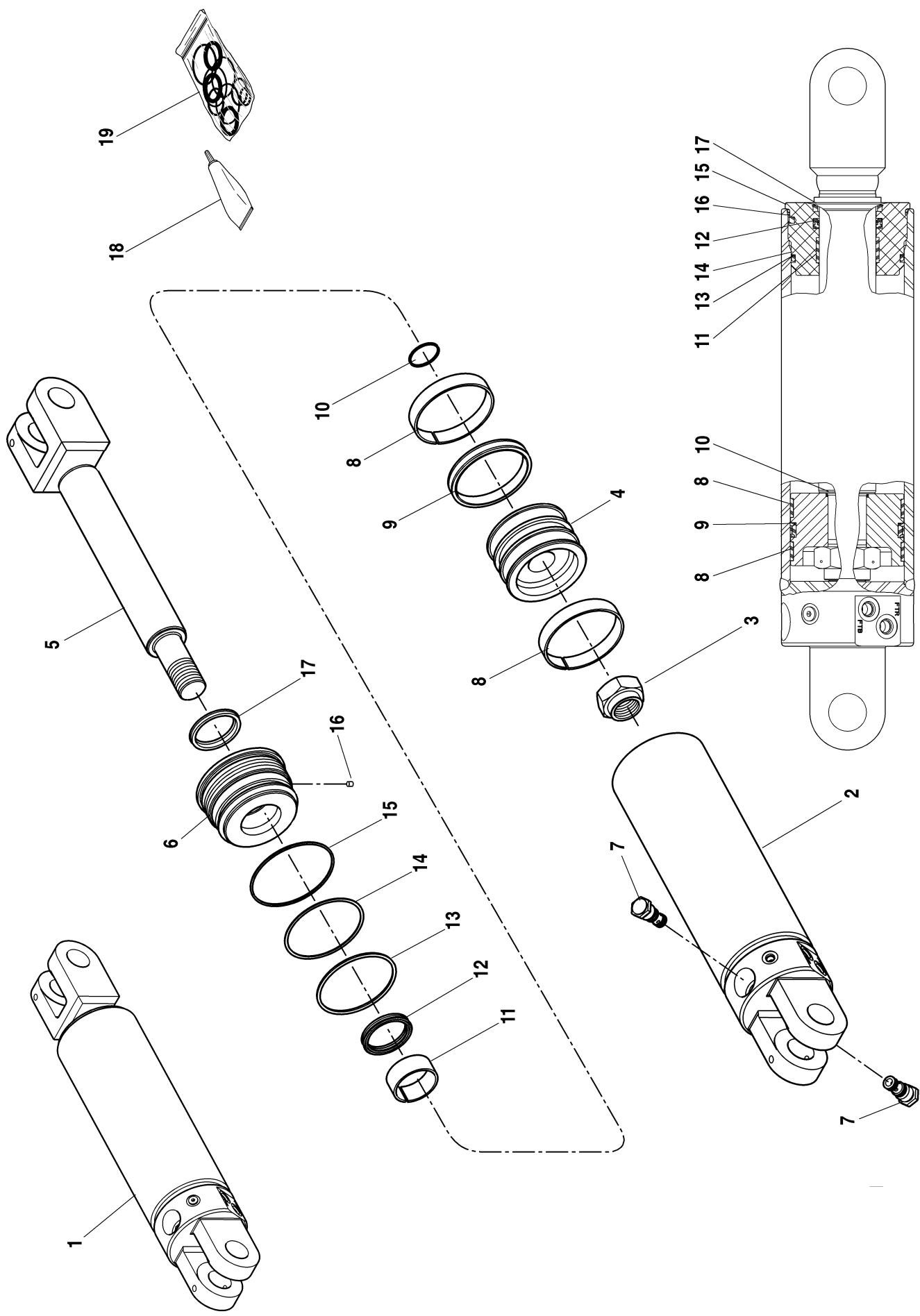
Page 8.4.1 and Page 8.5.1

Origin  
05/014270H  
4270L  
4290H  
4290L

ITEM	PART NO.	QTY.	DESCRIPTION
1	8770106	3	Connector, SAE 6 - str. thd. ORB x OFS
2	8770127	1	Elbow, 45°, SAE 8 - str. thd. ORB x OFS
3	2716636	1	Hose, 0.38 x 207.00"
4	2716637	1	Hose, 0.38 x 208.00"
5	8750015	1	Clamp Set, 0.67" Dia.
6	8769123	1	Plate, Cover
7	8307004	1	Washer, 3/8"
8	8303759	1	HHCS, 3/8"-18 NC x 1-1/4"
9	2716640	1	Hose, 0.38 x 121.25"
10	2716638	1	Hose, 0.38 x 29.88"
11	8770116	2	Connector, SAE 8 - str. thd. ORB x OFS
12	8770124	1	Tee, Male Run, SAE 8
13	8770186	1	Reducer, SAE 10-8
14	8770115	1	Elbow, 90° Swivel, SAE 8 - OFS
15	8770105	1	Elbow, 90° Swivel, SAE 6 - OFS
16	8770068	3	Elbow, 90°, SAE 6 - str. thd. ORB x OFS
17	2716639	1	Hose, 0.38 x 29.88"

S/N 14409-

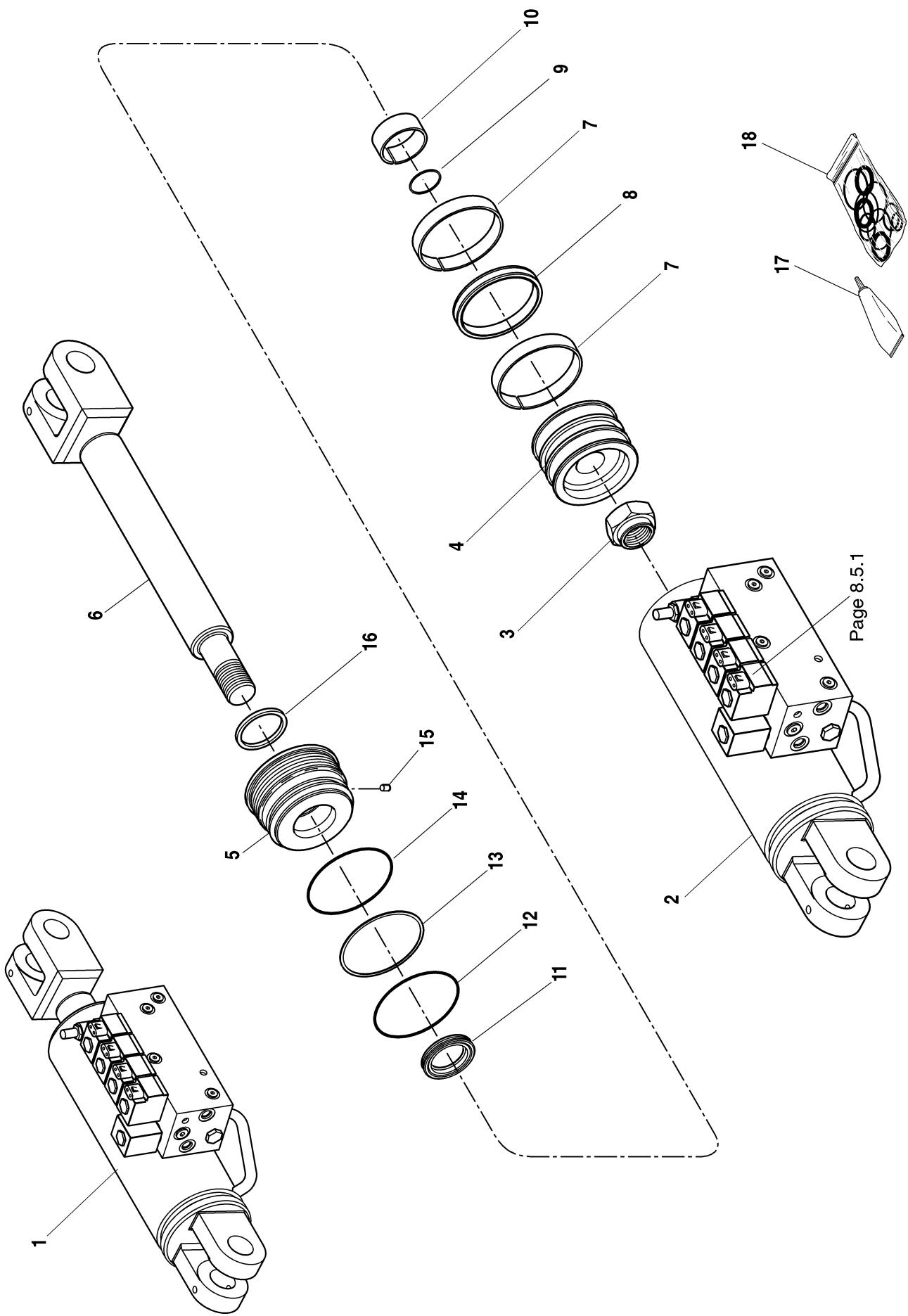
**FRAME TILT AND STABIL-TRAK CIRCUIT****8.2.1**



ITEM	PART NO.	QTY.	DESCRIPTION
1	2716563	1	Cylinder, Frame Tilt (Includes Items 2 thru 17)
2	N.S.S	1	Tube, Weldment (Order 2716563)
3	8035322	1	Nut, Hex Lock 1.50-12 UNF
4	8035323	1	Piston
5	8035758	1	Rod, Weldment
6	8035324	1	Gland, Head
7	8035757	2	Valve, PO Check Valve - Series 10
8	See Kits	2	Wearband, Precision
9	See Kits	1	T-Seal, Type 730 Capped
10	See Kits	1	O-Ring
11	See Kits	1	Wearband, Precision
12	See Kits	1	Z-Seal, Deep - w/Rod Back-Up
13	See Kits	1	O-Ring
14	See Kits	1	Ring, Back-Up
15	See Kits	1	O-Ring
16	See Kits	1	Locking Insert
17	See Kits	1	Wiper, Hd. Rod - Sealed O.D.
18	8526011	A/R	Threadlocker, Loctite #271 (250cc)
			N.S.S. = Not Sold Separately
			<b>KITS</b>
			Seal Kit (Includes Items 8 thru 17)
19	8035326		

S/N 14409-

**FRAME TILT CYLINDER****8.3.1**



ITEM	PART NO.	QTY.	DESCRIPTION
1	2716564	1	Cylinder, Stabil-Trak (Includes Items 2 thru 16 And Items 1 thru 12 on page 8.5.1)
2	N.S.S	1	Tube, Weldment
3	8035322	1	Nut, Lock 1.50-12 UNF
4	8035323	1	Piston
5	8035324	1	Gland, Head
6	8035783	1	Rod, Weldment
7	See Kits	2	Wearband, Precision
8	See Kits	1	T-Seal, Type 730 Capped
9	See Kits	1	O-Ring
10	See Kits	1	Wearband, Precision
11	See Kits	1	Z-Seal, Deep - w/Rod Back-Up
12	See Kits	1	O-Ring
13	See Kits	1	Ring, Back-Up
14	See Kits	1	O-Ring
15	See Kits	1	Locking Insert
16	See Kits	1	Wiper, Hd. Rod - Seated O.D.
17	8526011	A/R	Threadlocker, Loctite #271 (250cc)

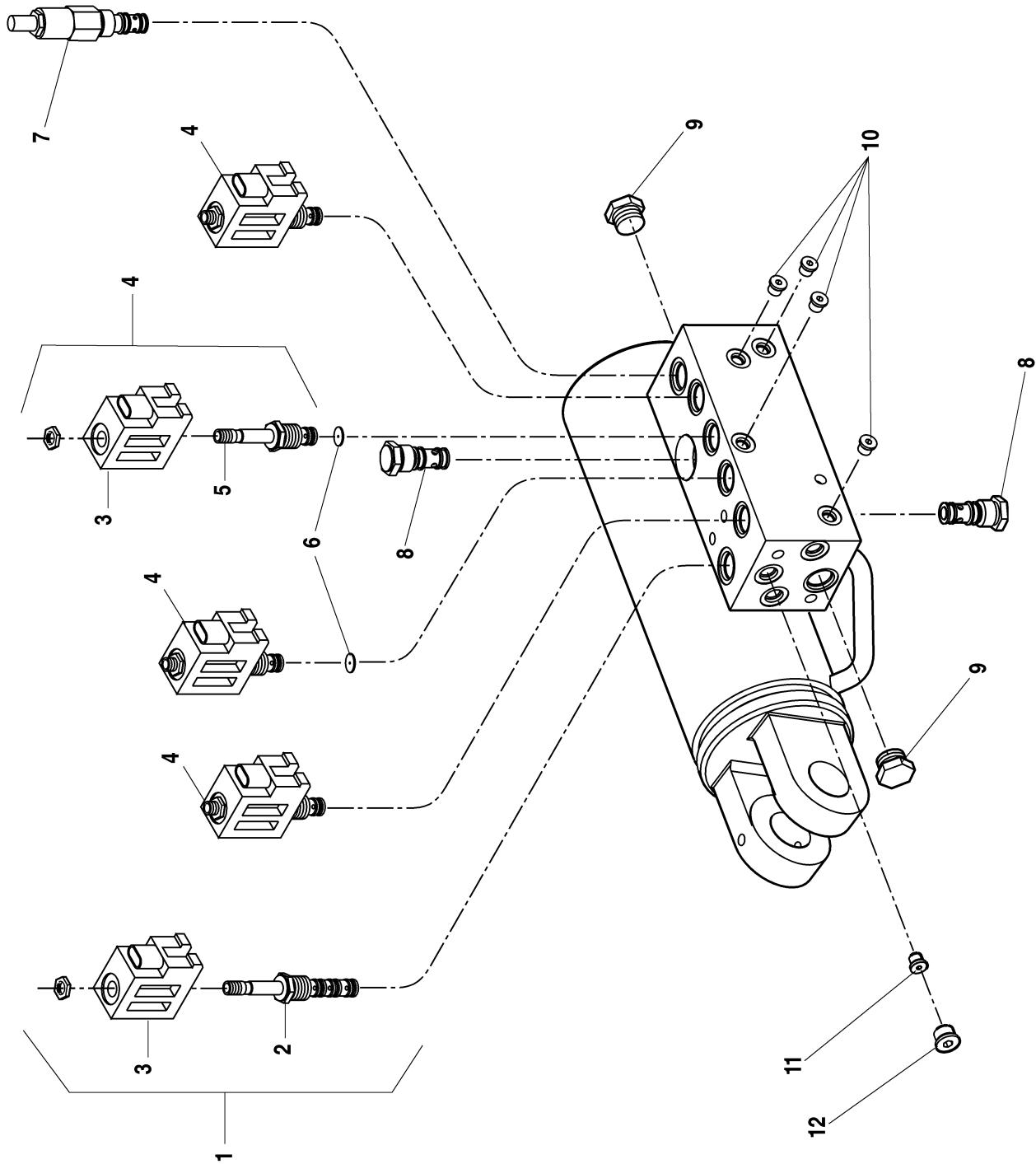
N.S.S. = Not Sold Separately

**KITS**  
Seal Kit (Includes Items 8 thru 16)

18 8035326

S/N 14409-

**STABIL-TRAK CYLINDER****8.4.1**



Origin  
05/014270H  
4270L  
4290H  
4290L

ITEM	PART NO.	QTY.	DESCRIPTION
1	8036020	1	Solenoid Valve Assembly - 4 Way, 12V (Includes Items 2 and 3)
2	8036290	1	Cartridge, Solenoid Valve
3	8036288	5	Coil, Solenoid
4	8036019	4	Solenoid Valve Assembly - 2 Way, NC, 12V (Includes Items 3 and 5)
5	8036289	4	Cartridge, Solenoid Valve
6	8035781	2	Disk, Conical Orifice .060" Dia.
7	8035282	1	Valve, Pressure Reducing (100)
8	8035281	2	Valve, PO Check - Series 10
9	8760420	2	Plug, Hex Hd., SAE 10-male str. thd. o-ring
10	8035785	4	Plug, Hex - SAE #4 Steel Hol.
11	8035782	1	Plug, Orifice .030" Dia.
12	8035784	1	Plug, Hex - SAE #6 Steel Hol.

S/N 14409-

**STABIL-TRAK CYLINDER VALVES****8.5.1**



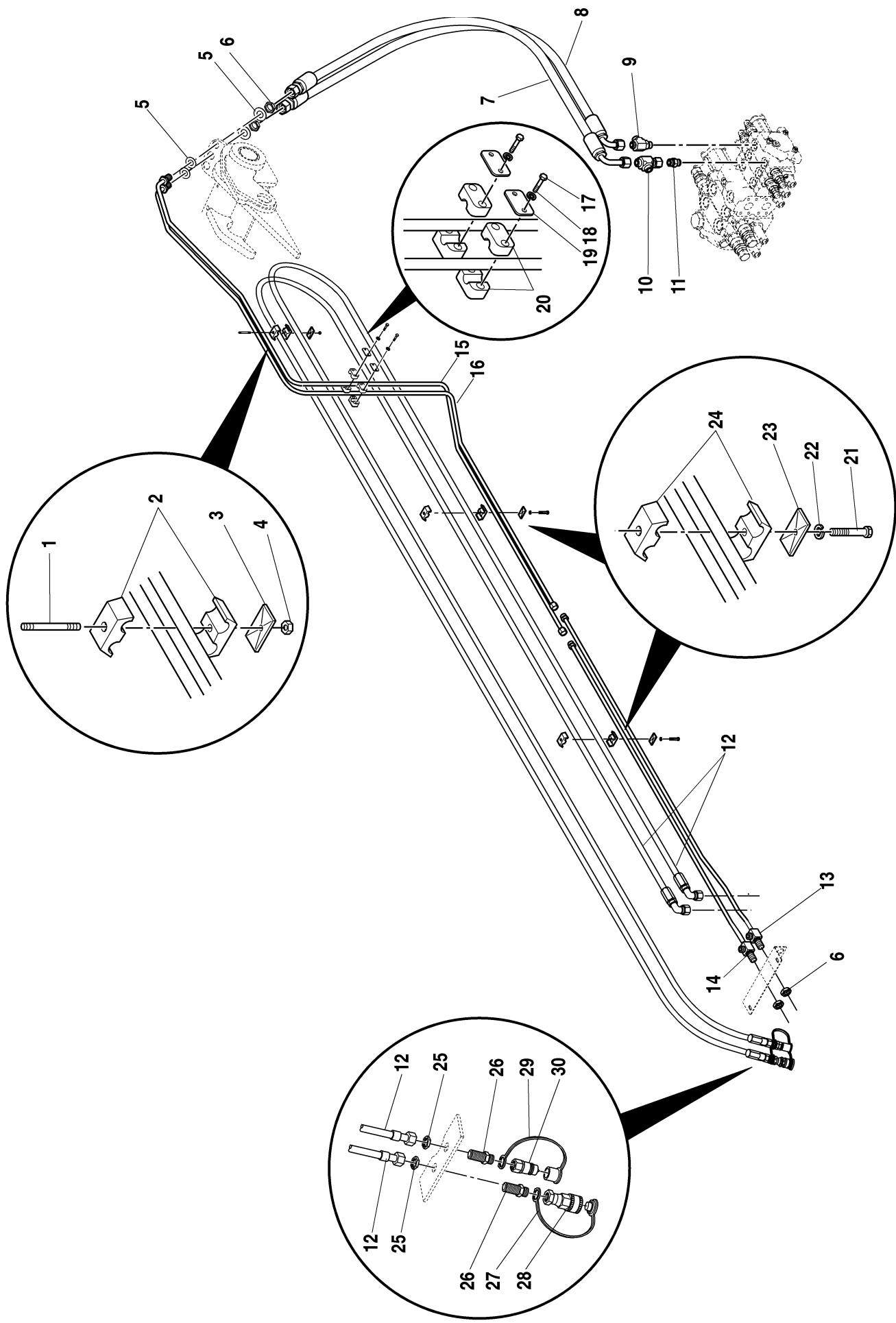




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### **Section 9 — Auxiliary Attachment Hydraulic Circuit (optional)**

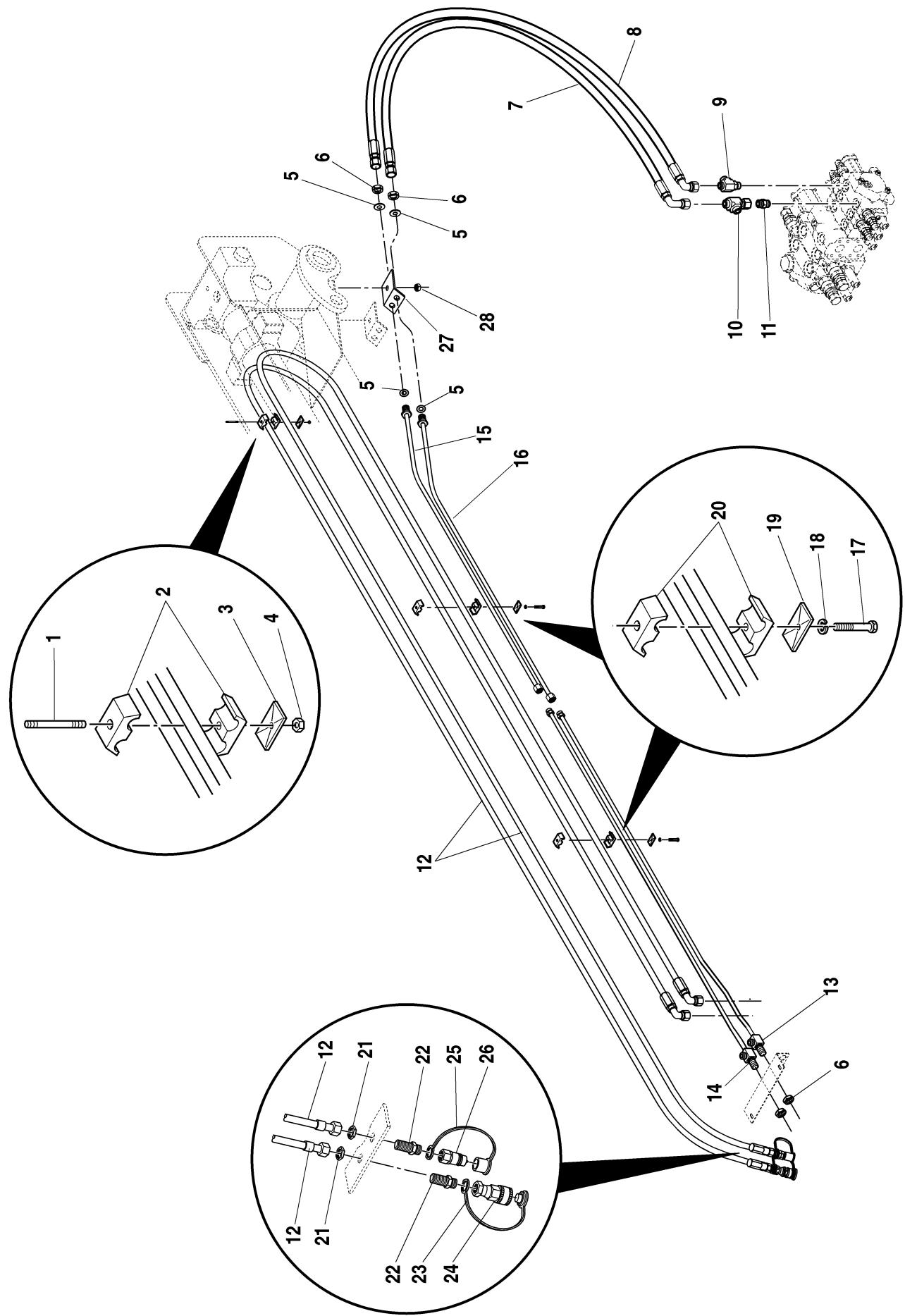
Auxiliary Hydraulic Circuit Low Pivot (optional) . . . . .	9.1.1
Auxiliary Hydraulic Circuit High Pivot (optional) . . . . .	9.1.2
Aux Hydraulics - Valves, Manifold and Tubing . . . . .	9.2.1
Aux Detent Hydraulics - Valves, Manifold and Tubing . . . . .	9.3.1
Auxiliary Detent Selector Valve . . . . .	9.4.1



ITEM	PART NO.	QTY.	DESCRIPTION
1	8306407	1	Stud, 5/16-18 x 2.75"
2	8750027	1	Clamp Set
3	8769128	1	Plate, Cover
4	8310453	1	Nut, Hex 5/16-18 NC
5	5724302	4	Shim
6	8770075	4	Nut, Bulkhead
7	2716652	1	Hose, 0.50 x 46.25"
8	2716653	1	Hose, 0.50 x 47.25"
9	8770124	1	Tee, Male Run, SAE 8 - OFRS
10	8770125	1	Tee, Swivel Run, SAE 8 - OFS
11	8770116	1	Connector, SAE 8 - str. thd. ORB x OFS
12	2716619	2	Hose, 0.50 x 422"
13	7136083	1	Tube Assembly
14	7136073	1	Tube Assembly
15	7136113	1	Tube Assembly
16	7136103	1	Tube Assembly
17	8303743	4	HHCS, 1/4"-20 NC x 1 1/2"
18	8307002	4	Washer, Lock
19	8769153	2	Plate, Cover
20	8769154	2	Clamp Set
21	8303715	2	HHCS, 5/16-18 NC x 1 1/2"
22	8307004	2	Washer, Lock
23	8769123	2	Plate, Cover
24	8769122	2	Clamp Set
25	8770129	2	Nut, Bulkhead, SAE 8 - OFS
26	8770136	2	Connector, Bulkhead, SAE 8 - str. thd.
27	8430005	1	Quick Disconnect, Female, SAE 8-ORB
28	8420055	1	Plug, Dust #8
29	8420053	1	Cap, Dust #8
30	8430006	1	Quick Disconnect, Male, SAE 8-ORB

S/N 14409-

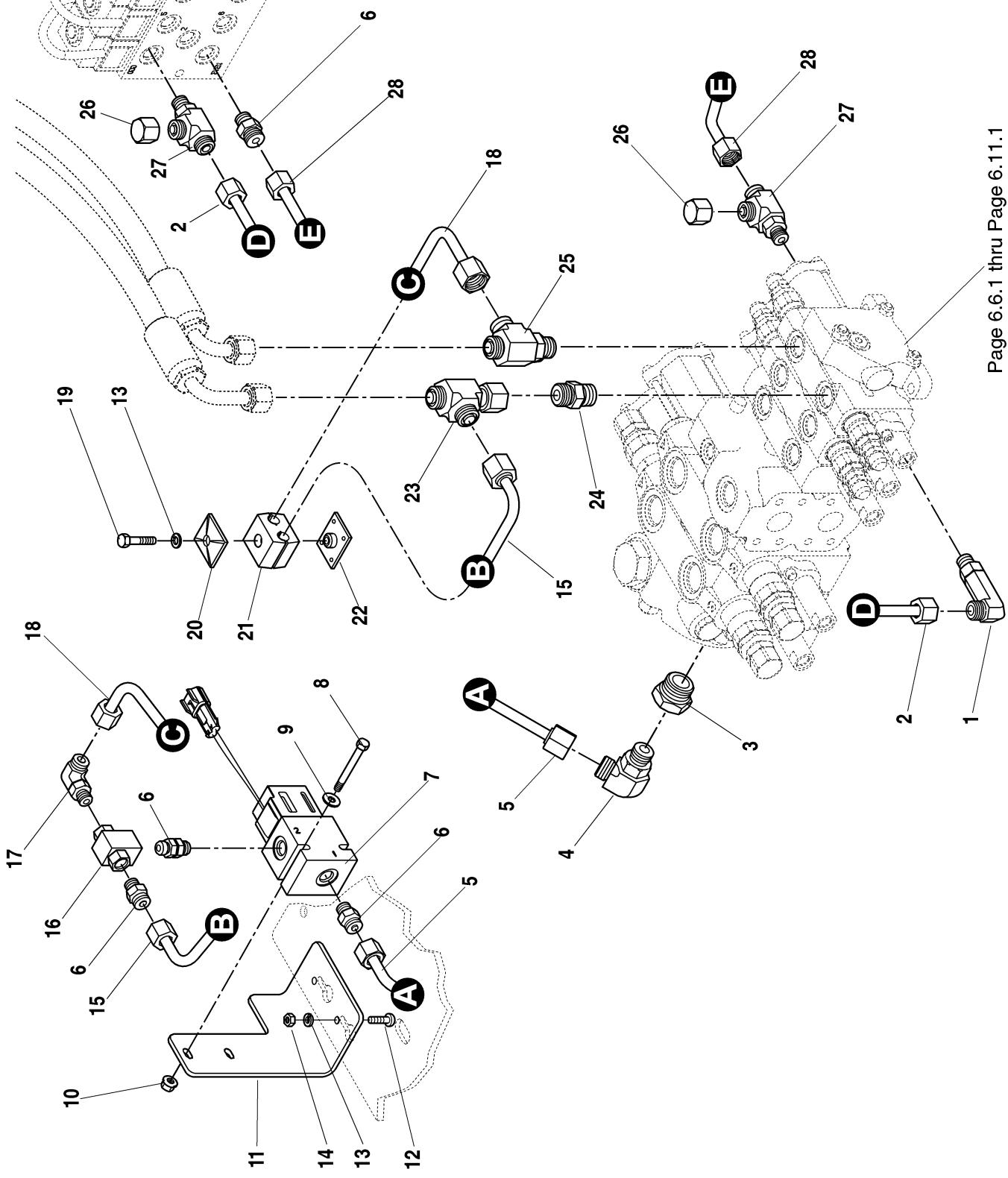
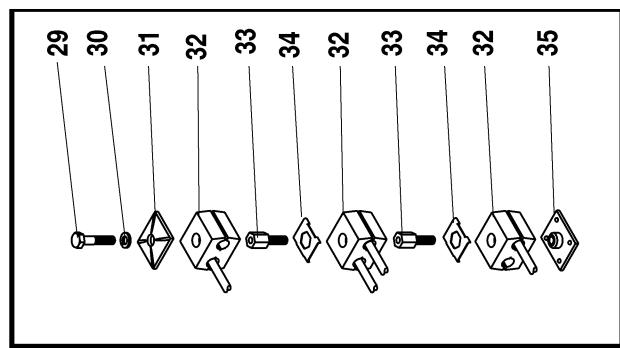
**AUXILIARY HYDRAULIC CIRCUIT - LOW PIVOT (OPTIONAL) 9.1.1**



ITEM	PART NO.	QTY.	DESCRIPTION
1	8306407	1	Stud, 5/16-18 x 2.75"
2	8750027	1	Clamp Set
3	8769128	1	Plate, Cover
4	8310453	1	Nut, Hex 5/16-18 NC
5	5724302	4	Shim
6	8770075	4	Nut, Bulkhead
7	2716652	1	Hose, 0.50 x 46.25"
8	2716653	1	Hose, 0.50 x 47.25"
9	8770124	1	Tee, Male Run, SAE 8 - ORFS
10	8770125	1	Tee, Swivel Run, SAE 8 - OFS
11	8770116	1	Connector, SAE 8 - str. thd. ORB x OFS
12	2716752	2	Hose, 0.50 x 422"
13	7139228	1	Tube Assembly
14	7139229	1	Tube Assembly
15	7139279	1	Tube Assembly
16	7139278	1	Tube Assembly
17	8303715	2	HHCS, 5/16-18 NC x 1 1/2"
18	8307004	2	Washer, Lock
19	8769123	2	Plate, Cover
20	8769122	2	Clamp Set
21	8770129	2	Nut, Bulkhead, SAE 8 - OFS
22	8770136	2	Connector, Bulkhead, SAE 8 - str. thd.
23	8430005	1	Quick Disconnect, Female, SAE 8-8ORB
24	8420055	1	Plug, Dust #8
25	8420053	1	Cap, Dust #8
26	8430006	1	Quick Disconnect, Male, SAE 8-8ORB
27	7139443	1	Bracket, Bulkhead
28	8305645	1	Nut, Hex Lock Elastic 3/8-16

S/N 14409-

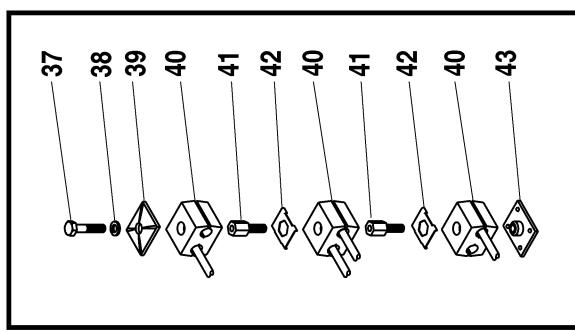
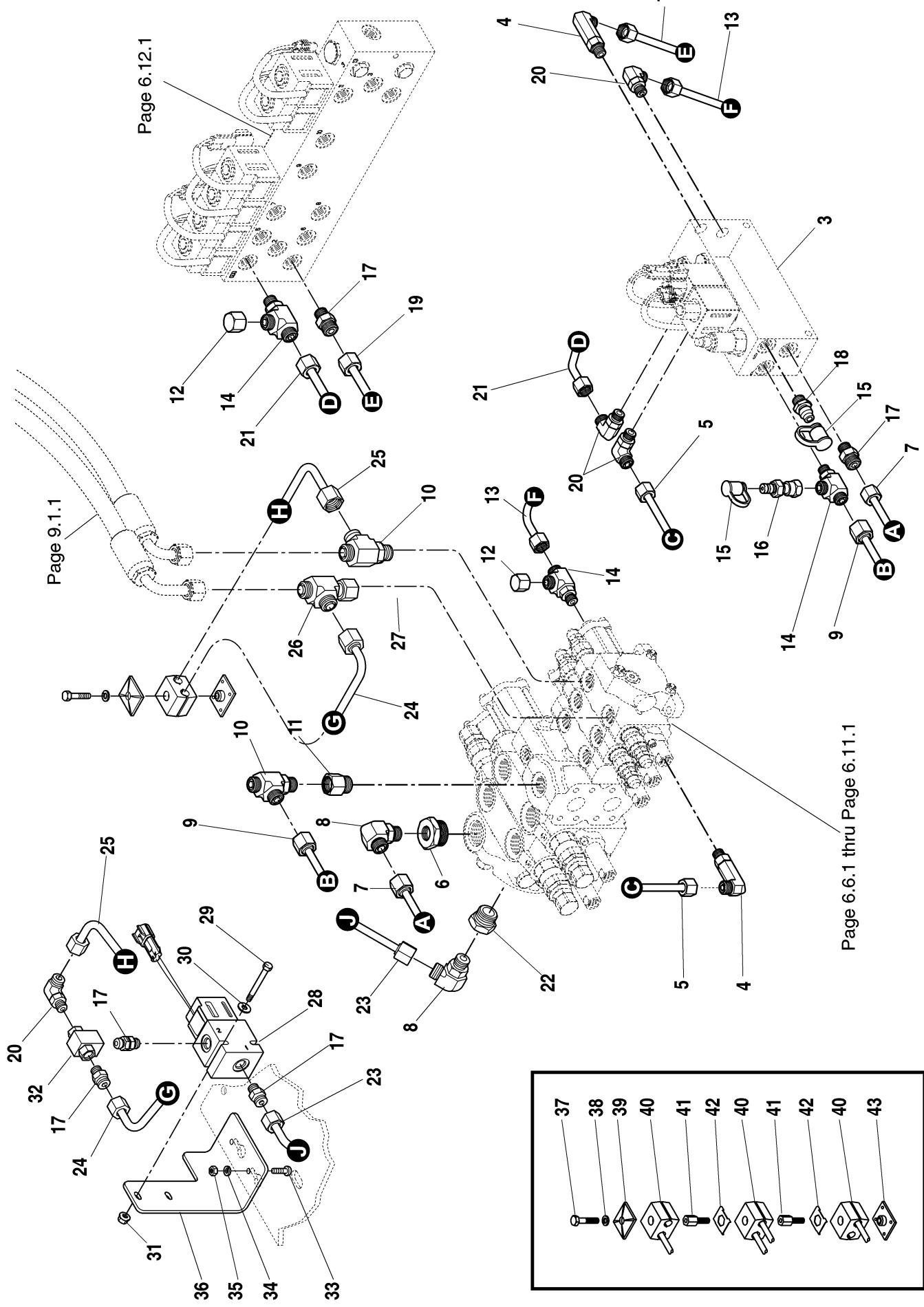
**AUXILIARY HYDRAULIC CIRCUIT - HIGH PIVOT (OPTIONAL) 9.1.2**



ITEM	PART NO.	QTY.	DESCRIPTION
1	8770154	1	Elbow, Long, 90°, SAE 4 - str. thd. ORB x OFS
2	7138770	1	Tube
3	8760535	1	Reducer, SAE 12-8 - male str
4	8770114	1	Elbow, 90°, SAE 8 - str. thd. ORB x OFS
5	7138779	1	Tube
6	8770106	4	Connector, SAE 6 - str. thd. ORB x OFS
7	8902191	1	Valve, Solenoid Dump
8	8303703	4	HHCS, 0.25-20 NC x 2.50"
9	8307202	2	Washer, Plain 0.25"
10	8310382	2	Nut, Flange
11	7136892	1	Bracket, Dump Valve
12	8310484	2	Bolt, Carriage, 1/4-20 NC x 1.00"
13	8307002	2	Washer, Lock 0.25"
14	8305004	2	Nut, Hex 0.25-20 NC
15	7139038	1	Tube
16	8902175	1	Valve, Shuttle
17	8770068	1	Elbow, 90°, SAE 6 - str. thd. ORB x OFS
18	7138778	1	Tube
19	8303743	1	HHCS, 0.25-20 NC x 1.50"
20	8750020	1	Plate, Cover
21	8750018	1	Clamp, Set
22	8750019	1	Plate, Welding
23	8770125	1	Tee, Swivel Run, SAE 8 - OFS
24	8770116	1	Connector, SAE 8 - str. thd. ORB x OFS
25	8770124	1	Tee, Male Run, SAE 8 - ORFS
26	8770108	3	Cap, SAE 6 - OFS
27	8770066	2	Tee, Male Run, SAE 6 - ORFS
28	7138766	1	Tube
29	8303743	1	HHCS, 0.250-20 NC x 1.50"
30	8307002	1	Washer, Lock 0.25"
31	8750020	1	Plate, Cover
32	8750018	3	Clamp Set
33	8750021	2	Bolt, Stacking
34	8750017	2	Plate, Locking
35	8750019	1	Plate, Welding

S/N 14409-

**AUX HYDRAULICS - VALVES, MANIFOLD AND TUBING** **9.2.1**



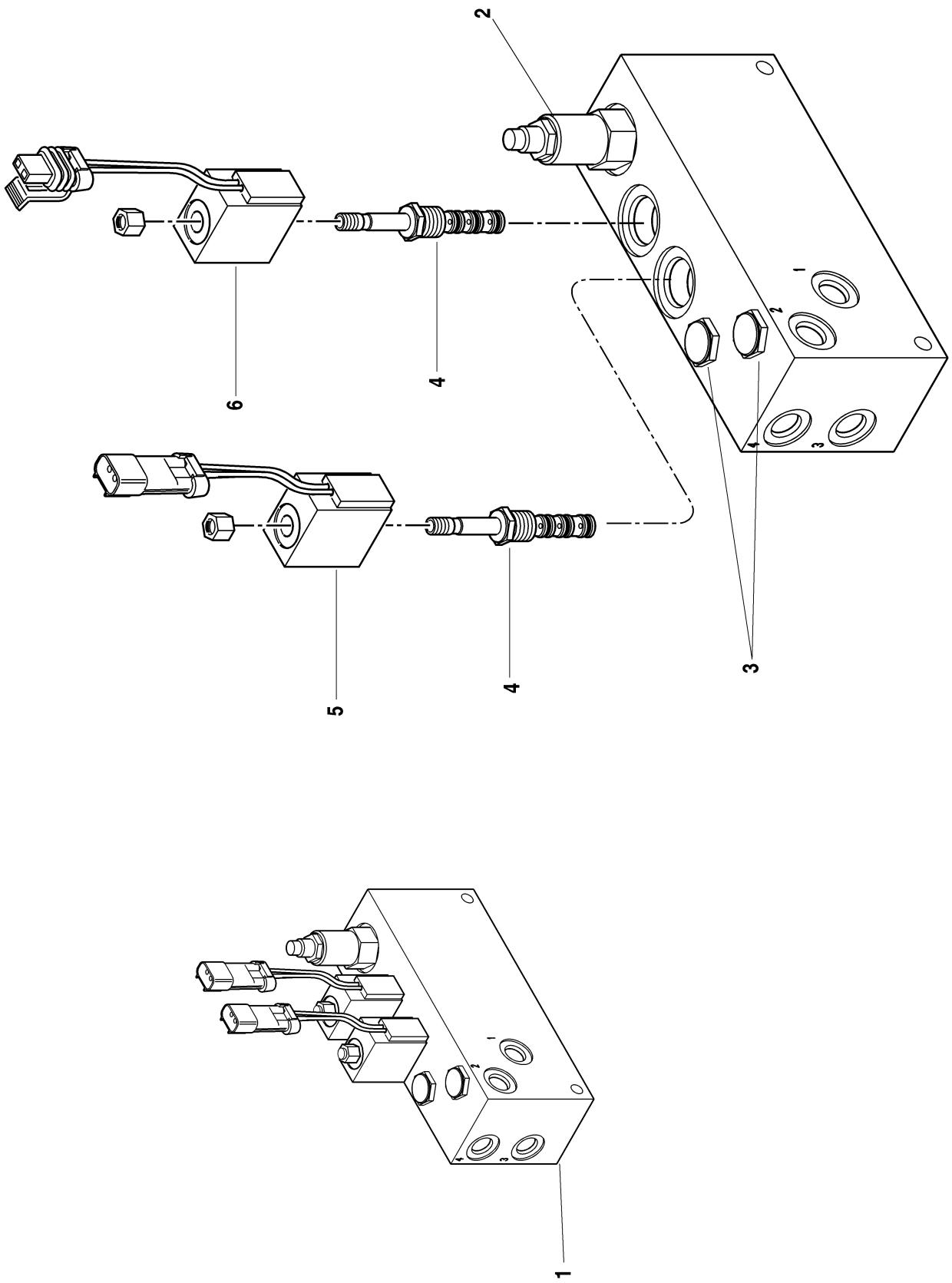
ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	8902183	1	Valve, Main Control (See Pages 6.6.1-6.11.1 for Breakdown)	37	8303743	1	HHCS, 0.250-20 NC x 1.50"
2	8902182	1	Manifold, Pilot Select	38	8307002	1	Washer, Lock 0.25"
3	8902180	1	Valve, Selector Aux. Hydraulics	39	8750020	1	Plate, Cover
4	8770154	2	Elbow, Long, 90°, SAE 4 - str. thd. ORB x OFS	40	8750018	3	Clamp Set
5	7138780	1	Tube	41	8750021	2	Bolt, Stacking
6	8760545	1	Reducer, SAE 16-8	42	8750017	2	Plate, Locking
7	7139040	1	Tube	43	8750019	1	Plate, Welding
8	8770114	1	Elbow, 90°, SAE 8 - str. thd. ORB x OFS				
9	7139039	1	Tube				
10	8770124	1	Tee, Male Run, SAE 8				
11	8770186	1	Reducer, SAE 10-8				
12	8770108	1	Cap, SAE 6 - OFS				
13	7138782	1	Tube				
14	8770066	1	Tee, Male Run, SAE 6				
15	8430032	2	Plug, Dust				
16	8430081	1	Nipple, Diagnostic				
17	8770106	2	Connector, SAE 6 - str. thd. ORB x OFS				
18	8430043	1	Nipple, Diagnostic				
19	7138783	1	Tube				
20	8770068	4	Elbow, 90°, SAE 6 - str. thd. ORB x OFS				
21	7138781	1	Tube				
22	8760535	1	Reducer, SAE 12-8				
23	7138779	1	Tube				
24	7138038	1	Tube				
25	7138778	1	Tube				
26	8770125	1	Tee, Swivel Run, SAE 8 - OFS				
27	8770116	1	Connector, SAE 8 - str. thd. ORB x OFS				
28	8902191	1	Valve, Solenoid Dump				
29	8303703	2	HHCS, 0.25-20 NC x 2.50"				
30	8307202	2	Washer, Plain 0.25"				
31	8310382	2	Nut, Flange				
32	8902175	1	Valve, Shuttle				
33	8310484	2	Bolt, Carriage, 1/4-20 NC x 1.00"				
34	8307002	2	Washer, Lock 0.25"				
35	8305004	2	Nut, Hex 0.25-20 NC				
36	7136892	1	Bracket, Dump Valve				

## AUX DETENT HYDRAULICS - VALVES, MANIFOLD AND TUBING 9.3.1

S/N 14409-

Origin  
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Origin  
05/01

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ITEM	PART NO.	QTY.	DESCRIPTION
1	8902180	1	Valve, Selector (Auxiliary Detent Hydraulics Only) (Includes Items 2 thru 6)
2	8035859	1	Cartridge, Pressure Reducing [550 ± 100 psi (38 ± 7 bar) at 0 G.P.M. (0 liter/sec) (Auxiliary Detent Hydraulics Only)]
3	8035858	2	Valve, Shuttle (Auxiliary Detent Hydraulics Only)
4	8035860	2	Cartridge, Solenoid Valve (Auxiliary Detent Hydraulics Only)
5	8902694	1	Coil, Solenoid Valve, Female Connector (Auxiliary Detent Hydraulics Only)
6	8902693	1	Coil, Solenoid Valve, Male Connector (Auxiliary Detent Hydraulics Only)

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## AUXILIARY DETENT SELECTOR VALVE

9.4.1



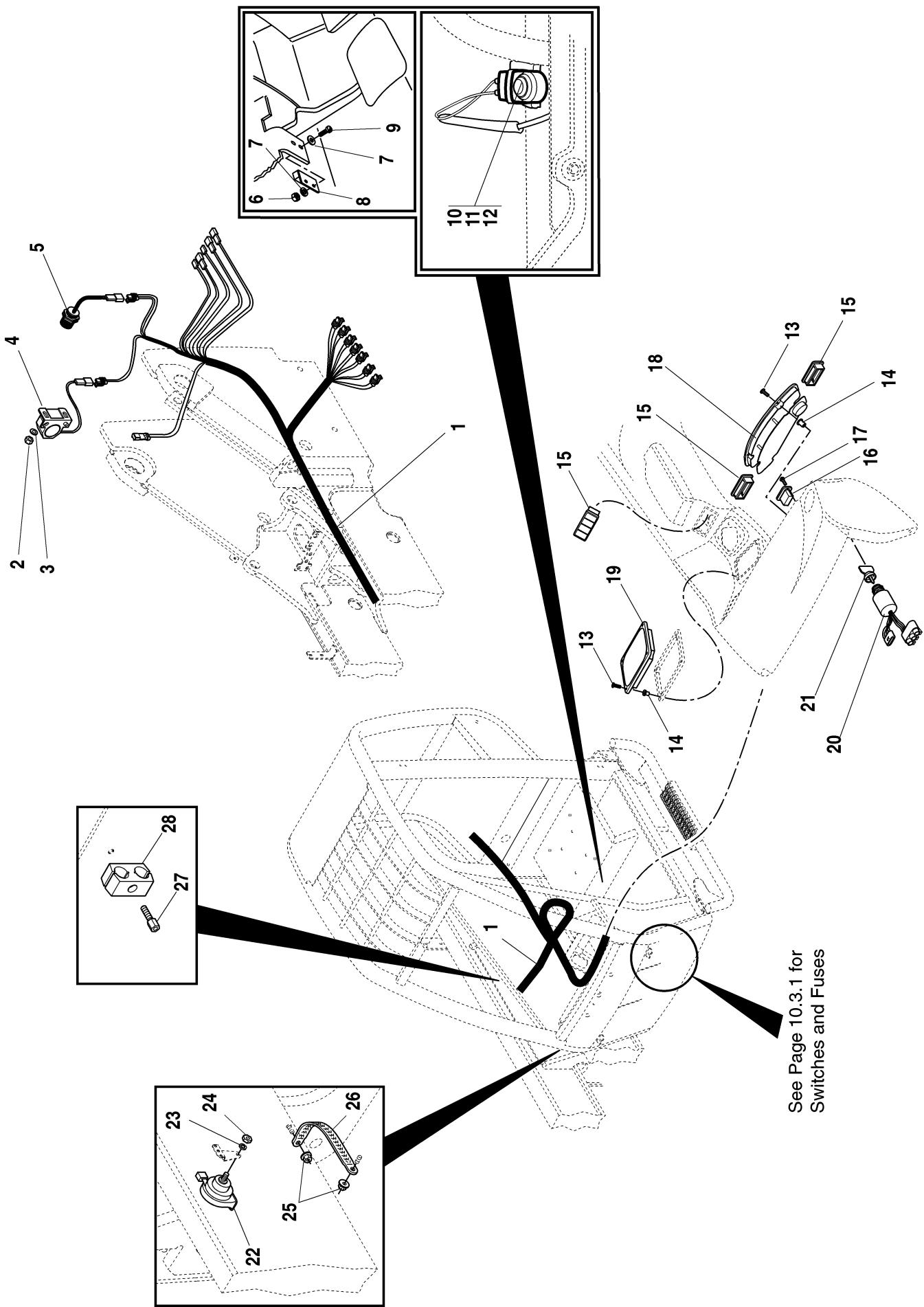




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### **Section 10 — Electrical**

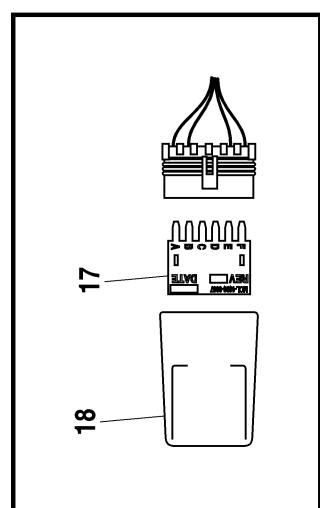
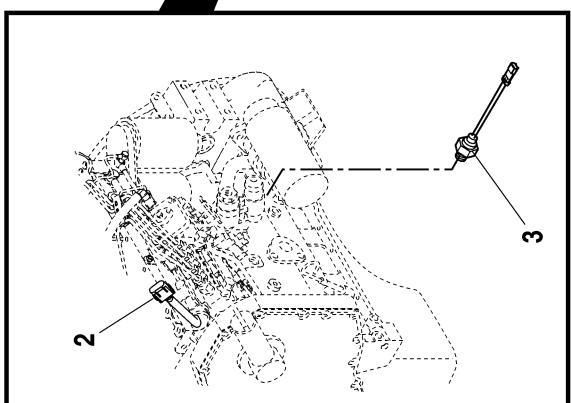
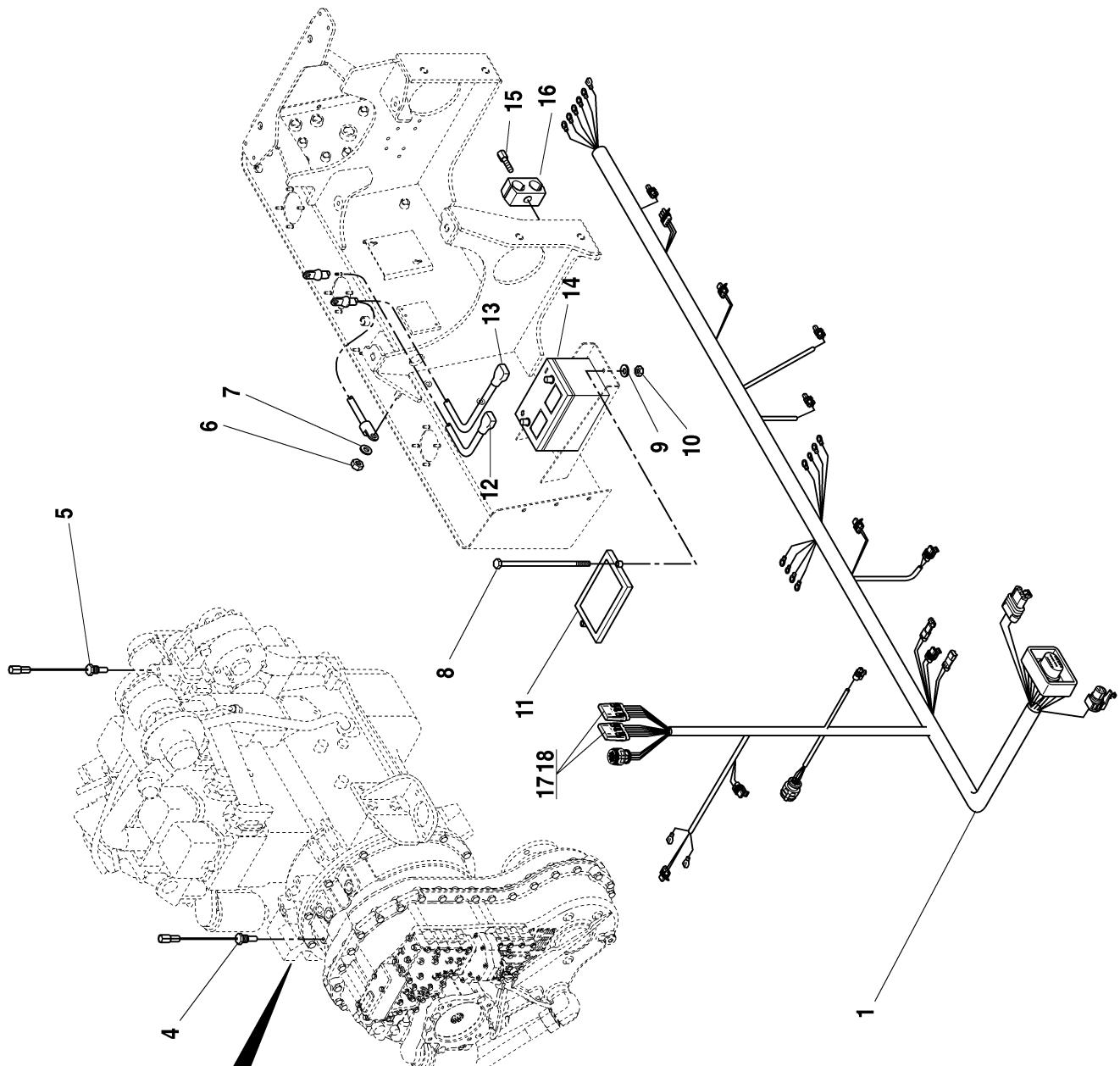
Operators Cab Wiring Harness . . . . .	10.1.1
Engine Wiring Harness . . . . .	10.2.1
Switches and Fuses . . . . .	10.3.1
Roadlights Assembly . . . . .	10.4.1
Roadlights - Switchs and Fuses . . . . .	10.5.1
Worklights Assembly . . . . .	10.6.1



ITEM	PART NO.	QTY.	DESCRIPTION
1	7135034	1	Harness, Cab
2	8305624	3	Nut, Hex Lock Elastic 1/4-20
3	8307109	3	Washer, Flat 1/4"
4	8270621	1	Alarm, Back-up
5	7130682	1	Sensor, Boom
6	8310085	2	Nut, Hex Lock Elastic #10-24
7	8307111	4	Washer, Flat #10 Narrow
8	8223231	1	Switch, Magnetic Proximity
9	8310016	2	Screw, Slotted Pan Hd. #10-24 x 1"
10	8584001	1	Tie, Plastic
11	8223053	1	Switch, Maintenance Reset
12	8584018	1	Mount, Cable Tie
13	8310358	8	BHCS, #10-32 x 3/4"
14	8580421	8	Nut, Well #10-32
15	8223046	3	Bezel, Switch
16	8467017	1	Hourmeter
17	8310366	2	Screw, Wood, Round Hd. #6 x 1/2"
18	8220344	1	Dash, Front Console
19	8220346	1	Panel, Side Console (Logic Board)
20	8223453	1	Switch, Ignition (Includes Item 21)
21	80355807	1	Key, Ignition - Set of 2
22	8270620	1	Horn, Signal
23	8307024	1	Washer, Lock M6
24	8305439	1	Nut, Hex Jam M6-1
25	8305645	2	Nut, Hex Lock, 3/8-16 NC
26	6611172	1	Ground Cable, Cab to Frame
27	8750026	1	Bolt, Stacking
28	8750022	1	Clamp Set

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**OPERATORS CAB WIRING HARNESS****10.1.1**



Origin  
05/01

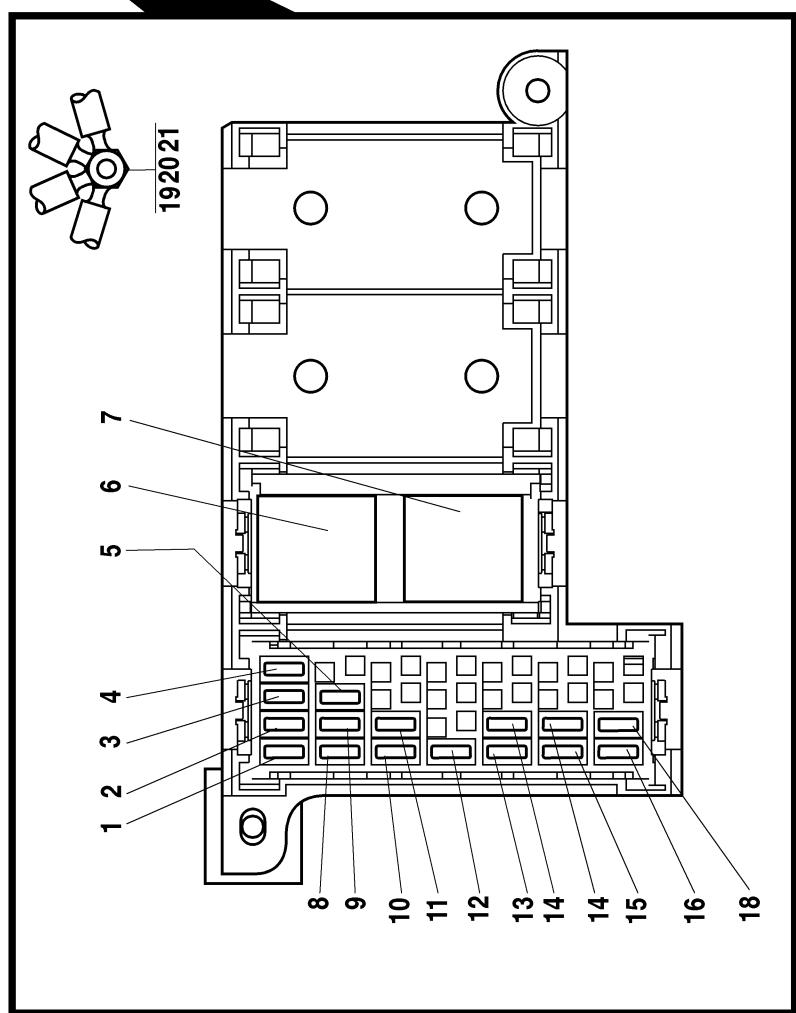
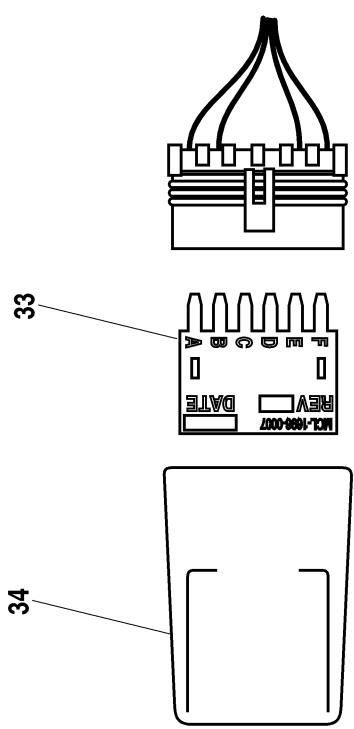
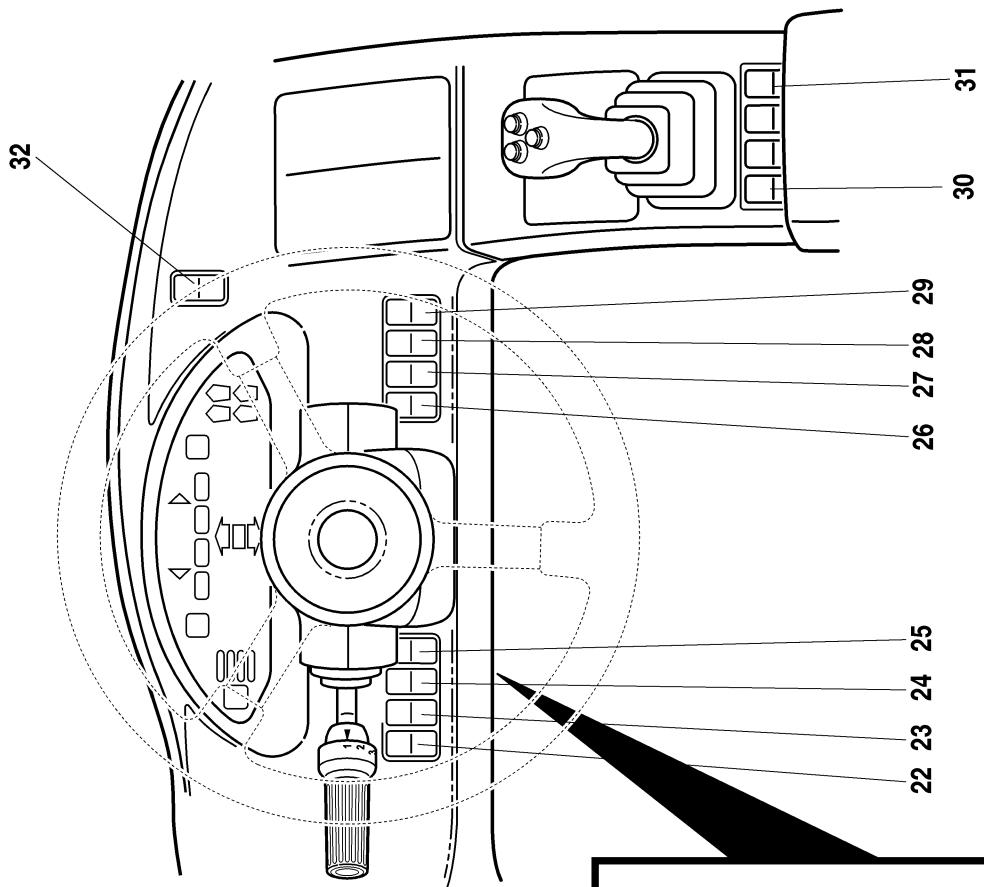
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ITEM	PART NO.	QTY.	DESCRIPTION
1	7135044	1	Harness, Engine
2	8035276	1	Solenoid, Fuel Shut Off
3	8223530	1	Switch, Engine Oil Pressure
4	8223232	1	Switch, Transmission Temperature - 25° F (121° C)
5	8223229	1	Switch, Engine Water Temperature - 210° F (99° C)
6	8305603	1	Nut, Hex Lock 3/8-16
7	8307204	1	Washer, Flat 3/8"
8	8310344	2	HHCS, 3/8-16 x 10"
9	8307110	2	Washer, Plain, 3/4"
10	8305645	2	Nut, Hex Lock Elastic 3/8-16
11	7138830	1	Battery Hold Down
12	8270139	1	Cable, Battery - Positive w/Protective Cover
13	8270138	1	Cable, Battery - Negative w/Protective Cover
14	8270134	1	Battery, 12 Volt
15	8750026	1	Bolt, Stacking
16	8750022	1	Clamp Set
17	8220356	1	Board, Diode, Rear Steer
18	8220357	1	Cap, Clear Ves-Pac

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## ENGINE WIRING HARNESS

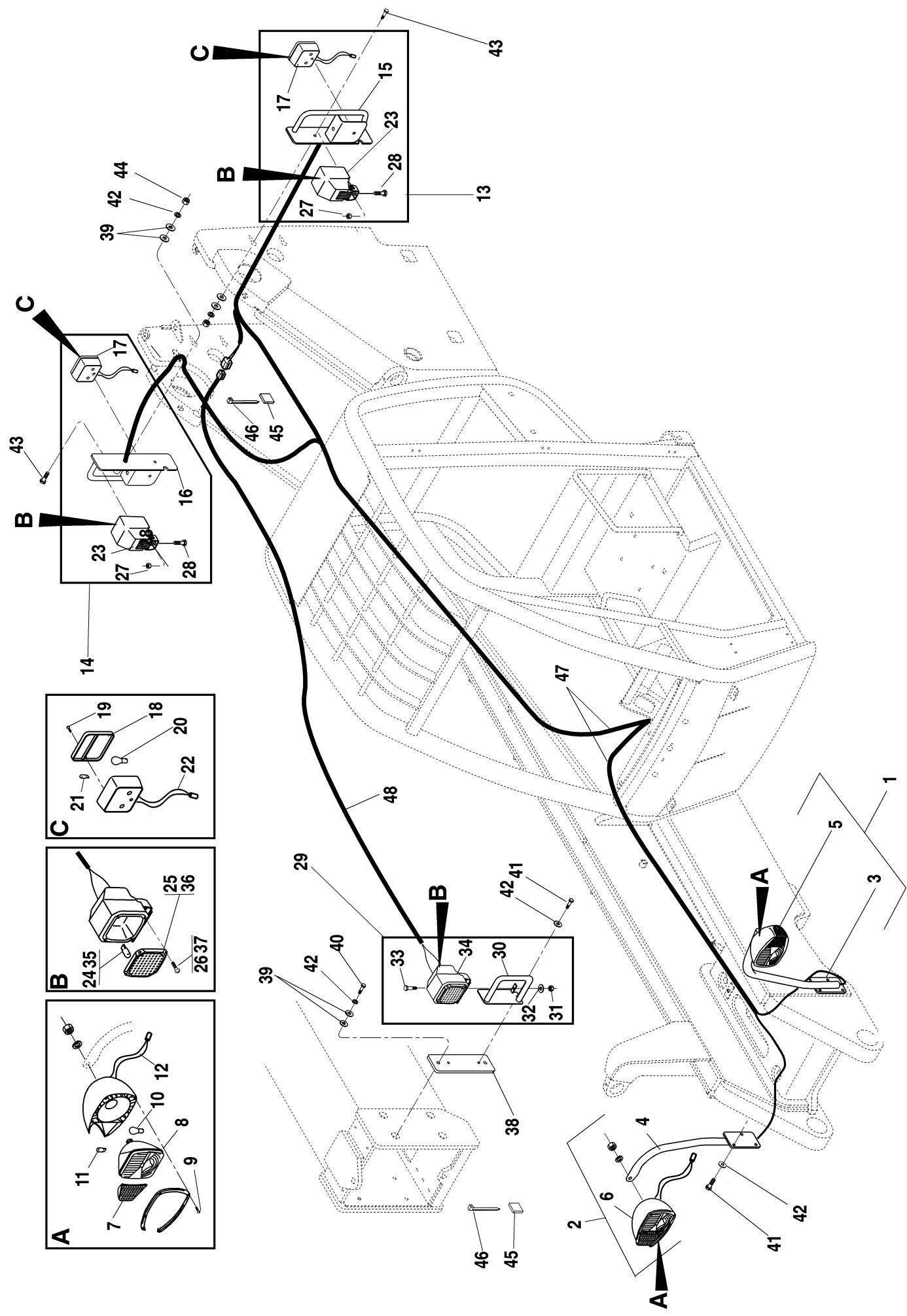
10.2.1



ITEM	PART NO.	QTY.	DESCRIPTION
1	8229242	1	Fuse, 5 Amp, Transmission Direction (Tan)
2	8229252	1	Fuse, 1 Amp, Hour Meter (Black)
3	8229247	1	Fuse, 25 Amp, Ignition (White)
4	8229245	1	Fuse, 30 Amp, Main (Green)
5	8229242	1	Fuse, 5 Amp, Rear Steer (Tan)
6	8225119	1	Relay, Sealed 12V - 40A, Rear Steer
7	8225119	1	Relay, Sealed 12V - 40A, Neutral Engage
8	8229242	1	Fuse, 5 Amp, Transmission Gear (Tan)
9	8229244	1	Fuse, 15 Amp, Dash Panel (Blue)
10	8229252	1	Fuse, 1 Amp, Park Brake (Black)
11	8229242	1	Fuse, 5 Amp, Joystick Panel (Tan)
12	8229252	1	Fuse, 1 Amp, Service Brake (Black)
13	8229242	1	Fuse, 5 Amp, Steer Mode
14	8229242	2	Fuse, 5 Amp, Auxiliary Detent
15	8229243	1	Fuse, 7.5 Amp, Horn (Tan)
16	8229252	1	Fuse, 1 Amp, Switch Lamps (Black)
17	8229242	1	Fuse, 5 Amp, FSOS (Tan)
18	8229243	1	Fuse, 7.5 Amp, Rotating Beacon (Opt) (Brown)
19	8307002	1	Washer, Lock 1/4"
20	8303540	1	HHCS, 1/4-20 x 1.00"
21	8305624	1	Nut, Hex Lock, 1/4"-20
22	8223054	1	Switch, Park Brake
23	8223039	1	Switch, Auxiliary Detent (Optional)
24	8223050	1	Switch, Auxiliary, Dump Valve
25	8223047	1	Switch, Rear Steer Mode
26	8223059	1	Switch, Worklights
27	8223061	1	Switch, Windshield Wiper/Washer
28	8223040	1	Switch, Roof Wiper
29	8223048	1	Switch, Attachment Tilt Mode
30	8223038	1	Switch, Rotating Beacon (Optional)
31	8223051	1	Switch, Steer Select
32	8223060	1	Switch, Hazard Lights
33	8220356	1	Board, Diode, Rear Steer
34	8220357	1	Cap, Clear Ves-Pac

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**SWITCHES AND FUSES****10.3.1**4270H  
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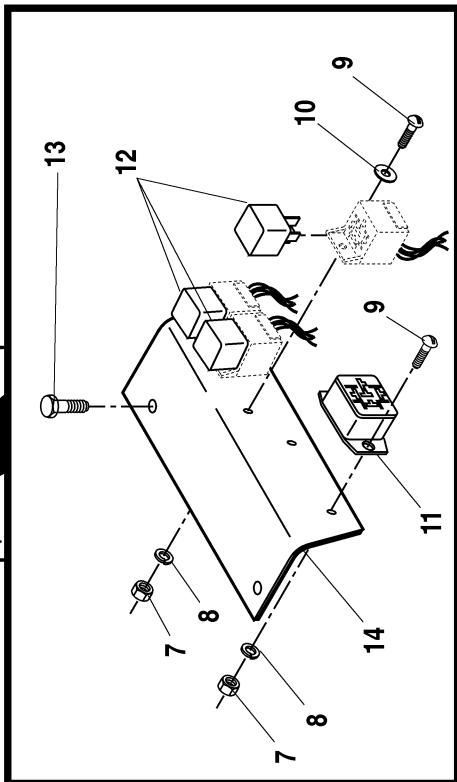
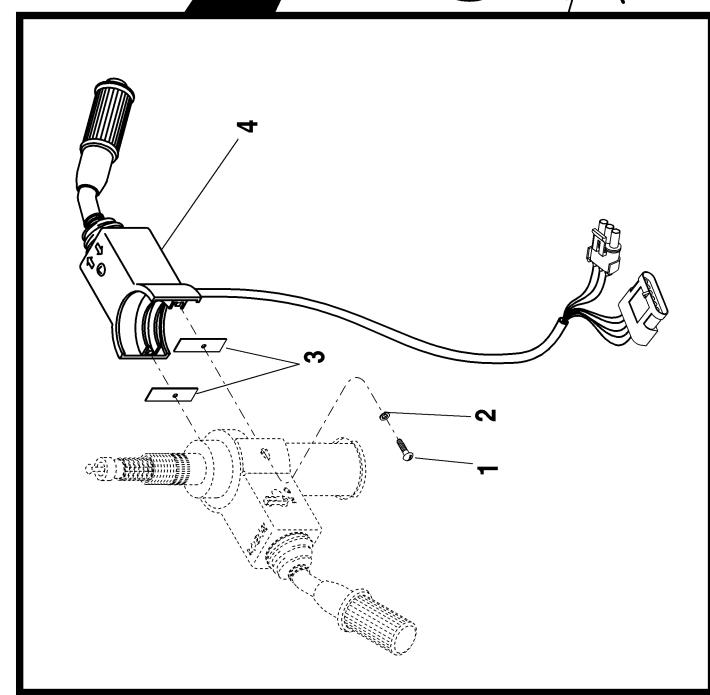
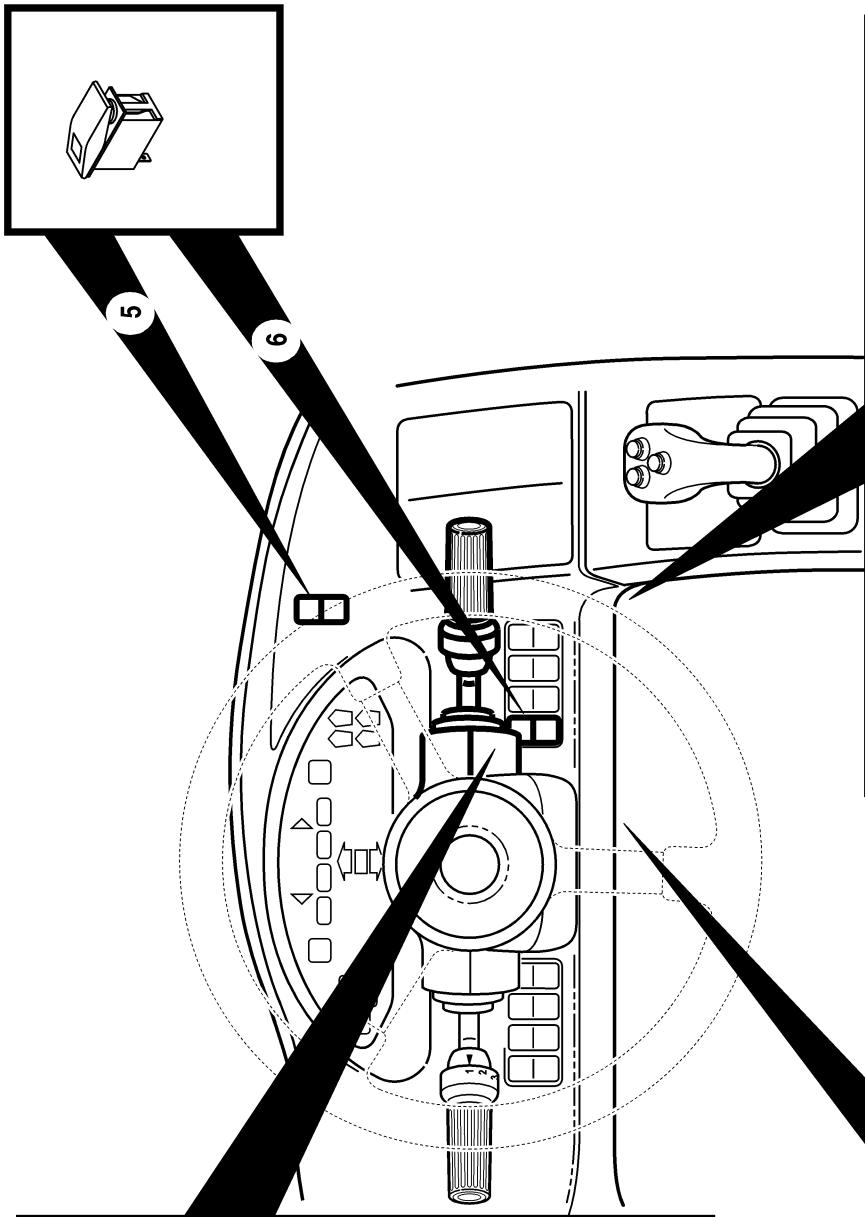


ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	7150699	1	Roadlight Assembly, Left Front (Includes Items 3 and 5)	23	7150687	2	Worklight Assembly (See "B" for Breakdown) (Includes Items 24 thru 26)
2	7150716	1	Roadlight Assembly, Right Front (Includes Items 4 and 6)	24	8036218	1	Bulb, Worklight - Halogen
3	7150685	1	Mount, Left Front Headlight	25	8036217	1	Lens, Worklight
4	7150717	1	Mount, Right Front Headlight	26	8036216	4	Screw, Worklight Lens
5	7150702	1	Headlight Assembly, Left Front (See "A" for Breakdown) (Includes Items 7 Thru 12)	27	8305626	1	Nut, Hex Lock, 5/16"-18
6	7150703	1	Headlight Assembly, Right Front (See "A" for Breakdown) (Includes Items 7 thru 12)	28	8303745	1	HHCs, 5/16-18 x 5/8"
7	8036209	1	Lens, Amber Left Headlight (Not Shown)	29	7150688	1	Boom Worklight Assembly (Includes Items 30 thru 34)
8	8036212	1	Lens, Headlight (Left or Right)	30	7150674	1	Mount, Worklight
9	8036216	6	Screw, Headlight Lens	31	8305626	1	Nut, Hex Lock 5/16"-18
10	8036213	1	Bulb, Headlight	32	8307106	1	Washer, Flat 5/16"
11	8036214	1	Bulb, Blinker	33	8303745	1	HHCs, 5/16-18 x 5/8"
12	8036215	1	Wiring Harness (Includes 6-way Connector)	34	7150687	1	Worklight (See "B" for Breakdown) (Includes Items 35 thru 37)
13	7150679	1	Roadlight, Assembly Left Rear (Includes Items 15, 17 one of Item 23 and Items 27, 28)	35	8036218	1	Bulb, Worklight - Halogen
14	7150689	1	Roadlight, Assembly Right Rear (Includes Items 16, 17 one of Item 23 and Items 27, 28)	36	8036217	1	Lens, Worklight
15	7150681	1	Mount, Left Rear Tail Light	37	8036216	4	Screw, Worklight Lens
16	7150680	1	Mount, Right Rear Tail Light	38	7139492	1	Tapping Block, Boom Worklight
17	7150690	2	Tail Light Assembly (See "C" for Breakdown) (Includes Items 18 thru 22)	39	8307204	12	Washer Plain, 3/8"
18	8036219	1	Lens, Tail Light	40	8303771	2	HHCs, 3/8-16 x 2.25"
19	N.S.S.	4	Screw, Tail Light Lens	41	8303581	8	HHCs 3/8-16 x 3/4"
20	8036222	1	Bulb, Tail & Brake Light	42	8307005	14	Washer, Lock 3/8"
21	8036221	1	Bulb, Blinker	43	8303622	4	HHCs, 3/8" x 2"
22	8036220	1	Wiring Harness (Includes 4-way Connector)	44	8305645	4	Nut, Hex Lock Elastic 3/8"-16
				45	8584018	2	Mount, Tie
				46	8584001	32	Tie, Plastic, 6.7"
				47	7139497	1	Harness, Roadlights
				48	7150730	1	Harness, Boom Worklight
							N.S.S. = Not Sold Separately
							S/N 14409-
							ROADLIGHTS ASSEMBLY
							10.4.1

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ROADLIGHTS ASSEMBLY

10.4.1



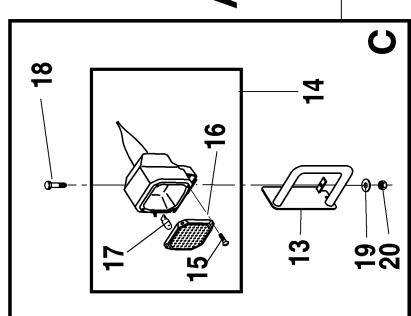
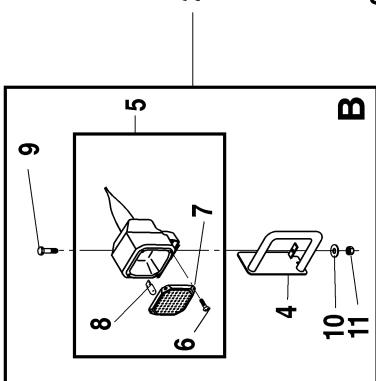
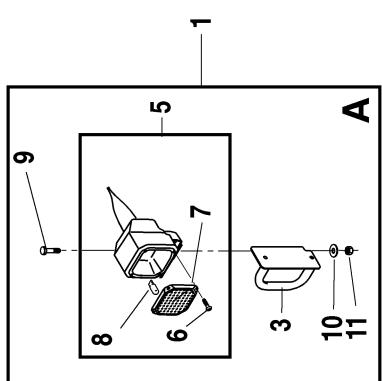
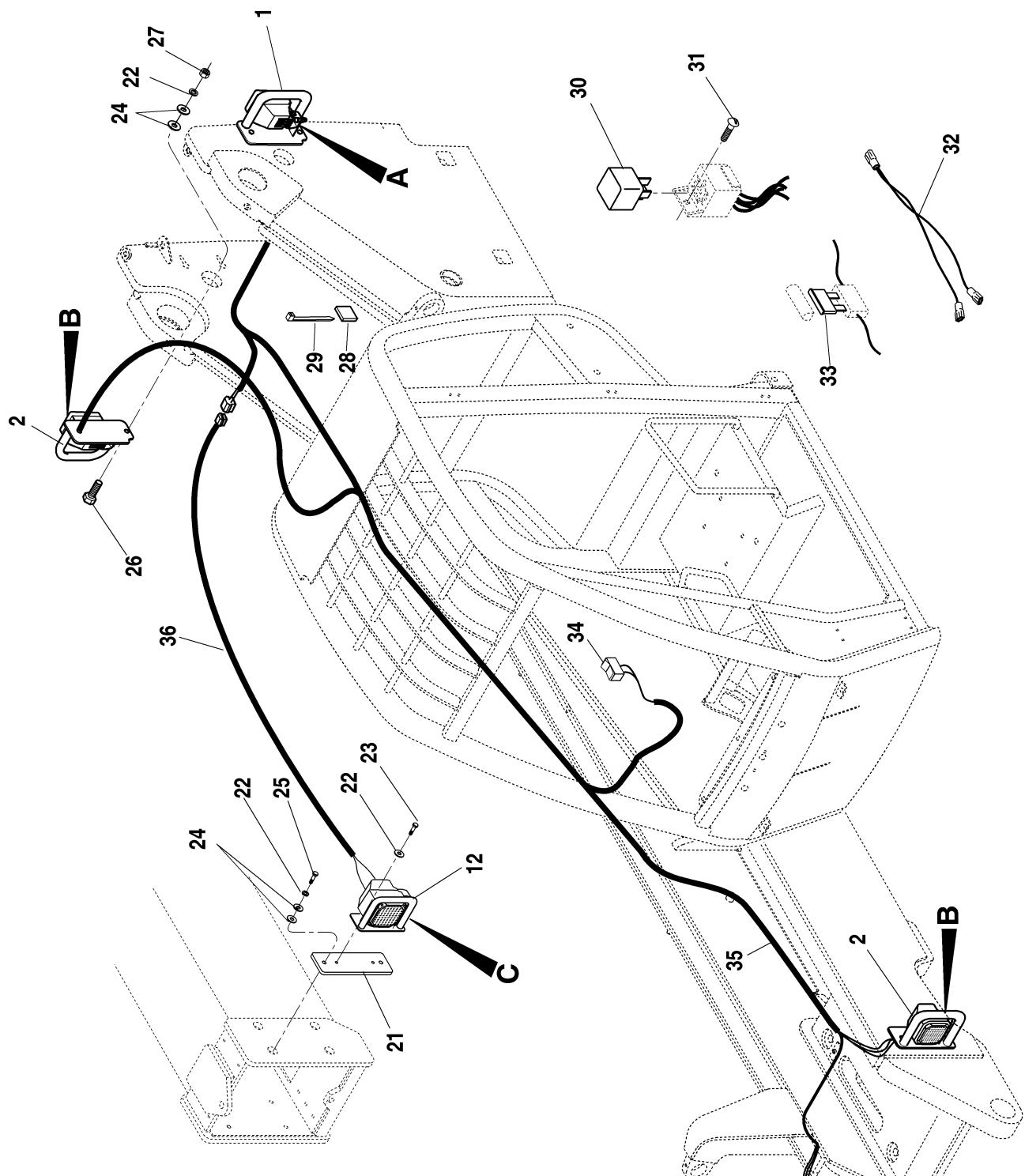
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ITEM	PART NO.	QTY.	DESCRIPTION
1	8310559	2	MS, M5 x 25mm
2	8310078	2	Washer, Lock, M5
3	7131961	4	Spacer, Transmission Shifter
4	7150742	1	Lever, Turn Signal
5	8223060	1	Switch, Hazard Lights
6	8223059	1	Switch, Worklight
7	8305002	5	Nut-Hex, #10-24 NC
8	8307003	5	Washer, Lock #10
9	8310362	5	BHCS, #10-24 x 1/2"
10	8307111	3	Washer, Flat #10 SAE
11	8500203	1	Flasher, Hazard Lights
12	8225119	3	Relay, Sealed
13	8303982	2	Screw, Hx., Hd., .250 x .75"
14	7139615	1	Bracket, Relay
15	8229247	1	Fuse, 25 Amp (White)
16	8220357	1	Cap, Clear Yes-Pac
17	8229030	1	Board, Diode 1 Amp
18	7139662	1	Jumper Wire, Acc. Power

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## ROADLIGHTS - SWITCHES AND FUSES

10.5.1



ITEM	PART NO.	QTY.	DESCRIPTION
1	7150673	2	Frame Worklight Assembly Right Front and Left Rear (See "A" for Breakdown) (Includes Items 3, 5 and 9 thru 11)
2	7150688	2	Frame Work Light Assembly (See "A" for Breakdown) (Includes Items 4, 5 and 9 thru 11)
3	7150675	1	Mount, Right Front and <u>Left</u> Rear Worklight
4	7150674	1	Mount, <u>Left</u> Front and <u>Right</u> Rear Worklight
5	7150687	1	Worklight Assembly (See "A" or "B" for Breakdown)
6	8036216	4	(Includes Items 6 thru 8) Screw, Worklight Lens
7	8036217	1	Lens, Worklight
8	8036218	1	Bulb, Worklight - Halogen
9	8303745	2	HHCS, 5/16-18 x 5/8"
10	8307106	2	Washer, Flat 5/16"
11	8305626	2	Nut, Hex Lock 5/16"-18
12	7150687	1	Boom Worklight Assembly (See "C" for Breakdown)
13	7150674	1	(Includes Items 13, 14 and 18 thru 20) Mount, Boom Worklight
14	7150687	1	Worklight Assembly (See "C" for Breakdown)
15	8036216	4	(Includes Items 15 thru 17) Screw, Worklight Lens
16	8036217	1	Lens, Worklight
17	8036218	1	Bulb, Worklight - Halogen
18	8303745	1	HHCS, 5/16-18 x 5/8"
19	8307106	1	Washer, Flat 5/16"
20	8305626	1	Nut, Hex Lock 5/16"-18
21	7139492	1	Tapping Block, Boom Worklight
22	8307005	10	Washer, Lock 3/8"
23	8303681	6	HHCS, 3/8-16 x 3/4"
24	8307204	12	Washer Plain, 3/8"

WORKLIGHTS ASSEMBLY







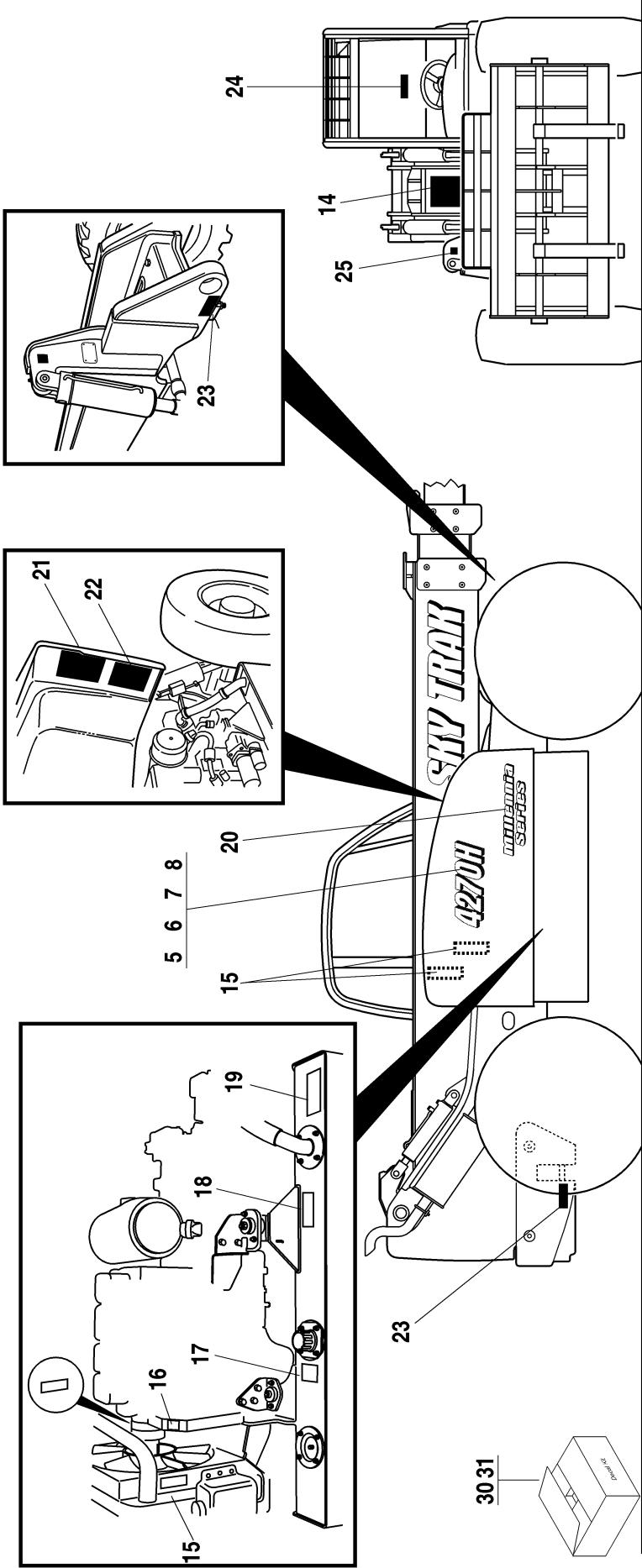
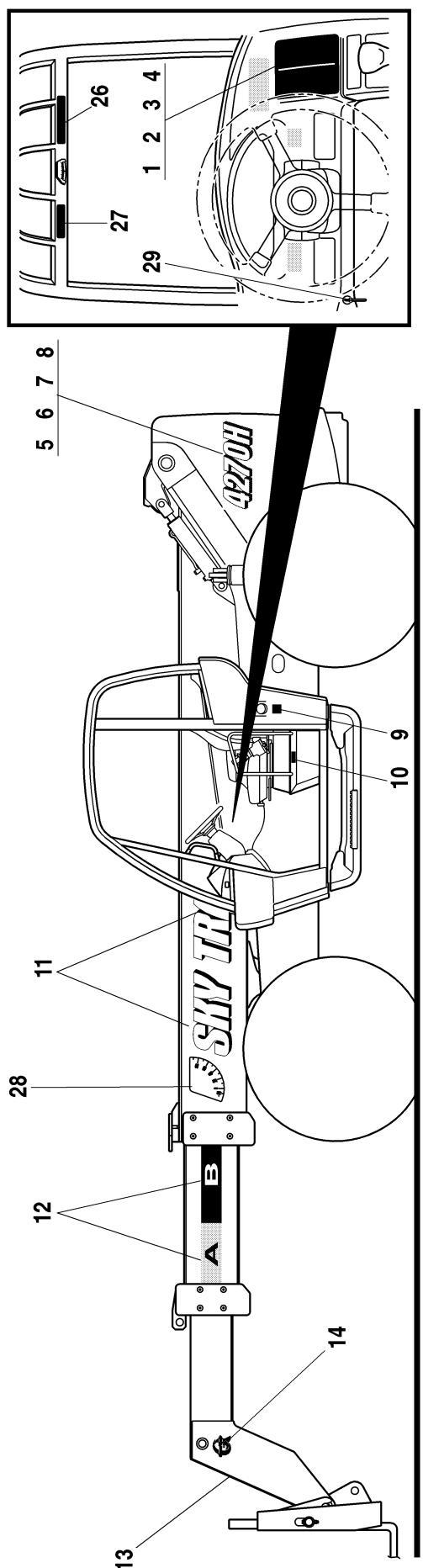
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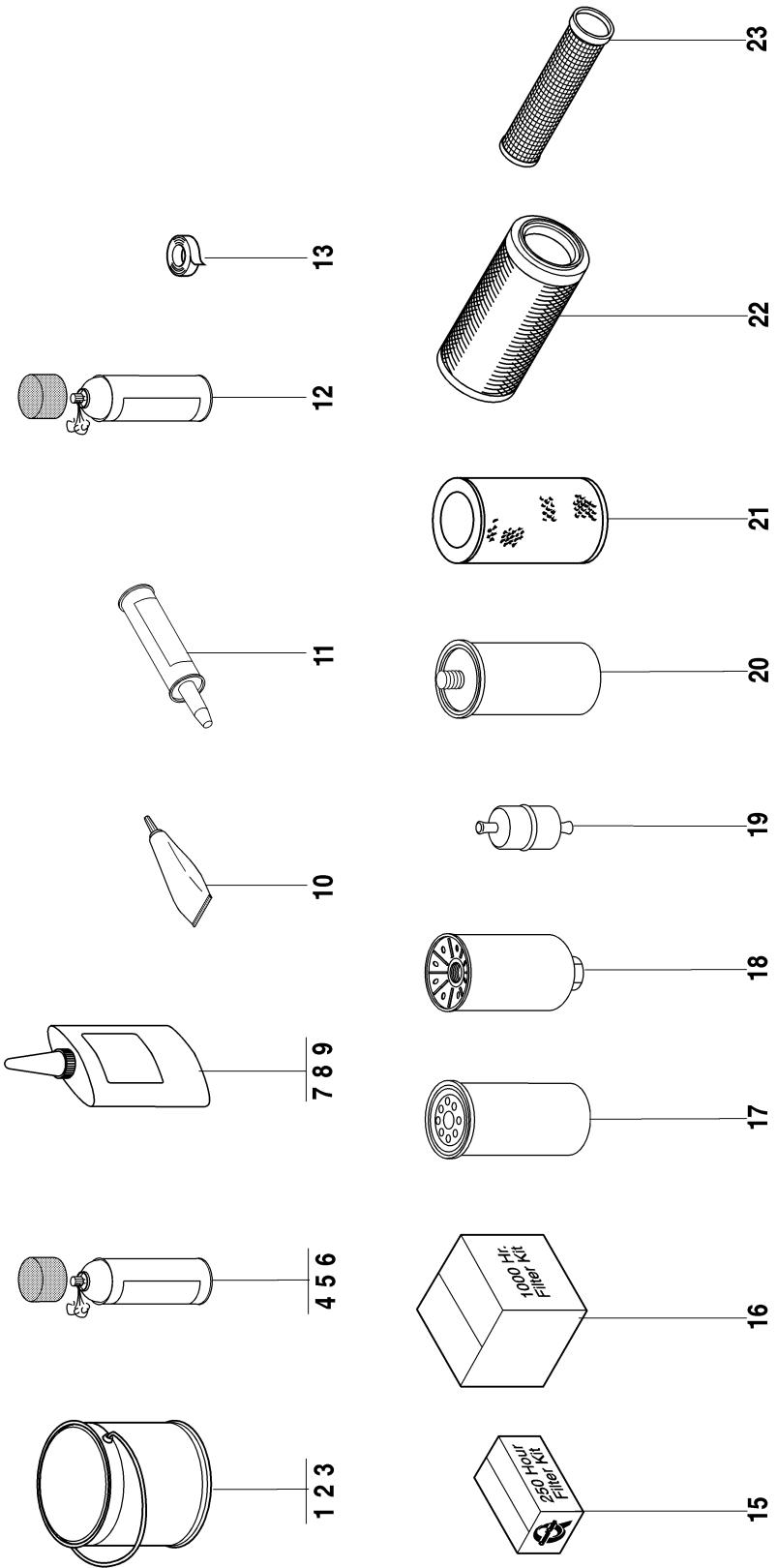
### **Section 11 — Decals and Common Supplies**

Decals .....	11.1.1
Paint and Common Supplies .....	11.2.1



ITEM	PART NO.	QTY.	DESCRIPTION
1	7139634	1	Booklet, Load Chart - 4270L
2	7139635	1	Booklet, Load Chart - 4270H
3	7139636	1	Booklet, Load Chart - 4290L
4	7139637	1	Booklet, Load Chart - 4290H
5	4110241	2	Decal, 4270L
6	4110240	2	Decal, 4270H
7	4110239	2	Decal, 4290L
8	4110238	2	Decal, 4290H
9	4105171	1	Decal, Diesel Fuel Fill
10	4109091	1	Decal, Oper. Manual Location
11	4110131	2	Decal, SKY TRAK 57"
12	4110130	1	Decal, Boom Extend Stripes
13	4109041	1	Decal, Carrying Personnel
14	4110133	2	Decal, OmniQuip Textron Logo 5"
15	4110184	2	Decal, Fan Warning
16	4107901	1	Decal, Engine Idle Setting
17	4100181	1	Decal, Hydraulic Oil Fill
18	4108302	1	Decal, Hydraulic Oil Level
19	4110172	1	Decal, Battery Hazard
20	4110132	1	Decal, Millennia Series 27"
21	4110116	1	Decal, Lubrication Chart
22	4110117	1	Decal, Maintenance Chart
23	4110226	4	Decal, Lift Point/Tie Down
24	4109791	1	Decal, Emergency Exit (Enclosed Cab Only)
25	4108181	1	Decal, Made in USA
26	4110137	1	Decal, Tip Over Hazard
27	4108991	1	Decal, Electrocution Hazard
28	4105262	1	Decal, Boom Angle Indicator
29	4108201	1	Ring, Key
			<b>KITS</b>
30	8024013		Decal Kit, 4270L 4270H (Includes Items 5, 6 and 9 thru 28)
31	8024014	1	Decal Kit, 4290L 4290H (Includes Items 7, 8 and 9 thru 28)

## **DECALS**



ITEM	PART NO.	QTY.	DESCRIPTION
1	8528074	1	Paint, Orange, Acrylic Enamel, Gallon (Service Repaint)
2	8528080	1	Paint, Black, Acrylic Enamel, Gallon (Service Repaint)
3	8528105	1	Paint, Dark Grey, Acrylic Enamel, Gallon (Service Repaint)
4	8528071	1	Paint, Orange, Acrylic Enamel, Can (16 oz. spray - touch-up)
5	8528101	1	Paint, Black, Acrylic Enamel, Can (16 oz. spray - touch-up)
6	8528106	1	Paint, Off White, Acrylic Enamel, Can (16 oz. spray - touch-up)
7	8526007	1	Thread Locker Loctite #242, 250 ml. (Bottle)
8	8526011	1	Thread Locker Loctite #271, 250 ml. (Bottle)
9	8526052	1	Thread Locker Loctite #277, 250 ml. (Bottle)
10	8522012	1	Lube, Anti-Seize
11	80355523	1	Sealant, Urethane, 10 Oz Cartridge
12	8526042	1	Adhesive, Spray
13	8526053	1	Tape, Thread Sealant
14	8526056	1	Gasket Eliminator, Loctite #518
15	7138288	1	Filter Kit, 250 Hour (Includes Items 17 and 18)
16	7139238	1	Filter Kit, 1000 Hour (Includes Items 17 thru 23)
17	8320262	1	Filter, Engine Oil
18	8320270	1	Fuel Filter, Primary
19	8274022	1	Fuel Filter, Inline Strainer
20	1319726	1	Filter, Transmission Oil
21	8320265	1	Filter, Hydraulic Oil
22	8035098	1	Air Filter, Primary
23	8035099	1	Air Filter, Safety Element

S/N 14409-

**FILTERS PAINT AND COMMON SUPPLIES****11.2.1**







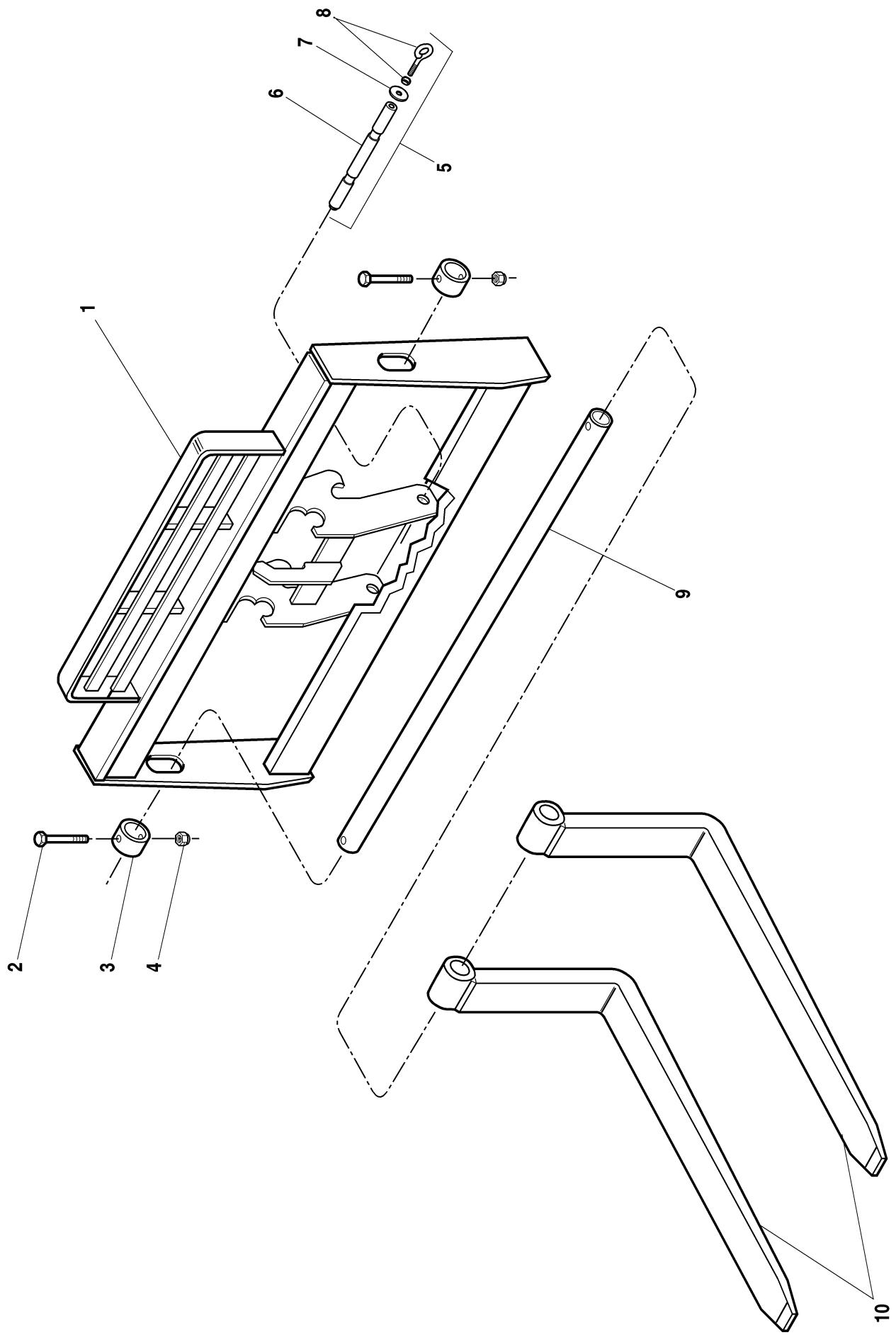
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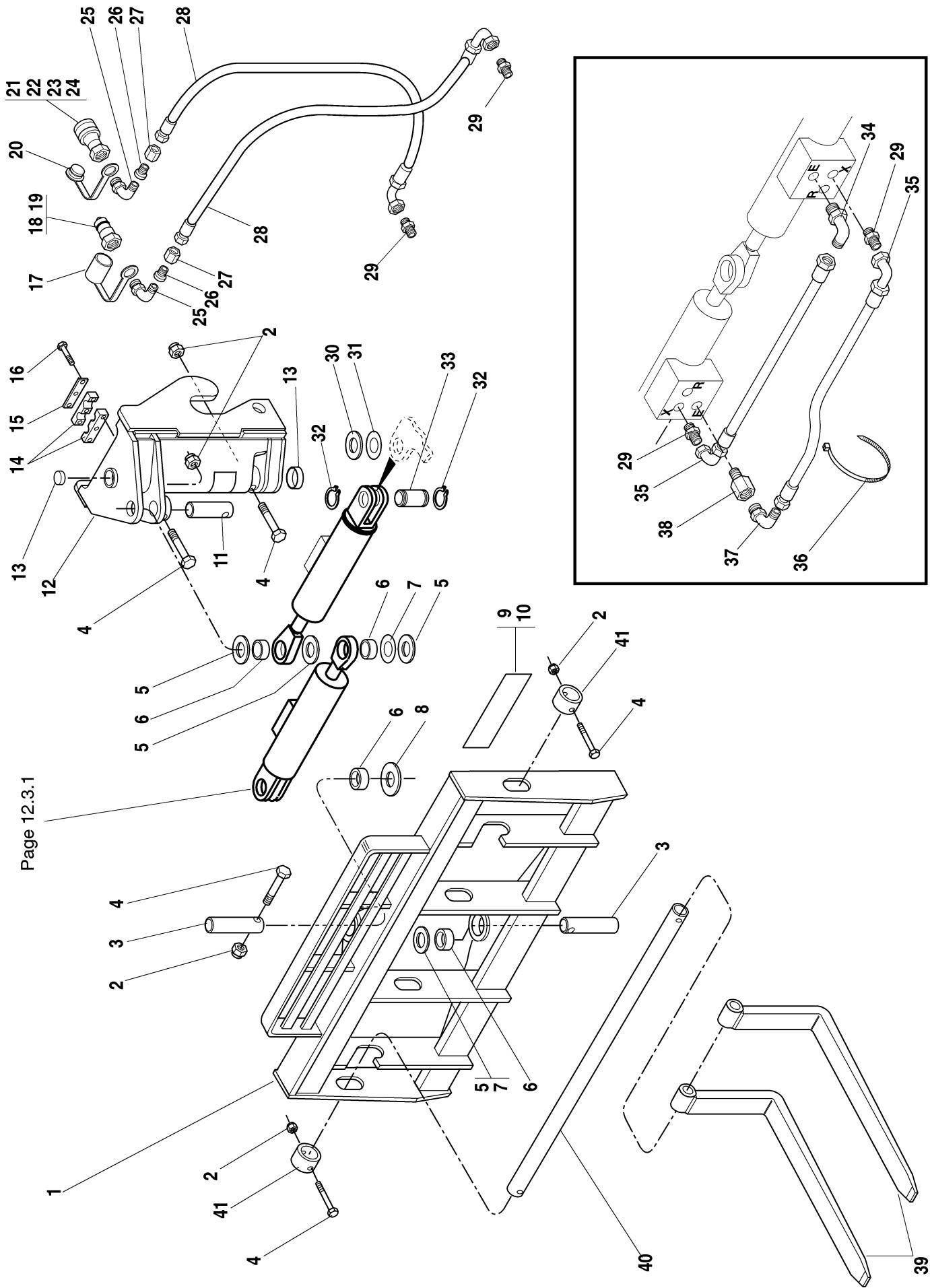


Origin  
05/014270H  
4270L  
4290H  
4290L  
▼

ITEM	PART NO.	QTY.	DESCRIPTION
1	7083054	1	Carriage, 48" (Standard)
	7086304	1	Carriage, 60" (Optional)
	7090814	1	Carriage, 72" (Optional)
2	8303634	2	HHCS, 5/8-11 x 4"
3	7086471	2	Collar
4	8305643	2	Nut, Hex Lock 5/8-11
5	7118892	1	Pin, Lock (Includes Items 6 thru 8)
6	7118882	1	Pin
7	8310276	1	Washer
8	8310266	1	Bolt, Eye w/Nut
9	7128772	1	Shaft, 48"
	7128792	1	Shaft, 60"
	7128802	1	Shaft, 72"
10	7097523	2	Fork, Pallet 48" x 4" x 2" (4,000 lbs Rating) <b><u>4270 Only</u></b>
	7097543	2	Fork, Pallet 48" x 4" x 2.25" (5,000 lbs Rating) <b><u>4290 Only</u></b>
	7097533	2	Fork, Lumber (Not Shown)
	7085073	6	Fork, Block (Not Shown)

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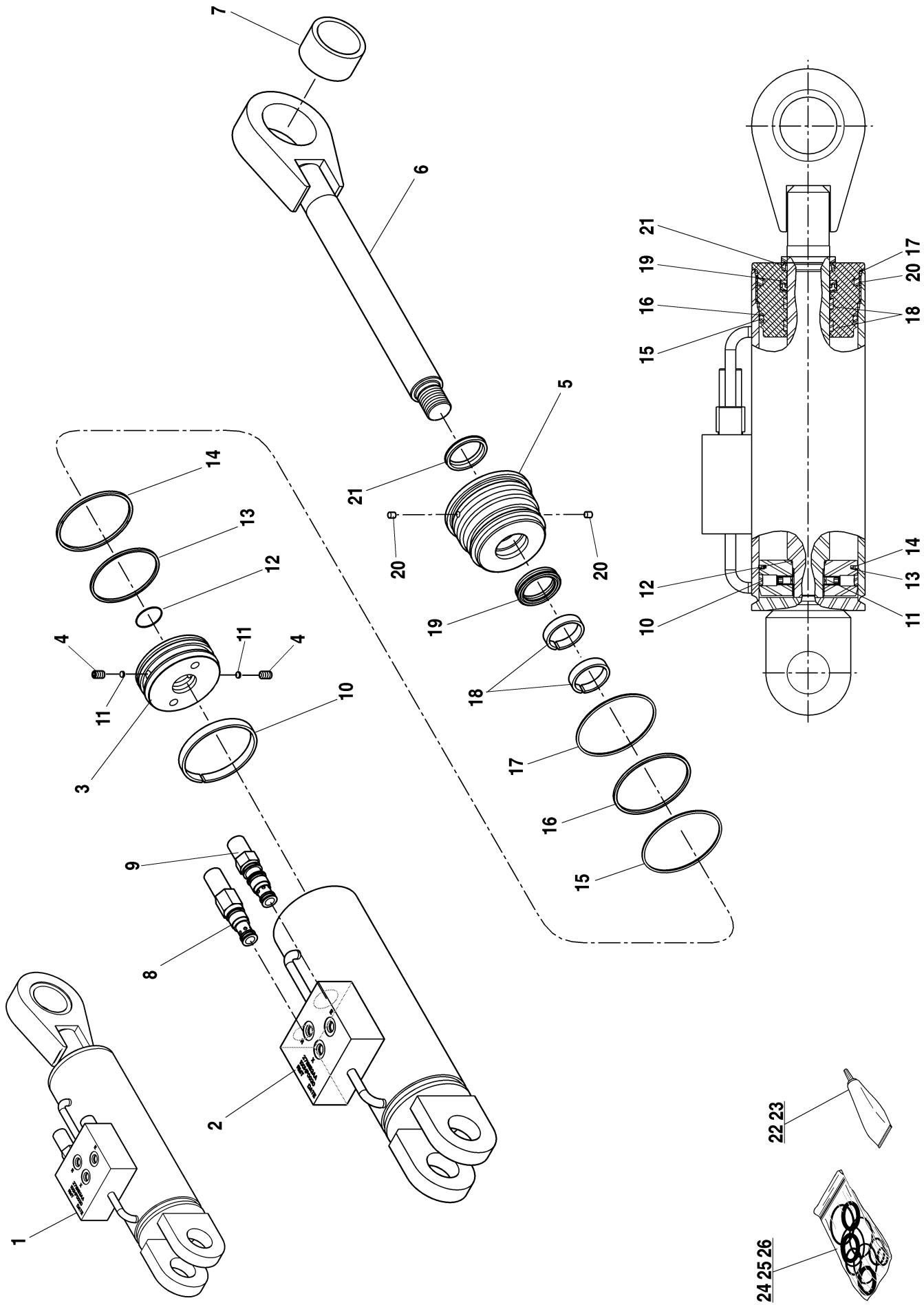
**48", 60" & 72" STANDARD CARRIAGE & FORKS**    **12.1.1**



ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	7111994	1	Carriage, 5/2"	34	8770012	1	Elbow, 90° SAE 6-4 - male JIC 37° x male str. thd. 05/01
	7110694	1	Carriage, 7/2"	35	6604662	2	Hose Assembly
2	8305643	5	Nut, Hex Lock 5/8-11	36	8584001	A/R	Tie Wrap
3	7110702	2	Pin, Carriage Pivot	37	8760311	1	Elbow, 90° SAE 6 - male JIC 37°
4	8303634	5	HHCS, 5/8-11 x 4"	38	8770016	1	Reducer, SAE 4-6
5	8307918	A/R	Shim, 2" I.D. x 10 Ga.	39	7097523	2	Fork, Pallet 48" x 4" x 2" (4,000 lbs Rating)
6	8065062	4	Bearing, Self Lube				<b>4270 Only</b>
7	8307904	A/R	Shim, 2" I.D. x 18 Ga.				Fork, Pallet 48" x 4" x 2.25" (5,000 lbs Rating)
8	7062922	1	Bearing, Thrust				<b>4290 Only</b>
9	4107702	1	Decal, Danger - Tip Over Hazard				Fork, Lumber (Not Shown)
10	4107712	1	Decal, Danger - No Truss Boom				Fork, Blocking (Not Shown)
11	7110712	1	Pin, Cylinder Pivot (Rod End)	40	7128782	1	Shaft, Fork Pivot 52"
12	7110494	1	Base, Pivot				Shaft, Fork Pivot 72"
13	8580315	2	Plug, Trim 2-1/2" Dia.				Hub, Lock
14	8769132	2	Clamp, Half				
15	6608621	1	Cover, Clamp				
16	8303715	3	HHCS, 5/16-18 x 1-1/2"				
17	8420053	1	Cap, Dust #8				
18	8430006	1	Quick Disconnect, Male, SAE 8-8ORB - female internal (Includes Item 19)				
19	8640029	1	Seal, Nose (Not Shown)				
20	8420055	1	Plug, Dust #8				
21	8430005		Quick Disconnect, Female, SAE 8-8ORB - female internal (Includes Items 22, thru 24)				
22	8640029	1	Seal, Nose (Not Shown)				
23	8640028	1	Seal, Coupler Body (Not Shown)				
24	8640032	1	Back-Up Ring, Coupler Body Seal (Not Shown)				
25	8760313	2	Elbow, 90° SAE 6-8 - male JIC 37° x male str				
26	8760475	2	Reducer, Tube End, SAE 6-4 - JIC 37°				
27	8760409	2	Nut, SAE 6 - JIC 37°				
28	6611752	2	Hose Assembly				
29	8760113	4	Connector, Straight, SAE 4 - male JIC 37° x male str.				
30	8310161	A/R	Shim, 1-1/2" I.D. x 10 Ga.				
31	8310160	A/R	Shim, 1-1/2" I.D. x 18 Ga.				
32	8642207	4	Ring, Retaining				
33	7110722	2	Pin, Cylinder Pivot (Base End)				

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**SWING CARRIAGE ASSEMBLY****12.2.1**4270H  
4270L  
4290H  
4290L



ITEM	PART NO.	QTY.	DESCRIPTION
1	2716153	1	Cylinder, Swing Carriage (Includes Items 2 thru 21)
2	N.S.S.	1	Tube, Weldment (Order Item 1)
3	8035863	1	Piston
4	8035536	1	Screw, Set 5/16-18 UNC x .5"
5	8035862	1	Gland, Head
6	8035861	1	Rod, Weldment
7	8065062	1	Bearing, Duralon Journal
8	8902842	1	Valve, Relief
9	8033786	1	Valve, Counterbalance
10	See Kits	1	Wearband, Precision
11	See Kits	2	Locking Insert
12	See Kits	1	O-Ring
13	See Kits	1	Ring, Square
14	See Kits	1	Seal, Square Section TFE Piston
15	See Kits	1	O-Ring
16	See Kits	1	Ring, Back-Up
17	See Kits	1	O-Ring
18	See Kits	2	Wearband, Precision
19	See Kits	1	Z-Seal, Deep
20	See Kits	2	Locking Insert
21	See Kits	1	Wiper, Hd. Rod, Sealed
22	8526011	A/R	Threadlocker, Loctite #271 (250cc)
23	8526036	A/R	Threadlocker, Loctite #242 (.02 fl. oz.)

N.S.S. = Not Sold Separately

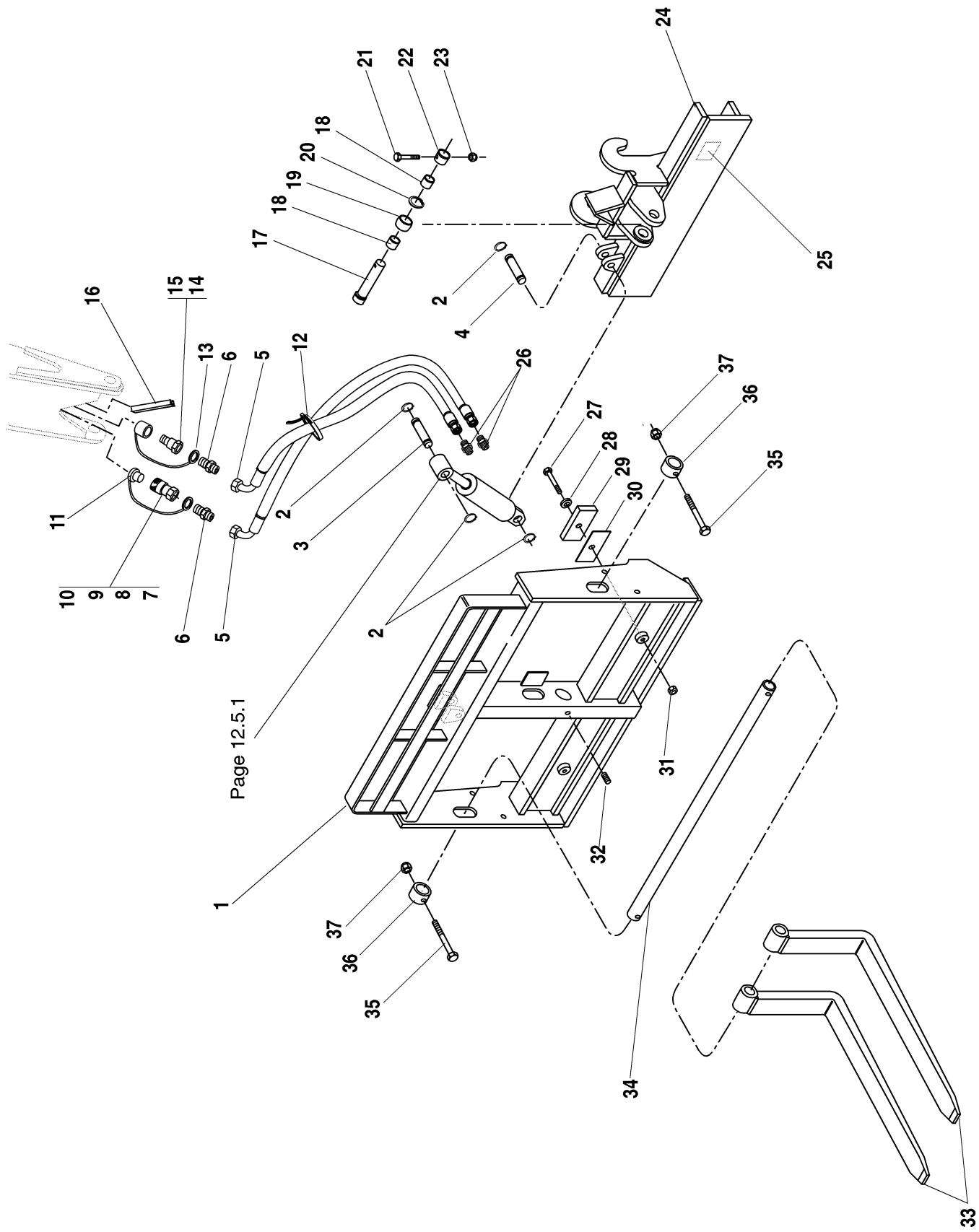
KITS	
24	8035830
25	8025655
26	8033790

1 Seal Kit (Includes Items 10 thru 21)  
 1 Seal Kit, For Item 9 Counterbalance Valve  
 1 Seal Kit, For Item 8 Relief Valve

4270H  
4270L  
4290H  
4290L  
S/N 14409-

## SWING CARRIAGE CYLINDER

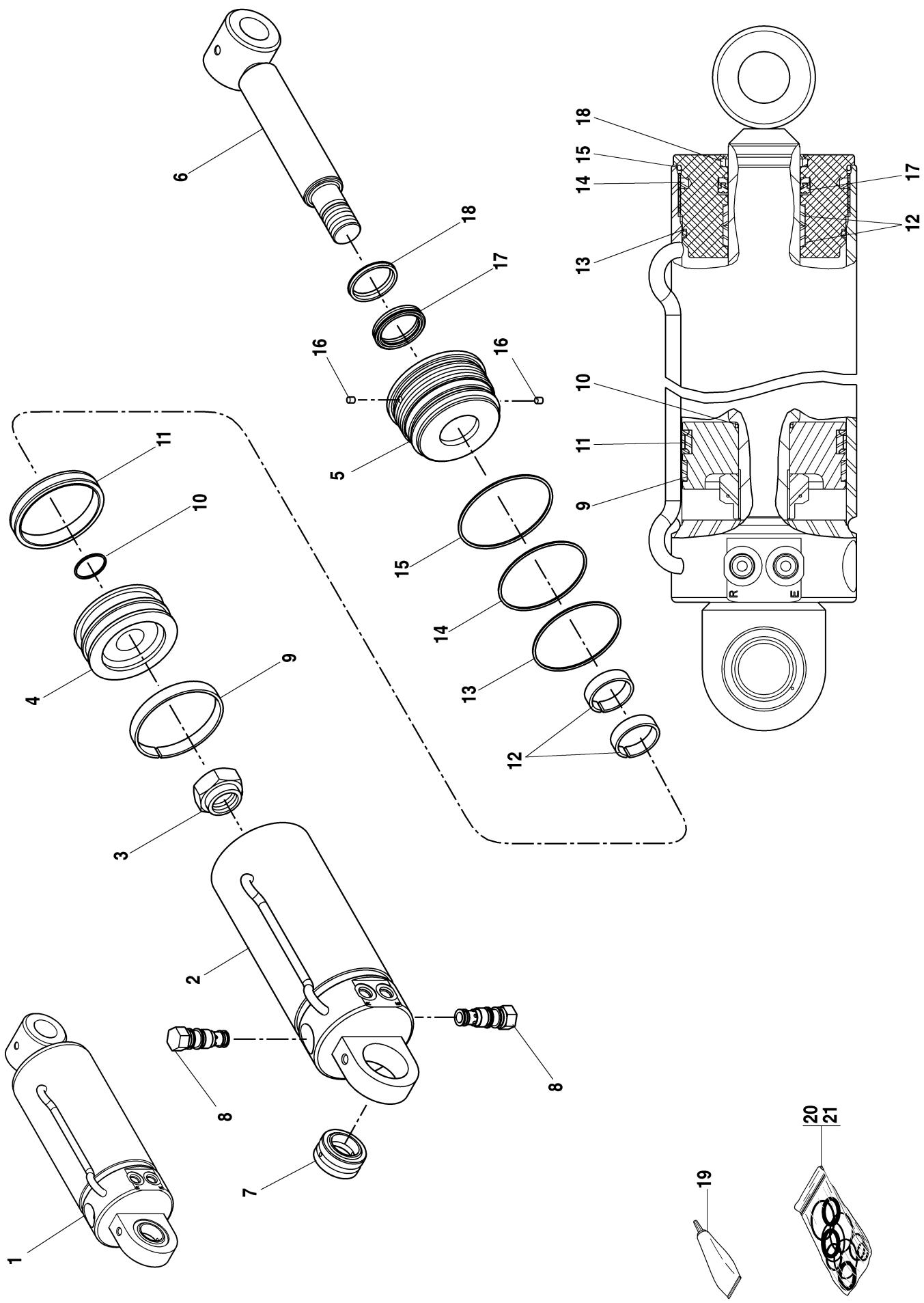
12.3.1



ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	7117244	1	Carriage, Side Tilt, 48"	33	7097523	2	Fork, Pallet 48" x 4" x 2" (4,000 lbs Rating)
	7117254	1	Carriage, Side Tilt, 60"		7097543	2	<b>4270 Only</b>
	7117264	1	Carriage, Side Tilt, 72"				Fork, Pallet 48" x 4" x 2.25" (5,000 lbs Rating)
2	8642235	4	Ring, Snap				<b>4290 Only</b>
3	7077511	1	Pin, Cyl. Rod	34	7097533	2	Fork Lumber (Not Shown)
4	7077501	1	Pin, Cyl. Base		7085073	6	Fork, Blocking (Not Shown)
5	2711992	2	Hose Assembly		7128772	1	Shaft, Fork Pivot 48"
6	8760110	2	Connector, Straight, SAE 6-8		7128792	1	Shaft, Fork Pivot 60"
7	8430005	1	Quick Disconnect, Female, SAE 8-8ORB - female internal (Includes Items 8 thru 10)	35	7128802	1	Shaft, Fork Pivot 72"
8	8640029	1	Seal, Nose (Not Shown)		8303634	2	HHCS, 5/8-11 x 4"
9	8640028	1	Seal, Coupler Body (Not Shown)	36	7086471	2	Hub, Lock
10	8640032	1	Back-Up Ring, Coupler Body Seal (Not Shown)	37	8305643	2	Nut, Hex Lock 5/8-11
11	8420055	1	Plug, Dust #8				
12	8584001	A/R	Tie Wrap				
13	8420053	1	Cap, Dust #8				
14	8430006	1	Quick Disconnect, Male, SAE 8-8ORB - female internal (Includes Item 15)				
15	8640029	1	Seal, Nose (Not Shown)				
16	7125741	1	Molding				
17	7085411	1	Pin, Pivot				
18	7077481	2	Spacer				
19	8065634	1	Bushing, Self Align				
20	8642001	1	Ring, Snap				
21	8303770	1	HHCS, 3/8-16 x 2-3/4"				
22	7085501	1	Collar, Pin Locking				
23	8305645	1	Locknut, 3/8-16 ESNA				
24	7117204	1	Base, Pivot				
25	7119341	1	Plate, Capacity				
26	8760117	2	Connector, Straight, SAE 6				
27	8303739	2	HHCS, 5/16-18 x 1-1/4"				
28	8307203	2	Washer, Flat Heavy				
29	7065482	2	Pad, Wear				
30	7070191	A/R	Shim				
31	8305626	2	Nut, Hex Lock 5/16-18				
32	8541433	1	Plug, Pipe, Skt. Hd. - 1/8" NPTF				

S/N 14409-

**SIDE TILT CARRIAGE ASSEMBLY****12.4.1**4270H  
4270L  
4290H  
4290L



Origin  
05/01

ITEM	PART NO.	QTY.	DESCRIPTION
1	2716143	1	Cylinder, Side Tilt Carriage (Includes Items 2 thru 18)
2	NSS	1	Tube, Weldment (Order Item 1)
3	8035865	1	Locknut
4	8035868	1	Piston
5	8035867	1	Gland, Head
6	8035866	1	Rod, Weldment
7	8065634	1	Bearing, Spherical
8	8902511	2	Valve, Check
9	See Kits	1	Wearband, Precision
10	See Kits	1	O-Ring
11	See Kits	1	T-Seal, Capped
12	See Kits	2	Wearband, Precision
13	See Kits	1	O-Ring
14	See Kits	1	Ring, Back-Up
15	See Kits	1	O-Ring
16	See Kits	2	Locking Insert
17	See Kits	1	Z-Seal, Deep
18	See Kits	1	Wiper, Hd. Rod - Sealed O.D.
19	8526011	A/R	Threadlocker, Loctite #271 (250cc)

N.S.S. = Not Sold Separately

KITS		
20	8035831	1
21	8205655	2

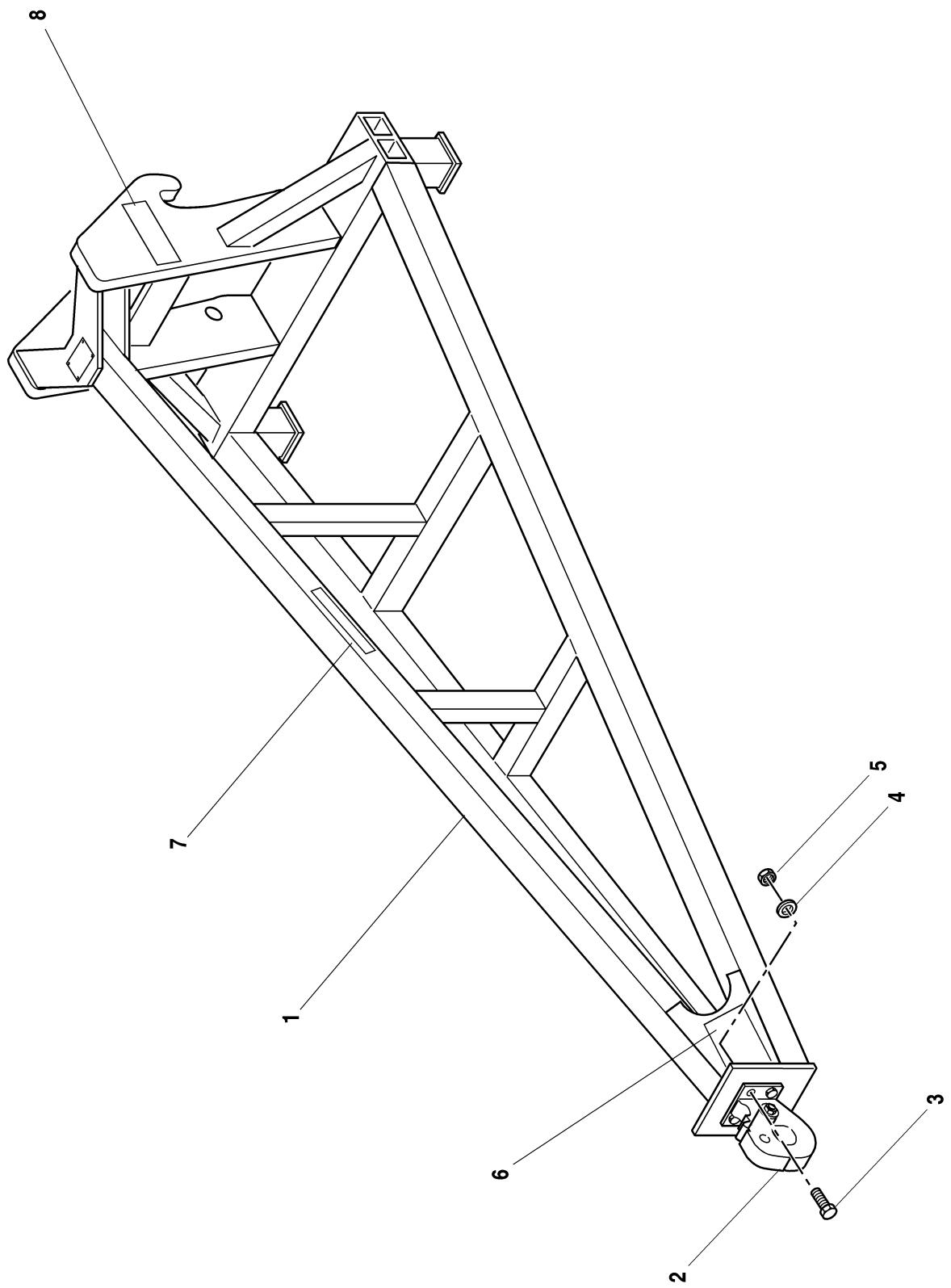
Seal Kit (Includes Items 9 thru 18)  
Seal Kit, For Item 8 Check Valve

4270H  
4270L  
4290H  
4290L

S/N 14409-

## SIDE TILT CARRIAGE CYLINDER

**12.5.1**



Origin  
05/01

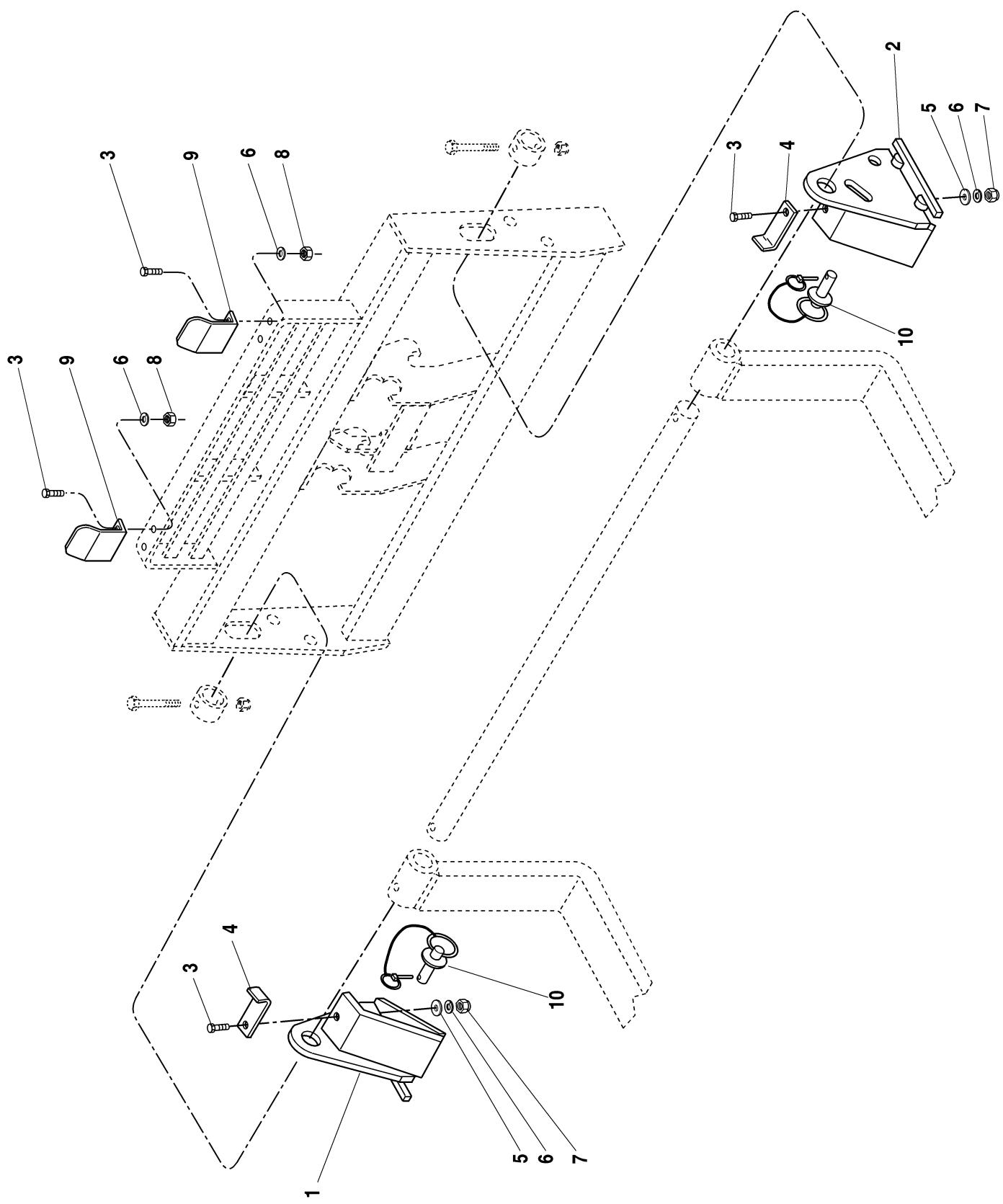
4270H  
4270L  
4290H  
4290L  
▼

ITEM	PART NO.	QTY.	DESCRIPTION
1	7113024	1	12 ft. Truss Boom (Includes Items 2 thru 8)
2	8382017	1	Hook, Pintle
3	8310195	4	HHCS, 1/2-13 x 1-3/4"
4	8307112	4	Washer, Flat SAE 1/2"
5	8305644	4	Nut, Hex Lock Elastic, 1/2"-13
6	4107822	2	Decal, Swing Load
7	4107832	2	Decal, Length/Capacity
8	4107182	2	Decal, Name

S/N 14409-

## 12 FT. TRUSS BOOM

**12.6.1**



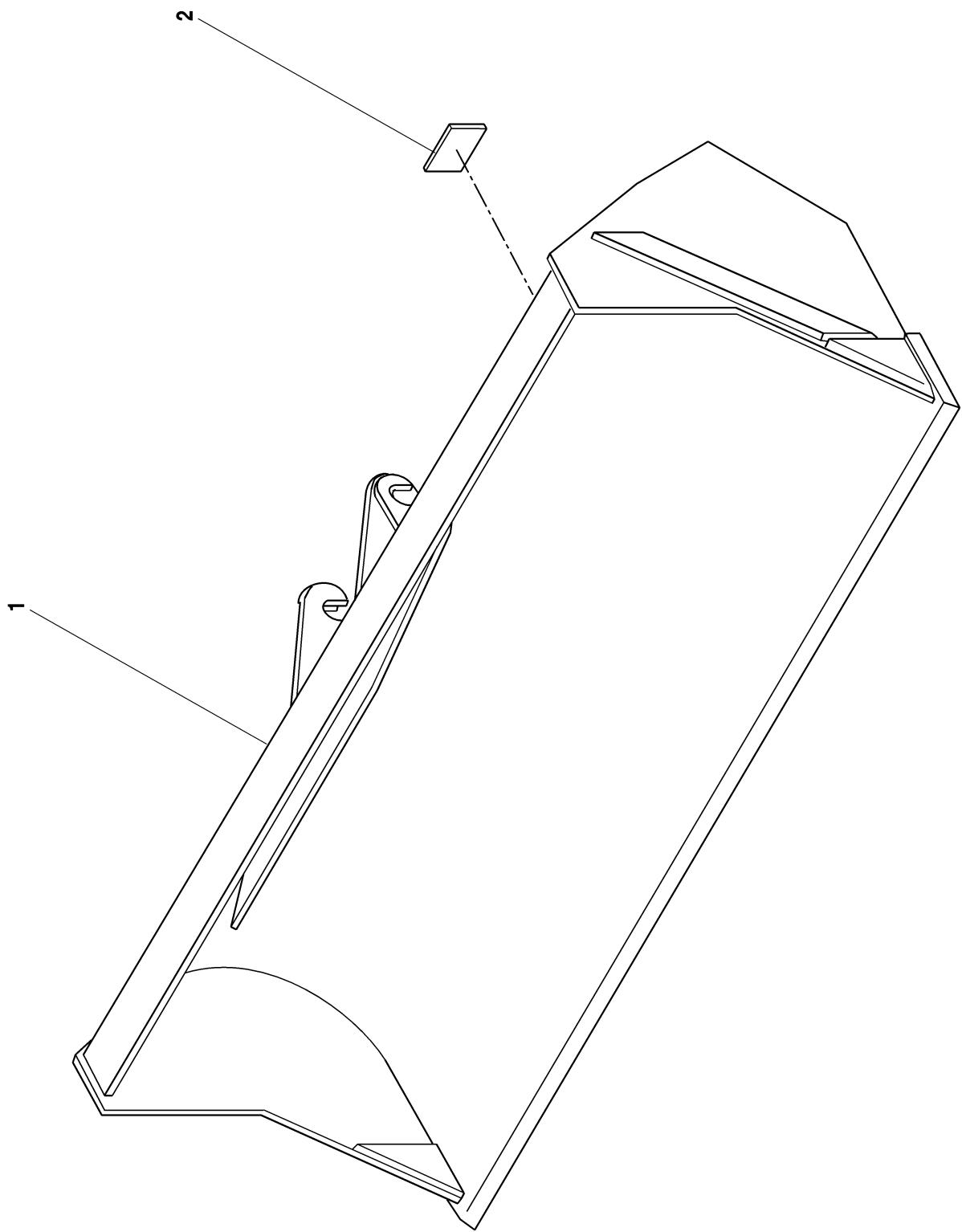
Origin  
05/01

4270H  
4270L  
4290H  
4290L  
▼

ITEM	PART NO.	QTY.	DESCRIPTION
1	7112533	1	Support, Fork, Right Side
2	7112523	1	Support, Fork, Left Side
3	8303626	6	HHCS, 1/2"-13 x 1-1/2"
4	7114941	2	Bar, Lock
5	8307112	2	Washer, Flat 1/2" LT.
6	8307007	6	Washer, Lock 1/2"
7	8305644	2	Nut, Hex Lock Elastic 1/2"-13
8	8305012	2	Nut, Hex 1/2"-13
9	7112642	2	Extension, Backrest, Top
10	8301456	2	Pin, Hitch

S/N 14409-

**SHEET MATERIAL HANDLER ASSEMBLY 12.7.1**



ITEM	PART NO.	QTY.	DESCRIPTION	
1	7110744	1	Bucket, Utility, 1-1/4 cu. yd. (Includes Item 2)	
2	4106561	1	Plate, Capacity	
				S/N 14409-
				<b>12.8.1</b>
				<b>UTILITY BUCKET</b>

Origin  
05/01

4270H  
4270L  
4290H  
4290L  
▼

S/N 14409-

**12.8.1**

**UTILITY BUCKET**









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1319583	1.26.1	1.31.1, 1.32.1	1.31.1, 1.32.1	1319644	1.33.1	1319687	1.35.1	1320748	1.40.1
1319584	1.26.1	1.27.1, 1.28.1,	1.27.1, 1.28.1,	1319645	1.33.1	1319688	1.35.1	1320749	1.40.1
1319585	1.26.1, 1.33.1	1.29.1, 1.30.1,	1.29.1, 1.30.1,	1319646	1.33.1	1319689	1.35.1	1320750	1.40.1
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1319587	1.26.1	1.27.1, 1.28.1,	1.27.1, 1.28.1,	1319648	1.33.1, 1.40.1	1319691	1.35.1	1320752	1.40.1
1319588	1.26.1	1319606	1.29.1	1319649	1.33.1, 1.40.1	1319692	1.35.1	1320753	1.40.1
1319589	1.33.1	1319607	1.27.1	1319650	1.34.1	1319693	1.35.1	1320754	1.40.1
1319590	1.26.1	1319608	1.27.1	1319651	1.34.1	1319694	1.35.1	1320755	1.40.1
1319591	1.27.1	1319609	1.27.1, 1.28.1,	1319652	1.34.1, 1.35.1	1319695	1.35.1	1320756	1.40.1
1319592	1.27.1, 1.28.1,	1319612	1.27.1, 1.28.1,	1319653	1.34.1	1319696	1.35.1, 1.36.1	1320757	1.40.1
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1319594	1.27.1, 1.28.1,	1319615	1.28.1, 1.30.1,	1319659	1.34.1	1319701	1.35.1	1320762	1.40.1
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1319595	1.27.1, 1.28.1,	1319618	1.29.1, 1.31.1,	1319662	1.34.1	1319704	1.35.1	1320765	1.40.1
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1319596	1.27.1, 1.28.1, 1.30.1	1319621	1.29.1, 1.31.1,	1319665	1.34.1	1319707	1.35.1, 1.36.1	1320762	1.1.1
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1.31.1, 1.32.1	1319624	1.29.1, 1.31.1,	1.32.1	1319668	1.34.1	1319710	1.36.1	1321150	1.5.1, 1.13.1
1319598	1.27.1, 1.28.1,	1319625	1.29.1, 1.31.1,	1319669	1.34.1	1319711	1.36.1	1321148	1.5.1, 1.13.1
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